



TORX PLUS DRIVE SIZE	A REF.	D REF.	FALLAWAY MAX.
8IPR	0.094	0.022	.019
9IPR	0.101	0.024	.020
10IPR	0.111	0.029	.022
15IPR	0.132	0.039	.026
20IPR	0.155	0.054	.031
25IPR	0.178	0.069	.036
27IPR	0.200	0.079	.040
30IPR	0.221	0.089	.044
40IPR	0.266	0.103	.047
45IPR	0.312	0.124	.055
50IPR	0.352	0.139	.062
55IPR	0.446	0.179	.078
60IPR	0.529	0.210	.093
70IPR	0.619	0.236	.108
80IPR	0.701	0.272	.123
90IPR	0.795	0.287	.139
100IPR	0.882	0.303	.154

NOTES:

- 1.) .005" MAX. COUNTERBORE FOR SIZES 8IPR THRU 15IPR.
- 2.) RECESS INSPECTION TO BE PERFORMED WITH APPROPRIATE TORX PLUS GAGING METHODS. REFER TO PAGE NIQ-1 & NIQ-2.
- 3.) REFER TO APPROPRIATE NIH HEAD STANDARD PAGE FOR HEAD, RECESS, PENETRATION DEPTH AND FALLAWAY
- 4.) TAMPER RESISTANT MAXIMUM POST HEIGHT IS TO BE FLUSH WITH THE TOP OF THE HEAD. THE MINIMUM POST HEIGHT SHALL BE CONTROLLED SO THAT THE TOP OF THE POST WILL NOT BE BELOW FLUSH SURFACE OF THE HEAD BY MORE THAN THE FALLAWAY GAGE PENETRATION.



DESCRIPTION:

TAMPER RESISTANT HEAD STANDARDS (SHEET 2 OF 2)

CAD FILE NO.: NIH30.2;LY=2

PLOT SCALE: 2.75X

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