

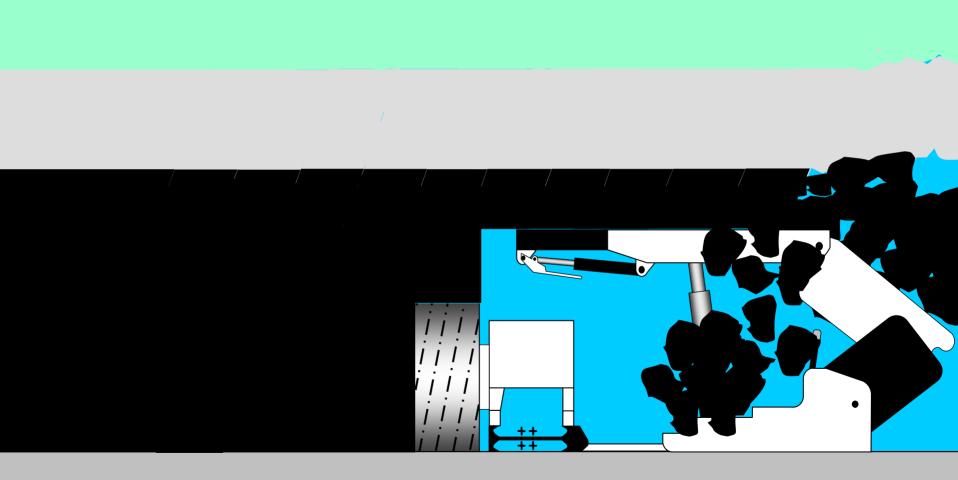
Mining Under Massive Sandstone Channel Zones Using Hydrofrac Techniques to Prevent Periodic Weighting and Windblast

Steve Nash West Wallsend Colliery





Effect of Massive Sandstone Roof Fall



Imagine flying through the air for 30M in this! The Problem

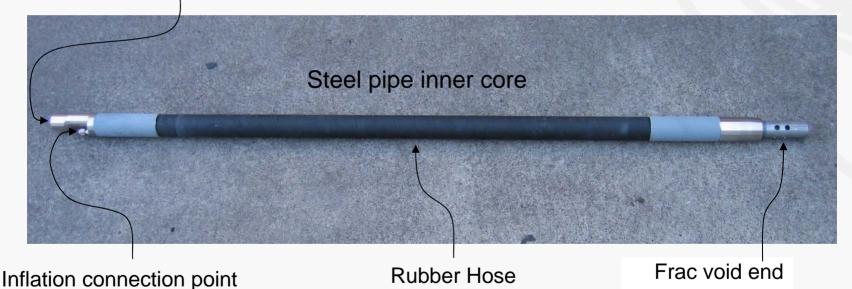
How to initiate and control a roof fall in massive sandstone strata and...

- provide a safe place of work
- no damage to equipment
- maintain a viable operation



The Solution A Hydraulic Packer

Pressure hose coupling point



(expands to seal hole)

Hydraulic Packer Purpose Designed and built by AGE Developments P/L for West Wallsend



The Solution

FAILED WEAK ZONE





Significance

We are still here!

- The process fits into the production cycle
- Hydrofracing can be commenced at any stage
- Safety and viability have been maintained





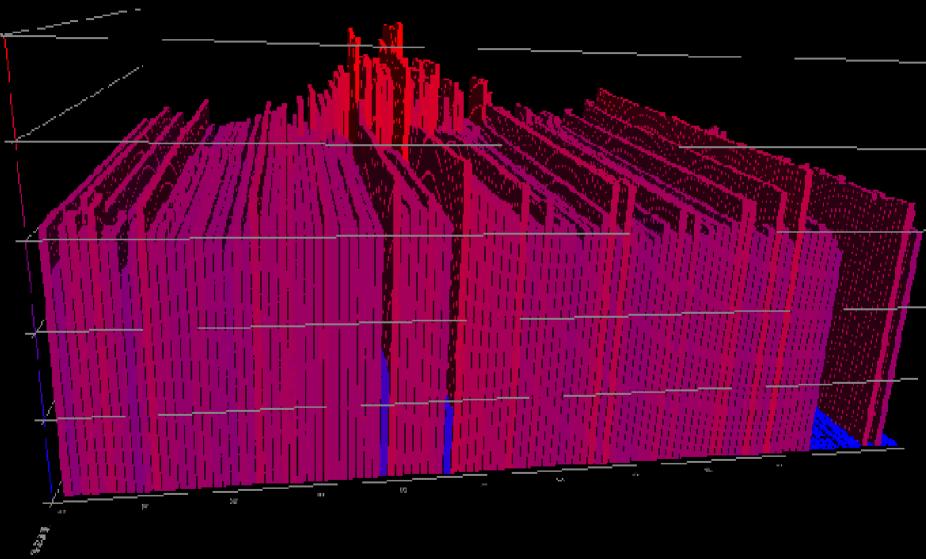


Transferability across industry

- Also used at United Colliery Longwall change out
- Suitable in any Longwall mine with similar strata control issues



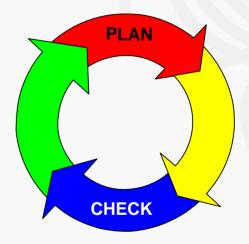






Application of risk management principles

- Windblast Management Plan
- Risk & Change Management Procedures
 - Risk assess (Hierarchy of controls)
 - Available solutions
 - Trials of the fracing equipment & process
 - Each process steps
- Developed procedures & training
- Daily review of what worked well and opportunities to improve
- Using change management to control modifications









Remember

- We achieved the goal of a
- The workseric participate improvement of the proce
- The stress levels for ever
- The Operations Manager
 S the miner!
 We even modified the page





NSW Minerals Industry OHS Conference 18 - 21 June 2006 Peppers, Blue Mountains



NEW SOUTH WALES MINERALS COUNCIL LTD MININBENUITY™



"Meet The Fraccers"...

- Martin Drew Development Co-ordinator
- Darryl Hogan Longwall Engineer
- Trevor Walters Longwall Co-ordinator
- Boyd Buschmann Mining Eng Student
- Mark Shepherd Project Co-ordinator
- Shaun Shepherd SCADA Developer
 - Brian McCowan Geotechnical Consultant
- A Sha Visio
- Ben Smith Mining Engineer

