

2005 Minerals Yearbook

RECYCLING—METALS

Recycling—Metals

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In 2005, the United States recycled 71 million metric tons (Mt) of metal, an amount equivalent to 52% of the apparent supply of those metals (table 1). The United States exported 17.7 Mt of scrap metal and imported 5.3 Mt (table 2).

Metals are important, reusable resources. Although the ultimate supply of metal is fixed by nature, human ingenuity determines the quantity of supply available for use by developing economic processes for the recovery from the Earth (the primary source of metal) and from secondary sources (recycled from the use/process stream). The reusable nature of metals contributes to the sustainability of their use.

Recycling, a significant factor in the supply of many of the metals used in our society, provides environmental benefits, such as energy savings, reduced volumes of waste, and reduced emissions associated with energy savings.

Individual annual reviews for each of the metals listed in the tables are in the respective chapters in this volume of the U.S. Geological Survey (USGS) Minerals Yearbook, volume I, Metals and Minerals.

The term "primary" indicates material from ore deposits, and the term "secondary" indicates material from recycled material, including used products and residual materials from manufacturing. Recycling practices and the description of those practices vary substantially among the metal industries. Generally, scrap is categorized as "new" or "old." "New" indicates preconsumer sources, and "old," postconsumer sources. The many stages of industrial processing that precede formation of an end product are the sources of new scrap. For example, when metal is converted into shapes—bars, plates, rods, or sheets-new scrap is generated in the form of cuttings, trimmings, and off-specification materials. When these shapes are converted to parts, new scrap may be generated in the form of cuttings, stampings, turnings, and off-specification materials. Similarly, when parts are assembled into products, new scrap is generated. Once a product completes its useful product life, it becomes old scrap. Used appliances, automobiles, and beverage cans are examples of old consumer scrap; used jet engine blades and vanes, junked machinery and ships, and metal recovered from commercial buildings or industrial plants are examples of old industrial scrap. A wide variety of descriptive terms, including external scrap, home scrap, internal scrap, mill scrap, prompt scrap, and purchased scrap, have evolved to describe scrap generated by diverse industry practices. The material flow of recycled metal commodities in the United States has been documented in a series of reports published by the USGS (Sibley, 2004).

Reference Cited

Sibley, S.F., ed., 2004, Flow studies for recycling metal commodities in the United States: U.S. Geological Survey Circular 1196–A–M, 210 p.

| TABLE 1 |
|--|
| SALIENT U.S. RECYCLING STATISTICS FOR SELECTED METALS ¹ |

| | Quantity of metal (metric tons) | | | | Value of metal (thousands) | | | | |
|--------------------------------|------------------------------------|------------------------|-------------------------|----------------------|-------------------------------|------------------------|------------------------|------------------------|------------------------|
| •• | Recycled from | Recycled from | , | Apparent | Percentage | Recycled from | Recycled from | | Apparent |
| Year | new scrap ² | old scrap ³ | Recycled ⁴ | supply ⁵ | recycled | new scrap ² | old scrap ³ | Recycled ⁴ | supply ⁶ |
| Aluminum: ⁷ | 1 760 000 | 1 210 000 | 2 070 000 | 7 000 000 | 27 | 2 670 000 | 1 820 000 | 4 500 000 | 12 100 000 |
| 2001 2002 | 1,760,000 | 1,210,000 | 2,970,000 2,930,000 | 7,990,000 8,070,000 | 37 | 2,670,000 2,510,000 | 1,830,000 | 4,500,000 4,190,000 | 12,100,000 |
| 2002 | | | 2,930,000 | 7,880,000 | 36 | 2,510,000 | 1,680,000 | 4,190,000 | 11,500,000 |
| 2003 | 1,750,000 | 1,070,000 | | , , | 36 | | 1,610,000 | | 11,800,000 |
| 2004 | 1,930,000 | 1,160,000 | 3,030,000 | 8,460,000 | 36 | 3,640,000 3,870,000 | 2,140,000 2,140,000 | 5,600,000 6,000,000 | 15,700,000 |
| | 1,950,000 | 1,060,000 | 2,990,000 | 8,390,000 | 50 | 5,870,000 | 2,140,000 | 0,000,000 | 16,800,000 |
| Chromium: ⁸ 2001 | NA | NA | 141,000 | 532,000 ^r | 27 ^r | NA | NA | 81,900 | 223,000 |
| 2002 | NA | NA | 174,000 | 479,000 | 36 | NA | NA | 95,100 | 293,000 |
| 2003 | NA | NA | 180,000 | 532,000 | 34 | NA | NA | 139,000 | 429,000 |
| 2004 | NA | NA | 168,000 | 555,000 | 30 | NA | NA | 207,000 | 681,000 |
| 2005 | NA | NA | 124,000 | 511,000 | 24 | NA | NA | 162,000 | 717,000 |
| Copper:9 | | | | | | | | | |
| 2001 | 833,000 | 317,000 | 1,150,000 | 3,340,000 | 34.4 | 1,410,000 | 536,000 | 1,950,000 | 5,660,000 |
| 2002 | 842,000 | 208,000 | 1,050,000 | 3,450,000 | 30.4 | 1,410,000 | 348,000 | 1,760,000 | 5,770,000 |
| 2003 | 738,000 | 206,000 | 944,000 | 3,170,000 | 29.8 | 1,390,000 | 387,000 | 1,770,000 | 5,950,000 |
| 2004 | 774,000 | 191,000 | 965,000 | 3,330,000 | 28.9 | 2,290,000 | 565,000 | 2,850,000 | 9,830,000 |
| 2005 | 769,000 | 182,000 | 951,000 | 3,170,000 | 30.0 | 2,940,000 | 698,000 | 3,640,000 | 12,100,000 |
| Iron and steel: ¹⁰ | | · · · | | | | | | · · · | |
| 2001 | NA | NA | 70,600,000 | 118,000,000 | 60 | NA | NA | 5,320,000 | 8,880,000 |
| 2002 | NA | NA | 69,300,000 ^r | 119,000,000 | 58 | NA | NA | 6,450,000 | 10,200,000 |
| 200311 | NA | NA | 65,500,000 | 117,000,000 | 56 | NA | NA | 7,920,000 ^r | 13,200,000 |
| 2004 ¹¹ | NA | NA | 66,900,000 ^r | 132,000,000 | 51 | NA | NA | 14,100,000 r | 24,900,000 |
| 2005 | NA | NA | 65,400,000 | 122,000,000 | 54 | NA | NA | 12,600,000 | 21,900,000 |
| Lead: ¹² | | | | ,, | | | | , , | , , |
| 2001 | 55,300 | 1,040,000 | 1,100,000 | 1,670,000 | 75.6 | 53,200 | 1,010,000 | 1,060,000 | 1,610,000 |
| 2002 | 42,600 | 1,070,000 | 1,120,000 | 1,540,000 | 81.2 | 40,900 | 1,030,000 | 1,070,000 | 1,480,000 |
| 2003 ^r | 19,300 | 1,120,000 | 1,140,000 | 1,520,000 | 77.4 | 18,600 | 1,080,000 | 1,100,000 | 1,470,000 |
| 2004 | 12,900 | 1,110,000 ^r | 1,130,000 ^r | 1,460,000 r | 77.3 ^r | | 1,350,000 r | 1,370,000 ^r | 1,440,000 r |
| 2005 | 15,700 | 1,130,000 | 1,140,000 | 1,540,000 | 74.5 | 21,100 | 1,520,000 | 1,540,000 | 2,070,000 |
| Magnesium: ¹³ | | -,, | -, | -, | , | | -,0,000 | -,,, | |
| 2001 | 38,600 | 27,200 | 65,800 | 151,000 | 44 | 106,000 | 75,000 | 181,000 | 416,000 |
| 2002 | 47,100 | 26,400 | 73,600 | 148,000 | 50 | 126,000 | 70,500 | 196,000 | 395,000 |
| 2003 | 44,700 | 25,400 | 70,100 | 152,000 | 46 | 107,000 | 60,900 | 168,000 | 366,000 |
| 2004 | 51,500 ^r | | 72,000 ^r | 179,000 r | 40 | 167,000 | 66,400 | 233,000 r | 582,000 r |
| 2005 | 53,400 | 19,400 | 72,800 | 167,000 | 44 | 172,000 | 62,500 | 234,000 | 538,000 |
| Nickel: ¹⁴ | | | ,_, | , | | , | 0_,000 | | |
| 2001 | NA | NA | 81,200 | 210,000 | 39 | NA | NA | 483,000 | 1,250,000 |
| 2002 ^r | NA | NA | 83,900 | 205,000 | 41 | NA | NA | 568,000 | 1,380,000 |
| 2002 | NA | NA | 83,500 | 200,000 r | 42 | NA | NA | 804,000 | 1,930,000 ^r |
| 2004 | NA | NA | 83,300 | 212,000 r | 39 | NA | NA | 1,150,000 | 2,930,000 r |
| 2005 | NA | NA | 77,300 | 212,000 | 36 | NA | NA | 1,140,000 | 3,150,000 |
| Tin: ¹⁵ | 11/1 | 11/1 | , 1,500 | 211,000 | 50 | 11/1 | 11/1 | 1,110,000 | 5,150,000 |
| 2001 | 7,210 | 6,700 | 13,900 | 46,300 | 30 | 24,400 | 29,900 | 54,300 | 316,000 |
| 2002 | 3,790 | 6,760 | 10,600 | 49,100 | 22 | 18,400 | 40,600 | 59,000 | 307,000 |
| 2002 | 3,790 | 5,500 | 9,070 | 41,500 | 22 | 26,800 | 40,000 | 68,000 | 311,000 |
| 2003 | 3,590 | 5,240 ^r | 8,830 ^r | 53,800 r | 16 | 43,300 | | 107,000 r | 649,000 ^r |
| 2005 | 2,280 | 11,800 | 14,000 | 46,500 | 30 | 24,300 | 125,000 | 150,000 | 495,000 |
| Titanium: ¹⁶ | 2,200 | 11,000 | 17,000 | +0,500 | 50 | 27,500 | 125,000 | 150,000 | 775,000 |
| 2001 | NA | NA | 17,000 | W | 39 | NA | NA | 35,200 ^e | NA |
| 2001 | NA NA | NA | 11,600 | W | 40 | NA | NA NA | 25,600 ° | NA |
| 2002 | NA NA | NA NA | 11,000 | W | 40 46 | NA NA | NA NA | 48,000 ° | NA |
| | | | 14,300 r 18,300 r | | 40 46 r | | | 48,000 ° | |
| 2004 2005 | NA | NA | | W | | | NA | | NA |
| | NA end of table. | NA | 25,700 | W | 50 | NA | NA | 445,000 | NA |

TABLE 1—Continued SALIENT U.S. RECYCLING STATISTICS FOR SELECTED METALS¹

| | Quantity of metal (metric tons) | | | | Value of metal | | | | |
|---------------------|------------------------------------|------------------------|-----------------------|-----------|----------------|------------------------|------------------------|-----------------------|------------------------|
| | | | | | D (| (thousands) | | | |
| 37 | Recycled from | Recycled from | D 1 1 ⁴ | Apparent | Percentage | Recycled from | Recycled from | D 1 14 | Apparent |
| Year | new scrap ² | old scrap ³ | Recycled ⁴ | supply | recycled | new scrap ² | old scrap ³ | Recycled ⁴ | supply |
| Zinc: ¹⁷ | | | | | | | | | |
| 2001 ^r | 317,000 | 57,000 | 375,000 | 1,420,000 | 26.4 | 307,000 | 55,200 | 362,000 | 1,380,000 |
| 2002 | 319,000 | 47,300 | 366,000 | 1,420,000 | 25.8 | 272,000 | 40,300 | 312,000 | 1,210,000 |
| 2003 | 295,000 | 50,300 | 345,000 | 1,340,000 | 25.8 | 264,000 | 45,100 | 309,000 | 1,200,000 |
| 2004 | 302,000 | 47,100 | 349,000 | 1,400,000 | 24.9 | 350,000 ^r | 54,500 ^r | 404,000 ^r | 1,620,000 ^r |
| 2005 | 302,000 | 43,100 | 345,000 | 1,170,000 | 29.5 | 446,000 | 63,700 | 510,000 | 1,730,000 |

eEstimated. Revised. NA Not available. W Withheld to avoid disclosing company proprietary data.

¹Data are rounded to no more than three significant digits; may not add to totals shown.

²Scrap that results from the manufacturing process, including metal and alloy production. New scrap of aluminum, copper, lead, tin, and zinc excludes home scrap, which is scrap generated and recycled in the metal producing plant.

³Scrap that results from consumer products.

⁴Metal recovered from new plus old scrap.

⁵Apparent supply is production plus net imports plus stock changes. Production is primary production plus recycled metal. Net imports are imports minus exports. Apparent supply is calculated on a contained-weight basis.

⁶Same as apparent supply defined in footnote 5 above but calculated based on a monetary value.

⁷Quantity of metal is the calculated metallic recovery from purchased new and old aluminum-base scrap, estimated for full industry coverage. Monetary value is estimated based on average U.S. market price for primary aluminum metal ingot.

⁸Chromium scrap includes estimated chromium content of stainless steel scrap receipts (reported by the iron and steel and pig iron industries) where chromium content was estimated to be 17%. Trade includes reported or estimated chromium content of chromite ore, ferrochromium, chromium metal and scrap, and a variety of chromium-containing chemicals. Stocks include estimated chromium content of reported and estimated producer, consumer, and Government stocks. Recycled value calculated from quantity using the average annual import value of high-carbon ferrochromium. Apparent supply value calculated from quantity using average annual trade value.

⁹Includes copper recovered from unalloyed and alloyed copper-base scrap, as refined copper or in alloy forms, as well as copper recovered from aluminum-, nickel-, and zinc-base scrap. Monetary value based on annual average refined copper prices.

¹⁰Iron production measured as shipments of iron and steel products plus castings corrected for imported ingots and blooms. Secondary production measured as reported consumption. Apparent supply includes production of raw steel.

¹¹Before 2003, monetary value based on U.S. annual average composite price for No. 1 heavy-melting steel calculated from prices published in American Metal Market. After 2002, monetary value based on mass-weighted average of steel trade (exports plus imports) of selected Harmonized Tariff Schedule of the United States (HTS) categories. Recycled unit value based on HTS 7204 by year and per metric ton was 2003—\$172 and 2004—\$252. Steel production unit value based in HTS 7206 and 7207 by year and per metric ton was 2003—\$679. Apparent supply value is mass weighted-average of recycled production unit values.

¹²Lead processors are segregated by primary and secondary producers. This segregation permits inclusion of stock changes for secondary producers. Monetary value of scrap and apparent supply estimated based upon average quoted price of common lead.

¹³Includes magnesium content of aluminum-base scrap. Monetary value based on the annual average Platts Metals Week's U.S. spot Western price.

¹⁴Nickel statistics were derived from the following:

Canvass data

•Reported nickel content of products made from reclaimed stainless steel dust, spent nickel-cadmium batteries, plating solutions, and other products.

•Estimated nickel content of reported net receipts of alloy and stainless steel scrap.

•Reported nickel content of recovered copper-base scrap.

•Reported nickel content of obsolete and prompt purchased nickel-base scrap.

•Estimated nickel content of various types of reported obsolete and prompt aluminum scrap.

Trade data

Reported nickel content of International Nickel Study Group (INSG) class I primary products, including briquets, cathode, flake, pellets, and powder.
Reported or estimated nickel content of INSG class II primary products, including ferronickel, metallurgical-grade nickel oxide, and a variety of nickel-containing chemicals.

•Estimated nickel content of secondary products, including nickel waste and scrap and stainless steel scrap.

Stock data

•Reported or estimated nickel content of all scrap stocks, except copper.

•Reported nickel content of primary products held by world producers in U.S. warehouses.

•Reported nickel content of primary products held by U.S. consumers.

•Reported nickel content of U.S. Government stocks.

Monetary value based on annual average cash price for cathode, as reported by the London Metal Exchange.

¹⁵Monetary value based on Platts Metals Week composite price for tin.

¹⁶Percentage recycled based on titanium scrap consumed divided by primary sponge and scrap consumption.

¹⁷Monetary value based on annual average Platts Metal Week metal price for North American special high-grade zinc.

 TABLE 2

 SALIENT U.S. RECYCLING TRADE STATISTICS FOR SELECTED METALS¹

| | 0 | Exports uantity | | Imports for consumption Quantity | | | | |
|------------------------|----------------|-----------------------|-------------|----------------------------------|------------------|---|--|--|
| | Gross weight | Contained weight | Value | Gross weight | Contained weight | Value | | |
| Year | (metric tons) | (metric tons) | (thousands) | (metric tons) | (metric tons) | (thousands) | | |
| Aluminum: | (| (| () | () | () | (| | |
| 2001 | 580,000 | NA | 588,000 | 497,000 | NA | 552,000 | | |
| 2002 | 613,000 | NA | 603,000 | 466,000 | NA | 502,000 | | |
| 2003 | 577,000 | NA | 633,000 | 440,000 | NA | 496,000 | | |
| 2004 | 660,000 | NA | 773,000 | 535,000 | NA | 655,000 | | |
| 2005 | 1,090,000 | NA | 1,370,000 | 482,000 | NA | 658,000 | | |
| Chromium: ² | | | | · · · · | | | | |
| 2001 | 439,000 | 75,600 | 281,000 | 50,500 | 15,400 | 74,100 | | |
| 2002 | 343,000 | 59,000 | 259,000 | 88,500 | 21,200 | 92,200 | | |
| 2003 | 505,000 | 86,700 | 394,000 | 97,700 | 23,700 | 115,000 | | |
| 2004 | 479,000 | 82,200 | 565,000 | 156,000 | 34,500 | 216,000 | | |
| 2005 | 586,000 | 100,000 | 687,000 | 122,000 | 29,900 | 211,000 | | |
| Copper: ³ | | · · · | | · · · · | · | | | |
| 2001 | 534,000 | 439,000 | 538,000 | 115,000 | 91,100 | 140,000 | | |
| 2002 | 511,000 | 407,000 | 509,000 | 100,000 | 80,300 | 124,000 | | |
| 2003 | 689,000 | 558,000 | 664,000 | 90,600 | 70,700 | 121,000 | | |
| 2004 | 714,000 | 578,000 | 882,000 | 102,000 | 79,800 | 183,000 | | |
| 2005 | 658,000 | 556,000 | 1,060,000 | 114,000 | 90,300 | 270,000 | | |
| Iron and steel: | | , | , | , | | , | | |
| 2001 | 7,530,000 | 7,530,000 | 1,150,000 | 2,810,000 | 2,810,000 | 298,000 | | |
| 2002 | 9,000,000 | 9,000,000 | 1,300,000 | 3,320,000 | 3,320,000 | 403,000 | | |
| 2003 | 10,900,000 | 10,900,000 | 1,960,000 | 3,690,000 | 3,690,000 | 556,000 | | |
| 2004 | 11,800,000 | 11,800,000 | 2,930,000 | 4,790,000 | 4,790,000 | 1,280,000 | | |
| 2005 | 13,000,000 | 13,000,000 | 3,460,000 | 4,000,000 | 4,000,000 | 972,000 | | |
| Lead: | 10,000,000 | 12,000,000 | 5,100,000 | .,000,000 | 1,000,000 | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | |
| 2001 | 108,000 | 108,000 | 24,900 | 10,700 | 10,000 | 4,260 | | |
| 2002 | 106,000 | 106,000 | 23,300 | 2,880 | 2,570 | 1,740 | | |
| 2002 | 92,800 | 92,800 | 23,300 | 4,970 | 4,600 | 2,460 | | |
| 2003 | 56,300 | 56,300 | 14,800 | 5,320 | 4,770 | 3,510 | | |
| 2005 | 67,300 | 67,300 | 21,600 | 3,840 | 3,340 | 2,880 | | |
| Magnesium: | 07,500 | 07,500 | 21,000 | 5,010 | 5,510 | 2,000 | | |
| 2001 | 6,950 | 6,950 | 18,600 | 11,000 | 11,000 | 19,200 | | |
| 2002 | 5,850 | 5,850 | 14,700 | 14,100 | 14,100 | 20,900 | | |
| 2002 | 5,040 | 5,040 | 11,800 | 16,200 | 16,200 | 22,000 | | |
| 2003 | 4,790 | 4,790 | 11,300 | 11,700 | 11,700 | 17,600 | | |
| 2005 | 5,630 | 5,630 | 13,100 | 14,700 | 14,700 | 22,700 | | |
| Nickel:4 | 5,050 | 5,050 | 15,100 | 11,700 | 11,700 | 22,700 | | |
| 2001 | 1,070,000 | 51,000 | 533,000 | 252,000 | 9,550 | 95,000 | | |
| 2002 | 1,070,000 | 42,200 | 506,000 | 358,000 | 10,200 | 107,000 | | |
| 2002 | 1,410,000 | 50,900 | 704,000 | 230,000 | 12,000 | 138,000 | | |
| 2003 | 2,240,000 | 55,200 | 995,000 | 453,000 | 20,000 | 328,000 | | |
| 2005 | 2,170,000 | 61,900 | 1,190,000 | 550,000 | 17,200 | 304,000 | | |
| | 2,170,000 | 01,700 | 1,170,000 | 550,000 | 17,200 | 504,000 | | |
| 2001 | 3,230 | 3,230 | 4,640 | 3,700 | 3,700 | 1,860 | | |
| 2001 | 5,940 | 5,940 | 9,740 | 561 | 561 | 736 | | |
| 2002 | 5,040 | 5,040 | 8,630 | 921 | 921 | 686 | | |
| 2003 | 9,310 | 9,310 | 13,200 | 1,950 | 1,950 | 1,700 | | |
| 2004 | 10,600 | | 13,200 | 3,530 | 3,530 | | | |
| | 10,000 | 10,600 | 12,100 | 3,330 | 5,550 | 2,010 | | |
| Titanium: | 7 500 | 7 500 | 10 200 | 11 600 | 11 600 | 41 200 | | |
| 2001 | 7,500 | 7,500 | 18,300 | 11,600 | 11,600 | 41,200 | | |
| 2002 | 6,000 | 6,000 | 14,200 | 6,270 | 6,270 | 17,800 | | |
| 2003 2004 | 5,320 9,760 | <u>5,320</u> 9,760 | 29,200 | 5,550 8,830 | 5,550 | 19,700 | | |
| | 97/60 | 9760 | 56,000 | 8.830 | 8,830 | 53,600 | | |

See footnotes at end of table.

TABLE 2—Continued SALIENT U.S. RECYCLING TRADE STATISTICS FOR SELECTED METALS¹

| | | Exports | | Imports for consumption | | | |
|-------|---------------|------------------|-------------|-------------------------|------------------|-------------|--|
| | Q | uantity | | Q | | | |
| | Gross weight | Contained weight | Value | Gross weight | Contained weight | Value | |
| Year | (metric tons) | (metric tons) | (thousands) | (metric tons) | (metric tons) | (thousands) | |
| Zinc: | _ | | | | | | |
| 2001 | 26,800 | NA | 14,200 | 39,300 | NA | 11,600 | |
| 2002 | 19,800 | NA | 11,200 | 31,200 | NA | 9,530 | |
| 2003 | 32,300 | NA | 23,300 | 10,300 | NA | 5,740 | |
| 2004 | 40,300 | NA | 39,400 | 10,800 | NA | 7,740 | |
| 2005 | 46,800 | NA | 55,000 | 9,580 | NA | 8,820 | |

^rRevised. NA Not available.

¹Contained weight based upon 100% of gross, unless otherwise specified.

²Contained weight for import and export quantities of Harmonized Tariff Schedule of the United States (HTS) code 7204.21.000 is 17% of gross weight.

³For HTS codes 7404.00.0045, 7404.00.0062, 7404.00.0080 contained weight for import quantity is 65% of gross weight. For HTS codes 7404.00.3045, 7404.00.3055, 7404.00.3065, 7404.00.3090, 7404.00.6045, 7404.00.6055, 7404.00.65, and 7404.00.6090 contained weight for import quantity is 72%.

⁴Contained weight for import and export quantities is 0.4% of gross weight for HTS code 7204.29.000, 50% for HTS code 7503.00.00, and 7.5% for HTS code 7204.21.0000.