Tripotassium Phosphate

Potassium Phosphate, Tribasic Tertiary Potassium Phosphate

 $K_3PO_4 \cdot nH_2O \ (n = 3, 1 \frac{1}{2}, 1 \text{ or } 0)$

Mol. Wt. trihydrate 266.31

anhydrous 212.27

tripotassium phosphate

[7778-53-2]

Content Tripotassium Phosphate, when ignited, contains not less than 97.0% of tripotassium phosphate (K_3PO_4).

Description Tripotassium Phosphate occurs as colorless to white crystals or lumps or as a white powder.

Identification Tripotassium Phosphate solution (1 20) responds to all tests for Potassium Salt and for Phosphate as described in the Qualitative Tests.

Purity (1) <u>Clarity and color of solution</u> Colorless, very slightly turbid (1.0 g, water 20 ml).

- (2) <u>pH</u> 11.5 12.5 (1.0 g, water 100 ml).
- (3) <u>Chloride</u> Not more than 0.011% as Cl (1.0 g, Control solution 0.01 mol/l hydrochloric acid 0.30 ml).
- (4) <u>Sulfate</u> Not more than 0.019% as SO_4 (1.0 g, Control solution 0.005 mol/l sulfuric acid 0.40 ml).
 - (5) Heavy metals Not more than 20 μ g/g as Pb.

Test Solution Weigh 1.0 g of Tripotassium Phosphate, dissolve in 30 ml of water, neutralize with diluted acetic acid (1 20), and add 2 ml of diluted acetic acid (1 20) and water to make 50 ml.

Control Solution Measure exactly 2 ml of Lead Standard Solution, add 2 ml of diluted acetic acid (1 20) and water to make 50 ml.

(6) Arsenic Not more than 4.0 μ g/g as As₂O₃ (0.50 g, Method 1, Apparatus B).

Loss on Ignition Not more than 23.0% (120 , 2 hours, then 300 - 400 , 1 hour).

Assay Weigh accurately about 2 g of Tripotassium Phosphate, previously ignited, dissolve in 50 ml of water, keep at about 15 , and titrate with 1 mol/l hydrochloric acid (indicator: 3 - 4 drops of methyl orange - xylene cyanol FF TS).

1 ml of 1 mol/l hydrochloric acid = 106.13 mg of K₃PO₄