



HUNTING RIFLES

THE LEGEND LIVES ON



1871

Mauser History of a Legend

For over 150 years the name Mauser has been synonymous with the construction of solid rifles and turning innovative technologies into practical solutions for every day use. Throughout history Mauser has been successful in bridging tradition and innovation over and over again.



1889

With the development of the bolt action rifle 98 towards the end of the 19th century the Mauser brothers set a milestone in gun making history. Up until today the 98 action has formed the basis for the hugely successful models M 98 and M 98 Magnum. The M 98 action today is manufactured according to the original drawings but with the most modern of manufacturing methods. Thanks to this merger of traditional design and modern manufacturing processes the M 98 remains to this day one of the most popular big game rifles of the world.



1999

The Success Story Continues

The introduction of the M 03 in 2003 marks the dawn of a new era for the Mauser company. The M 03 represents once again the merger of traditional Mauser values and modern production techniques such as modular construction, versatility and perfection in design. The M 03 lays the foundation of a new generation of hunting rifles, which will guarantee the name Mauser a leading position in rifle manufacturing far into the future.



2003

Into the Future

The name Mauser stands for innovative design and solid construction in hunting rifles. With the new models M 03 Extreme and M 03 Solid the Mauser company proves its dedication to innovation and once again sets a benchmark in gun design.



2007



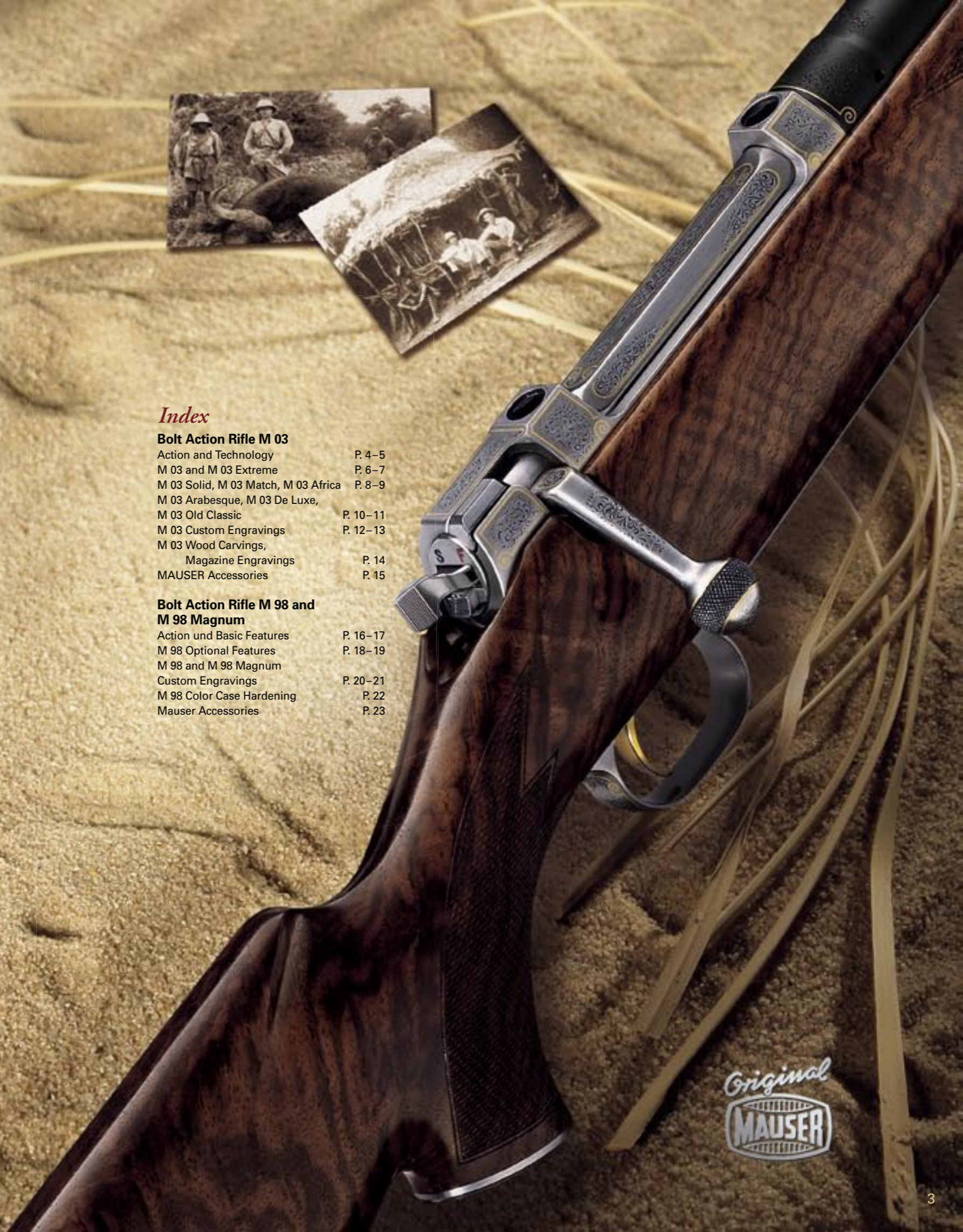
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MAUSER M03 LEGEND AND INNOVATION



Safety First

Mauser Manual Cocking Safety System:

The M 03 is cocked manually just prior to shooting.

Cocking: Move the cocking lever to the right into the "Fire" position (Fig. 1).

De-cocking: Press the de-cocking button; cocking lever slides back to the "Safe" position (Fig. 2).

Bolt Lock: In the un-cocked status the bolt is locked to prevent unintentional opening. It can be opened by pushing the cocking lever beyond the "S" position without cocking the rifle (Fig. 3).



Action and Locking

The action is locked via 6 large **locking lugs** directly into the barrel (Fig. 4).

Small Bolt Lift: 60°

Open Receiver: For convenient and easy loading and unloading (Fig. 6).

Take Down

Easy take down enables convenient transportation.



Advanced Magazine Construction

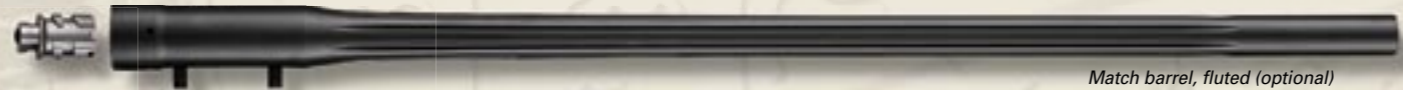
Detachable magazine, rapid, easy loading from above even with inserted magazine (Fig. 6). High magazine capacity, lockable magazine release button – for tough hunting conditions the magazine can be reliably secured against loss.



Titanium nitrated bolt head (optional)



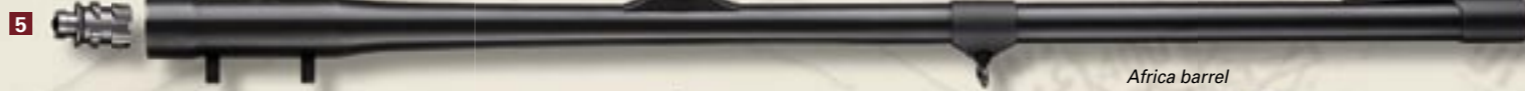
4



Match barrel, fluted (optional)



Solid barrel, short (optional)



Africa barrel



Standard barrel, short (optional)

7



M 03
With grade 7 special figured
curlwood (optional)

Interchangeable Barrels

Caliber Change: By changing barrels a variety of calibers can be used in the M 03. When changing from one caliber group to another, the bolt head (Fig. 5) has to be changed quickly and without tools. To change barrels, simply loosen the non-detachable barrel nuts on the fore end.

Short barrels: Short barrels are available on request: 56, 54, 52 and 50 cm (22", 21", 20" and 19") for standard calibers or 62 cm (24") and 60 cm (23") for magnum calibers (Fig. 7).

Mauser Trigger System

Crisp single stage trigger as standard. On request combi trigger with adjustable set trigger (*not available in the US*): The set trigger automatically unsets when the rifle is de-cocked or the bolt opened – a major safety advantage (Fig. 8).



Mauser Double Square Mount

The M 03 comes prepared for the ORIGINAL MAUSER DOUBLE SQUARE MOUNT (DSM) as standard: The DSM allows for very low scope mounting with optimum return to zero accuracy for all standard scopes and red dot sights. The scope is easily mounted and locked (Fig. 9).



Classic Stock

Oil polished walnut wood stock with American cheek piece. Black forearm end cap and pistol grip cap, fine checkering sling swivels, old English style rubber recoil pad.

Mauser M 03

The M 03's safety and reliability and its practicality in all fields of shooting are achieved by a clever pairing of modern materials and technical design. The merger of various factors such as the solid steel action, and high quality trigger in combination with the classic straight stock and a cold hammer forged barrel result in the M 03's exceptional precision.

M 03 Caliber Options and Technical Data:

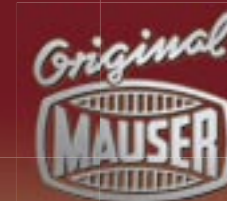
Caliber group	Barrel length cm	Bolt head	Caliber	Magazine type	Capacity
Mini	60	MI	.222 Rem. .223 Rem.	A	
Standard	60	ST	.22-250 Rem.	F	5+1
			.243 Win.	B	
			7mm-08 Rem. .308 Win.		
			6,5x55 6,5x57 6,5x65 RWS	C	
			.25-06		
			.270 Win. 7x64		
.30-06 8x57 IS 8,5x63 9,3x62					
Magnum	65	MA	.270 WSM .300 WSM	D	3+1
			7mm Rem. Mag. .300 Win. Mag. .300 Wby. Mag. 8x68 S	E	4+1
			.338 Win. Mag. .375 H&H .416 Rem. Mag. .458 Lott		
			MX .404 Jeffery		



M 03 Left-Hand Models

All M 03 models are available with true left-hand action, with reversed manual cocking system and left-hand stock (Fig. 10). The left-hand bolt-heads have an "L" alongside the markings for the caliber group. Upon special request the M 03 is also available with right-hand action in left-hand stock.

MAUSER M 03 UNLIMITED POSSIBILITIES



MAUSER M 03 EXTREME

NEW!

M 03 Extreme
With short barrel (optional)

Ergonomics and Grip

Elastic inlays with distinctive deep pattern (derived from the Mauser logo) give additional grip to the fore end and the pistol grip even in wet conditions. The ergonomic palm swell on the pistol grip supports the trigger hand notably. The M 03 Extreme is also available as a true left-hand version.

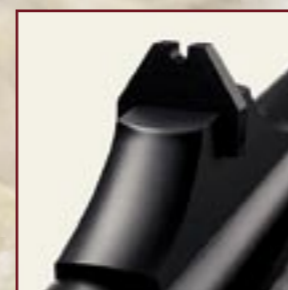
Optional Feature

Silver pistol grip cap (for selection see page 12)
– a novelty for synthetic stocks!

Mauser Steel Sights

Rear and front sights are made completely out of steel and are ideal for a rapid shot especially on driven hunts.

The cupro nickel front sight bead stands out perfectly against any background. The rear sight can be adjusted laterally; the front sight vertically.



M 03
With grade 4 figured walnut wood (optional)

Caliber · Technical Data: M 03 and M 03 Extreme

Mini (Barrel length 60 cm / 23")
.222 Rem., .223 Rem.

Standard (Barrel length 60 cm / 23")
.22-250 Rem., .243 Win., 6,5x55, 6,5x57, 6,5x65 RWS, .25-06, .270 Win., 7 mm-08 Rem., 7x64, .308 Win., .30-06, 8x57 IS, 8,5x63, 9,3x62

Magnum (Barrel length 65 cm / 25")
7 mm Rem. Mag., .270 WSM, .300 WSM, .300 Win. Mag., .300 Weath. Mag., 8x68 S, .338 Win. Mag., .375 H&H.

Overall length: Mini, Standard: 112 cm (44")
Magnum: 117 cm (46")

Weight: approx. 3.5 kg (7¾ lbs)

M 03 Extreme

Many hunters dedicated to the Mauser name have been waiting for this latest development of the M 03. The synthetic, highly functional stock stands in perfect harmony with the classical appearance of the M 03. The "Extreme" with its high quality steel in action and barrel constitutes a rifle which is able to cope with any weather condition nature throws at it enabling it to withstand extreme heat, cold or moisture. The high density, shatter free stock boasts black non-slip elastomer inlays. The sling swivel can be found on the tip of the fore end. The fore end is specially reinforced for the placement of a bi-pod adapter. The plasma nitrated steel blends in perfectly with the dark gray color of the synthetic stock. The M 03 Extreme is also available in the Africa, Solid and Match variants.

Mauser M 03

The M 03 standard model epitomizes the concept of a genuine, solid, reliable and practical hunting rifle. Many standard features such as interchangeable barrels and a wide range of calibers make it extremely versatile. Each M 03 can be converted to the Africa or Match model simply by widening the barrel bedding. Fluting is available on request for barrels in specific calibers and in standard lengths. A large selection of stock woods in grades 2 to 11 creates scope for customization when designing your very own, personal M 03. From wood grade 4 we offer our customers the opportunity to choose their own stock from our wood stores.

MAUSER M 03 FOCUSED STRENGTH



The M 03 Solid is also available as an interchangeable barrel in standard length or as a short barrel.

M 03 Solid
With grade 7 figured curlwood and 50 cm short barrel (optional)

M 03 Africa
With grade 8 high-grade figured curlwood (optional)



M 03 Africa
With cupro nickel bead on the front sight, buck-horn rear sight, barrel band for sling swivel.

M 03 Match
With additional optional features. Optional: Special figured walnut wood grade 5.



M 03 Match barrel, fluted (optional)

Caliber · Technical Data

M 03 Solid
Standard caliber/Barrel length 60 cm (23"):
.308 Win., .30-06, 8x57 IS, 9,3x62
Magnum caliber/ Barrel length 65 cm (25"):
.300 Win. Mag., 8x68 S
Muzzle diameter: 19 mm (¾")
Overall length: 112/117 cm (44/46")
For short barrel lengths see page 4!
Weight: from approx. 3.7 kg (8 ½ lbs)

M 03 Africa
Standard caliber/Barrel length 60 cm (23"):
9,3x62
Magnum caliber/ Barrel length 65 cm (25"):
.300 Win. Mag., 8x68 S, .375 H&H;
.404 Jeffery; .416 Rem. Mag., .458 Lott,
Muzzle diameter: 19 mm (¾")
Overall length: 112/117 cm (44/46")
Weight: approx. 4.4 kg (9 ¾ lbs)

M 03 Jagdmatch
Mini/Standard caliber/
Barrel length 60 cm (23"):
.222 Rem., .22-250 Rem., .308 Win., .30-06
Magnum caliber/ Barrel length 65 cm (25"):
.300 Win. Mag.
Muzzle diameter: 19 mm (¾")
Overall length: 112/117 cm (44/46")
Weight: approx. 3.9 kg (8 ½ lbs)

M 03 Solid

The M 03 Solid is the result of pursuing the perfect relationship between weight and balance in a hunting rifle. The M 03 Solid will impress on long distance shots as well as on driven hunts which often require a good swing through a fast moving target. The distinctive characteristics are a thick barrel profile and the Mauser adjustable steel open sights. Available in short barrel lengths.

M 03 Africa

The M 03 Africa combines all attributes of a classic big game bolt action rifle with the safety and diversity of the M 03. The rifle's excellent balance ensures a rapid and intuitive aim. In order to reduce the recoil of heavy calibers, each M 03 Africa has an extra strong, long barrel and a kick-stop installed in the stock. The M 03 Africa barrel is also available as an interchangeable barrel. The buck horn rear sight with cupro nickel contrast inlay can be laterally adjusted, the front sight with a 4 mm sharp-focus cupro nickel bead vertically adjusted. The sling swivel and the base for the front sight are mounted on the barrel using a steel barrel band to endure the toughest hunting conditions.

M 03 Match

Ambitious marksmen look for perfect stability when shooting static targets as well as a stable, steady swing when shooting at moving targets. The M 03 Match combines outstanding balance and precision whilst still retaining the characteristics of a genuine hunting rifle. An optional fluted barrel ensures improved heat dissipation during high volume shooting. M 03 Match barrels are available as interchangeable barrels.

MAUSER M 03 SYMBOLIC POWER



M 03 Arabesque

M 03 Arabesque

Discreet, classic engravings on the action and double square bridge emphasize the character of nitrated steel. The Mauser coat of arms, surrounded by elegant, flowing arabesques, adorns the magazine floor plate. Grade 4 figured walnut wood is used in the construction of the M 03 Arabesque.

M 03 Old Classic „Gold“
With additional arabesque engravings and gold inlays. The cocking lever, de-cocking button and the trigger are titanium nitrated resulting in the characteristic gold color.

M 03 De Luxe

Hand-engraved flowing leaf arabesques cover the whole of the action, the chamber surfaces and the trigger guard and capture the magnificence of wild game on the magazine floor plate. Motifs of wild boar, red deer, chamois, roe buck or cape buffalo can be selected for the magazine decoration. An especially fine grade 5 figured walnut wood is used in the construction of the M 03 De Luxe.

M 03 De Luxe

M 03 Old Classic

Color case hardening is a very elaborate hand geared surface treatment which will guarantee the owner a unique rifle. The treatment of action, trigger guard and magazine combined with the satin black finish of bolt and trigger results in a rifle of unrivalled beauty. The M 03 Old Classic is bedded in selected grade 6 figured curlwood. Upon request all M 03 models can be up-graded with color case hardening. This way the M 03 Africa can be turned into a true big game classic taking us back in time to the big game hunts at the turn of the 19th century.

M 03 Old Classic

M 03 De Luxe
5 different engravings of animal motifs are available as standard. Further motifs are available upon request.



MAUSER M 03 SUBTLE DISTINCTION



M 03 "Full Oak Leaf"
Subtle oak leaf engravings on gray, silver nitrated background.

2

M 03 "DSC Hatari"
Special engravings on the pistol grip cap and action designed for special occasions. The M 03 "DSC Hatari" was dedicated to the Dallas Safari Club.

1

3

Pistol Grip Caps

Skillfully engraved pistol grip caps with animal motifs or the monogram of the rifle's owner are now a popular feature in the Mauser M 03 program (Fig. 1). Custom engravings or pistol grip caps in steel are available upon request (Fig. 2).

Bolt Handle Engravings

Splendid engravings available also with subtle gold inlays lend additional elegance to the appearance of the M 03 (Fig. 3).



M 03 "Black Widow"
Subtle yet rich in contrast are the gold inlays created by our master engravers for this M 03 model. Grade 7 special figured curlwood underlines the elegance of this masterpiece.

Custom Engravings

The choice of one or more motifs is usually rooted in very personal experiences of every hunter and is an expression of the special bond between a hunting rifle and its owner. The M 03 can be adorned with engravings that have been drawn up for a specific occasion to immortalize precious hunting memories.

The high art of gold inlaying adds elegance to any hunting rifle. Skillfully placed inlays on a black background give the M 03 a very strong appearance and throw the rifle into sharp relief with its surroundings.

Engravings on barrel and the sight bases, or even gold colored (titanium nitrated) cocking lever, de-cocking button or trigger round off the picture of a truly special hunting rifle.

M 03 Africa "Great Plains"
Fine English arabesque engravings and subtle gold inlays underline the elegant appearance of this classic big game rifle. Grade 8 wood, (high-grade figured curlwood) especially selected for this M 03 model gives this rifle its due finish.



Bolt handle designs such as this one ending in a leopard head are a special eye-catcher.

Stock Carvings

Ornate carvings are optional to match the receiver engravings. Fish scale checkering can also be chosen to decorate the stock (Fig. 1 and 2).

Magazine Floor Plates

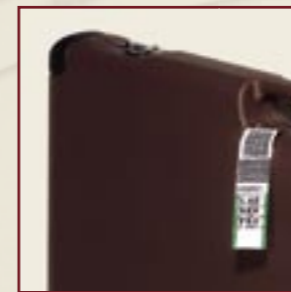
The possibilities for engravings on the magazine floor plates are limitless and range from flat line to fully embossed engravings: For connoisseurs of barock rifle making our master engravers framed the head of a red stag with fully embossed oak leaves (Fig. 3). Africa's most wanted can be found on the magazine of the M 03 "Big Five" (Fig. 4). The M 03 "DSC Hatari" boasts a mature cape buffalo (Fig. 5). The M 03 Africa "Great Plains" shows a formidable mane lion (Fig. 6).



M 03 Leather Case
This handmade case is produced to order in small numbers according to our customers' wishes. Short versions are available to accommodate the M 03 disassembled as well as long cases for transportation of the Mauser M 98/Magnum with or without scope. Only the best leather and fabrics for the inside lining are available in various combinations. All Mauser leather cases have reinforced corners and high quality key or combination locks. Of course each case has the Mauser coat of arms imprinted in leather on the inside of the lid. The picture shows a case made of dark brown leather with red interior for one M 03 with spare barrel, two scopes and various accessories.



- Two sizes are available:**
- M 03 gun case for the M 03 with spare barrel and additional scope (Fig. 3).
Dimensions: 90x40x9 cm (35.5x16x3.5")
 - Single gun case for M 03 without spare barrel and without second scope (Fig. 4).
Dimensions: 90x26x9 cm (35.5x10x3.5")



2. Soft Rifle Case
With its thick internal padding and a robust two way zipper this soft case provides maximum protection when transporting your rifle and scope. The padded outside pocket, is embroidered with the Mauser logo. The case comes with a detachable, adjustable carrying strap with shoulder padding. A small padlock can be attached to the zipper for added security. The soft case is of black color with brown outlined, reinforced seams and handles.

3. and 4. M 03 Gun Case, M 03 Gun Case Single
Tried and tested features make this gun case such a popular choice for our customers: Rounded, reinforced corners, integrated carrying handle, luggage label bar, velcro strap for securing the stock, non-slip compartments for the barrel, separate compartments with especially high walls for stock and action, bolt, scope with mounts and a spare magazine.

MAUSER 98 LEGENDARY MAUSER 98 MAGNUM



*M 98 Magnum "Big Five"
With grade 7 special figured curlwood.*

M 98: The Legend Lives On

The immortal Mauser M 98 Magnum is one of the most popular big game rifles in the world. It is manufactured according to the original designs with the most modern of production processes. The original blue prints together with the Mauser patents form the basis for the production of the M 98. Only the best steels are used in the creation of this legendary rifle.



M 98 with additional features and grade 8 high-grade figured curlwood.

M 98 Magnum - basic version.



Basic Model M 98 & M 98 Magnum

- M 98 / M 98 Magnum system with 3 locking lugs
- Reliable 3 position wing safety (Fig. 1)
- Double square bridge (Fig. 2)
- Very crisp single stage trigger
- Express sight with large rear sight and brass bead front sight
- Magazine capacity: up to 5+1
- Oil finished stock in the original profile
- Straight comb
- German style cheek piece
- Rubber recoil pad
- Steel pistol grip cap (Fig. 3)
- Grade 5 special figured walnut wood
- Rosewood fore end tip.



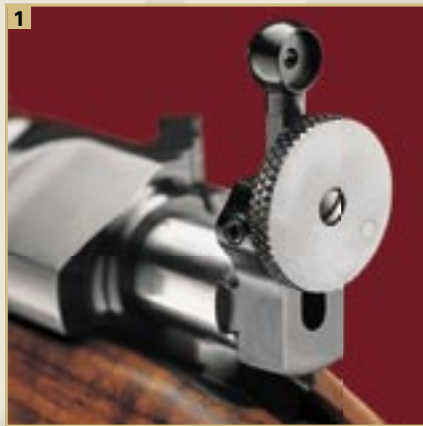
Caliber · Technical Data

M 98

Calibers: All commercially loaded calibers from: .22-250 Rem. – 9,3x64. Custom calibers available upon request.
Overall length: 113 cm (44")
Barrel length: 60 cm (23") (other barrel lengths available upon request, subject to availability)
Weight: from approx. 3.6 kg (8 lbs)
Magazine capacity: Standard calibers: 5+1, Magnum calibers: 4+1

M 98 Magnum

Magazine capacity 5+1: .375 H&H
Magazine capacity 4+1: .338 Lapua Mag., .416 Rigby, .450 Dakota, .458 Lott
Magazine capacity 3+1: .500 Jeffery.
 Other calibers available upon request
Barrel length: 62 cm (24")
Overall length: 116 cm (46")
Weight: approx. 4.2 kg (9 ¼ lbs)



M 98 Magnum Caliber .500 Jeffery with optional features e.g. integral barrel and grade 6 figured curlwood.

Options for the M 98 and M 98 Magnum

1. Rigby Style Diopter Sight – the classic aid to acquire targets over long distances.

2. Preparation for Swing-off Scope Mounts (bases in square bridge) or complete mounts for telescopic scopes with or without rail.

3. Mauser Horizontal 3-Position Safety with locking lever also available with gold inlays S and F on safety catch.

4. Rigby Style Cheek Piece – the elegant contour underlines the sleek stock.

5. Butt stock Sling Swivel Inlaid upon request with subtle engraving.

6. Large Rigby style Magazine Cover Model "Rigby III" (increases magazine capacity to 4+1 for Caliber .500 Jeffery).

7. Integral Barrel – barrel, quarter rib, sight bases and even the sling swivel are machined out of the solid barrel blank.

8. "Big Five"-Magazine Floor Plate engraved with elaborate big game motifs, framed by English scroll engravings.

9. Safari Folding Sight with white enamel inlay for rapid target acquisition or adverse light conditions.

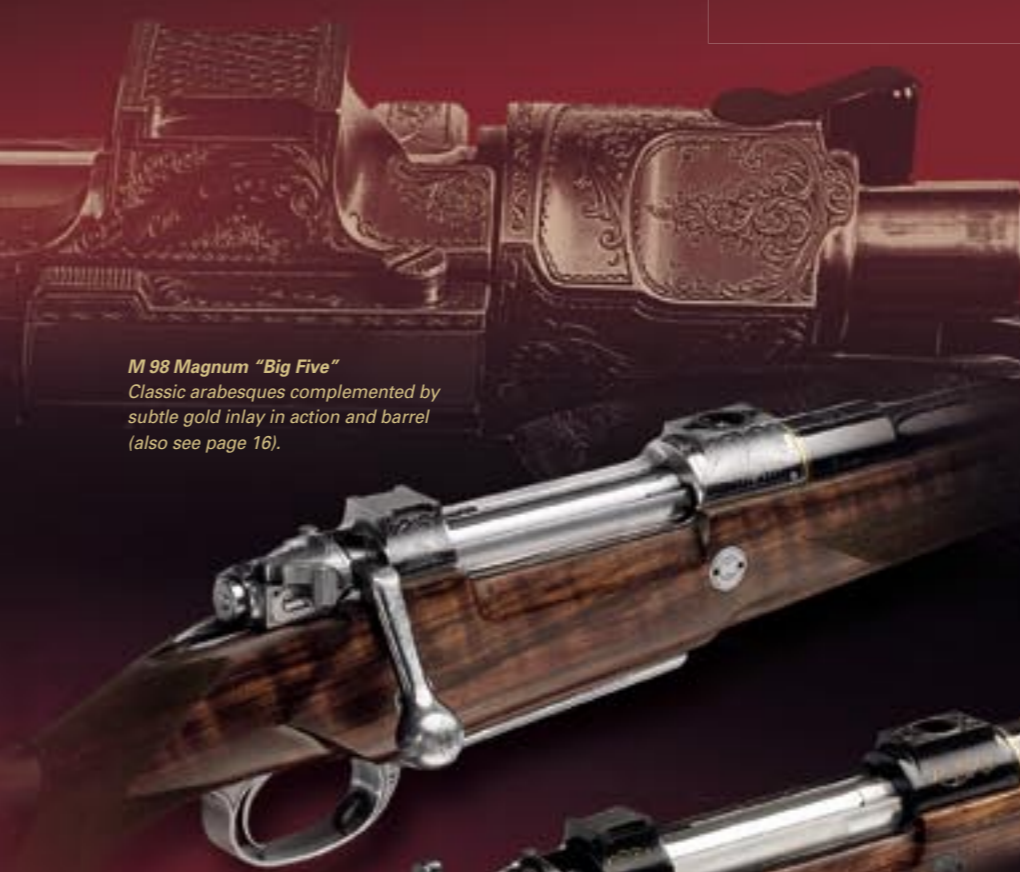
10. Express Sight with two folding leaves zeroed for 50, 100 and 150 meters. Upon request also available with gold inlaid lettering and center line.

11. Custom Engravings
The masterfully engraved portrait of a cape buffalo. Available upon request. The following pages display just a few of the countless possibilities of turning your M 98 into a piece of art.

Further Options
Hand-selected stock woods from grade 6 to 11 are available upon request.



M 98 Magnum "Black Widow"
The overall metal construction is kept completely black with very subtle gold inlay placed by our master engravers for maximum effect. The "Black Widow" action rests in a selected grade 7 special figured curlwood.



M 98 Magnum "Big Five"
Classic arabesques complemented by subtle gold inlay in action and barrel (also see page 16).



M 98 "Big Five Europe"
The unusual arrangement of ornaments consisting of oak leaf, ferns and thistles is spread generously across the entire action, trigger guard, bolt handle and the pistol grip cap. The center piece of this engraving can of course be found on the magazine cover with the stunningly detailed portraits of red stag, boar, chamois, mufflon and roe buck framed by engravings of a typically European fauna.



M 98 Magnum "East Africa"
The M 98 "East Africa" is the embodiment of the mystery of the black continent. Splendid gold inlays form a stark yet elegant contrast to the black surfaces. Action, barrel, magazine floor plate, trigger guard and grip cap are polished to a high gloss shine. The artwork has a slight oriental East African feel to it. The wood is hand-selected grade 6 figured curlwood giving this variant of the M 98 its unique finish.

Custom Engravings

A custom engraved hunting rifle expresses the passion of its owner and is a representation of the traditional connection between traditional gun smithing and virtuos artistry. The master engraver is inspired by the hunter's experiences and chooses his motifs accordingly. Skillfully engraved arabesques, ornaments and hunting scenes immortalize unforgettable moments of the hunt. The engraving becomes an eternal and integral part of the legendary Mauser hunting rifle.



Example of a custom engraved bolt handle



Steel pistol grip cap with skillfully arranged motifs.



M 98 Magnum "English Classic"
 The image shows the color case hardened action to which our master engravers have added subtle English scroll engraving, which complements this unique surface finish perfectly. Special grade 7 figured curlwood underlines the incredible charm of this rifle.
 The color case hardened M 98 and M 98 Magnum is also available without engraving.



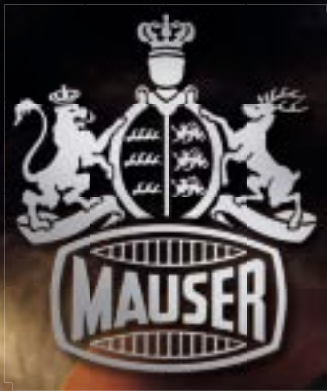
1. Gun Sling
 The 55 mm (2") adjustable Mauser sling is made from the finest brown leather lined with velours leather. The sling bears a Mauser logo.

2. Mauser Watch
 Just as with the M 03, this watch combines traditional appearance with modern functionality: Solid steel casing, a top quality branded quartz mechanism, fluorescent hands and numbers, cased in tough mineral glass, date display at the three o'clock position. The watch is water resistant up to 50 meters (160 ft), offers a 2-year warranty and comes in an elegant gray metal gift box, which is also decorated with the Mauser coat of arms.

3. Mauser Polo-Shirt
 Made of 100% cotton with poplin attachments on the collar, the neck and shoulder area, the button tape as well as the sleeve pockets. Eye-catching: The silver Mauser coat of arms is embroidered on the left side of the chest and silver colored metal buttons. Pockets with hidden loops to take 3 additional cartridges can be found on the upper arm area. The Mauser Polo-Shirt comes in an exclusive silver presentation box. Sizes S - 3XL.
 Color: Savanna Green.

4. + 5. Mauser Fleece Cap
 Warm, light weight and quick-drying. The Mauser cap is made from modern fleece materials and features and embroidered Mauser coat of arms on the front. The metal clasp for adjusting the size bears a Mauser logo. Available in brown and fluorescent red.
 Fleece: 100% Polyester.

6. Mauser Cotton Cap
 Made from tough cotton it is the ideal head gear for warm seasons. With vents on the side, Mauser coat of arms embroidered on the front and reflector piping on the visor. One size (adjustable).
 Material: 100% Cotton.
 Color: Brown.



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