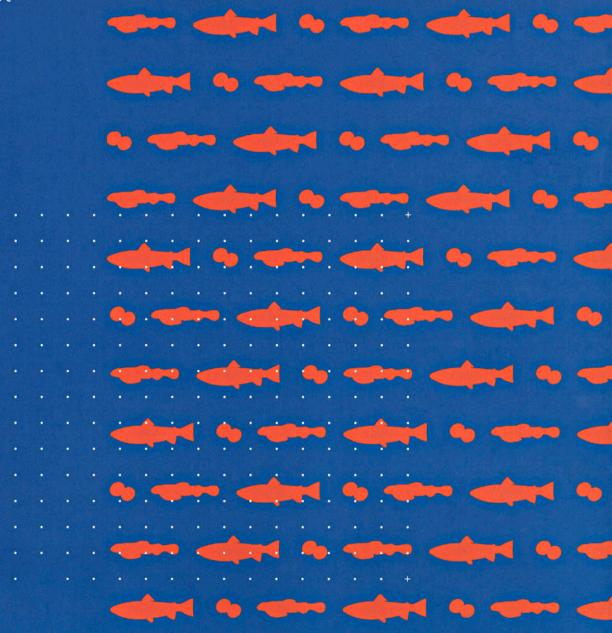
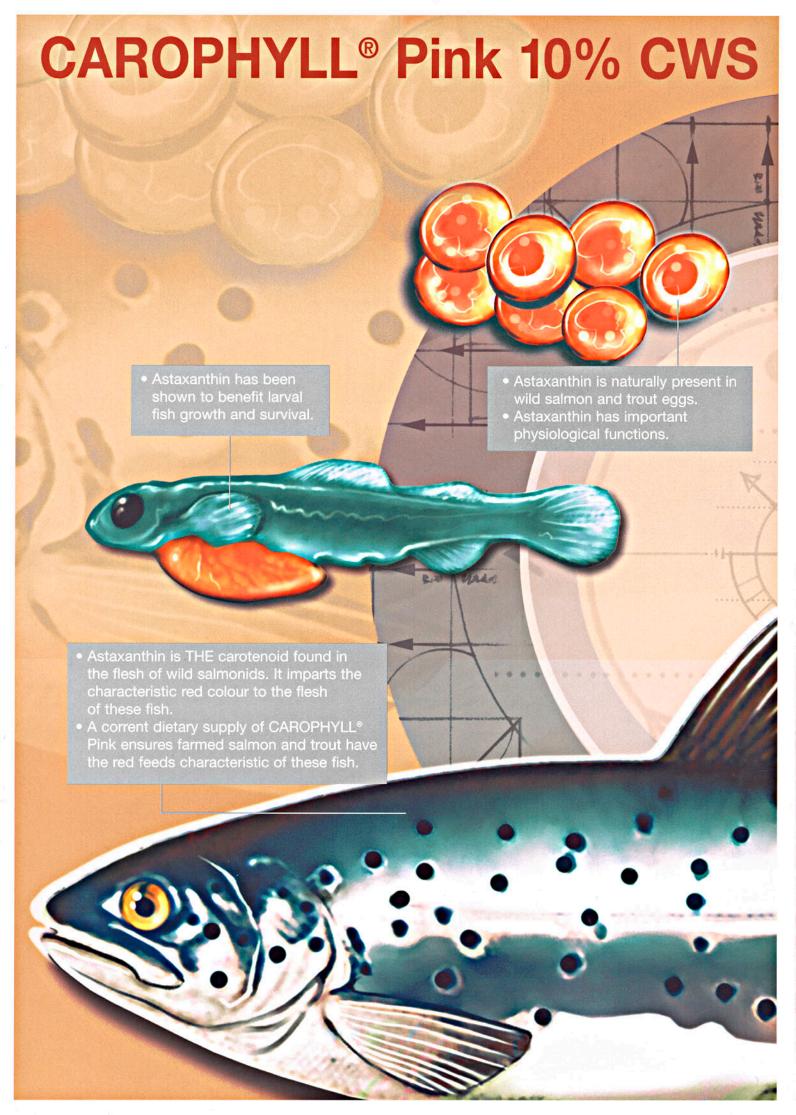
CAROPHYLL® Pink 10% CWS

Astaxanthin for aquaculture

DSMProduct







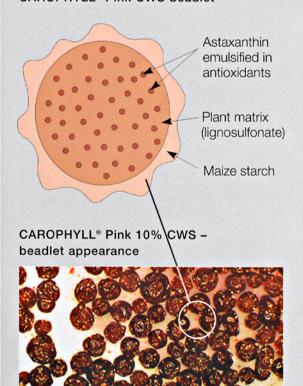
Problems

- Astaxanthin is very unstable
- Variable bioavailability of other astaxanthin sources
- Poor handling properties of many astaxanthin products
- Some astaxanthin products have variable activity
- Many astaxanthin products have limited application characteristics

- CAROPHYLL® Pink is stable due to its unique beadlet structure
- Guaranteed minimum of 10% astaxanthin activity
- Optimised for flexible use
- THE proven industry standard with over 20 years of successful use
- CAROPHYLL® Pink has superior handling properties due to beadlet technology

CAROPHYLL® Pink 10% CWS

Structure and composition of a CAROPHYLL® Pink CWS beadlet



- It is an innovative product with a plant-based beadlet structure.
- It is a convenient, cold-water soluble (CWS) product form, designed for ease of use for post-extrusion.
- Its innovative design allows for use in both pre- and post-extrusion applications it is a truly flexible product form

Handling

CAROPHYLL® Pink 10% CWS has been specially formulated to contain plant-based materials.

The formulation results in quick and easy dissolution in water.

The formulation disperses well at 1:10 to 1:20 concentrations of water at temperatures ranging from 4°C to 25°C.



40-30-20-10-

Homogeneity test results of CAROPHYLL® Pink 10% CWS sprayed on extruded fish feed

60-₹ 50-Sample number CV = 5.4%

CAROPHYLL® Pink 10% CWS dispersing in tap water

CAROPHYLL® Pink 10% CWS

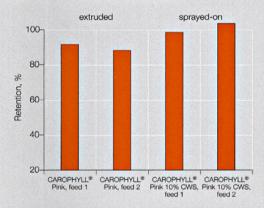
CAROPHYLL® Pink 10% CWS performance in post-extrusion application results in increased flexibility for the feed manufacturer and improved astaxanthin recovery. CAROPHYLL® Pink 10% CWS maintains the proven pigmenting efficacy of the CAROPHYLL® family.

Stability

Added pre-extrusion, CAROPHYLL® Pink 10% CWS performs equally to CAROPHYLL® Pink 8%, the current industry standard.

Using CAROPHYLL® Pink 10% CWS for post-extrusion application has been shown to improve the initial recovery of astaxanthin in the finished feed.

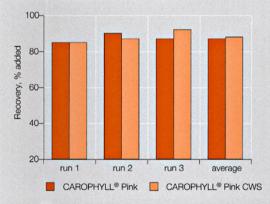
Recovery of CAROPHYLL® Pink 10% CWS added post-extrusion compared to traditional CAROPHYLL® Pink 8% added pre-extrusion.



Flexibility

Provides greater flexibility to the feed manufacturer. CAROPHYLL® Pink 10% CWS may be used for pre- or post-extrusion applications.

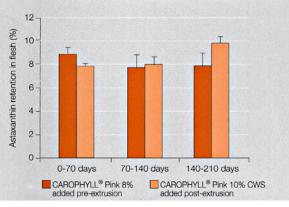
Initial recovery of CAROPHYLL® Pink 10% CWS added pre-extrusion compared to traditional CAROPHYLL® Pink 8% added pre-extrusion.



Bioavailability

CAROPHYLL® Pink 10% CWS has been shown to perform equally as well as CARO-PHYLL® Pink 8% in pigmentation trials.

The retention of astaxanthin in Atlantic salmon fed CAROPHYLL® Pink 8% added pre-extrusion or CAROPHYLL® Pink 10% CWS added post-extrusion (n = 10 fish per treatment per sampling period.)



Technical characteristics of CAROPHYLL® Pink 10% CWS

Content	min. 10% astaxanthin
Chemical name	3,3'-dihydroxy-β,β-carotene-4,4'-dione
Chemical formula	C ₄₀ H ₅₃ O ₄
Molecular weight	596.85
Colour	Violet-brown – violet-red
Bulk/tapped density	0.68/0.79 kg/litre
Flow	ca. 5 sec per 100 g
Particle size	100% < 850 μm 90% < 425 μm 30% < 150 μm
Smell	No detectable odour
Particle number	ca. 180000/g
Solubility	Excellent dissolution in coldwater
Shelf life	The shelf life is 36 months from the date of manufacture when stored in the unopened original packaging at a temperature below 15°C

CAROPHYLL® Pink 10% CWS is a product made by DSM Nutritional Products Ltd. and has been certified by AFAQ (1993/1015) under the standard ISO 9001-2000 14001-1996.

For more detailed information about the use of CAROPHYLL® products, please contact your local DSM office.

designed by: graphic art studio · GAS.Grenzach@t-online.de 04/05

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