

# BMW Supplier Network

Locating the plant in the United States led to the creation of a North American supplier network that encompasses companies from Canada to Mexico to California. Following BMW's announcement that it would build an automobile manufacturing plant in Upstate South Carolina, many supplier companies began seriously considering locating operations in the Southeast. Many BMW suppliers are now located in South Carolina within a few hours drive of the Spartanburg County plant, creating more than 10,000 jobs and dramatically multiplying the economic impact of the plant to the region. Several companies chose to place new North American operations in South Carolina to partner with BMW.

## North American Supplier Network

<u>Company</u>	<u>Location</u>	<u>Part</u>
1 3 M Company	Fairmont MN	bumpers
2 Aksys USA, Inc.	Gastonia NC	sound deadeners
3 AL-KO Automotive	El Certe In	parking brake cables
4 Alfmeier	Greenville SC	pump housing
5 Alpine Electronics	Greenville SC	audio equipment
	Torrance CA	audio equipment
6 Alps Automotive	Auburn Hill MI	switches/electronics
	McCallen TX	switches/electronics
7 Anvisgroup Mexico SA de CV	Mexico	grommets
8 Auma Bocar	Chihuahua Mexico	engine mounting bracket
	Queretaro Mexico	trunk lid full locks and stops
9 Auto Kabel	El Paso TX	battery cables
10 Autoliv North America	Ogden UT	airbags
	Auburn Hill MI	ATC: tech center
	Lema Mexico	seatbelts
11 Automotive Lighting Corp.	Farmington Hills MI	fog lamp/head lamp
12 BASF	Wyandotte MI	auxiliary springs

13 Baxter Industries	Winchester TN	trunk sill, trunk lid center, d-pillars, top shoulder
14 Behr America, Inc.	Dayton OH	cooling module
15 Behr Heat Transfer	Charleston	engine cooling system
16 Benteler Automotive	Duncan SC	front and rear axles
17 Benteler Automotive Corp.	Opelika AL	bumper carrier
	Goshen IN	re-enforcement b-pillar
18 Benteler de Mexico	Puebla Mexico	IP support tube assy, transmission cross member
19 Berrang, Inc.	Greenville SC	fasteners
20 BOS Automotive	Morristown TN	cargo net/roll cover, kombi rollo, ski bag
21 Bosch Automotive	Anderson SC	oxygen sensors
22 Boysen USA, LLC	Gaffney SC	exhaust manifolds, diesel particulate filter
23 Bridgestone/Firestone NA	Southfield MI	tires
24 Brose Mexico	Queretaro Mexico	window regulators
25 Brose Gainesville	Gainesville, GA	E-Fans
26 Calsonic Kansei	Charlotte NC	Compressors
27 Carcoustics	Howell MI	door insulation/acoustical parts
28 Champion Tooling	Anderson SC	small stamping
29 Citation	Albion IN	engine mounting bracket (diesel)
30 Concept Packaging Group	Inman SC	damping strips
31 Contech Metal Forge	Clarksville TN	aluminum shock towers
	Ridgewood SC	aluminum shock towers/flanges & thrust rod
	Dowagiac MI	flanges & thrust rod
32 Continental Tires	Charlotte NC	tires
33 ContiTech Mexicana	San Luis Potosi Mexico	engine belts, EA
34 ContiTech Fluid Mexicana	Tlalnepantla Mexico	EOC/TOC Hose Assemblies Refrigerant lines
35 DAA Draexlmaier Automotive	Duncan SC	interior parts

		e-box
		handbrake/Gear cover
		harness- main
<b>36 Delphi Delnorte</b>	Reynosa, MX	FZD overhead console
<b>37 DelphiDelco Electronics</b>	Kokomo IN	antenna amplifier, wavetrap
<b>38 Denso America</b>	Southfield MI	air conditioners
<b>39 Deta Douglas Batteries</b>	Winston-Salem NC	batteries
<b>40 Diversified Coatings</b>	Greenville SC	painting
<b>41 Dixien, LLC</b>	Lake City GA	small metal stampings
<b>42 Dr. Schneider Automotive</b>	Howell MI	molded plastic - B-pillar air louvre
<b>43 Drive Automotive</b>	Piedmont SC	body in white
<b>44 Dura Automotive</b>	Rochester Hills MI	bowden cables, hood cable release
<b>45 Eagle Bend Manufacturing</b>	Clinton TN	transmission crossmember
<b>46 East Penn Manufacturing</b>	Lyon Station PA	batteries: SVRLA AGM & AGM Batteries
<b>47 Eaton Corporation</b>	Clinton MI	air condition lines power steering lines
<b>48 Electro Optica S.A. de CV</b>	Tlalnepantla Mexico	lighting
<b>49 EMCON</b>	Spartanburg SC	exhaust systems
<b>50 Exide Technologies</b>	Bristol TN	flooded batteries
<b>51 Faurecia</b>	Fountain INN SC	center consoles door panel instrument panel front seats
<b>52 Federal Mogul SPG</b>	Exton PA	heat protection for break line
<b>53 FER Mexicana</b>	Puebla Mexico	side repeater and rear reflector
<b>54 Fehrer</b>	Fountain INN SC	seat cushions
<b>55 FIAMM Technologies, Inc.</b>	Cadillac MI	horn

56 Flexalloy	Streetsboro OH	fasteners
57 Friedrichs & Rath	Anderson SC	molded parts
58 Gentex Corporation	Zeeland MI	interior rearview mirror
59 Gestamp HardTech Inc.	Mason MI	rear bumper carrier support
60 Goodyear Tire and Rubber	Akron OH	tires
61 Grand Rapid Spring and Stamping	Grand Rapid MI	small stamping parts
62 Guardian Automotive	Ligonier IN	back glass, Windshields
	Auburn IN	QTR glass
63 Hella Electronic Corp.	Flora IL	FZD overhead console
64 Hellerman Tyton	Milwaukee WI	center consoles
65 HenkelOrbseal	Richmond MO	production sealers/tapes
66 Henniges Automotive	Reidsville NC	seal
67 HUF North America	Greeneville TN	door handles
68 Hutchinson FTS, Inc.	Troy MI	diesel cooling line
69 IACNA	Dearborn, MI	Interior Plastic Molded Trim
70 Inalfa Roof Systems	Auburn Hills MI	roof
71 Inergy Automtove Systems LLC	Anderson SC	fuel tanks
72 Innertech - Nashville	Nashville IL	headliners/trunk parts
73 Intier Automotive	Spartanburg SC	headliners, pillar trim, cargo trim loadfloor
74 ITW Deltar	Mokena, IL	fuel filler pot, fuel filler flap
75 JAC Products, Inc.	Madison Heights MI	roof rail
76 Janesville Products	Norwalk OH	sound insulation trunk area
77 Johnson Controls	Holland MI	CIDs
78 JSP International LLC	Madison Heights MI	rear seat pan
79 Kamax LP	Troy, MI	fasteners
80 Kautex Textron	Lavonia GA	air intake snorkel
81 Kelsey Hayes Company	Queretaro Mexico	brake booster/master cylinder

82	<b>Kostal Mexicana</b>	Queretaro Mexico	steering column module
83	<b>L&amp;L Products</b>	Romeo MI	sealers, adhesives, structural material
84	<b>L&amp;W Engineering Co.</b>	Belleville MI	stamped parts
85	<b>Lear Corporation</b>	Southville MI	body control unit
86	<b>Lear Seating Corp.</b>	Duncan SC	seats
87	<b>Lemforder</b>	Duncan SC	front and rear axle assembly front upper control arm
88	<b>Leoni Wiring Systems</b>	Hemosillo Mexico	wiring harness (doors, roofs, auxiliary)
89	<b>LSP Automotive</b>	Union SC	stampings
90	<b>Lunt Manufacturing</b>	Hampshire IL	IP support structure
91	<b>Maching Co. Inc.</b>	Anderson SC	fixtures/wires
92	<b>Magna Donnelly Grand Haven</b>	Duncan SC	outside mirrors
		Kentwood MI	mirrors
93	<b>Mahle de Mexico</b>	Puebla Mexico	filters
94	<b>Mann &amp; Hummel, USA Inc.</b>	BloomfieldHills MI	air cleaner system/air induction parts
95	<b>Marquardt Switches, Inc.</b>	Cazenovia NY	EMF switch
96	<b>Meteor Sealing Systems</b>	Dover OH	panorama roof seal
97	<b>Michelin Tire</b>	Lexington SC	tires
		Troy MI	tires
98	<b>Moellertech</b>	Shelby Township MI	A, B, C, D pillar finishers, window frames top shoulder
99	<b>Montaplast of N.A.</b>	Frankfort KY	front grill & windshield panel cover, tail light cover finisher, engine cover
100	<b>MPE Plastics</b>	Charlotte NC	plastic safety tubes
101	<b>MTU Drive Shafts, LLC</b>	Ladson SC	drive shafts
102	<b>Mubea Inc.</b>	Florence KY	coil springs
103	<b>Nidec Motors&amp;Acutators</b>	San Luis Potosi Mexico	wiper motor (front/rear)
104	<b>Nippon Seiki / N.S. International Ltd.</b>	Troy MI	Head up display
105	<b>Norma Products</b>	Wixom MI	plastic tube assembly

106 Novem Car Interior Design	Canton MI	décor covers
107 Nucor Corporation	Mount Pleasant SC	steel
108 Oris Automotive	Weston Ontario Canada	aluminum running boards
109 Paulstra CRC Corporation	Novi MI	transmission mount rubber bushing
110 Pierburg	Fountain Inn SC	secondary air pump
111 Plastic Omnium	Anderson SC	bumpers, fender modules
112 PGW Glass	Tipton, PA	glass
113 Preh Inc.	Guadalupe Mexico	HVAC climate controls
114 PWO Canada, Inc.	Kitchener, ON Canada	HUD Frame
115 Racemark International	Ringold GA	floor mats
116 Reeves Brothers	Spartanburg SC	fabric
117 Rehau Industries	Baie-D'urfe QC Canada	windshield header
	Cullman AL	spoiler
118 Reitter-Schefenacker	Selmar TN	rear tail lamps/side marker
119 Rieter Corp.	Aiken SC	heat shields
120 Roechling Automotive	Duncan SC	interior plastic trim parts exterior plastic trim parts
121 RONAL Mexicana S.A. de C.V.	Queretaro Mexico	wheels
122 Saint-Gobain Mexico	Cuautla Mexico	windshields/door glass
123 Saargummi	Pulaski, TN	body seals
124 Scherer & Trier (Mexico)	Puebla Mexico	door trim
125 Sensata Technolgoies	Attleboro MA	acceleration sensor
126 Siemens VDO Electronics	Huntsville AL	car communication computer
127 Siemens VDO Automotive	Auburn Hills MI	center computer, instrumentation cluster
	Santa Teresa NM	active wheel speed sensor, washer system
	London, ON, Canada	engine cooling fan module
128 Sonoco	Hartsville, SC	molded plastic components

129 Spartanburg Steel (SSP)	Spartanburg SC	framework/loose body components
130 SportsRack Automotive	Port Huron IL	roof racks/running boards
131 Stabilus	Gastonia NC	gas spring
132 Stahlschmidt & Maiworm USA Inc.	Auburn AL	light alloy wheels
133 Standard Registrar	Greenville SC	labels
134 Stankiewicz	Spartanburg SC	floor carpet/sound insulation
135 Stueken	Greenville SC	metal parts
136 Superior Industries	Van Nuys CA	alloy wheels
137 SVEA: Specialty Vehicle Eng. America	Troy MI	bumpers
138 Takata (Petri)	Port Huron IL	steering wheels
139 Takata Holdings, Inc.	Auburn Hills MI	air bags
140 Temic Automotive of N.A.	Farmington Hills MI	TCU's
141 ThyssenKrupp Budd Company	Rochester MI	body stampings and assemblies
142 TI Automotive	Warren MI	fuel and brake lines
143 TI Group	Lavonia GA	fuel system lines
144 Tower Automotive	Bardstown KY	body stamping and assembly
145 Truck-Lite Co., Inc.	Falconer NY	taillights
146 TRW Automotive	Chihuahua Mexico	side air bags
	Cookeville TN	passenger air bags
	Washington MI	seat belts
	Queen Creek AZ	driver air bags
147 TRW Engineered Fasteners	Westminster MA	fasteners
148 TW Fitting NA, LLC	Greer SC	tire and wheel assy
149 Tyco	Empalme, MX	Power Distribution Box
150 Unique Fabricating	Lafayette GA	noise foam/butyl
151 Valeo Climate	Toluca Mexico	air conditioner
152 Valeo Electrical Systems	Troy MI	wiper systems

153 Valeo Wiper	El Paso TX	wipers, wiper arms and blades (front/rear)
154 Ventra	Tottenham, ON, Canada	jacks
155 Ventramex	El Marques Mexico	handbrake
156 Vibracoustic NA	Plymouth MI	rear axle springs/MCU jounce bumper
157 Viking Products	Grand Rapids MI	loose body components
158 Visteon Planta Cervantes	Chihuahua Mexico	digital SDARDS Gen 2.5 tuner
159 Visteon LLC North Penn	Landsdale PA	IBOC tuner
160 Volunteer Engineering	Manchester TN	body in white
161 Wegu Canada	Whitby, ON, Canada	spring pads
162 Westfalia American Hitch	Sevierville TN	tow hitch, EC version
163 Wexler	Tlaxcala Mexico	interior trim- plastics/assemblies
164 Whitehall of South Carolina	Covington RI/Detroit, MI	sunroofs
165 White Horse Paper	Greenville SC	fuse box stickers
166 Windsor Metal Technologies	Ontario Canada	steel metal strap
167 Woco de Mexico	Queretaro Mexico	pedal assembly rubber parts

### South Carolina Suppliers

<u>Company</u>	<u>Location</u>	<u>Part</u>
1 Alfmeier	Greenville SC	pump housing
2 Alpine Electronics	Greenville SC	audio equipment
3 Behr Heat Transfer	Charleston SC	engine cooling system
4 Benteler Automotive	Duncan SC	front and rear axles
5 Berrang, Inc.	Greenville SC	fasteners
6 Bosch Automotive	Anderson SC	oxygen sensors
7 Boysen USA, LLC.	Gaffney SC	exhaust manifolds, diesel particulate filter
8 Concept Packaging	Inman SC	damping strips
9 Champion Tooling	Anderson SC	small stamping

<b>10 Contech US LLC.</b>	Ridgewood SC	aluminum shock towers/flanges & thrust rod
<b>11 Diversified Coatings</b>	Greenville SC	painting
<b>12 D.A.A. Draexlmaier</b>	Duncan SC	interior parts E-box Handbrake/gear cover harness- main
<b>13 Drive Automotive</b>	Piedmont SC	body in white
<b>14 Emitec</b>	Fountain Inn SC	catalytic converters
<b>15 EMCON (formerly ArvinMeritor)</b>	Spartanburg SC	exhaust systems
<b>16 Faurecia</b>	Fountain Inn SC	center consoles door panel instrument panel seats
<b>17 Fehrer</b>	Fountain Inn SC	seat cushions
<b>18 Friedrichs &amp; Rath</b>	Anderson SC	molded parts
<b>Inergy Automotive Systems, LLC</b>	Anderson SC	fuel tanks
<b>19 Intier Automotive</b>	Spartanburg SC	headliner, pillar trim, cargo trim, loadfloor
<b>20 Lear Seating Corp.</b>	Duncan SC	seats
<b>21 LSP Automotive</b>	Union SC	stampings
<b>22 Maching Co. Inc.</b>	Anderson SC	fixtures/wires
<b>23 Magna Donnelly Grand Haven</b>	Duncan SC	outside mirrors
<b>24 Mergon</b>	Anderson SC	blow molded interior parts
<b>25 Michelin Tire</b>	Lexington SC	tires
<b>26 MTU Drive Shafts, LLC</b>	Ladson SC	drive shafts
<b>27 Nucor Corporation</b>	Mount Pleasant SC	steel
<b>28 Pierburg</b>	Fountain Inn SC	secondary air pump
<b>29 Plastic Ominum</b>	Anderson SC	bumpers

<b>30 Reeves Brothers</b>	Spartanburg SC	fabric
<b>31 Rieter Corp.</b>	Aiken SC	heat shields
	Duncan SC	interior plastic trim parts
<b>32 Roechling Automotive</b>		exterior plastic trim parts
<b>33 Sonoco</b>	Hartsville SC	molded plastic components
<b>34 Spartanburg Steel (SSP)</b>	Spartanburg SC	framework/structure parts
<b>35 Standard Register</b>	Greenville SC	labels
<b>36 Stankiewicz</b>	Spartanburg SC	floor carpet/sound insulation
<b>37 Stueken</b>	Greenville SC	metal parts
<b>38 TW Fitting NA, LLC</b>	Greer SC	tire & wheel assy
<b>39 White Horse Paper</b>	Greenville SC	fuse box stickers
<b>40 ZF Lemforder</b>	Duncan SC	front and rear axle assembly
		front upper control arm