

Removal Front Doorpanels Seat Leon 1P (v1.0)

Step 1 – Remove grip and speaker cover.

Start with the removal of the first two parts of the door panel.

- Grip : Start at the side of the door lock mechanism (right side on the photo). Click the grip off gently. If the aluminum décor strip is on (like the photo) you can leave it untouched.
- Speaker cover : Remove by using a big flathead screwdriver. Just pull it off. If the aluminum décor ring is on (like the photo) you can leave it untouched.





Step 2 – Remove the clothing and speaker.

- Remove the speaker from the compartment. (original or aftermarket)
- Remove the clothing. Start at the pointy side and pull it off. It is clicked in with plastic hooks. Discard of the stickers which are stucked onto the backside of the clothing. It will (and does) resonate on higher sound volumes.





Step 3 – Disconnect window from mechanism

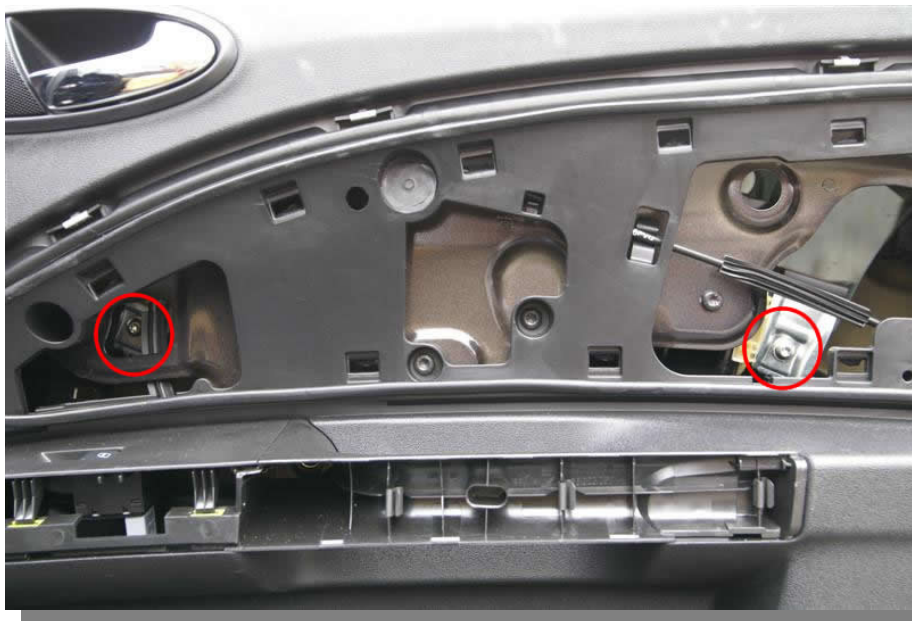
Unlike the rear door the front door uses two sliding mechanisms to make the window go up and down. You can only get to the two clamps if you lower the window a few centimeters. After the lowering, use good tape and fixate the window. (see photo)



You can see the screw in the photo below. This is one of the two screws you need to loosen to let the clamp come off of the window. It will not be reachable if the window is in the upmost position.



In the photo below you can see both (silvery) screws which clamp the window to the mechanisms.



Step 4 – Lower window mechanism.

When the two screws are loose turn your ignition on and lower the mechanism halfway down with the window up-down button.

Step 5 – Remove the screws and panel

Remove all the screws which are holding the door panel to the metal door. This will make the window mechanism be hanging into the plastic hooks on the door. Disconnect the white plastic piece which connects the panel to the lock (see *important items*) and pull the panel up and out. While pulling it

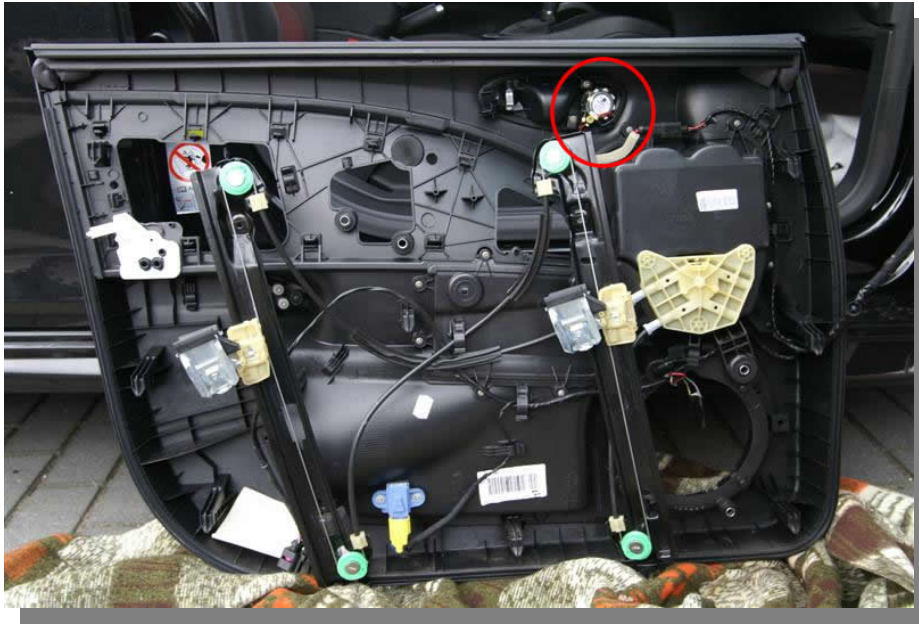
backwards disconnect the unlock-from-inside cable and disconnect the lock-connector. You can create more space by unhooking the cables from the plastic hooks which are holding them.



Important items:

- When originally manufactured the factory used a piece of plastic to put the panel and complete lock-system into the door. You have to unclick this plastic part if you want to leave the lock-system in place while removing the panels. This piece of plastic is *not* important to the structure of the door, the doorpanel of the lock and can be removed. Use a screwdriver and some force to unhook the plastic piece from the lock ! (see the photo above; plastic piece is in the blue circle)
- Connector to the lock: The connector must be disconnected to remove the doorpanel completely. The connector is locked in place and can be disconnected with a small screwdriver from the top side !
- Put a blanket on the floor before removing the doorpanel. The plastic is easily scratched.
- Use a marker to tell where the clamps were connected to the window. When installing all back together you know how the window was mounted.

In the photo below the original tweeter is in the red circle.



Step 6 - Putting it back together...

Just do everything in reversed order. Remember to put the wires back in their original clips ! When fixing the window onto the up-down mechanism look at the mark on the glass were the original fixation was done. Before closing the doorpanel make sure to test the up-down mechanism of the window !

Additional Info:*Tools needed:*

- Torx 30 screwdriver
- Flathead screwdriver or wedge
- Tape
- Marker
- Tools to remove the speaker

Time:

- Removal panel : 45 minutes
- All can be done by one person.

ETKADrawings:

