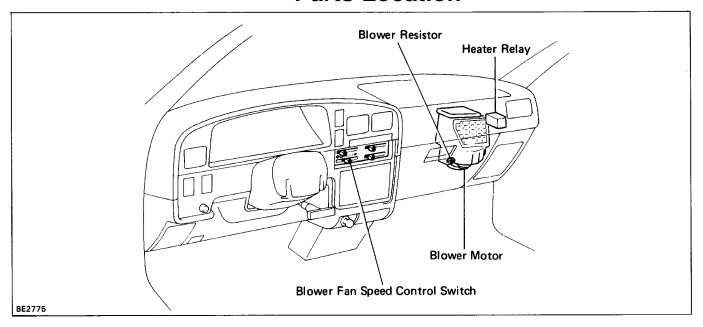
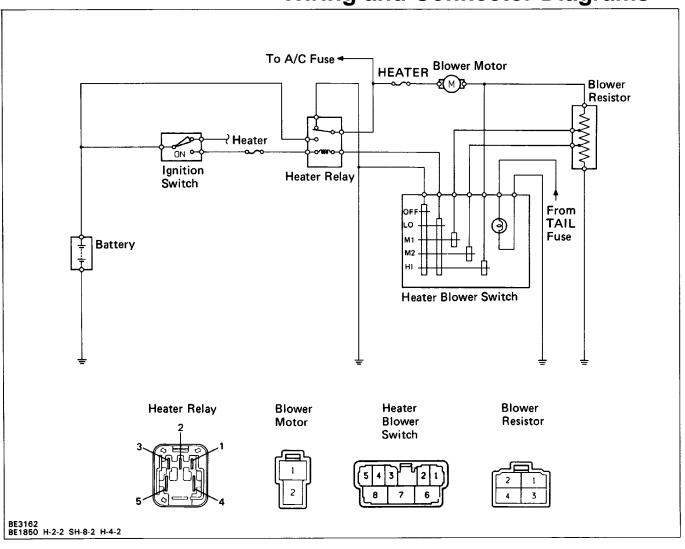
# HEATER Parts Location



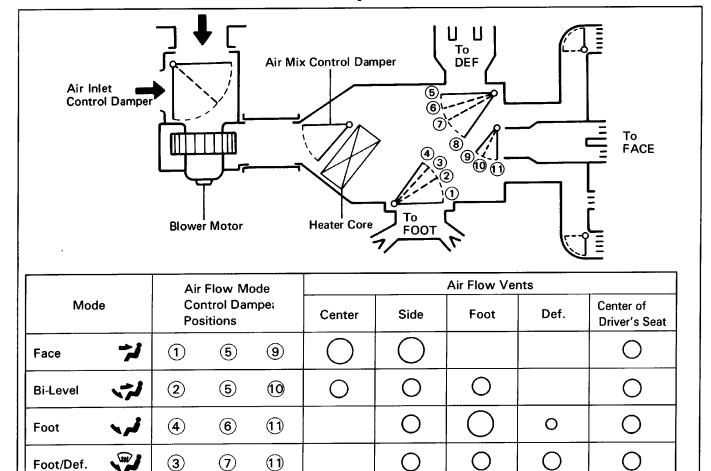
### **Wiring and Connector Diagrams**



### **Troubleshooting**

Problem	Possible cause Remedy		Page	
Blower does not work when fan switch is on	HEATER fuse blown  Heater relay faulty Heater blower switch faulty Heater blower resistor faulty Heater blower motor faulty Wiring or ground faulty	Replace fuse and check for short  Check relay Check switch Check resistor Check motor Repair as necessary	AC-37 AC-37 AC-37 AC-37	
Incorrect tempera– ture output	Control cables broken or adjustment faulty Heater hoses leaking or clogged Water valve faulty Air dampers broken	Check cables  Replace hose Replace valve Repair dampers	AC-36	

## **Damper Positions**



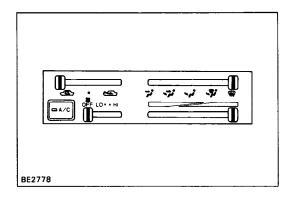
 $\frac{BE27777}{0001BE}$  The size of circle ( ) indicates the proportion of the air flow volume.

(8)

(1)

Def.

11

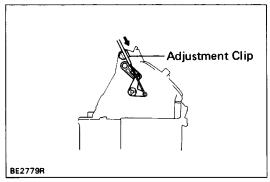


### **Inspection and Adjustment**

#### 1. INSPECT HEATER CONTROL PANEL

#### (Heater Control Cable Position)

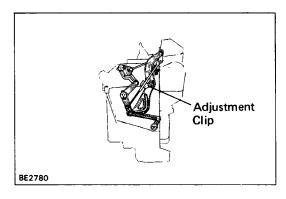
Move the control levers left and right and check for stiffness and binding through the full range of the levers.



#### 2. ADJUST CONTROL DAMPER

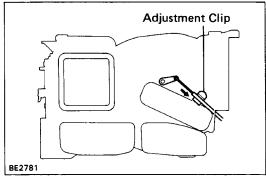
#### (Air Inlet Control Damper)

Set the air inlet control damper and lever to "FRESH".



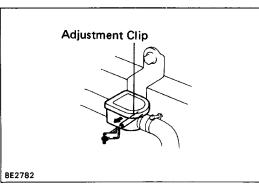
#### (Air Flow Control Damper)

Set the air flow control damper and lever to "DEF".



#### (Air Mix Control Damper)

Set the air mix control damper and lever to "COOL".



#### 3. ADJUST WATER VALVE

#### (Water Valve)

Set the water valve and control lever to "COOL". HINT: Place the water valve lever on "COOL" and while pushing the outer cable in the "COOL" direction, clamp the outer cable to the water valve bracket.

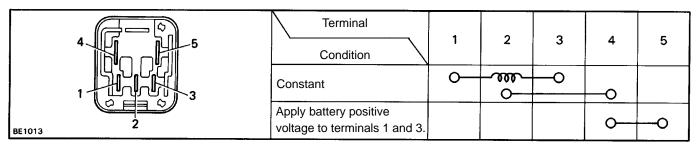
## **Part Inspection**

## 1. INSPECT HEATER BLOWER SWITCH (Continuity)

	Terminal	1	2	5	6	8	Illumination	
	Switch position						3	4
[5]4]3 <sup>]-</sup> [42]1]	OFF						0-(	<b>9</b> -0
	LO			0	9			
	o (M 1 )	ρ		$\phi$	Υ			
	O (M 2)		<mark></mark>	þ	q			
SH-8-2	Н			b	4	9	i	

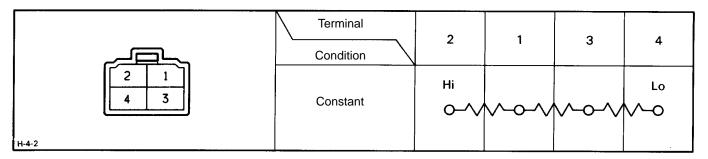
If continuity is not as specified, replace the switch.

## 2. INSPECT HEATER RELAY (Continuity)

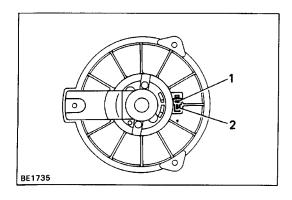


If continuity is not as specified, replace the relay.

## 3. INSPECT HEATER BLOWER RESISTOR (Continuity)



If continuity is not as specified, replace the resistor.



## 4. INSPECT HEATER BLOWER MOTOR

(Operation)

Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the motor operation is smooth.

If operation is not as specified, replace the motor.