

# ENVIRONMENTALLY FRIENDLY HA-OIL FREE RUBBER COMPOUNDS



The rubber mixtures used for tyres commonly contain high-aromatic (HA) oils, classified as carcinogenic because of their PAH compounds (polyaromatic hydrocarbons).

HA oils used in tyres can be replaced with so-called non-labelled oils or low-aromatic (LA) oils, which are non-carcinogenic.

Nokian is a forerunner in manufacturing clean, environmentally friendly bicycle tyres. Nokian has studied and tested the replacement of HA oil with purified, LA oil for more than ten years.

Most of the Nokian bicycle tyre rubber compounds does not include any HA oils. The replacement of harmful oils with clean, LA oils (f.ex. Rape-seed oil) in the production process started in 2000.

Suomi Tyres aims to manufacture all Nokian bicycle tyres using only LA oils instead of harmful HA oils by the end of 2004.

**nokian**  
— *DESERVE THEM* —

[www.suomityres.fi](http://www.suomityres.fi) email [bike@suomityres.fi](mailto:bike@suomityres.fi)