

INCH-POUND

MIL-DTL-11589/660  
24 November 2014

DETAIL SPECIFICATION SHEET

RIBBON, NUCLEAR DETERRENCE OPERATIONS SERVICE MEDAL, U.S. AIR FORCE

This specification is approved for use by all  
 Departments and Agencies of the Department of Defense

The requirement for acquiring the product described herein shall consist of this specification sheet  
 and the latest issue of MIL-DTL-11589.

**COLOR PATTERN: REGULAR SIZE**

**FINISH: MOIRÉ**

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES			FILLING YARN
1-3/8" 35.0 mm	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	White HA 67101
	7/64	2.7 mm	Ground	Ultramarine Blue	HS	67118	
	1/16	1.6 mm	Ground	AF Yellow	HC	67103	
	1/16	1.6 mm	Ground	Ultramarine Blue	HS	67118	
	3/64	1.2 mm	Ground	Gherkin Green	HCH	67183	
	5/64	2.0 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Ground	Scarlet	HL	67111	
	17/32	13.6 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Ground	Scarlet	HL	67111	
	5/64	2.0 mm	Ground	Ultramarine Blue	HS	67118	
	3/64	1.2 mm	Ground	Gherkin Green	HCH	67183	
	1/16	1.6 mm	Ground	Ultramarine Blue	HS	67118	
	1/16	1.6 mm	Ground	AF Yellow	HC	67103	
	7/64	2.7 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	

**COLOR PATTERN: REGULAR SIZE****FINISH: MOIRÉ**

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES			FILLING YARN
11/16" 17.5 mm	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	White HA 67101
	5/128	0.9 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Ground	AF Yellow	HC	67103	
	1/32	0.8 mm	Ground	Ultramarine Blue	HS	67118	
	3/128	0.6 mm	Ground	Gherkin Green	HCH	67183	
	5/128	0.9 mm	Ground	Ultramarine Blue	HS	67118	
	1/64	0.4 mm	Ground	Scarlet	HL	67111	
	17/64	6.9 mm	Ground	Ultramarine Blue	HS	67118	
	1/64	0.4 mm	Ground	Scarlet	HL	67111	
	5/128	0.9 mm	Ground	Ultramarine Blue	HS	67118	
	3/128	0.6 mm	Ground	Gherkin Green	HCH	67183	
	1/32	0.8 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Ground	AF Yellow	HC	67103	
	5/128	0.9 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	

Custodians:  
Army - IH  
Air Force - 11

Preparing activity:  
Army - IH

Review Activity:  
DLA - CT

(Project No. 8455-2015-003)

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