

6.2L / 6.5L Stud Girdle Installation Instructions

Thank you for purchasing the DSG 6.2L / 6.5L Stud Girdle Kit

1. Studs go in place of #2, #3 and #4 outside main bolts (short bolts).
2. Make sure all threaded holes are clean and free of burrs.
3. Install studs into block until bottomed. Finger tight only.
4. Install girdle over studs, lubricate washers and nuts with supplied moly lubricant.
5. **On 12mm nuts - torque evenly on each girdle to 80 ft. lbs. with moly lubricant or 120 ft. lbs. with engine oil.**
6. **On 10mm nuts - torque evenly on each girdle to 48 ft. lbs. with moly lubricant or 60 ft. lbs. with engine oil.**
7. Rotate crankshaft over. Check that the girdle does not protrude over the outside of the main cap, to cause interference with the crank throws. There must be a minimum of .020 clearance between the crank throw and the girdle. If the girdle interferes with the crank, simply grind the tabs as required.

Note: Girdles should go onto studs easily. If the girdle binds going onto the studs, simply file the holes as required.

Should you have any questions, please call the toll free in North America at 800-667-6879 or (306) 242-7644



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