

Glass Type/Application	Soda lime silicate glass Pharmaceutical primary packaging, general technical application
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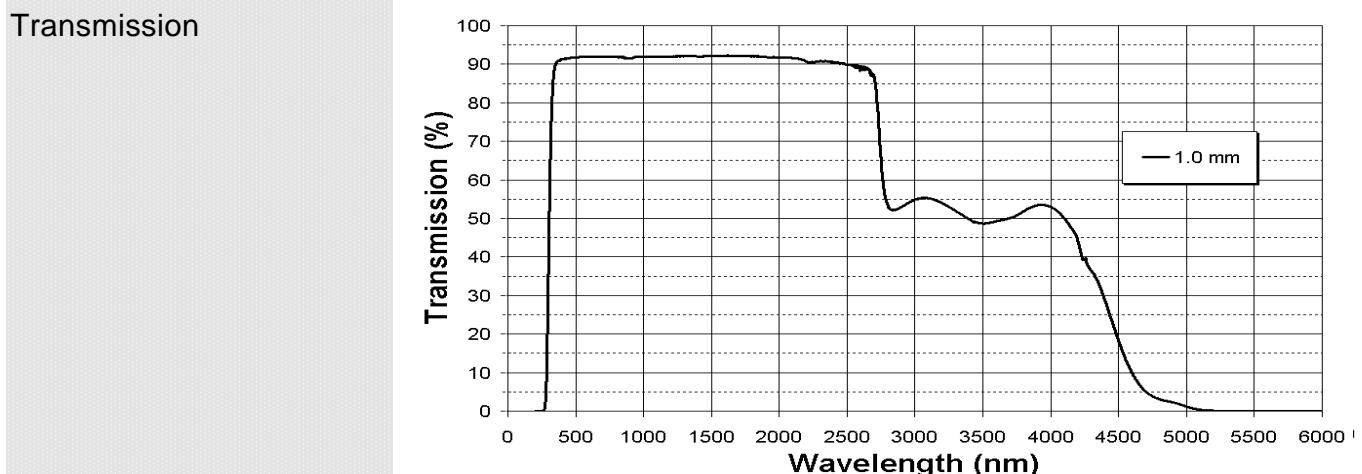
Physical Data	Coefficient of mean linear thermal expansion
	$\alpha$ (20°C;300°C) acc. to ISO 7991 ..... $9.1 \cdot 10^{-6} \text{K}^{-1}$
	Transformation Temperature $T_g$ ..... 525 °C
	Glass temperature at viscosity $\eta$ in dPa · s
	$10^{13}$ (annealing point) ..... 530 °C

$10^{7.6}$ (softening point) .....	720 °C
$10^4$ (working point).....	1040 °C

Density $\rho$ at 25°C .....	2.50 g · cm <sup>-3</sup>
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Chemical Data	Hydrolytic resistance
	acc. to ISO 719 ..... Class HGB 3
	acc. to C - Ph. Eur. ..... Type III
	acc. to C - USP ..... Type III
	acc. to C - JP ..... Type III
	Acid resistance (DIN 12116) ..... Class S 1
	Alkali resistance (ISO 695) ..... Class A 2
ASTM E 438 ..... Type II	

Chemical Composition (main components in approx. weight %)	SiO <sub>2</sub>	B <sub>2</sub> O <sub>3</sub>	Al <sub>2</sub> O <sub>3</sub>	Na <sub>2</sub> O	K <sub>2</sub> O	BaO	CaO	MgO
	69	1	4	13	3	2	5	3



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