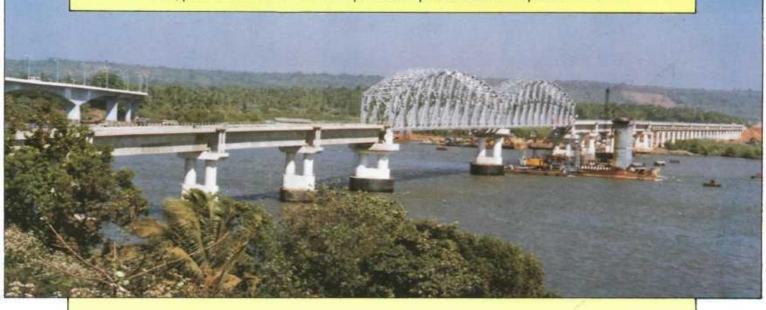
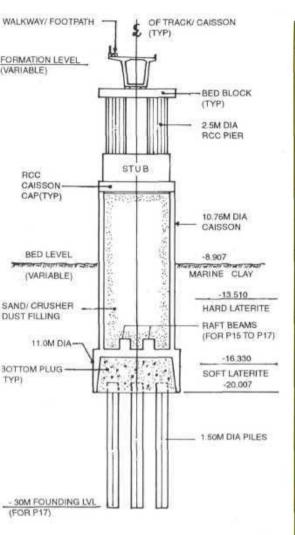




## RAILWAY BRIDGES ACROSS ZUARI AND MANDOVI RIVER GOA FOR KONKAN RAILWAY

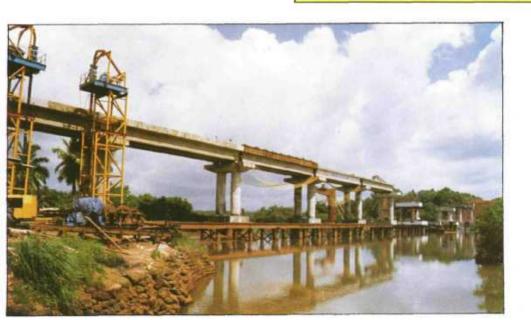
Afcons were awarded two prestigious bridges in Goa over Zuari and Mandovi rivers by Konkan Railway Corporation. The bridges were on well/pile foundations with precast prestressed superstructure.





CROSS	SECTION	FOR W1
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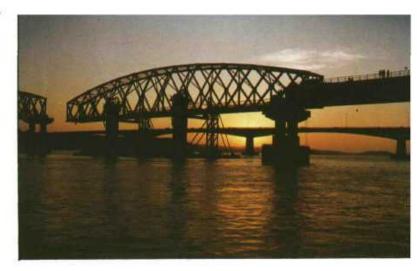
	MANDOVI-I	MANDOVI-II	ZUARI
Length of Bridge	946.8m	235.90m	1319.00m
Span PSC T-Girder 3 No/span	a) 2 Nos. *22.8m	8 Nos. *22.8m	30 Nos. *22.8m
PSC Box Girder	b) 6 Nos *53.5m	1 No. *53.5m	7 Nos. *53.5m
Steel Girder	c) 1 No *124.2m		2 Nos. *124.2m
RCC Deck Slab	d) —	<del></del> _	1 No *12.0m
Foundation			
RCC Bored Piles			
1000 dia.	77 Nos.		58 Nos.
1200 dia.	18 Nos.	68 Nos.	58 Nos.
1500 dia.	32 Nos.	-	48 Nos.
Pneumatic Caissons			
11.0m dia.	1 No.		3 Nos.
9.5m dia	3 Nos.	_	2 Nos.
Superstructure			
PSC T-Girders	66 Nos. (1782 cum.)	24 Nos. (648 cum.)	90 Nos. (2430 cum.)
PSC Box Girder	6 Nos. (1782 cum.)	1 No. (297 cum.)	7 Nos. (2079 cum.)
Steel Girder of 124.2m span	1 No. (680 MT)	-	2 Nos. (1360 MT)
Material Used			
Cement		8705 MT	
Reinforcement		3587 MT	



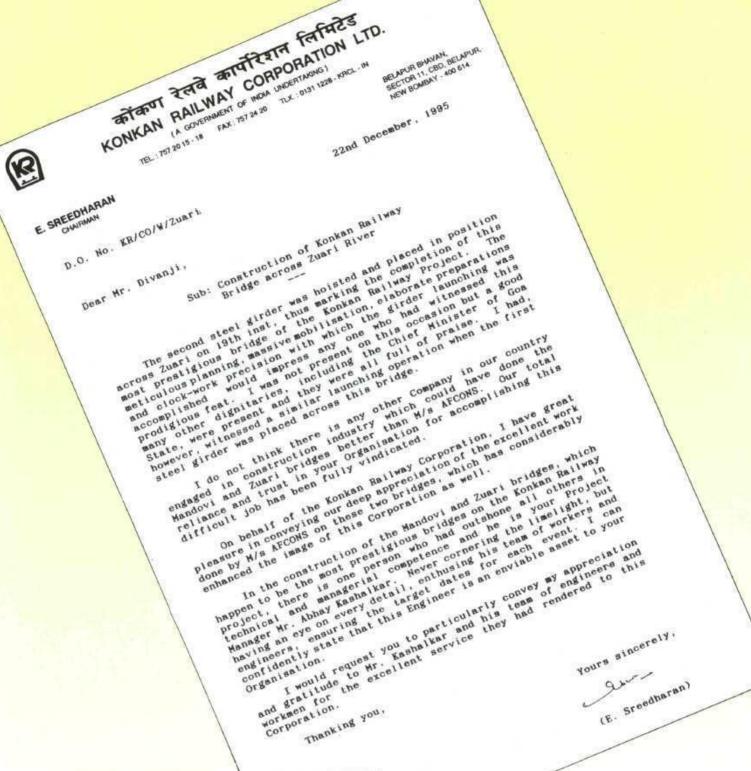
## Various innovative methods were used by AFCONS during construction of these bridges some of these are:

- Use of R.C.C. bored piles combined with R.C.C. Caisson for bridge foundation.
- Use of submersible pontoons for casting and sinking of caissons. Excavation and sinking of Pneumatic Caisson by cutter suction pump.
- Precast RCCcaissons, with an in-build working chamber, pneumatically sunk without blasting.
- Concreting of pile cap / Junction of caisson with piles was carried out in dry condition, under compressed air.
- 53.5mc/c span precast prestressed box girders wighing 800MT cast entirely at one stretch, with specially designed form-work.
- 6. Lifting and launching of above girders weighing 800MT using a specially fabricated floating hydraulic lift crane. 124.2m long steel trusses 3 nos. weighing 730 M.T. each, fabricated by railways, were lifted and placed in navigational spans by AFCONS, using this specially fabricated hydraulic lift crane.

- 7. All equipment required for the work including air-lock equipment, submersible barges and floating equipment etc., self-manufactured with optimum use of Indian resources.
  - 8. 800MT Box girders were cast on the river bank at Zuari, taken on a specially designed pontoon, and towed to Mandovi bridge site by sea route (a distance of 37Km)









AFCONS/118/1997

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