MATERIAL	5	IRATCOR [®]	
QAEETV			
SAFETY			
DATA	Complies with U.S. OSHAE.C. Guideline 91/155/EEC:Revision:2Last Revision:April 2004Replaces:April 2001	EMERGENCY TELEPHONE NUMBERS: NATIONAL RESPONSE CENTER: 1-800-424-8802 CHEMTREC U.S. and CANADA: 1-800-424-9300 CHEMTREC International: 1-202-483-7616 (Collect)	
SHEET	Users of this product are requested to study this data sheet to learn the product's characteristics so that the pro- duct can be used safely. If the material is resold, the purchaser should be furnished a copy of this data sheet and the information should be made available to all users.		
SECTION 1	Product Trade Name	Vanadium Oxytrichloride	
Chamical Draduat	Article No.	MC8	
Chemical Product and Company	Company Identification	Stratcor, Inc. Tel.: (716) 286-4000 137 47 th Avenue Fax: (716) 286-1361 Niagara Falls, New York 14304; U.S.A.	
Identification	Inquiry Department	Stratcor, Inc.; Pittsburgh, PA; U.S.A. 1-412-787-4500; www.stratcor.com	
SECTION 2	Chemical Characterization:		
	Chemical Description	Vanadium Oxytrichloride, VOCI ₃	
Composition and	UN Number	UN 2443	
Information on	DOT Guide CAS No.	137 7727-18-6	
Ingredients	EINECS No.	231-780-2 vanadium trichloride oxide	
inground	This substance contains only	vanadium oxytrichloride with trace impurities.	
SECTION 3	Potential Hazards for Huma	Potential Hazards for Humans and Animals:	
Hazards	Eye Contact	Chemical and possible thermal burns with redness, swelling, corneal burns, and possible blindness.	
Identification	Skin Contact	Liquid causes chemical burns with redness, swelling, blisters, and pain. Vapors and fumes may cause chemical burns.	
	Inhalation	Fumes cause chemical burns of nasal passages, throat, and respiratory tract, with coughing, chest pain, and breathing difficulty.	
	Ingestion	Chemical and possible thermal burns of the mouth, throat, stomach, and intestinal tract, with injury to liver and kidneys.	
SECTION 4	General Information:		
First-Aid	Inhalation	Remove to fresh air. Administer oxygen if breathing difficult. Administer artificial aspiration if breathing has stopped. Call a physician.	
Measures	Skin	Remove contaminated clothing. Dab liquid from skin using DRY cotton or paper toweling. Flood area with plenty of the coldest water available. See a physician if exposure symptoms develop.	
	Eyes	Immediately flood the eyes with plenty of cold water for at least 15 minutes. See a physician and opthalmologist.	
	Ingestion	Do not induce vomiting. Give at least two glasses of water. Call a physician.	

SECTION 5	Suitable Extinguishing Media	No fire hazard. Use media suitable for surrounding fire.
Fire-Fighting	Extinguishing Media Not to Be Used	Cool containers immersed in fire by blanketing with cold water. Do not use water to cool leaking containers. Product reacts violently with water.
Measures	Special Exposure Hazards	Dense fumes of product, vanadium pentoxide, and hy- drochloric acid. Product reacts exothermically with water to form vanadium pentoxide and hydrochloric acid.
	Special Protective Equipment for Fire Fighters	Impermeable acid-resistant clothing. Positive-pressure, self-contained breathing apparatus.
	Additional Information	Shipping container vapor space contains a fusible plug which melts between 75 and 175°C (165 and 350°F) or a relief valve which opens at 11.9 bar (175 psi).
SECTION 6	Personal Precautions	Evacuate the area immediately. Cleanup personnel must wear impermeable acid-resistant clothing, including positive-pressure, self-contained breathing apparatus.
Accidental- Release Measures	Environmental Precautions	Prevent water and moisture contact. Product fumes in air from reaction with atmospheric moisture. Fumes are a mixture of vanadium pentoxide and hydrochloric acid. Vanadium pentoxide is U.S. EPA-listed hazardous substance with a reportable quantity of 454 kg (1000 lbs.).
	Cleaning Methods	Minor spills can be misted with water and neutralized with soda ash. Dike large spills with clay, earth, or soda ash. Pump or absorb with dry clay and shovel up to a dry- polyethylene container. Steel or aluminum may react and dissolve.
	Additional Information	Product may be neutralized in place using foam and soda ash. Vanadium-pentoxide fume has an OSHA PEL of 0.1 mg/m ³ . Shipping-container vapor space contains a fusible plug which melts between 75 and 175°C (165 and 350°F).
SECTION 7 Handling and	Handling	Do not allow contact with moisture. Use only in a closed system. Do not open container to the atmosphere. Use only approved materials of construction.
SECTION 7 Handling and Storage	Handling Storage	system. Do not open container to the atmosphere. Use
Handling and	-	system. Do not open container to the atmosphere. Use only approved materials of construction.Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause
Handling and Storage SECTION 8	Storage Recommendations on	 system. Do not open container to the atmosphere. Use only approved materials of construction. Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause breathing. Ensure sufficient ventilation of the workplace. Use recommended materials of construction. Use design and operational practices which exclude atmosphere and moisture contact. Not listed in OSHA 29 CFR 1910.1000, Table Z-1 (Air Contaminants): 0.05 mg/m³ 15 Min. Ceiling for Vanadium (NIOSH) 0.05 mg/m³ for V₂O₅ (NIOSH TLV TWA) 5 ppm (7 mg/m³) Ceiling for Hydrogen Chloride from
Handling and Storage SECTION 8 Exposure Controls and Personal	Storage Recommendations on Equipment Designs Occupational Exposure Limit Personal Safety Equipment:	 system. Do not open container to the atmosphere. Use only approved materials of construction. Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause breathing. Ensure sufficient ventilation of the workplace. Use recommended materials of construction. Use design and operational practices which exclude atmosphere and moisture contact. Not listed in OSHA 29 CFR 1910.1000, Table Z-1 (Air Contaminants): 0.05 mg/m³ 15 Min. Ceiling for Vanadium (NIOSH) 0.05 mg/m³ for V₂O₅ (NIOSH TLV TWA) 5 ppm (7 mg/m³) Ceiling for Hydrogen Chloride from reaction of VOCl₃ with Moisture
Handling and Storage SECTION 8 Exposure Controls and Personal	Storage Recommendations on Equipment Designs Occupational Exposure Limit Personal Safety Equipment: Respiratory Protection	 system. Do not open container to the atmosphere. Use only approved materials of construction. Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause breathing. Ensure sufficient ventilation of the workplace. Use recommended materials of construction. Use design and operational practices which exclude atmosphere and moisture contact. Not listed in OSHA 29 CFR 1910.1000, Table Z-1 (Air Contaminants): 0.05 mg/m³ 15 Min. Ceiling for Vanadium (NIOSH) 0.05 mg/m³ 16 V₂O₅ (NIOSH TLV TWA) 5 ppm (7 mg/m³) Ceiling for Hydrogen Chloride from reaction of VOCl₃ with Moisture Use full-face gas mask approved by NIOSH/MSHA; self-contained breathing apparatus.
Handling and Storage SECTION 8 Exposure Controls and Personal	Storage Recommendations on Equipment Designs Occupational Exposure Limit Personal Safety Equipment: Respiratory Protection Hand Protection	 system. Do not open container to the atmosphere. Use only approved materials of construction. Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause breathing. Ensure sufficient ventilation of the workplace. Use recommended materials of construction. Use design and operational practices which exclude atmosphere and moisture contact. Not listed in OSHA 29 CFR 1910.1000, Table Z-1 (Air Contaminants): 0.05 mg/m³ 15 Min. Ceiling for Vanadium (NIOSH) 0.05 mg/m³ for V₂O₅ (NIOSH TLV TWA) 5 ppm (7 mg/m³) Ceiling for Hydrogen Chloride from reaction of VOCl₃ with Moisture Use full-face gas mask approved by NIOSH/MSHA; self-contained breathing apparatus. Use nitrile or natural-rubber gloves.
Handling and Storage SECTION 8 Exposure Controls and Personal	Storage Recommendations on Equipment Designs Occupational Exposure Limit Personal Safety Equipment: Respiratory Protection	 system. Do not open container to the atmosphere. Use only approved materials of construction. Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause breathing. Ensure sufficient ventilation of the workplace. Use recommended materials of construction. Use design and operational practices which exclude atmosphere and moisture contact. Not listed in OSHA 29 CFR 1910.1000, Table Z-1 (Air Contaminants): 0.05 mg/m³ 15 Min. Ceiling for Vanadium (NIOSH) 0.05 mg/m³ 16 V₂O₅ (NIOSH TLV TWA) 5 ppm (7 mg/m³) Ceiling for Hydrogen Chloride from reaction of VOCl₃ with Moisture Use full-face gas mask approved by NIOSH/MSHA; self-contained breathing apparatus.
Handling and Storage SECTION 8 Exposure Controls and Personal	Storage Recommendations on Equipment Designs Occupational Exposure Limit Personal Safety Equipment: Respiratory Protection Hand Protection	 system. Do not open container to the atmosphere. Use only approved materials of construction. Store in a closed steel container under a dry inert-gas blanket. Storage area should be well ventilated. Protect containers from temperature cycling which may cause breathing. Ensure sufficient ventilation of the workplace. Use recommended materials of construction. Use design and operational practices which exclude atmosphere and moisture contact. Not listed in OSHA 29 CFR 1910.1000, Table Z-1 (Air Contaminants): 0.05 mg/m³ 15 Min. Ceiling for Vanadium (NIOSH) 0.05 mg/m³ for V₂O₅ (NIOSH TLV TWA) 5 ppm (7 mg/m³) Ceiling for Hydrogen Chloride from reaction of VOCl₃ with Moisture Use full-face gas mask approved by NIOSH/MSHA; self-contained breathing apparatus. Use nitrile or natural-rubber gloves. Use goggles, face mask, face shield; do not wear contact

SECTION 9 Physical and Chemical properties This MSDS reflects available research data and is not a product- or quality-specification document.	Appearance: Physical State Color Odor Change in Physical State: Vapor Pressure Boiling Point Flash Point Flash Point Flammability Ignition Temperature Auto Flammability Oxidizing Properties Explosive Properties Upper Explosion Limit Lower Explosion Limit Density Solubility in Water (20°C)	Liquid. Pale yellow, clear. Acrid. 17.5 mm Hg (20°C). 127°C (261°F). None. Not flammable. Not applicable. Not applicable. Acts as a catlyst in certain chemical environments. Not applicable. Not applicable. 1.8. Exothermically hygroscopic; decomposes to hydrochloric acid and vanadium pentoxide.
	pH Value	Not applicable.
SECTION 10 Stability and Reactivity	Conditions to Avoid Incompatible Materials Hazardous Decomposition	Contact with water in any form. Water, sodium, polar solvents, most plastics, aluminum. Exothermically hygroscopic, forming vanadium pentoxide and hydrochloric acid.
SECTION 11 Toxicological Information	Acute Toxicity Irritation Chronic Toxicity Carcinogen Status: IARC NTP Annual Report OSHA Subpart Z U.S. EPA Genetic Toxicity Mutagen Status Teratogen Status	 LD₅₀ orl-rat: 140 mg/kg. (SAXDPIM) Corrosive irritant to skin, eyes, and mucous membranes. Hydrothermic property may cause thermal burns. Inhalation of fumes may cause chronic bronchitis, allergic skin reaction, or asthmatic reaction with possible lung injury in susceptible individuals. When exposure ceases, effects are usually reversible. Not listed, International Agency for Research on Cancer Not listed, National Toxicology Program Not listed. Not reported. (Vanadium pentoxide is reported.) Water-decomposition products may have mutagenic effects or may be an experimental terotogen. See above.
SECTION 12 Ecological Information	Persistence and Degradability Aquatic Toxicity and Other Data Relating to Exotoxicity	Exothermically reacts with water forming vanadium pentoxide and hydrochloric acid, either of which may be harmful to an aquatic environment. Vanadium is listed by the U.S. EPA as an Extremely Hazardous Substance.

SECTION 13 Disposal Considerations	Product Recommendation Empty-Container Recommendation	Neutralize by slowly reacting with an alkaline solution, preferably sodium hydroxide. Dispose of resulting solution in accordance with local regulatory guidelines. Unused product may be returned to manufacturer for recycling.Rinse with alkaline solution, preferably sodium hydroxide. Dispose of rinseate and cleaned packaging in accordance with local regulatory guidelines.	
SECTION 14	U.N. packaging requirements shall be met for air and non-U.S. shipments.		
Trenenert	Proper Shipping Description	VANADIUM OXYTRICHLORIDE, 8, UN 2443, II.	
Transport Information	Empty-Container Description	Last contained Vanadium Oxytrichloride, 8, UN 2443, II. (Both of above must be prefaced with X in "HM" column on Bill of Lading.)	
	Land Transport	U.S. DOT or appropriate local guidelines.	
	Inland-Waterway Transport	U.S. DOT or appropriate local guidelines.	
	Sea Transport	IMO/IMDG Code. Requires an IMO Shipper's Declaration Form. Container shipments require a Container Packing Certificate or Vehicle Packing Declaration.	
	Air Transport	ICAO-IT and IATA-DGR (cargo only 301). Requires an ICAO or IATA Air Declaration Form.	
SECTION 15	Classification According to U.N. Guidelines	Corrosive, 8.	
Regulatory	E.C. Danger Symbol	C, X _m	
Information	R-Phrases	R14, R20, R21.	
mormation	S-Phrases	S7, S23, S36, S37, S39.	
	U.S. EPA TSCA Inventory	Reported in the initial EPA TSCA Inventory.	
	U.S. EPA SARA III, Section 302 and 304.	Not applicable.	
	U.S. EPA SARA III, Section 311 and 312	Reporting may be required. Check local regulations.	
	U.S. EPA SARA III, Section 313	Water-decomposition products, such as hydrochic acid and vanadium pentoxide, may require reporting.	
	Non-U.S. Requirements	Refer to specific national guidelines.	
SECTION 16	Data Sheet Prepared by:		
Other Information	R. D. LEGGO Plant Manager; Niagara Falls, N. Y.; U.S.A.		
Strategic Minerals Corporation believes that the data on this sheet are correct as of the effective date and that the opinions given reflect those of qualified experts. Since Stra- tegic Minerals cannot control the product or its use, it is the user's responsibility to use the product safely. The data on this sheet apply only to products sold by corporate subsidiaries of Strategic Minerals and may not apply to products sold by others.	STRATCOR, Inc. A Subsidiary of Strategic Minerals Corporation 30 Main Street, Danbury, Connecticut 06810 <i>The material difference is value.</i>		

Vanadium Oxytrichloride