



HEAT TREAT: NEUTRAL HARDEN AND TEMPER TO Rc 42-50.
FINISH: PHOSPHATE AND OIL.

REV.		FROM	BY	DATE	TITLE			
UNLESS OTHERWISE SPECIFIED					<p>FIRST</p> <p>200 Bedford Street, Manchester NH 03101 (603) 666-3906 ♦ FAX (603) 666-3907</p> <p>SCREW</p> <p>HALF INCH DRILL</p>			
TOLERANCE		PERPENDICULAR WITHIN			DRAWN BY			
INCHES		PARALLEL			JRR			
FRAC 1/64		FLAT OR STRAIGHT			DATE			
.00 1/2 .008		CONCENTRIC T.I.R.			10/02			
.000 1/2 .002		RADI , 1/2			SCALE			
.0000 1/2 .002		HOLES , 1/2			1:1			
FSCM		SURFACE FINISH			CHECKED			
					DATE			
					SHEET NO.			
					1			
					No. SK-02296			