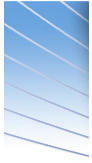


06 February 2014

ASML

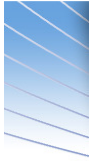
The nanoworld of IC manufacturing:
smaller, faster, and more accurate

Patrick de Jager
Director New Business



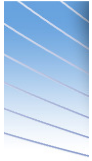
Agenda

- Chips are everywhere
- Introducing ASML
- Business update
- ASML's place in the industry
- Lithography, the driving force behind Moore's Law
- Technology
- How do we do it?



Agenda

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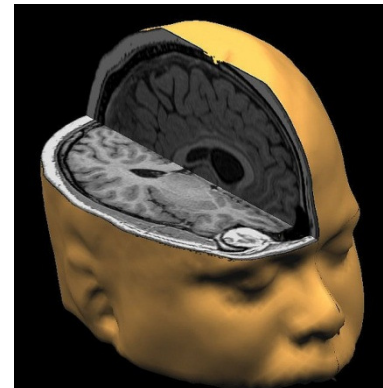
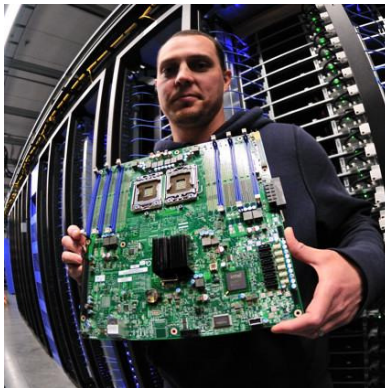
It's hard to imagine a world without chips

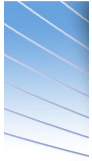
ASML

Public

Slide 4

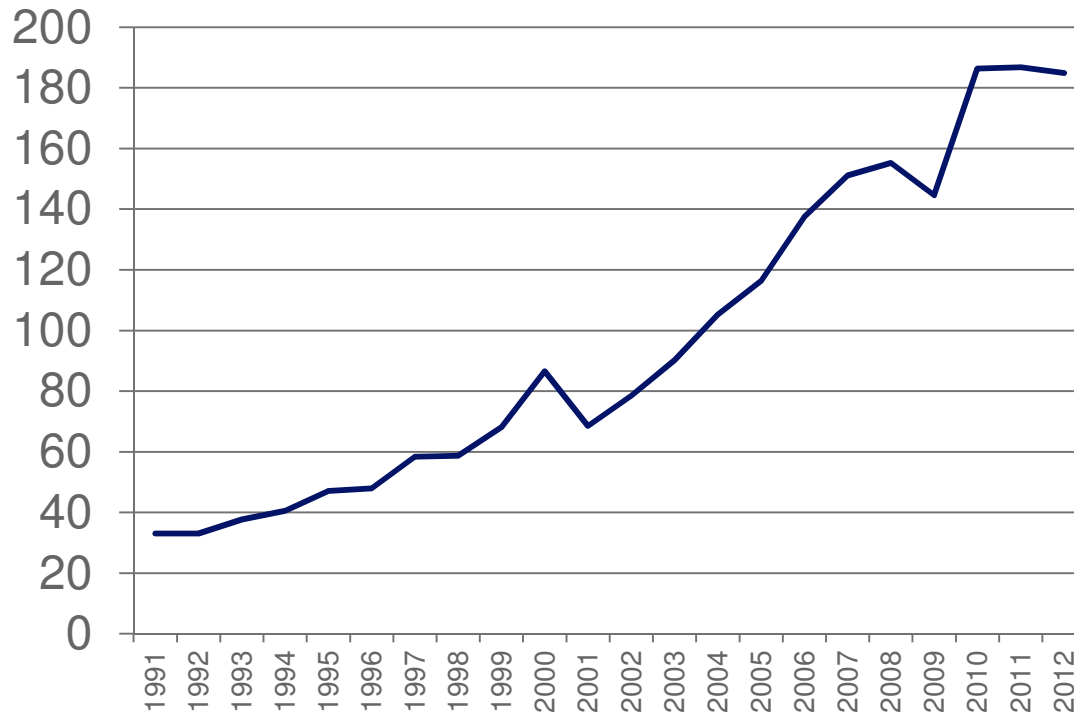
22 January 2014





More than 180 billion chips are made every year

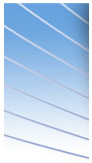
IC units, in billions



In 2012, 185 billion chips were produced — 27 for every man, woman and child on the planet.

Global semiconductor industry sales were about \$300 billion.

Data: WSTS

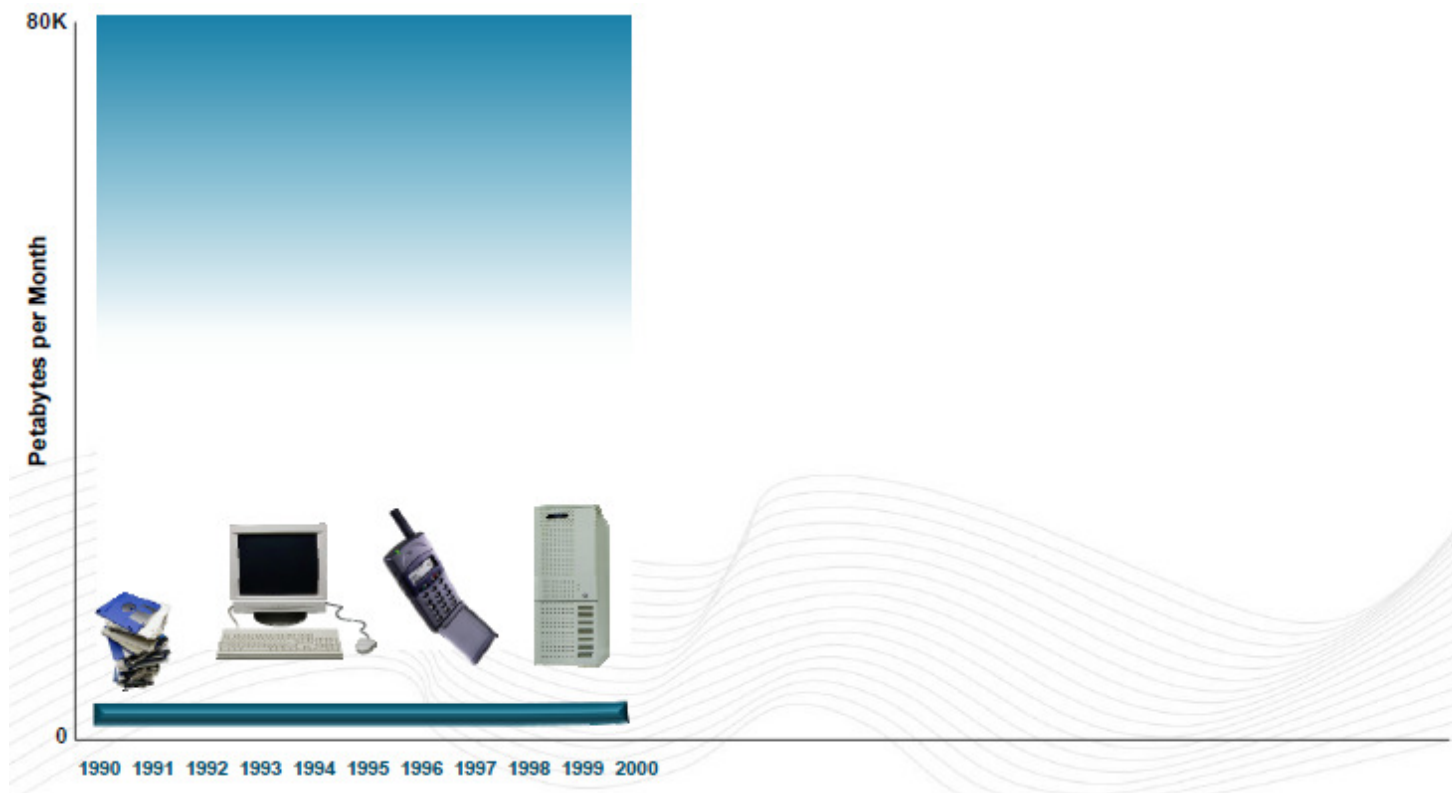


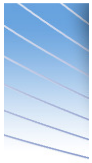
Content consumption drives traffic growth > 100% CAGR since 1990

ASML

Confidential

Slide 6





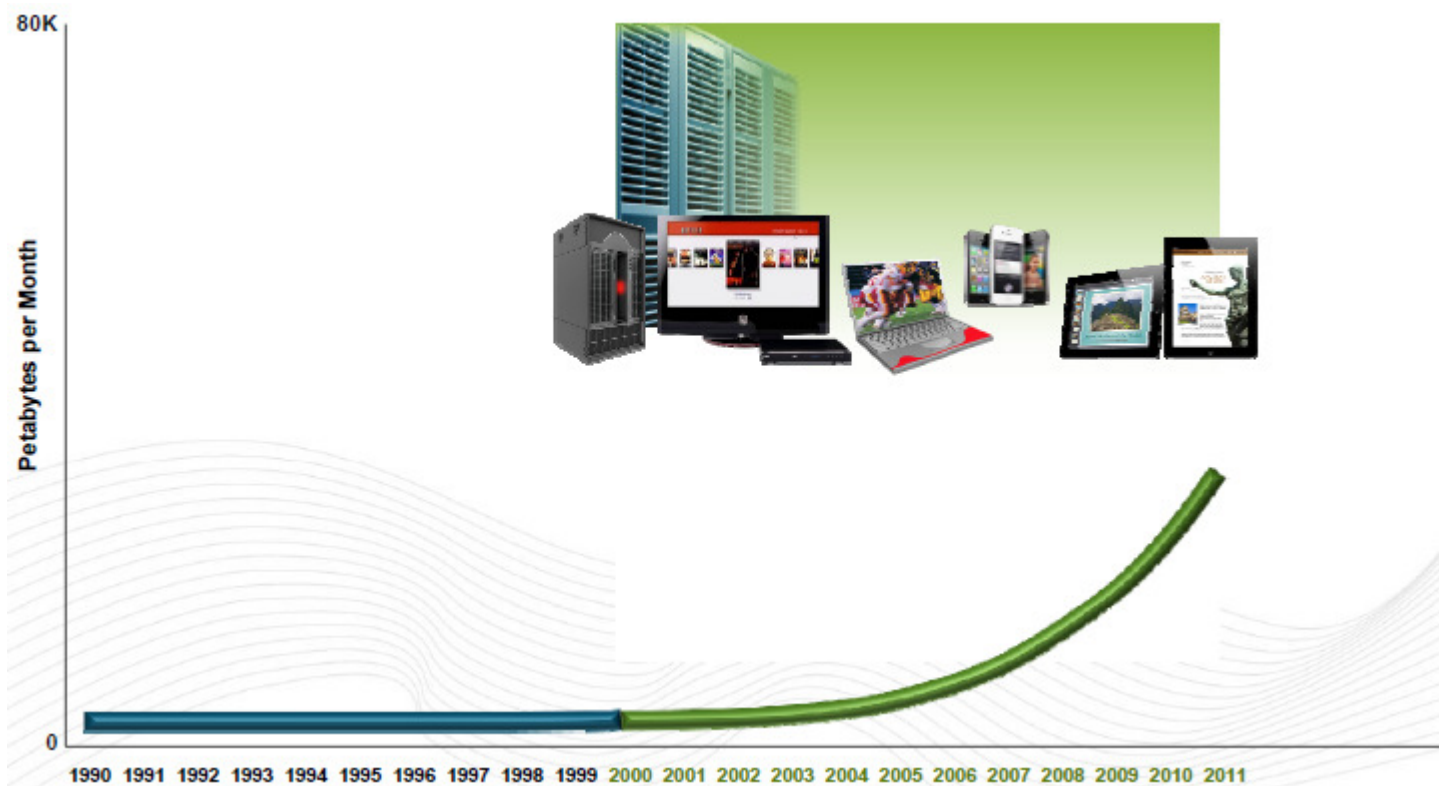
Content consumption drives traffic growth

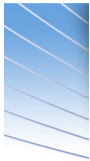
> 100% CAGR since 1990

ASML

Confidential

Slide 7



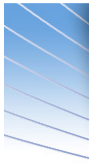


Content consumption drives traffic growth

> 100% CAGR since 1990

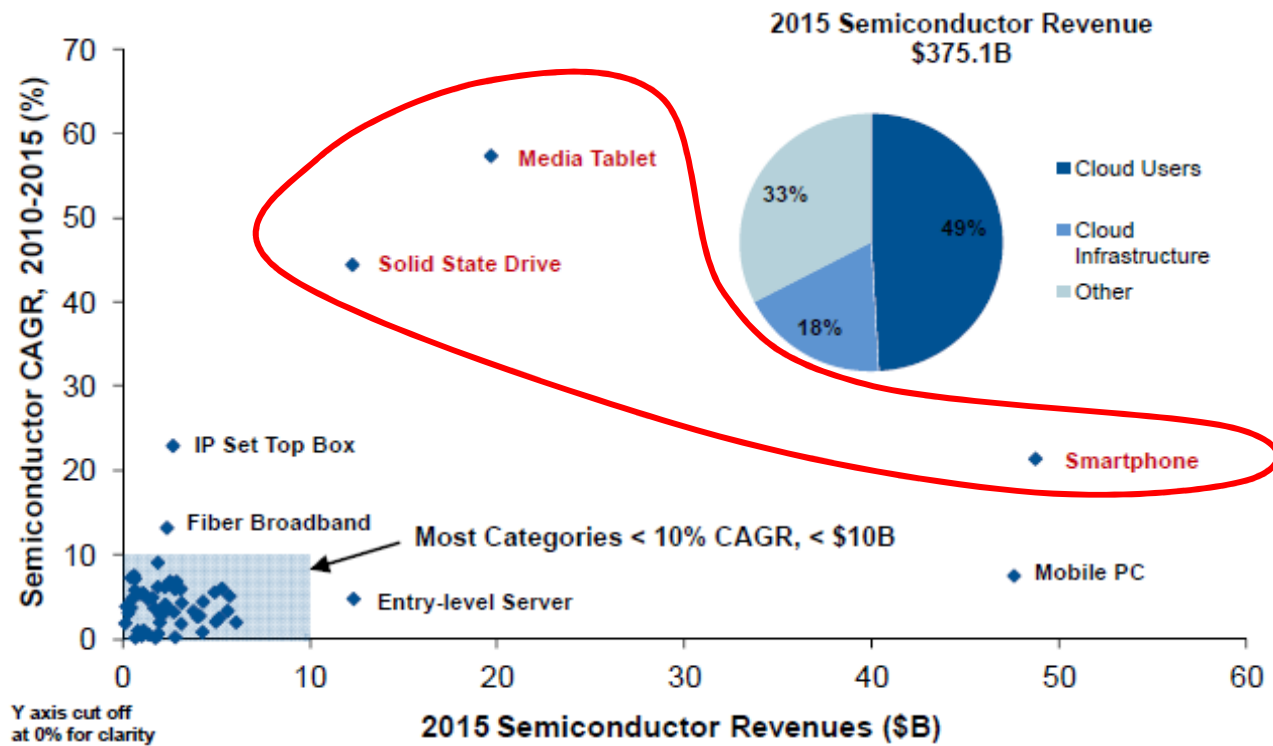


Source: Pieter Vorenkamp, Broadcom, IMEC Technology Forum, may 2012

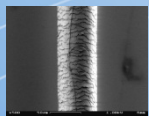


Market driven by mobile devices and Solid State Drives

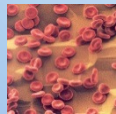
Mobile drives cloud, cloud drives infrastructure, driving servers and SSD



A chip up close: smallest details <20nm



Hair: 50.000nm
Grows 8nm/sec



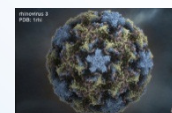
Red bloodcell:
7,500nm



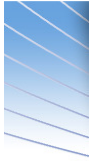
Bacteria: 800
to 1,000nm



Grass grows:
33nm/sec

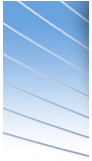


Rino virus: 20nm



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ASML makes the machines for making those chips

ASML

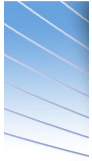
Public

Slide 12

22 January 2014



- Lithography is the critical tool for producing chips
- All of the world's top chip makers are our customers
- 2013 sales: €5.2 bln
- Payroll: about 10,400 FTEs



Founded in 1984 as a spin-off from Philips

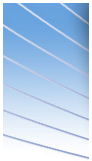
ASML

Public

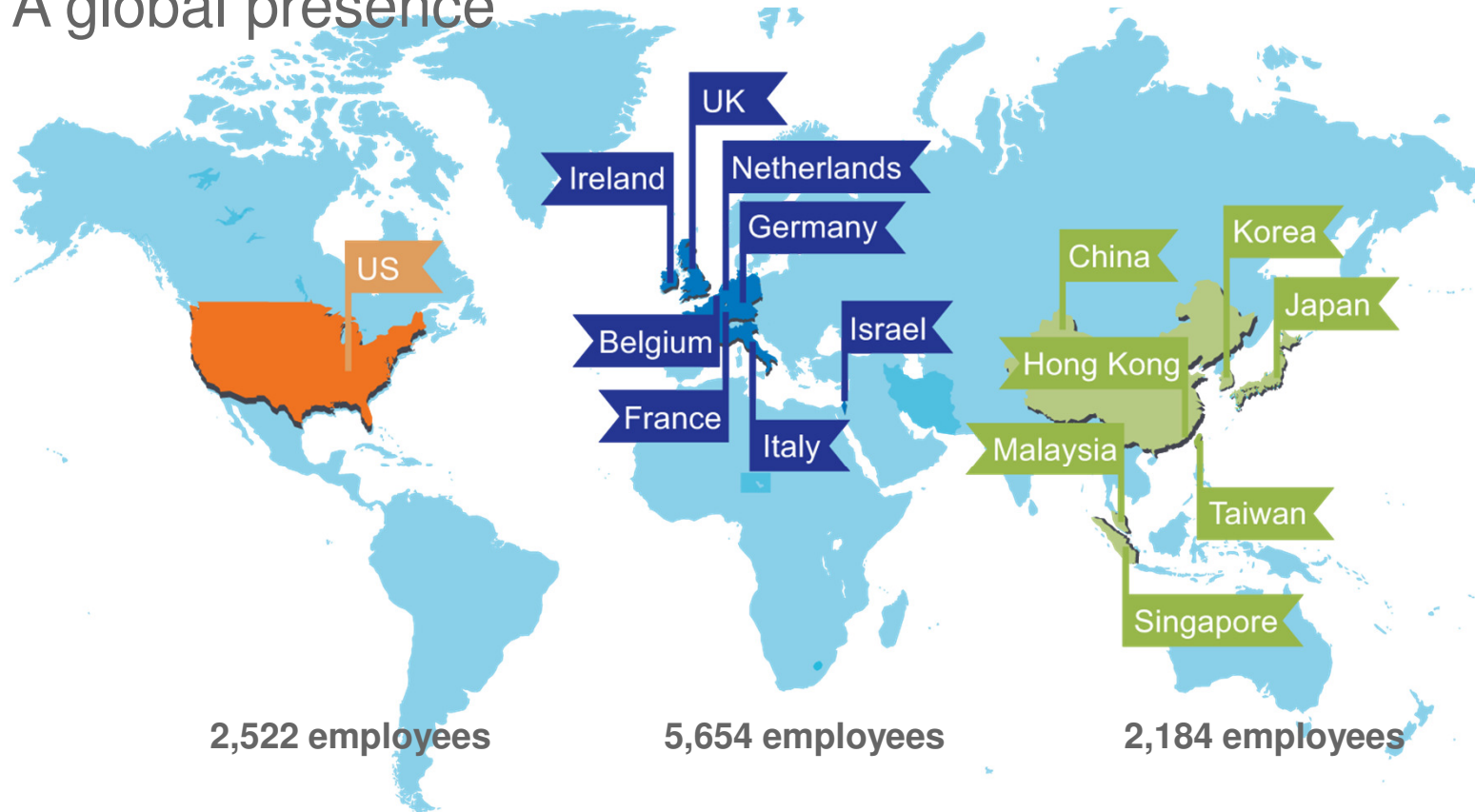
Slide 13

22 January 2014





A global presence



Over 70 sales and service offices located worldwide

Source: ASML Q4 2013

A global presence



Wilton (CT)



San Diego(CA)



Korea



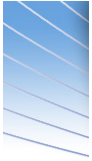
Chandler (AZ)



Veldhoven



Taiwan



A market of 12 large ASML customers



Technology
Collaboration Award



Preferred
Quality Supplier Award

TOSHIBA

'Good Partner' Award

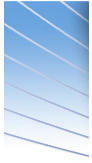


For the 10th consecutive year,
top five of VLSI's "Best Wafer
Processing" suppliers



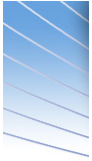
Company	2013 semi capex (estimate, \$M)
Intel	10,500
TSMC Group	9,750
Samsung	9,500
GlobalFoundries	4,000
SK Hynix	2,730
Toshiba (incl. SanDisk)	2,580
Micron Technology	1,800
United Microelectronics Group	1,500
SMIC	805
Infineon	640
Sony	617
STMicroelectronics	500

Source: Gartner, Q4 2013

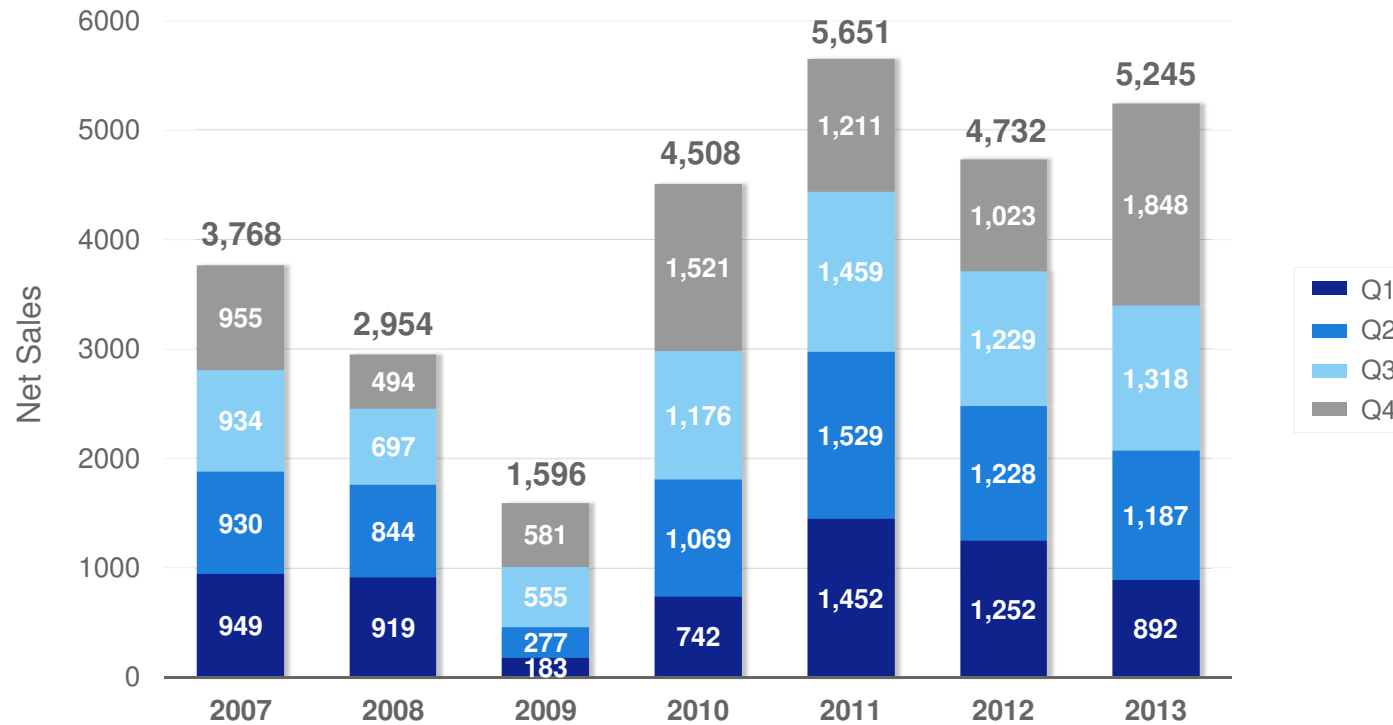


Agenda

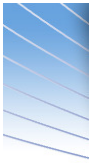
- Chips are everywhere
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Total net sales M€

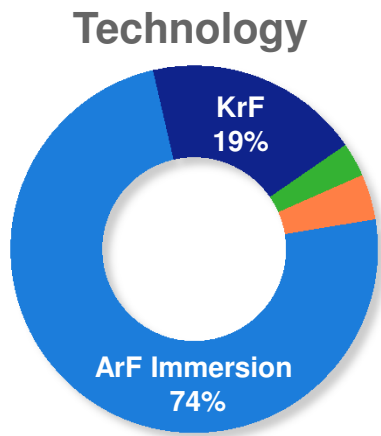


Numbers have been rounded for readers' convenience

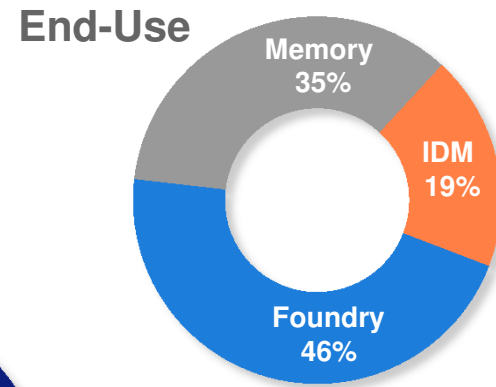
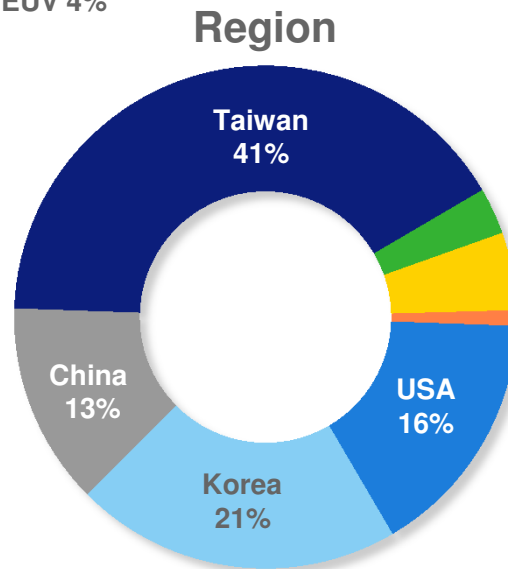


Net system sales breakdown in value: Q4 2013

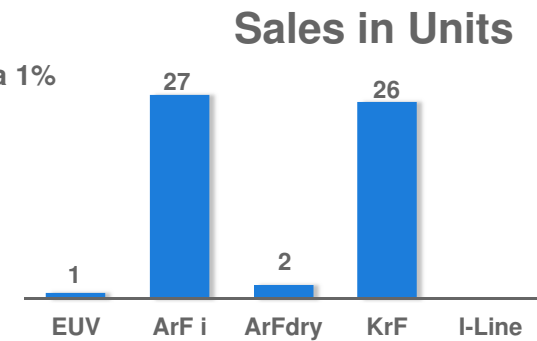
Total value is € 1,441 million



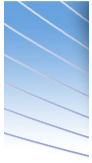
ArF dry 3%
EUV 4%



Japan 3%
Europe 5%
Rest of Asia 1%

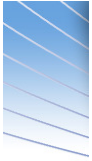


Numbers have been rounded for readers' convenience



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Driving the semiconductor industry: Moore's Law

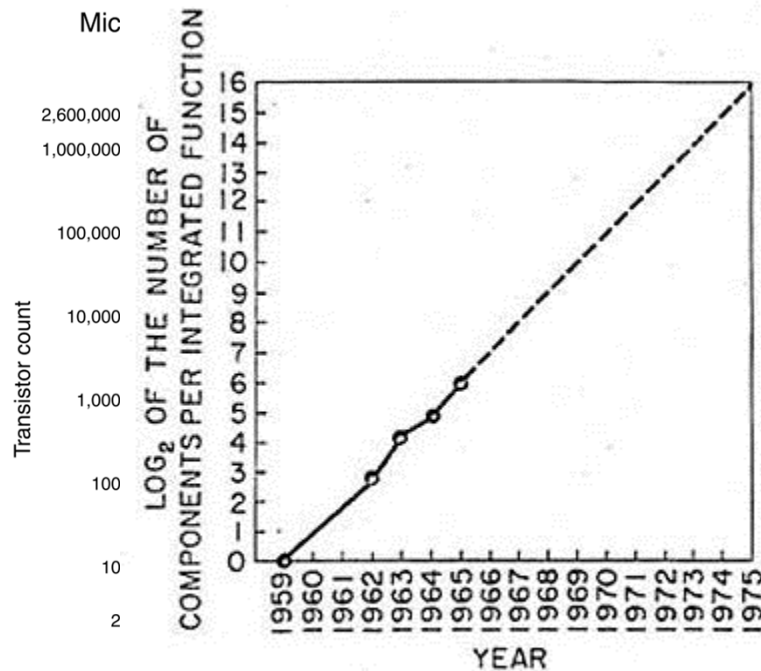
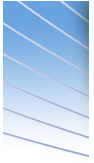


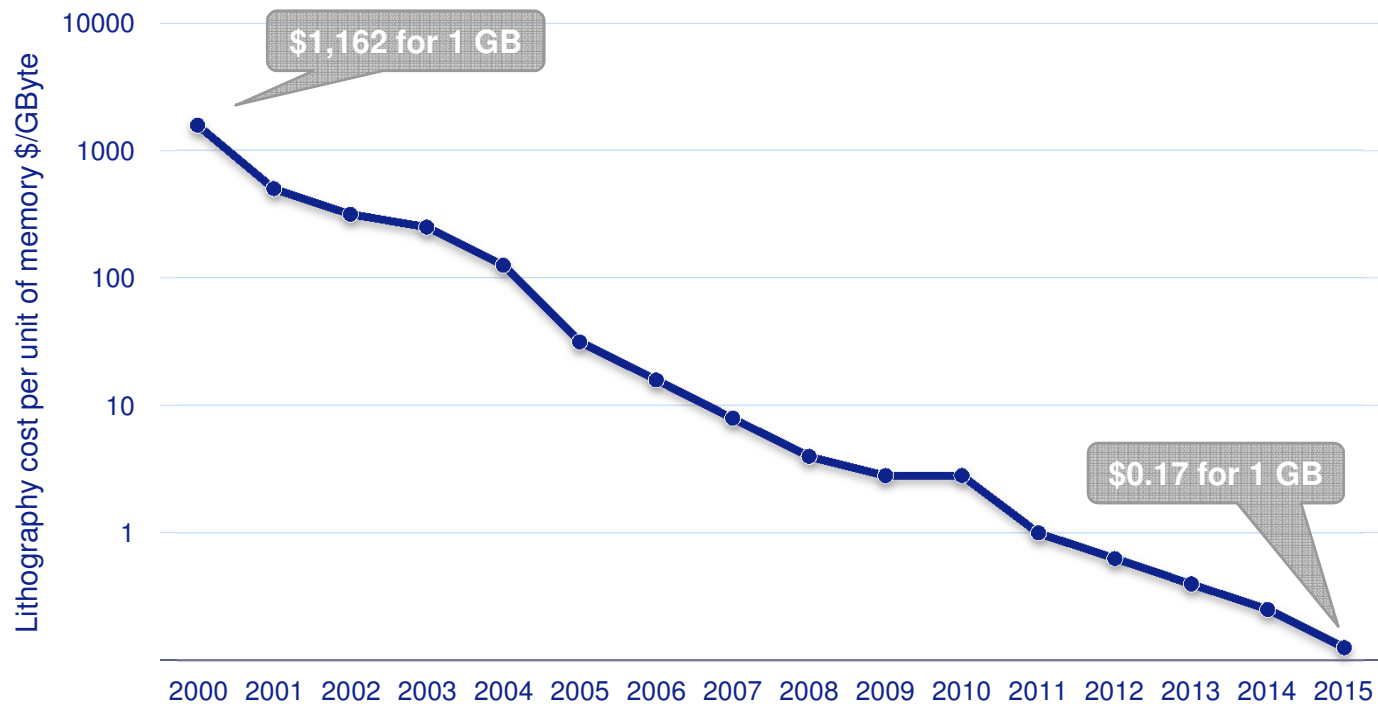
Fig. 2 Number of components per integrated function for minimum cost per component extrapolated vs time.

Gordon Moore (1965):
Number of transistors per
chip doubles every year.

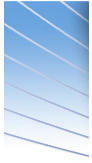
Later adjusted to two
years, the trend has held
for more than four
decades.



Moore's Law makes chips cheaper...

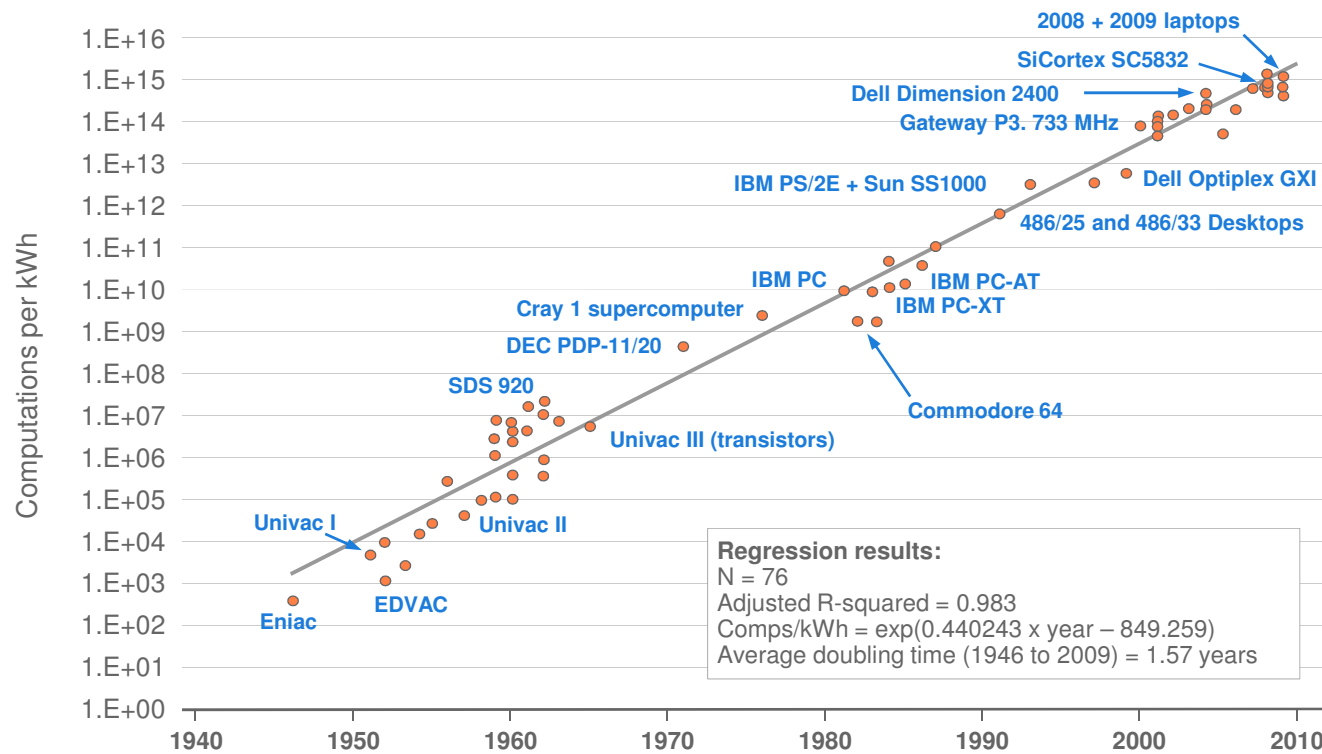


Source: Gartner. High quality Flash

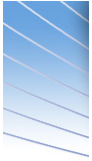


... and more energy-efficient

Computations per Kilowatt hour double every 1.5 years



Source: Jonathan Koomey, Lawrence Berkeley National Laboratory and Stanford University, 2009



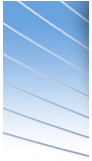
Moore's Law means doing more with less



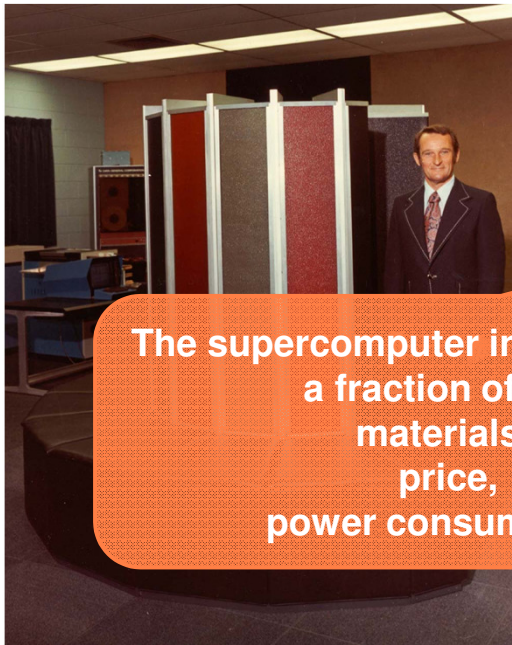
1976

Cray 1: The first supercomputer

- 8 megabytes of memory
- 5.5 tons
- 150 kilowatt power supply
- “Innovative Freon cooling system”
- \$8.8 million (\$30 million in today's dollars)

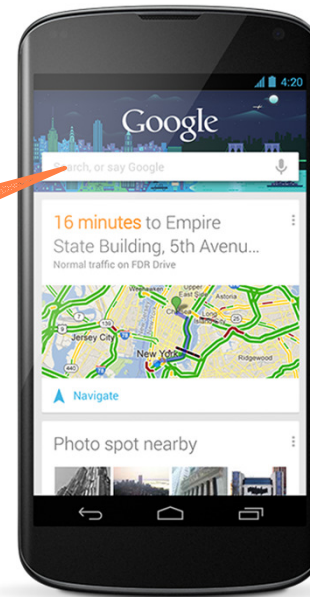


Moore's Law means doing more with less

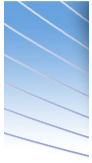


1976

The supercomputer in your pocket:
a fraction of the
materials,
price,
power consumption

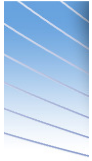


2013



Agenda

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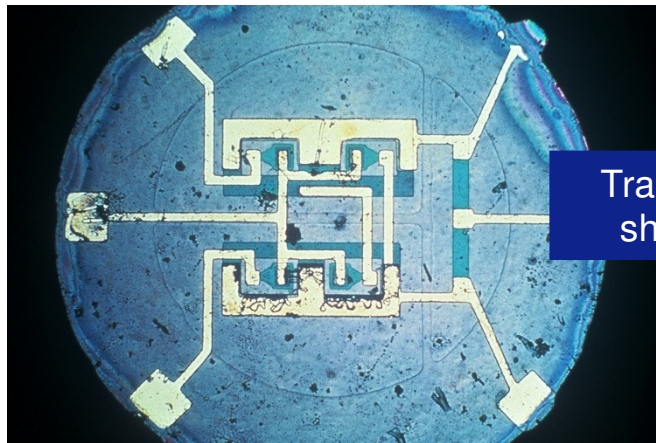
Key to Moore's Law: Making smaller transistors

ASML

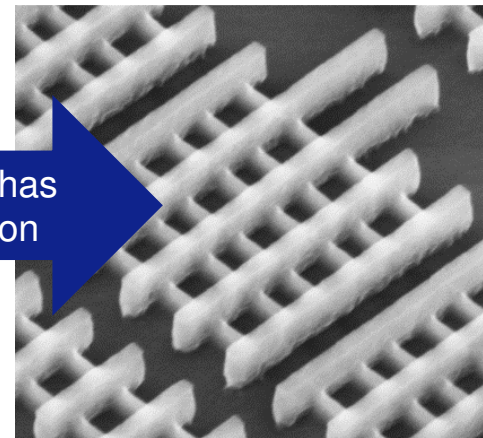
Public

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22 January 2014



Transistor length has
shrunk by a million

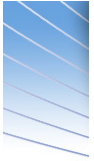


The first integrated circuit on
silicon, on a **wafer the size of
a fingernail**

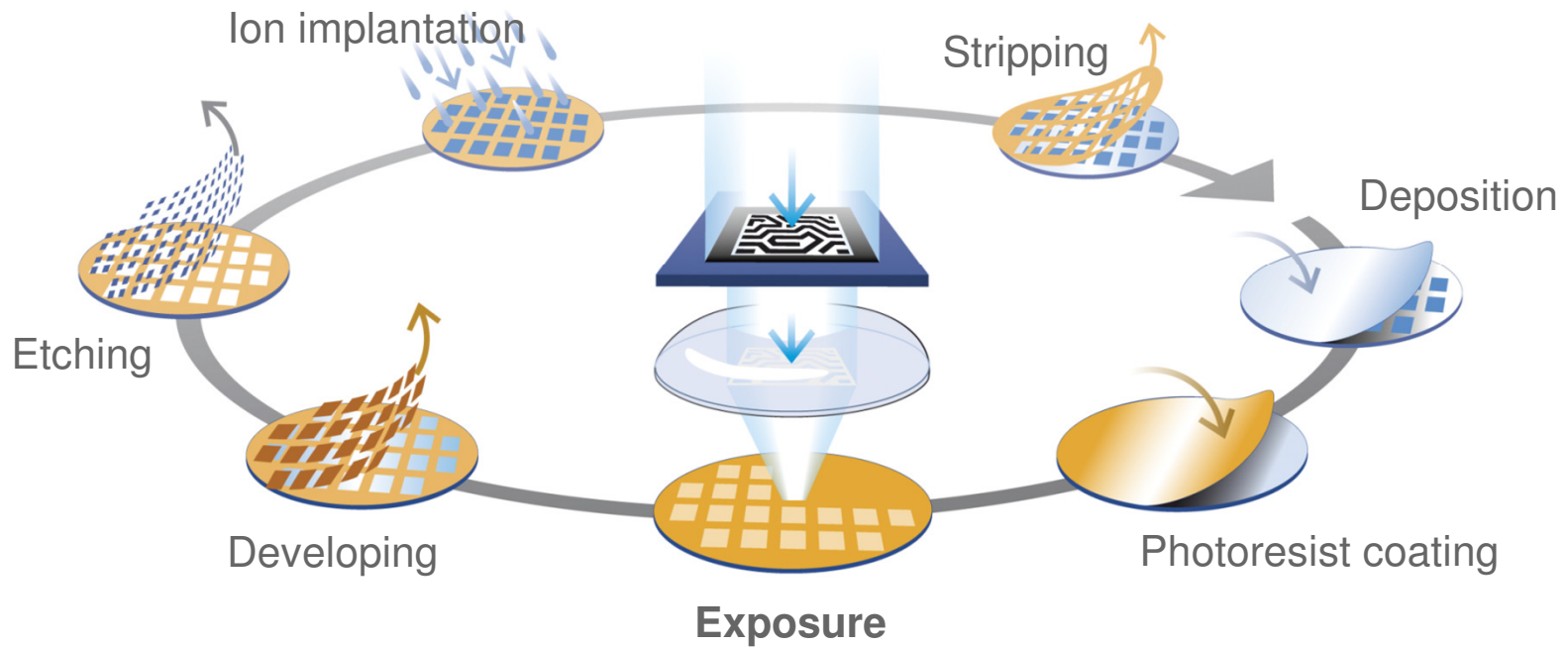
(Fairchild Semiconductor, 1959)

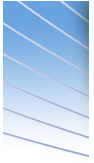
Today: **More than a
billion transistors on
the same area**

(Intel, 2012)



The manufacturing loop





How a lithography system works

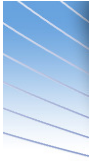
ASML

Public

Slide 30

19 July 2012





Keeping up with Moore's Law

ASML

Public

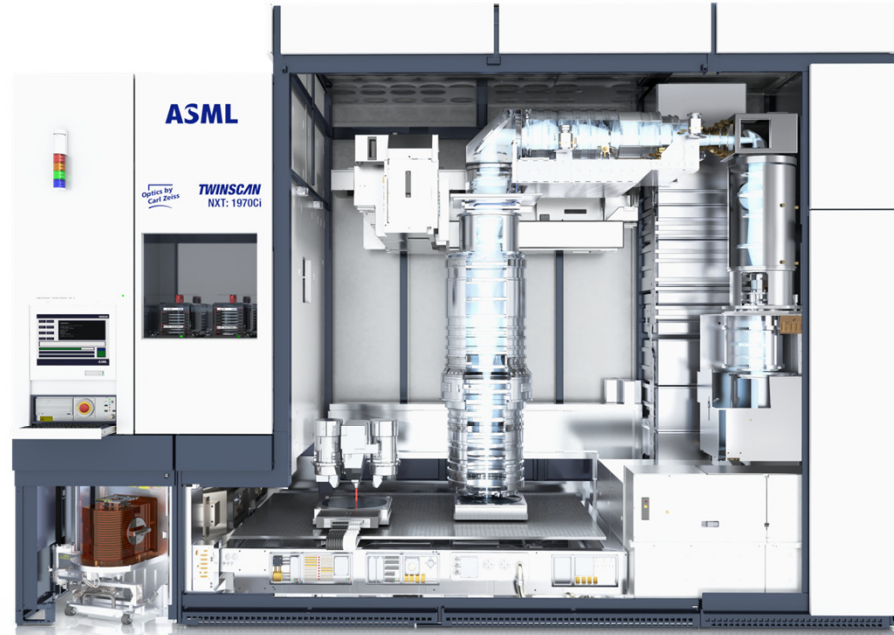
Slide 31

22 January 2014



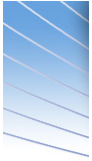
PAS 2500

ASML's first successful stepper, 1986



NXT:1970Ci

First shipped in Q3 2013



Keeping up with Moore's Law

ASML

Public

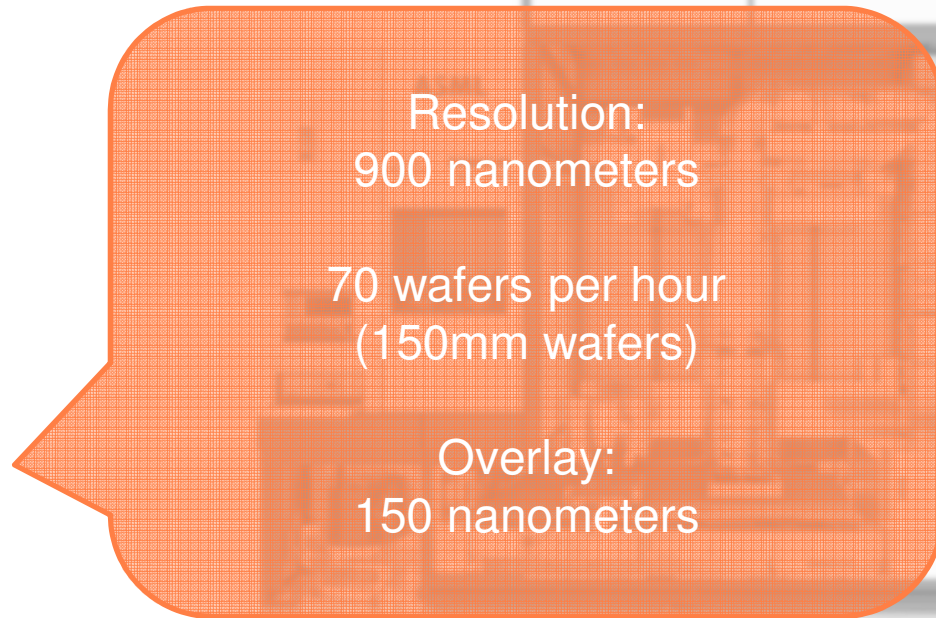
Slide 32

22 January 2014



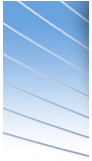
PAS 2500

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Keeping up with Moore's Law

ASML

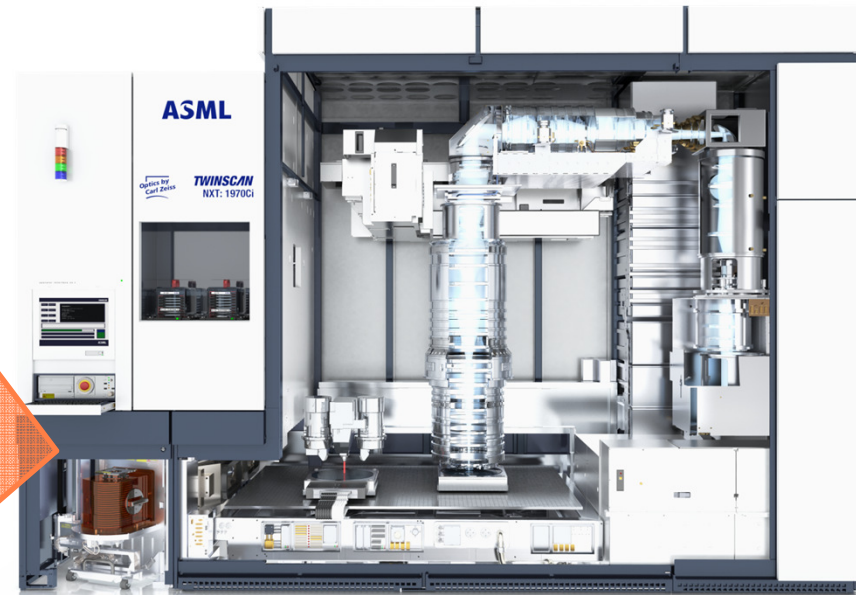
Public
Slide 33

22 January 2014

Resolution:
38 nanometers

250 wafers per hour
(300 mm wafers)

Overlay:
As little as 2 nanometer



PAS 2500

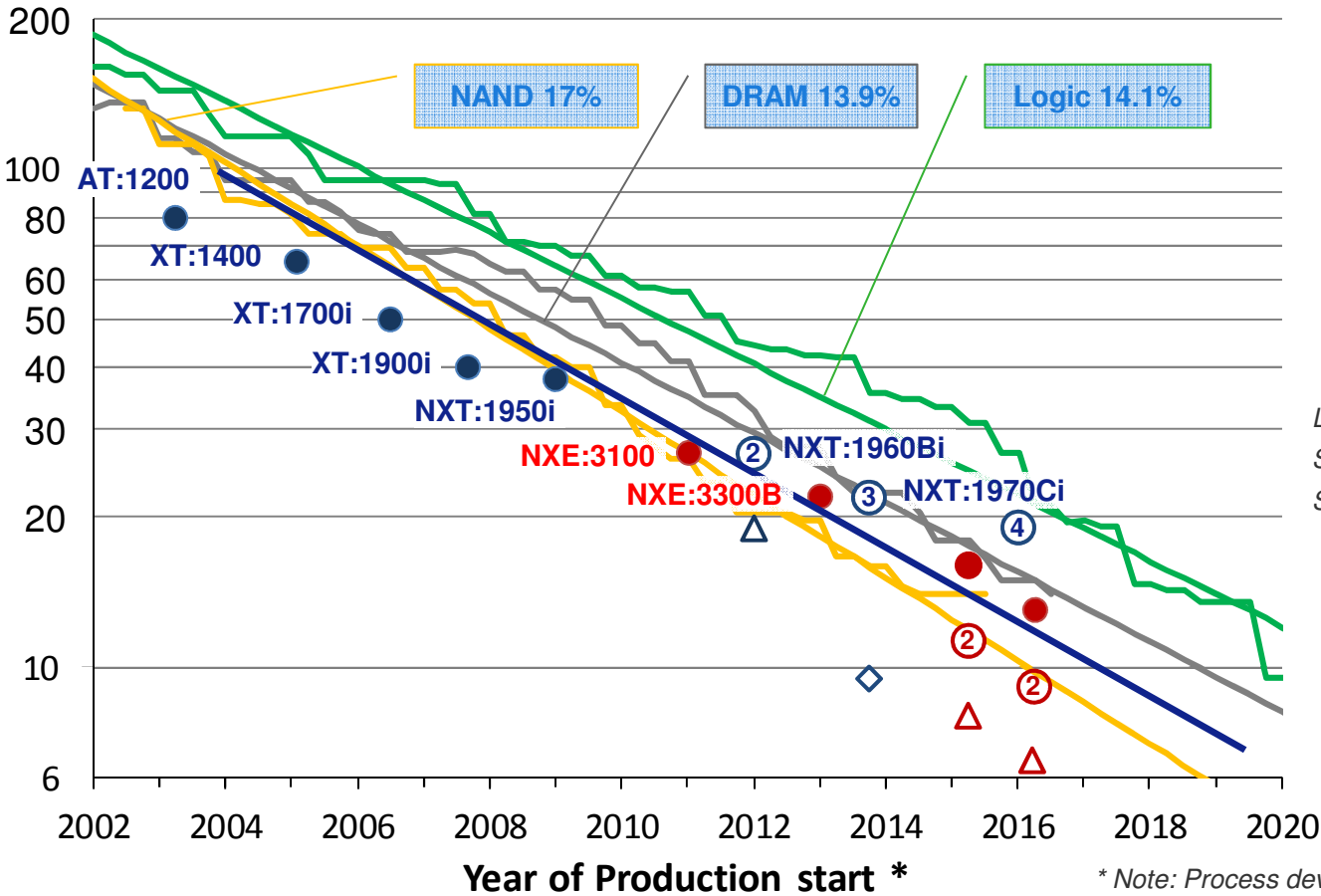
ASML's first successful stepper, 1986

NXT:1970Ci

First shipped in Q3 2013

Keeping up with Moore's Law requires constant technology upgrades

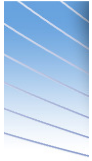
Resolution / half pitch, "Shrink" [nm]



- Single Exposure
- Ⓝ 2D LEⁿ Patterning
- △ 1D SADP
- ◇ 1D SAQP

LE = Litho-Etch, n = number of iterations
 SADP = Self Aligned Double Patterning
 SAQP = Self Aligned Quadruple Patterning




* Note: Process development 1.5 ~ 2 years in



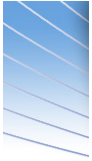
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- **Technology**
- How do we do it?

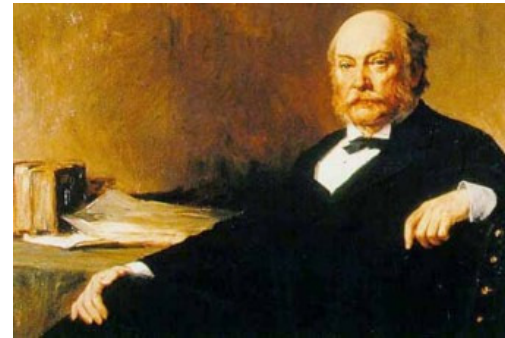
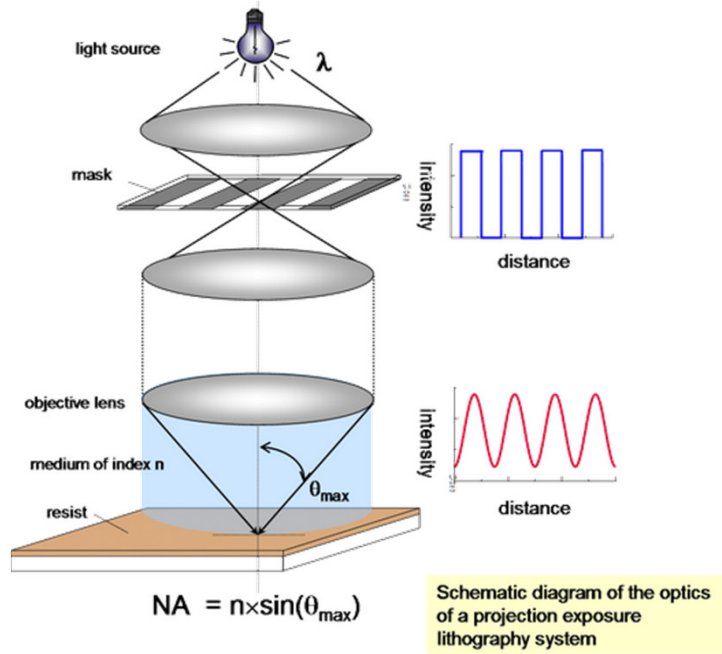
The challenge of ASML engineers

-  Make small structures that are all equal within nanometers
-  Do that lightning fast
-  And put 30 to 40 layers on top of each other within nanometers

AND all at the same time !



The basic rule of lithography



John William Strutt, Lord Rayleigh

Resolution:

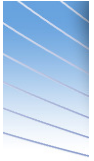
$$R = k_1 \frac{\lambda}{NA}$$

Numerical aperture:

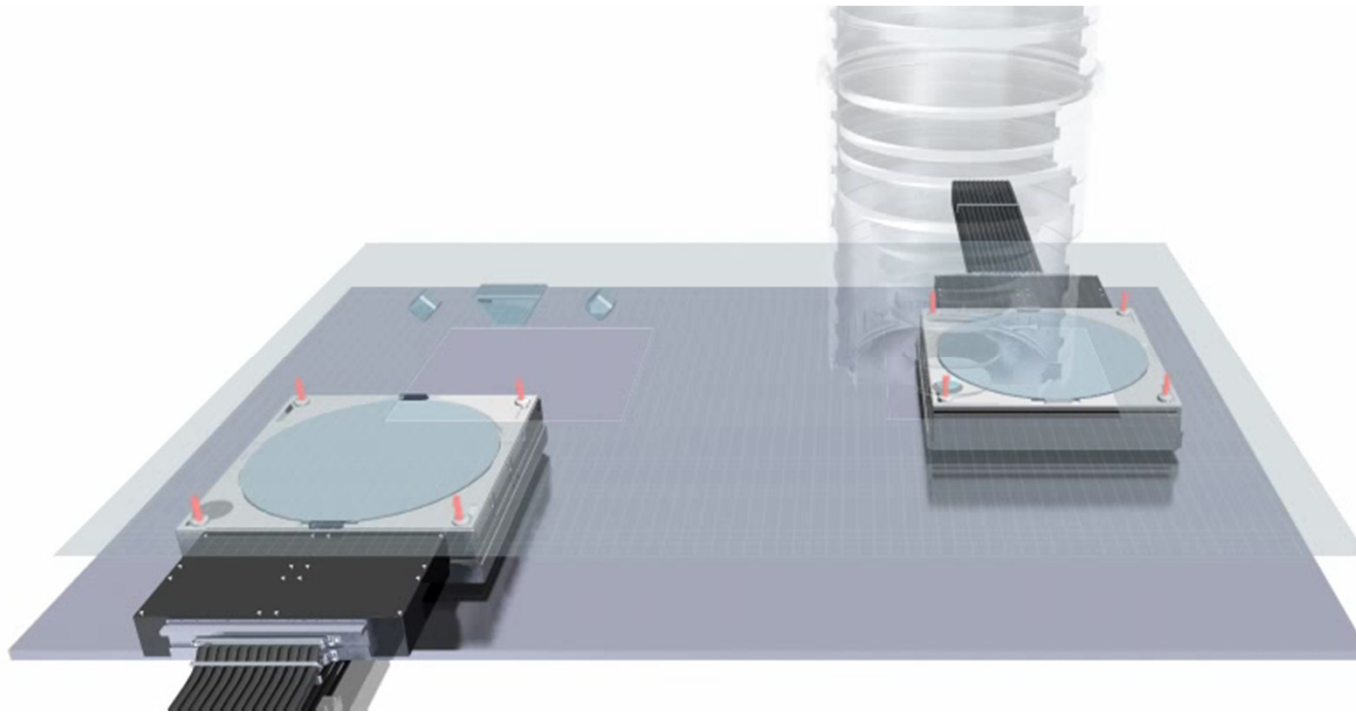
$$NA = n \sin(\Theta)$$

State of the art in production

- Smallest feature: 38nm
- Wavelength: 193nm
- Increase NA: 1.35
- k_1 : 0.265



Key innovation: TWINSKAN

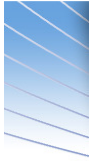


ASML

Public

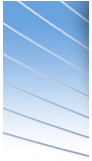
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22 January 2014



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- Technology
- **How do we do it?**



High R&D spending to sustain technology leadership

ASML

Confidential

Slide 40



1984:
PAS 2000

Resolution: $>1\mu\text{m}$
overlay: 250 nm



1989:
PAS 5000

Resolution: $<500\text{ nm}$
overlay: 100 nm



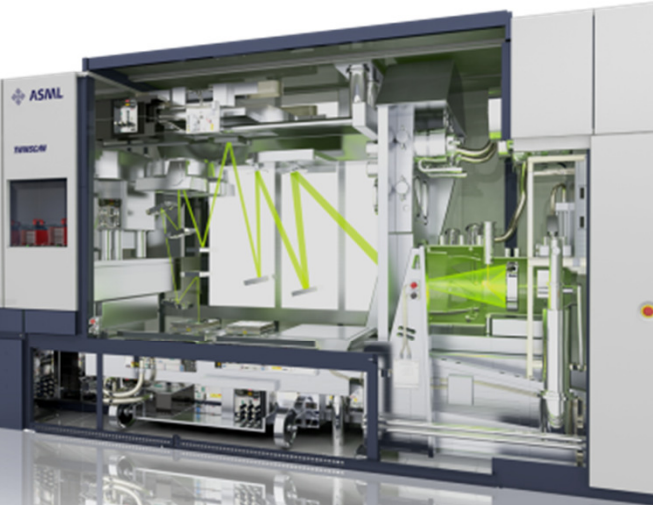
1990s:
PAS 5500 (step/scan)

Resolution: 400 to 90 nm
overlay: 100 to 12 nm



2000s:
TWINSKAN

Resolution: 100 to 38 nm
overlay: 20 to 2 nm

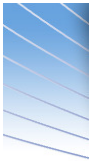


2010s:
NXE EUV systems

Resolution: 32 to $<18\text{ nm}$
overlay: $<3\text{ nm}$

Great people in an integrated supply chain





Open Innovation makes complexity and cost manageable

ASML

Public

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22 January 2014



The image features the ASML logo in a bold, dark blue font on the left side. The background is a light blue gradient with abstract, flowing white lines that create a sense of motion and depth. The lines originate from the right side of the logo and extend towards the right edge of the frame. The overall design is clean and modern, typical of a corporate presentation slide.

ASML