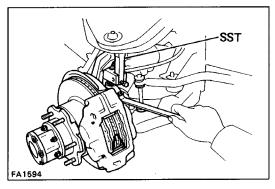


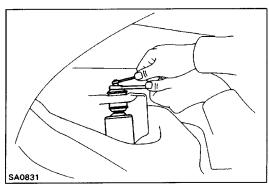
### **Upper Suspension Arm**

(See page SA-111)
REMOVAL OF UPPER SUSPENSION ARM
1. REMOVE TORSION BAR SPRING
(See page SA-114)



# 2. DISCONNECT UPPER SUSPENSION ARM FROM UPPER BALL JOINT

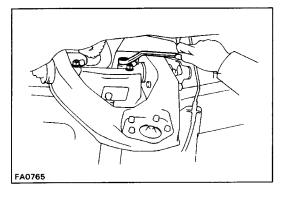
Remove the cotter pin and nut, and using SST disconnect the upper ball joint from the steering knuckle. SST 09628–62011



#### 3. DISCONNECT SHOCK ABSORBER FROM FRAME

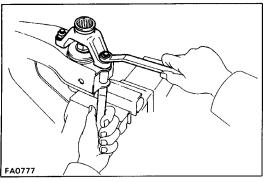
Remove the nut, cushion and retainer, and disconnect the shock absorber from the frame.

HINT: Do not disconnect the shock absorber from the lower suspension arm.

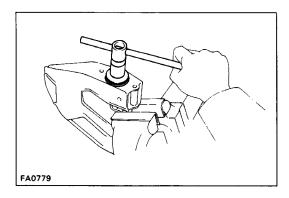


#### 4. REMOVE UPPER SUSPENSION ARM

- (a) Disconnect the intermediate shaft from the steering gear housing.
- (b) Remove the three bolts, and remove the upper suspension arm from the frame.

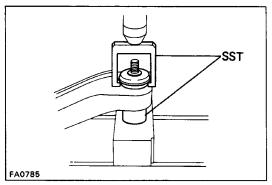


## REPLACEMENT OF UPPER ARM BUSHING 1. REMOVE TORQUE ARM



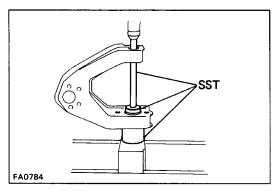
#### 2. REMOVE FRONT BUSHING

- (a) Using a chisel and hammer, loosen the staked part of the nut.
- (b) Remove the nut.



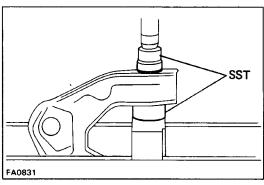
(c) Using SST, push out the front bushing. SST 09710–26010 (09710–05040, 09710–05050)

#### 3. REMOVE UPPER ARM SHAFT



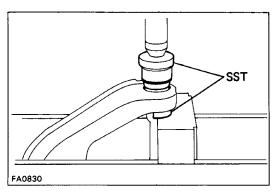
#### 4. REMOVE REAR BUSHING

Using SST, push out the rear bushing. SST 09710–26010 (09710–05020, 09710–05030, 09710–05080)



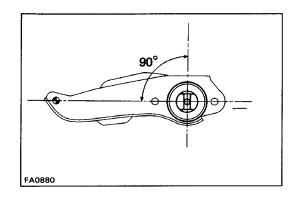
#### 5. INSTALL REAR BUSHING

- (a) Using SST, push in a new bushing. SST 09710–26010 (09710–05060, 09710–05080) HINT: Do not apply grease or oil to the bushing.
- (b) Install the upper arm shaft.



#### 6. INSTALL FRONT BUSHING

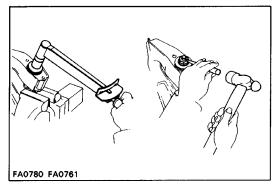
Using SST, push in a new front bushing. SST 09710–26010 (09710–05060, 09710–05080)



#### 7. TORQUE UPPER ARM SHAFT

(a) Install the retainers and new nuts.

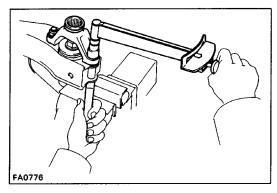
HINT: Position the upper arm shaft so that the frame installation surface is level with the arm.



(b) Torque the shaft nuts.

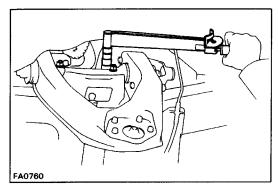
Torque: 226 N-m (2,300 kgf-cm, 166 ft-lbf)

(c) Stake the nuts with a hammer and chisel.



#### 8. INSTALL TORQUE ARM TO UPPER ARM

Torque: 87 N-m (890 kgf-cm, 64 ft-lbf)

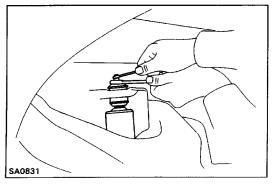


## INSTALLATION OF UPPER SUSPENSION ARM 1. INSTALL UPPER SUSPENSION ARM TO FRAME

(a) Install the lower suspension arm to the frame and torque the mounting bolts.

Torque: 178 N-m (1,810 kgf-cm, 131 ft-lbf)

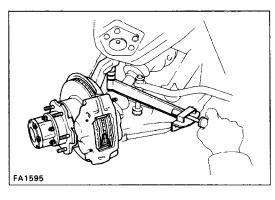
(b) Connect the intermediate shaft to the steering gear housing.

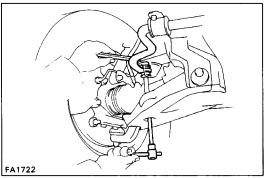


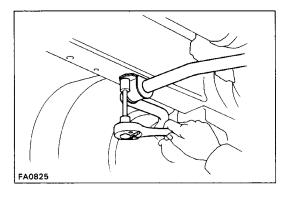
#### 2. CONNECT SHOCK ABSORBER TO FRAME

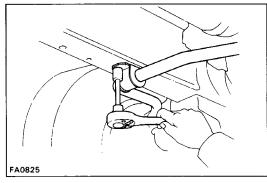
Connect the shock absorber to frame with cushion and retainer and install and torque a new nut as shown in the figure.

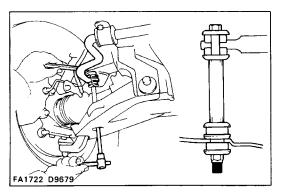
Torque: 25 N-m (250 kgf-cm, 18 ft-lbf)











#### 3. CONNECT UPPER SUSPENSION ARM TO UPPER BALL **JOINT**

(a) Connect the upper ball joint to the steering knuckle and install and torque the nut.

Torque: 142 N-m (1,450 kgf-cm, 105 ft-lbf)

(b) Install a new cotter pin.

4. INSTALL TORSION BAR SPRING

(See page SA-114)

5. CHECK FRONT WHEEL ALIGNMENT

(See page SA-6)

### Stabilizer Bar

(See page SA-111)

### **REMOVAL OF STABILIZER BAR REMOVE STABILIZER BAR**

- (a) Remove the nut, cushions and retainers holding both sides of the stabilizer bar from the lower suspension arms, and disconnect the stabilizer bar.
- (b) Remove both stabilizer bar brackets and cushions, and remove the stabilizer bar.

#### **INSTALLATION OF STABILIZER BAR**

#### 1. PLACE STABILIZER BAR TO FRAME

Place the stabilizer bar in position and install the both stabilizer bar cushion and brackets to the frame. Temporarily install the bolts.

#### 2. CONNECT STABILIZER BAR TO LOWER SUSPENSION **ARMS**

Connect the stabilizer bar on both sides to the lower arms with bolts, cushion, retainers and a new nut as shown. Torque the nut.

Torque: 25 N-m (260 kgf-cm, 19 ft-lbf)

#### 3. TORQUE BRACKET SET BOLTS TO FRAME

Torque: 29 N-m (300 kgf-cm, 22 ft-lbf)