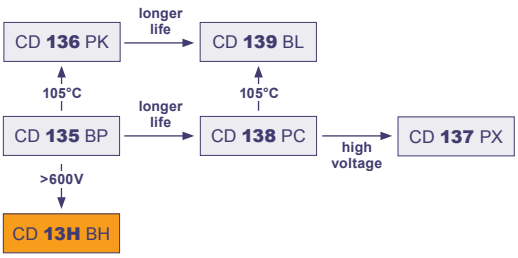
## 4 000h at 85°C

· Extreme High Voltage
· High Ripple Current
· Power Supplies & Inverters





| Item | Characteristics |
|---|---|
| **Operating Temperature Range (°C)** | -25 ~ +85 |
| **Voltage Range (V)** | 600, 630 |
| **Capacitance Range (μF)** | 1 000 ~ 5 600 |
| **Capacitance Tolerance (20°C, 120Hz)** | ± 20% |
| **Leakage Current (μA)** | After 5 minutes at 20°C application of rated voltage, leakage current is not more than 0,01CV or 5mA, whichever is smaller<br>C: Nominal Capacitance (μF) V: Rated Voltage (V) |
| **Dissipation Factor (20°C, 120Hz)** | **Rated Voltage (V)** / **600** / **630**<br>**Tan δ (max)** / 0,25 / 0,3 |

| | **Useful Life** | | **Load Life** | **Endurance Test** | **Shelf Life** |
|---|---|---|---|---|---|
| **Lifetime** | **4 000h** | >65 000h | 2 000h | 2 000h | 1 000h |
| **Leakage Current** | Not more than specified value | | Not more than specified value | Not more than specified value | Not more than specified value |
| **Capacitance Change** | Within ± 30% of initial value | | Within ± 20% of initial value | Within ± 10% of initial value | Within ± 20% of initial value |
| **Dissipation Factor** | Not more than 300% of specified value | | Not more than 200% of specified value | Not more than 130% of specified value | Not more than 200% of specified value |
| **Condition:** | | | | | |
| **Applied Voltage** | $U_R$ | $U_R$ | $U_R$ | $U_R$ | $U_R$ = 0 |
| **Applied Current** | $I_R$ | 1,2 x $I_R$ | $I_R$ | $I_R$ = 0 | $I_R$ = 0 |
| **Applied Temperature** | 85°C | 40°C | 85°C | 85°C | 85°C |
| **Outlier Percentage** | ≤ 1% | ≤ 1% | 0% | IEC 60384 | 0% |

After test: $U_R$ to be applied for 30min >24h before measurement

Screw

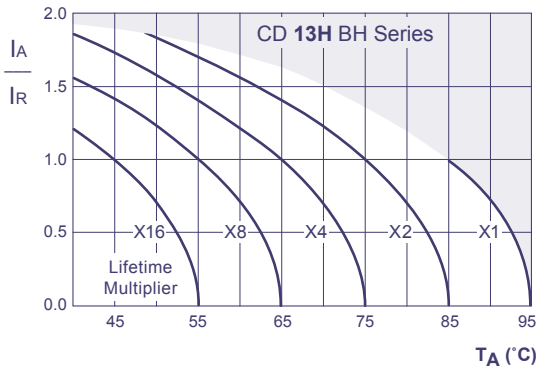
## Multiplier for Ripple Current

Frequency Coefficient

| **Frequency** | 50/60Hz | 120Hz | 300Hz | 1kHz | ≥10kHz |
|---|---|---|---|---|---|
| **Coefficient** | 0,8 | 1,00 | 1,18 | 1,30 | 1,40 |

## Multiplier for Lifetime

Lifetime Diagram




$I_A$ = actual ripple current at 120Hz, $I_R$ = rated ripple current at 120Hz, 85°C
Multiplier of Useful Life as a function of ambient temperature and ripple current load

## Ratings for CD **13H** BH Series

| $U_{R.DC}$ (Surge Voltage) Code | Rated Capacitance | Max ESR 20°C, 120Hz | Typ ESR 20°C, 120Hz | Max Ripple Current 85°C, 120Hz | Size Ø D x L |
|---|---|---|---|---|---|
| (V) | (µF) | (mΩ) | (mΩ) | (Arms) | (mm) |
| 600 (650) 2S | 1200 | 242 | 121 | 7,7 | 64 x 96 |
| | 1300 | 224 | 112 | 9,2 | 64 x 103 |
| | 1500 | 224 | 112 | 9,3 | 64 x 115 |
| | 1800 | 194 | 97 | 10,1 | 77 x 96 |
| | 2200 | 162 | 81 | 12,0 | 77 x 115 |
| | 2700 | 132 | 66 | 12,1 | 77 x 130 |
| | 3000 | 98 | 49 | 15,6 | 77 x 155 |
| | 3300 | 88 | 44 | 16,4 | 77 x 155 |
| | | 88 | 44 | 16,4 | 90 x 131 |
| | | 88 | 44 | 17,1 | 77 x 171 |
| | 3900 | 74 | 37 | 19,7 | 77 x 195 |
| | 4700 | 62 | 31 | 21,0 | 90 x 157 |
| 630 (680) J2 | 1000 | 300 | 150 | 6,0 | 64 x 130 |
| | 1200 | 266 | 133 | 6,7 | 77 x 115 |
| | 1500 | 212 | 106 | 8,1 | 77 x 130 |
| | 1800 | 176 | 88 | 9,8 | 77 x 155 |
| | 2200 | 144 | 72 | 10,7 | 90 x 131 |
| | 2700 | 128 | 64 | 12,8 | 90 x 157 |
| | 3300 | 106 | 53 | 14,7 | 90 x 171 |
| | 3900 | 94 | 47 | 17,9 | 90 x 196 |
| | 4700 | 78 | 39 | 21,6 | 101 x 220 |
| | 5600 | 70 | 35 | 24,9 | 101 x 250 |



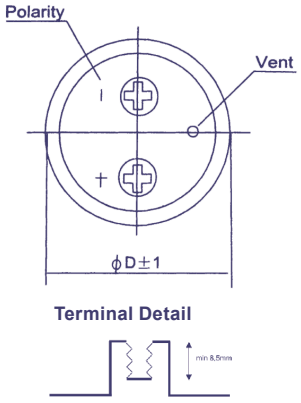
Customer specific products and adaptions on request.

# Part Number System

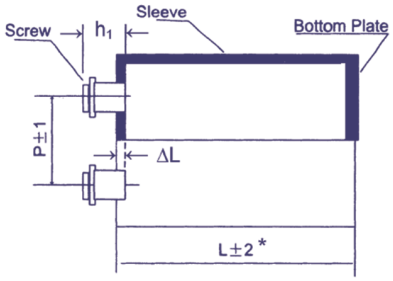
## Order Code **Screw Type**

| EC | G | 1C | BP | 101 | M | B | E | 160 | A361 | | JExxxxx |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Technology | Terminal Type | Rated Voltage Code | Series Code | Capacitance Code | Capacitance Tolerance | Mounting | Diameter | Length | For Terminal Code see tables below | Material Code | for Specials only |
| EC = Electrolytic Capacitor | Screw = G | For coding please refer to the pages of ratings | CD **135** = BP | 100 = 101 | **±20% = M** | Bolt = B | 36 = A | 53 = 053 | | - | |
| | | | CD **136** = PK | 1 000 = 102 | ±10% = K | No double sleeve = N | 40 = B | 65 = 065 | | V=PCV Sleeve | |
| | | | CD **137** = PX | 10 000 = 103 | +30 / -10% = Q | 2 stoppers bracket+double sleeve* = I | 51 = C | 96 = 096 | | E=PET Sleeve | |
| | | | CD **138** = PC | | +20 / -0% = R | 3 stoppers bracket+double sleeve* = Y | 64 = D | 100 = 100 | | P=Polyolefin | |
| | | | CD **139** = BL | | +20 / -10% = V | No bracket, but double sleeve* = D | 77 = E | 115 = 115 | | Standard = PVC Sleeve | |
| | | | CD **13H** = BH | | +50 / -10% = T | * Double sleeve for diameter ≥ 51 only | 90 = F | 236 = 236 | | | |
| | | | CD **138S** = WP | | **preferred** | | 101 = G | | | | |
| | | | CD **838** = ZT | | | | | | | | |

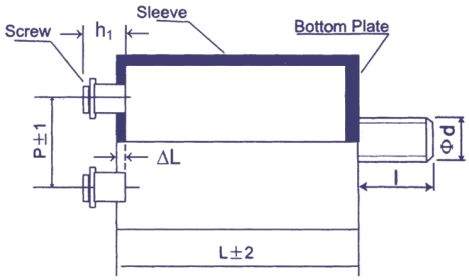
## Technical Specification **Screw Type**




**Standard Housing**
Order Code: I, Y, D, N




**Bolt Housing**
Order Code: B




| Screw Definition | |
|---|---|
| Hexagon-Head | M5x10 |
| Hexagon-Head | M6x12 |
| Hexagon-Head | M8x16 |

* add 0,5 mm for Double Sleeve (½ length)
order code: (Y, I, D)
N = Single Sleeve only

Δ L = 0,6 mm
h1 see Terminal Table below

**Bolt:**

| Ø D | Ø d | l |
|---|---|---|
| Ø 36 | M8 | 12 |
| ≥ Ø 51 | M12 | 16 |

in mm

## Mounting

Position: Screw capacitors need to be mounted into an upright position. If a horizontal position is needed please ensure the safety vent is located on the highest position (12 o'clock).

Bolt: Maximum Torque M12: 12,5Nm

Terminal Screws: Maximum Torque M5: 3Nm M6: 6Nm

### Terminal Code

| Terminal Code | ØD | Screw | Pitch P | d1 | d2 | h1 | h2 |
|---|---|---|---|---|---|---|---|
| **A361** | **36** | **M5** | **12,7** | **8** | **11** | **6,8** | **1,8** |
| A362 | 36 | 10 - 32 | 12,7 | 8 | 11 | 6,8 | 1,8 |
| **A511** | **51** | **M5** | **21,8** | **10** | **13,5** | **6,8** | **1,8** |
| A512 | 51 | 10-32 | 21,8 | 8 | 11 | 2,5 | 0,5 |
| D511 | 51 | M5 | 21,8 | 10 | 13 | 5,5 | 0 |
| **A641** | **64** | **M5** | **28,2** | **10** | **15,5** | **7,3** | **2,3** |
| A642 | 64 | M5 | 28,2 | 15 | 20 | 7,3 | 3,5 |
| A643 | 64 | 1/4 - 28 | 28,2 | 15 | 20 | 7,3 | 3,5 |
| B641 | 64 | 1/4 - 28 | 28,2 | 17,2 | 0 | 6,4 | 0 |
| D641 | 64 | M5 | 28,2 | 13 | 15 | 7,14 | 0 |
| E641 | 64 | M5 | 28,2 | 10 | 15,5 | 6,8 | 1,8 |
| **A771** | **77** | **M5** | **31,4** | **10** | **15,5** | **6,3** | **1,3** |
| A772 | 77 | M6 | 31,4 | 10 | 15,5 | 6,3 | 1,3 |
| B771 | 77 | M6 | 31,4 | 17,2 | 0 | 3,17 | 0 |
| **B772** | **77** | **M6** | **31,4** | **17,2** | **0** | **6,4** | **0** |
| B773 | 77 | M8 | 31,4 | 17,2 | 0 | 3,17 | 0 |
| B774 | 77 | M5 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| B775 | 77 | 1/4-28 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| B778 | 77 | M5 | 31,4 | 17,2 | 0 | 10,4/6,4 | 0 |

| Terminal Code | ØD | Screw | Pitch P | d1 | d2 | h1 | h2 |
|---|---|---|---|---|---|---|---|
| C771 | 77 | M5 | 31,4 | 17,2 | 0 | 3,5 | 0 |
| C772 | 77 | M6 | 31,4 | 17,2 | 0 | 3,5 | 0 |
| C773 | 77 | M5 | 31,4 | 17,2 | 0 | 5,5 | 0 |
| C774 | 77 | M5 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| C775 | 77 | M6 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| D771 | 77 | M5 | 31,4 | 13 | 15 | 6,4 | 0 |
| F771 | 77 | M6 | 31,4 | 13 | 15 | 6,4 | 0 |
| F772 | 77 | M5 | 31,4 | 13 | 15 | 6,4 | 0 |
| **A901** | **90** | **M5** | **31,4** | **10** | **15,5** | **6,3** | **1,3** |
| A902 | 90 | M6 | 31,4 | 10 | 15,5 | 6,3 | 1,3 |
| B901 | 90 | M6 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| B902 | 90 | M5 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| B903 | 90 | M5 | 31,4 | 17,2 | 0 | 10,4/6,4 | 0 |
| C901 | 90 | M5 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| C902 | 90 | M6 | 31,4 | 17,2 | 0 | 6,4 | 0 |
| D901 | 90 | M5 | 31,4 | 10 | 13 | 5,5 | 0 |
| E901 | 90 | M6 | 31,4 | 15 | 17 | 8,6 | 2,4 |
| F901 | 90 | M6 | 31,4 | 13 | 15 | 6,4 | 0 |
| **A101** | **101** | **M8** | **41,5** | **17,2** | **21,5** | **11,0** | **6,0** |

**preferred,** other forms on request

in mm

Terminal A101 = A991, B774 = B776
B778 and B903 have different lengths h1 of each terminal.
Terminal A, B and F include potting glue. Terminal C, D and E are without glue (middle pin).

Extended cathode design only with terminal C, D. E possible.

## Terminal Form

**Terminal A**
Order Code: AXXX

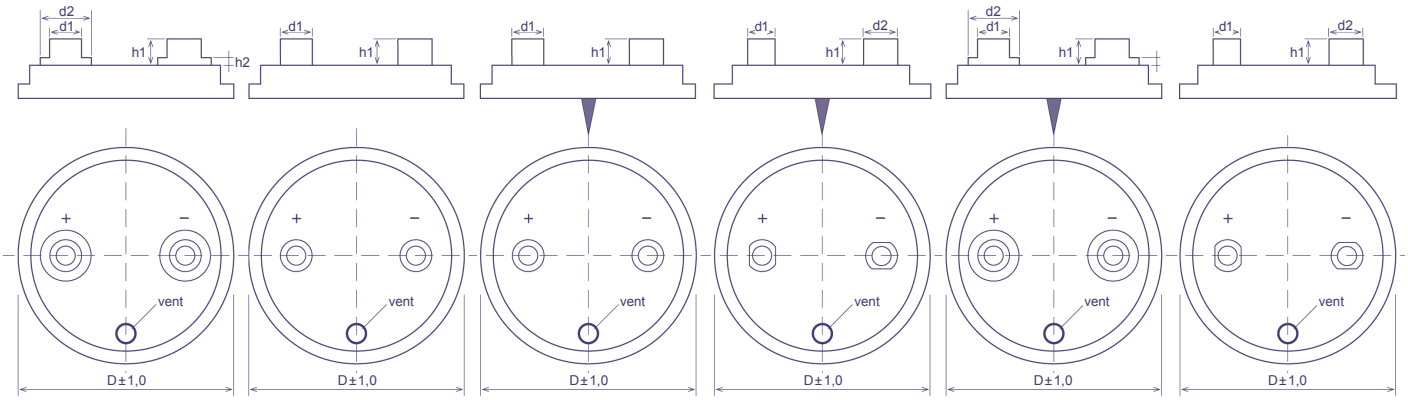
**Terminal B**
Order Code: BXXX

**Terminal C**
Order Code: CXXX

**Terminal D**
Order Code: DXXX

**Terminal E**
Order Code: EXXX

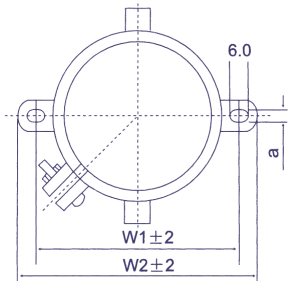
**Terminal F**
Order Code: FXXX



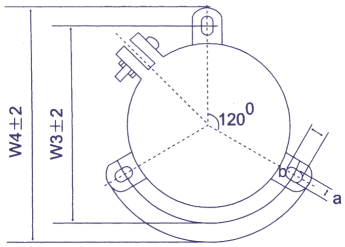

Tolerances of d1, d2: +/- 0,3 mm, Tolerances of h1, h2: +/- 0,5 mm, CD **138S** WP and CD **139** BL only available with terminal C, D and E

## Bracket Mounting

**I -Type**
Ø D 36-90




**Y-Type**
Ø D 51-101



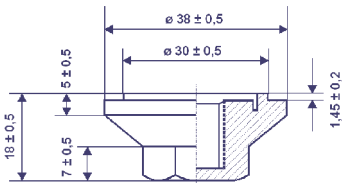

| Ø D | W1 | W2 | W3 | W4 | a | b | h |
|---|---|---|---|---|---|---|---|
| **36** | **48,0** | **58,0** | **-** | **-** | **3,8** | **-** | **15** |
| **51** | 68,0 | 80,0 | **63,6** | **73,0** | **5** | **7,0** | **30** |
| **64** | 81,0 | 93,0 | **76,2** | **85,1** | **5** | **7,0** | **30** |
| **77** | 93,5 | 106,0 | **89** | **98,4** | **5** | **7,0** | **30** |
| **90** | 108,0 | 120,5 | **101,6** | **111,2** | **5** | **7,0** | **30** |
| **101** | - | - | **115,0** | **127,0** | **6** | **8,0** | **30** |

**preferred** in mm

h = Height of brackets

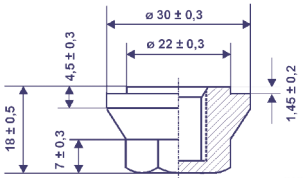
## Accessories for Bolt Mounting

**Cap Nut**
Order Code: ACCNUT3038M12
For Screw Capacitors with M12 Bolt



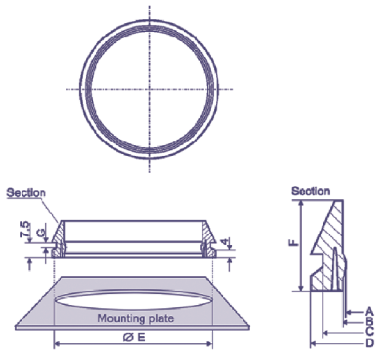

mm

**Cap Nut**
Order Code: ACCNUT2230M12
For Screw Capacitors with M12 Bolt

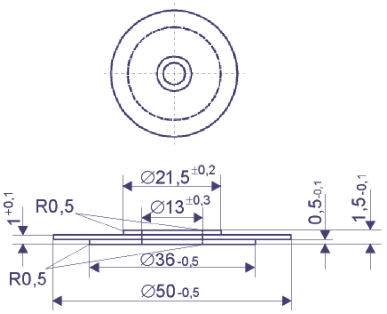



mm

**Press Ring**

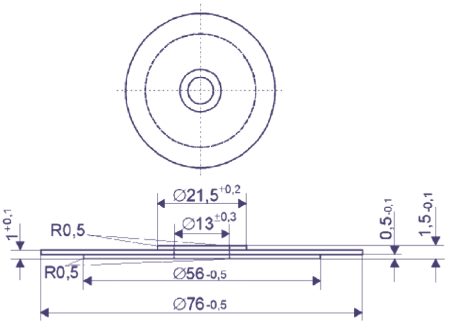



**Insulation Washer**
Order Code: ACCISO5113
For Screw Capacitors
with Diameter 51 und 64




mm

**Insulation Washer**
Order Code: ACCISO7713
For Screw Capacitors
with Diameter 77 und 90




mm

| Ø Capacitor | 64 | 77 | 90 |
|---|---|---|---|
| **A** +0.3 | 62.3 | 74.8 | 88.0 |
| **B** +0.3 | 64.1 | 77.0 | 90.0 |
| **C** +0.3 | 70.5 | 84.5 | 97.9 |
| **D** +0.3 | 74.5 | 88.6 | 102.0 |
| **E** +0.2 | 71.2 | 85.5 | 98.6 |
| **F** +0.2 | 18.0 | 20.0 | 23.5 |
| **G** -0.25 | 3.0 | 2.4 | 3.0 |
| **Product Code** Agree with RoHS | ACC PR164 | ACC PR177 | ACC PR190 |
| **Product Code** Agree with RoHS and UL-94-V0 | ACC PR464 | ACC PR477 | ACC PR490 |

All dimensions in mm

## Lifetime Estimation of Aluminum Electrolytic Capacitors from Jianghai

To estimate the Lifetime of a non-solid Aluminum Electrolytic Capacitor from **Jianghai**, the following formulas can be utilized. The Lifetime depends mainly on the ambient temperature, the ripple current and, within certain limits, the operating voltage applied. Other parameters may also affect the Lifetime. Moreover, $L_0$ can be interpreted in many different ways, which has a fundamental influence on the numerical result. **Jianghai** offers a high transparency by publishing the different typical definitions of Lifetimes in each datasheet. Lifetime estimations are approximations by nature.

Please let **JIANGHAI EUROPE** confirm any result before using it. The formulas given here do not constitute part of a contract nor of a specification. The formulas do not cover additional aging effects of certain electrolytic systems or other chemical effects. Please contact us should you need Lifetime estimates for Solid Electrolyte Polymer Capacitors. Also the dimensions of the components may have an effect. Forced cooling or other additional cooling-methods have a strong impact on the Lifetime and are not covered by the formulas.

For the estimation and interpretation of Lifetime, a close collaboration with **JIANGHAI EUROPE** is strongly advised.

Structural formula:

$$L = L_0 \cdot K_T \cdot K_R \cdot K_V$$

Where:

| | |
|---|---|
| $L$ | Total Lifetime |
| $L_0$ | Lifetime under Rated Ripple Current at Upper Category Temperature (see catalogue) |
| $K_T$ | Temperature Factor |
| $K_R$ | Ripple Current Factor |
| $K_V$ | Voltage Factor |

1. $K_T$ **Temperature Factor:**
Aluminum Electrolytic Capacitors follow roughly the 10 K rule of Arrhenius. It is possible to estimate the Lifetime by rule of thumb: When the operational temperature is reduced by 10 K, the Lifetime will double. The formula for $K_T$ in detail is:

$$K_T = 2^{\frac{T_0 - T_A}{10K}}$$

Where:

| | |
|---|---|
| $T_0$ | Rated Temperature |
| $T_A$ | Ambient Temperature, Upper Category Temperature |

2. $K_R$ **Ripple Current Factor:** The influence of ripple current on Lifetime can be estimated according to the following formula:

$$K_R = K_i^{A\frac{\Delta T_0}{10K}}$$

With:

$$A = 1 - \left(\frac{I_A}{I_R}\right)^2$$

Where:

| | |
|---|---|
| $I_A$ | Actual Rated Ripple Current |
| $I_R$ | Ripple Current at Upper Category Temperature (databook value) |
| $\Delta T_0$ | Core Temperature Rise of the capacitor (typically 5K for $T_0$ = 105°C and 10K for $T_0$ = 85°C) |
| $K_i$ | Basis, defined as |

$T_0$ = 105°C: $I_A > I_R$: $K_i = 4$; $I_A \leq I_R$: $K_i = 2$

$T_0$ = 85°C: $K_i = 2$



Assistance needed? Please contact JIANGHAI EUROPE GmbH +49 (0) 2151 652088-72 or info@jianghai-europe.com

3. $K_V$ **Voltage Factor:** For Radial Electrolytic Capacitors, this part of the formula has no impact ($K_V = 1$). But for some bigger capacitors like Snap-In and Screw-Terminal types with rated voltages above 350V, the operating voltage will affect their Lifetime. It is expressed as follows:

$$K_V = \left(\frac{U_A}{U_R}\right)^{-n}$$

Where:

$U_R$ Rated Voltage
$U_A$ Actual Operating Voltage
$n$ Exponent, defined as:

$$0{,}5 \leq \frac{U_A}{U_R} \leq 1 \quad \rightarrow n = 2{,}5$$

$$0 < \frac{U_A}{U_R} < 0{,}5 \quad \rightarrow n = 0$$

4. **Frequency Correction Factors:** If the actual Ripple Currents are not given at the same frequency like $I_0$, weighing factors need to be applied.

$$I_A = \sqrt{\left(\frac{I_{f1}}{F_{f1}}\right)^2 + \left(\frac{I_{f2}}{F_{f2}}\right)^2 + \cdots \left(\frac{I_{fn}}{F_{fn}}\right)^2}$$

$I_A$ Actual Rated Ripple Current (normalized)
$I_{f1} \ldots I_{fn}$ Ripple Currents at different frequencies
$F_{f1} \ldots F_{fn}$ Frequency Correction Factors for different frequencies

5. **JIANGHAI Electrolytic Capacitor Lifetime Estimation Formula**

$$L = L_0 \cdot K_T \cdot K_R \cdot K_V$$

$$= L_0 \cdot 2^{\frac{T_0 - T_A}{10K}} \cdot K_i^{\left[1-\left(\frac{I_A}{I_R}\right)^2\right] \cdot \frac{\Delta T_0}{10K}} \cdot \left(\frac{U_A}{U_R}\right)^{-n}$$

$T_0 = 105°C$ $I_A > I_R \rightarrow K_i = 4$
$I_A \leq I_R \rightarrow K_i = 2$
$T_0 = 85°C$ $\rightarrow K_i = 2$

$$0{,}5 \leq \frac{U_A}{U_R} \leq 1 \quad \rightarrow n = 2{,}5$$

$$0 < \frac{U_A}{U_R} < 0{,}5 \quad \rightarrow n = 0$$

## Jianghai Electrolytic Capacitors

**Warranty:** The information contained in this catalogue does not form part of any quotation or contract, is believed to be accurate, reliable and up to date. Quality data are based on the statistical evaluations of a large quantity of parts and do not constitute a guarantee in a legal sense. However, agreement on these specifications does not mean that the customer may not claim for replacement of individual defective capacitors within the terms of delivery. We cannot assume any liability beyond the replacement of defective components. This applies in particular to any further consequences of component failure. Furthermore it must be taken into consideration that the figures stated for lifetime, failure rates and outlier percentages refer to the average production status and are therefore to be understood as mean values (statistic expectations) for a large number of delivery lots of identical capacitors. These figures are based on application experience and data obtained from preceding tests under normal conditions, or – for purpose of accelerated aging – more severe conditions. JIANGHAI reserves the right to change these specifications without prior notice. Any application information given is advisory and does not form part of any specification. The products are not primarily designed for use in life support applications, devices or systems where malfunction of these products can reasonably be expected to result in personal injury. JIANGHAI customers using or selling these products for use in such applications without prior written consent of JIANGHAI do so at their own risk and agree fully to indemnify JIANGHAI for any damage resulting from such improper use or sale. This version of the catalogue supersedes all previous versions. Latest versions of datasheets can be found on our homepage: www.jianghai-europe.com

For more details on precautions and guidelines for aluminum electrolytic capacitors, please refer to CENELEC Technical Report CLC/TR 50454:2008 E, “Guide for the application of aluminum electrolytic capacitors”.

**Polarity:** Electrolytic capacitors are polar and shall never be used with incorrect polarity, as there is a possible danger of shorting or destruction.

**Rated Voltage Ur:** The Rated Voltage is marked on the capacitor and defined in the datasheets as Ur. This voltage should never be exceeded and is the maximum peak voltage including any ripple voltages allowed to avoid a shortening of the lifetime or damage of the capacitor. When a ripple current is applied to the capacitor, the sum of the peak ripple voltage and bias DC voltage shall never exceed the Rated Voltage. It might be necessary to lower the maximum allowed bias DC voltage, when certain ripple currents are applied to the capacitor.

**Surge Voltage:** Maximum Voltage, which may be applied to the capacitor for short periods of time: max. 1000 cycles of 30 sec. per 6 min., max. 5 pulses per hour. Capacitance drift +/- 15% max.

**Reverse Voltage:** Reverse voltages or voltages < 0 V are not allowed.

**Recovery Voltage:** After charging and discharging a capacitor there might still be a voltage between the terminals, which is built up internally due to dielectric absorption. Please take action that this load does not damage other devices or scare the workers during production (sparks possible).

**Temperature Range:** Use electrolytic capacitors only within the specified operating temperature range.

**Over-Current:** Currents exceeding the rated ripple currents should be avoided.

**Ripple Current/Voltage:** The combined value of DC voltage and peak AC voltage (due to ripple current) shall not exceed the rated voltage and shall never be < 0 V. Use of aluminum electrolytic capacitors under ripple current with wide amplitudes is equivalent to quick charge-discharge operation.

**Rapid Charging/Discharging:** Rapid Charging/Discharging generates severe heat and gas may be emitted which may lead to explosion. Consult JIANGHAI about specially designed capacitors suitable for such kind of applications.

**Balancing resistors:** Balancing resistors should be utilized if capacitors are used in serial connection. Please choose low-tolerance resistors to limit voltage drift.

**Charge-Discharge Proof:** JIANGHAI capacitors are charge-discharge proof, which means that $10^6$ switching cycles will cause capacitance reduction of less than 10%.

**Lifetime:** There are many different lifetime definitions known without any true standard definition. Take special care when capacitors are compared that the capacitors fulfill the needed requirements. JIANGHAI publishes all conditions to be as transparent as possible. In the case of lifetime tests with additional ripple currents, the bias DC voltage must be reduced, so that the sum of bias DC voltage and the peak of the ripple voltage does not exceed the Rated Voltage Ur.

- **Load Life:** Period of time, during which the technical parameters of all capacitors stay within the given limits. JIANGHAI defines this without allowing for outliers.
- **Useful Life:** defined like load life, but a given percentage of components may be outside the defined limits. Useful life data are usually calculated within a confidence level of 60%. See further details in specifications and data sheets. Outlier percentage: ≤ 1%.
- **Endurance Test:** IEC 60384-4 defines the acceptable drift criteria of electrical parameters after the endurance tests (continuous voltage test).
- **Shelf Life:** Definition of time with acceptable drift of capacitor parameters after storage at upper category temperature without load. JIS-C-5102-1994

**Vibration and mechanical stress:** Capacitors are sensitive to vibration and mechanical forces applied on the leads. Do not use capacitors, which have been dropped onto a rigid surface.

**Insulation:** If any defect of the sleeve is visible, the component should not be used – same for any kind of visible damage. A capacitor should be electrically isolated from the following parts: Aluminum case, cathode lead wire, anode lead wire and circuit pattern, and auxiliary terminal of snap-in type. The PVC sleeve is not recognized as an isolator and therefore the standard capacitor should not be used in a place where insulation function is needed. Please contact JIANGHAI if higher grade of insulation is required.

**Environmental Conditions:**
- Avoid direct contact with water, salt solution, oil, dewing conditions
- Halogens generally, especially fumigation treatment with bromides and flame retardent agents containing halogens must be avoided.
- Avoid exposing to direct sunshine, ozone, ultraviolet rays and x-ray radiation.
- Air Pressure: Max. 150kPa, min. 8kPa.
- No heavy air pressure changes are allowed.
- Do not use or store in an environment containing any hazardous gas (e.g., hydrogen sulphide, sulphurous acid, nitrous acid, chlorine, ammonia, bromine, methyl bromide, other halogens) or acidic or alkaline solutions.

**Storage:**
- Temperature 5 to 30°C, Humidity below 75%.
- Electrolytic capacitors may accumulate charge naturally during storage. In this case discharge through a 1kOhm resistor before use (Recovery Voltage).
- Leakage current may be increased after long storage time. In this case the capacitor should be subjected to the rated voltage treatment through a 1kOhm resistor before use for 1 hour, then it should be discharged through a resistor of about 1 Ohm/Volt.
- Storage times above 1 year should be avoided or rated voltage treatment may be necessary.
- In accordance to IEC 60384-4 electrolytic capacitors are subject to a reforming process before acceptance testing. Rated voltage is applied via a series resistance (100Ω: Ur ≤ 100VDC, 1kΩ: Ur > 100VDC).

**Soldering:** Soldering conditions (temperature, times) should be within specified conditions, especially for SMD components. Avoid high soldering temperatures as this may reduce lifetime or damage the capacitor. Do never dip the capacitor body into molten solder. Flux should not be adhered to the capacitor’s body but only to its terminals.
For details and different methods please contact us.

**Cleaning and Coating:** Do not use fixing agents or cleaning substances containing halogens and the epoxy resin coating materials. Also never use solvents containing: Halogenated hydrocarbons, alkali, petroleum, trichloroethylene/-ethane, xylene, acetones, trichlorotrifluoroethane, tetrachloroethylene, methylenechloride, chloroform, acetates, ketones, esters, chlorides and bromides. In case of questions see detailed instructions.

**Mounting:** Other devices, which are mounted near the capacitor, should not touch the capacitor. Additional heat coming from other components near the capacitor may reduce the lifetime of the capacitor. Do never bend or twist the capacitor after soldering to avoid stress on the leads. Radial capacitors are not protected against mechanical forces on the leads. Forces on the pins might damage the capacitor. No printed circuit board tracks are allowed between the lead pads of the capacitor. Screw Terminal capacitors should only be mounted in an upright position.

**Transport:** Avoid fumigation and spraying insecticides (especially with bromides) in the import or export procedures which can cause corrosion. This applies also to the finished devices.

**Maintenance:** Periodical inspection should be carried out for the capacitor: visual inspection to check pressure relief open or leakage of electrolyte, electrical characteristics as leakage current, capacitance, and dissipation factor.

**Electrolyte and Separator paper:** Electrolyte and separator paper used in Aluminum Capacitors may be flammable. Also electrolyte is electrically conductive. Therefore in case electrolyte gets in contact with PC board it may cause corrosion of circuit pattern or cause short circuit between patterns, and may lead to smoke generation or ignition in worst case.

**Caution during Use of Capacitors:** Do not touch the terminals of capacitors. Keep the capacitor free from conductive solution, such as acids, alkali and so on. Ensure that the operating environment of the equipment into which the capacitor has been built is within the specified conditions mentioned in the catalogue or specification sheets.

**Safety Vent:** The safety vent needs some free space to open properly. Allow for free headroom of at least 2mm for diameter ≤16mm, more than 3mm for diameter 18-35mm, more than 5mm for case diameter 40mm and larger.

**Emergency Actions:** When the pressure relief vent is open and some gas blows out from the capacitor, please turn the main switch of the equipment off or pull out the plug from the power outlet immediately. During safety vent operation, extremely hot gas (>100°C) may blow out of the capacitors. Do not stand close to the capacitors. In case of eye contact, rinse the open eye(s) with clean water immediately. In case of ingestion, gargle with water immediately, do not swallow. Do not touch electrolyte but wash skin with soap and water in case of skin contact.

**Definition of electrical parameters:** Separate documents as application notes, equivalent circuit diagrams and so on are available on request.

**Packaging:** Please refer to the data book for details. Further information is available on request.

Jianghai Europe Electronic Components GmbH

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