



Chassis Numbers Booklet

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The information contained in this publication is applicable to Rolls-Royce and Bentley motor cars up to the introduction of Vehicle Identification Numbers (VIN).

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Production Summary

Model	Production	Cylinders	Engine Size	Model	Production	Cylinders	Engine Size
Bentley				Legalmit invisible engine	1905-1906	V8	3 1/2 Litres
3 Litre	1922-1929	4	2 996 cc.	Silver Ghost†	1906-1910	6	7 036 cc.
4 1/2 Litre	1927-1931	4	4 398 cc.	Silver Ghost	1910-1925	6	7 428 cc.
4 1/2 Litre (Supercharged)	1929-1931	4	4 398 cc.	New Phantom or P I	1925-1929	6	7 668 cc.
6 1/2 Litre (Std.)	1926-1930	6	6 597 cc.	Phantom II	1929-1935	6	7 668 cc.
6 1/2 Litre (Speed Six)	1929-1930	6	6 597 cc.	Phantom III	1936-1939	V12	7 340 cc.
8 Litre	1930-1931	6	7 982 cc.	Twenty (20 H.P.)	1922-1929	6	3 127 cc.
4 Litre	1931	6	3 915 cc.	20/25 H.P.	1926-1936	6	3 669 cc.
3 1/2 Litre	1934-1936	6	3 669 cc.	25/30 H.P.	1936-1938	6	4 257 cc.
4 1/4 Litre	1936-1940	6	4 257 cc.	Wraith	1939	6	4 257 cc.
MK V	1939-1940	6	4 257 cc.	Silver Wraith	1947-1959	6	4 257 cc.
MK VI	1946-1952	6	4 257 cc.			1945-1951	4 556 cc.
		1946-1951	4 556 cc.			1951-1955	4 887 cc.
		1951-1952				1955-1959	
'R' Type	1952-1955	6	4 556 cc.	Silver Dawn	1949-1955	6	4 257 cc.
Continental	1952-1955	6	4 556 cc.			1945-1952	4 556 cc.
			4 887 cc.			1952-1955	
S Type	1955-1959	6	4 887 cc.	Phantom IV	1950-1956	8	5 675 cc.
S2	1960-1962	V8	6 230 cc.	Silver Cloud I	1955-1959	6	4 887 cc.
S3	1962-1965	V8	6 230 cc.	Silver Cloud II	1959-1962	V8	6 230 cc.
				Silver Cloud III	1962-1965	V8	6 230 cc.
				Phantom V	1959-1968	V8	6 230 cc.
Rolls-Royce				Rolls-Royce and Bentley			
10 H.P.	1904-1906	2	1.8 or 2 Litres	Silver Shadow	1965-1969	V8	6 230 cc.
15 H.P.	1904-1906	3	3 Litres			1969-1976	6 750 cc.
20 H.P.	1904-1906	4	4 Litres				
30 H.P.	1904-1906	6	6 Litres				

PRODUCTION SUMMARY

Model	Production	Cylinders	Engine Size
Rolls-Royce and Bentley (continued)			
Silver Shadow II. Silver Wraith II	1976-1980	V8	6 750 cc.
T Series	1965-1969	V8	6 230 cc.
		1969-1976	6 750 cc.
T2	1976-1980	V8	6 750 cc.
Phantom VI	1968-1978	V8	6 230 cc.
		1978-To date	6 750 cc.
Corniche	1971-To date	V8	6 750 cc.
Camargue	1975-To date	V8	6 750 cc.

Bentley

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Bentley 3 1/2 Litre					1939	M	B-MR 2 to B-MR 200 B-MX 1 to B-MX 203	Over-drive gearbox; 6.50 x 17 tyres; 10 x 43 rear axle; Marles steering; improved camshaft; thermostat with dummy shutters	
1933/4	A	B-AE 1 to B-AE 203 B-AH 2 to B-AH 198	Centre-point radiator mounting	B. 33-AE	Bentley Mk. V				
1933/4	B	B-BL 1 to B-BL 201 B-BN 2 to B-BN 99	Improved front damper support	B. 155-BL	1939/41		B 2 AW to B 34 AW		
1933/4	C	B-CR 2 to B-CR 200 B-CW 1 to B-CW 203	Drilled-up conn. rods Controlled dampers	B. 1-CW	Bentley Mk. VI				
1935	D	B-DG 2 to B-DG 200	Concealed front X member; clutch spring drive deleted; propeller shaft damper; Dunlop road wheels; rubber rear engine mounting		Nov.46 to Jul.47 Apr.47 to Oct.47	A	B 2 AK to B 254 AK B 1 AJ to B 247 AJ	Servo damper Squirt hole in connecting rods Shock absorber screwed inserts Twin ignition coils Parkersised tappets Hardened push rods Modified horn push button	B. 70-AK B. 126-AK B. 250-AK B. 1-AJ B. 31-AJ B. 185-AJ
1935	D	B-DK 1 to B-DK 199	Headlamp stiffener; rear axle oil seal extra cylinder lubrn.	B. 87-DK B. 189-DK	Jun.47 to Jan.48 Sep.47 to Mar.48	B	B 2 BH to B 400 BH B 1 BG to B 401 BG	AC air cleaner SC carburettor needles Strengthened wheel disc flange Heater return tap deleted Heater drain tap added Provision for 5" dynamo Rocker cover breather Modified interior door locks Increased synchro cam angles Modified distributor drive spring ring Increased front shock absorber loading Nabar rocker cover joint Export body modifications	B. 2-BH B. 70-BH B. 112-BH B. 198-BH B. 228-BH B. 292-BH B. 398-BH B. 185-BG B. 303-BG B. 321-BG
1935	E	B-EF 2 to B-EF 200 B-EJ 1 to B-EJ 203	Aerolite pistons; r. w. road wheels; geared starter drive; light flywheel and clutch. Water excluders	B. 153-EJ					
1935	F	B-FB 2 to B-FB 200 B-FC 1 to B-FC 159	Isolated gear lever; w.b. bumpers						
Bentley 4 1/4 Litre					Dec. 47 to Aug. 48 Mar. 48 to Dec. 48	C	B 2 CF to B 500 CF B 1 CD to B 501 CD	Aluminium tappet doors Larger rear hub bearings Bronze exhaust valve guides Modified clutch thrust race Solid door striker plates Horn suppressor Dunlop jacks Wider opening radiator shutters 2.4" servo balance lever 5" dynamo	B. 2-CF B. 26-CF B. 184-CF B. 218-CF B. 206-CF B. 230-CF B. 230-CF B. 344-CF B. 428-CF
1936	G	B-GA 2 to B-GA 260 B-GP 1 to B-GP 203	3.5" bore engine; Borg and Beck clutch; air cooled dynamo; filters on rear X member. Bottle type fuses	B. 62-GA					
1936	H	B-HK 2 to B-HK 200 B-HM 1 to B-HM 203	Seapak noise insulation						
1937	J	B-JD 2 to B-JD 200 B-JY 1 to B-JY 203	Prop. shaft damper reinstated	B. 53-JY					
1937	K	B-KT 2 to B-KT 200 B-KU 1 to B-KU 203	Improved scraper rings De-turbulated cyl. head Short pendulum lever	B. 1-KU B. 175-KU					
1938	L	B-LS 2 to B-LS 200 B-LE 1 to B-LE 203	White-metal No. 7 bearing Thermoid clutch liners Open type fuses	B. 112-LS B. 182-LS B. 63-LE					

BENTLEY

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Dec. 47 to Aug. 48 Mar. 48 to Dec. 48 (continued)	C	B 2 CF to B 500 CF B 1 CD to B 501 CD	C. & A. cylinder head gasket	B 1-CD	Apr. 50 to Sep. 50	G	B 1 GT to B 401 GT	Modified s.s. tube socket	B 244-FU B 281-FU
			Accelerator countershaft guard					Modified x.s. tube sockets	
Jul. 48 to May 49 Oct. 48 to Jan. 49	D	B 2 DA to B 500 DA B 1 DZ to B 501 DZ	1 3/4" brake expanders	B 17-CD	Jul. 50 to Jan. 51 Jul. 50 to Mar. 51	H	B 2 HR to B 250 HR B 1 HP to B 251 HP	Revised steering geometry	B. 1 GT
			2 5/8" servo cams					Thicker lipped brake drums	
			Modified coolant pump	B 115-CD				Anti-rumble brakes	B. 67-GT B. 111-GT
			Improved rubber door seals					2nd mod to rear s.d. plates	
			Servo protection plate	B. 347-CD				Four foot mounted air silencer	B. 165-GT
			Modified quicklift window stop					Improved rear no. plate box	
			Extended petrol tank breather	B 363-CD B. 475-CD				Revised Bijur pipes to rear shackles	B. 213-GT B. 281-LGT B 381-GT
								Reduced speed fan	
			Low lift camshaft	B 2 DA				Keyhole sockets on gear control	
			Lucas screen wipers					One piece rear brake equ-lever	
			Modified core plugs	B 62-DA B. 128-DA B. 134-DA B. 144-DA				Aluminium cam wheel	B. 2-HR
			Oil caps in No. 7 Journal					Electric clock	
			Bench type spring drive	B 200-DA B. 252-DA				Low rate oil feed to clutch thrust	B. 110-HR B. 31-HP
			Longer upper triangle levers					11" clutch (light type)	
			Short cylinder inserts	B 270-DA				3 bush rear brake equ-support	B. 83-HP
			Rear shock damper linkage modification					Mod. starter solenoid switch	
			Battery charging plug	B 384-DA B. 420-DA B. 492-DA B. 95-DZ B. 117-DZ B. 131-DZ				Lower bush r.s.d. link deleted	B. 95-HP B. 149-HP B. 179-HP
			Larger frontal area radiator					Speedo dip warning light	
			Anti-spill valve in radiator	B 150-DZ				Large bore carburettors	B. 154-JO B. 61-JN
			Chromium-plated servo plate					Mod. clutch spigot bearing	
			Strengthened door hinges	B 159-DZ				Closer fitting 2nd & 3rd speed bushes	B. 2-KM B. 64-KM B. 117-KL
			Increased diameter scuttle drain					Triple pass r.h. de-mister (final)	
			3/8 in. cylinder studs	B 193-DZ				Modified ammeter	B. 40-LJ B. 170-LJ B. 300-LJ
			N.S. front window winder					New type ignition condenser	
			Improved window run channels	B 237-DZ				Steel oil caps in crankshaft	B. 2-MD B. 29-MB B. 313-MB
			Square edge bearings, 1st and 3rd mot. shafts					Oil feed adaptor air bottle	
			Strengthened 3rd mot. shaft splines	B 241-DZ B. 273-DZ B. 493-DZ				11" heavy type clutch	B. 210-NZ B. 292-NZ B. 478-NZ B. 500-NZ B. 360-LNZ
			8 1/2" deflection front springs					Thickened crankshaft webs	
			Radiator heated de-mister	B 2-EY B. 120-EY B. 162-EY B. 264-EY B. 466-EY (B 126-LEY)				Full flow oil filter	B. 29-MB B. 313-MB
			Dip and switch headlamps					Twin exhaust system (r.h. cars only)	
			Modified underseat heater	B 1-EW B. 57-EW B. 111-EW B. 273-EW B. 403-EW				Side scuttle ventilators	B. 210-NZ B. 292-NZ B. 478-NZ B. 500-NZ B. 360-LNZ
			Export features on all cars					Insulated dynamo	
			Fixed guide to front windows	B 2-EY B. 120-EY B. 162-EY B. 264-EY B. 466-EY (B 126-LEY)				Increased front damping	B. 210-NZ B. 292-NZ B. 478-NZ B. 500-NZ B. 360-LNZ
			22 1/2" servo cams, 3" balance levers					Twin condensers	
			Heater return tap re-introduced	B 1-EW B. 57-EW B. 111-EW B. 273-EW B. 403-EW				SP carb. needles (r.h. cars only)	B. 210-NZ B. 292-NZ B. 478-NZ B. 500-NZ B. 360-LNZ
			Revised inter-shoe brake linkage					Short dwell detent on 1st gear selector	
Feb. 49 to Nov. 49 Jun. 49 to Feb. 50	E	B 2 EY to B 500 EY B 1 EW to B 501 EW	Split skirt pistons	B 2-EY B. 120-EY B. 162-EY B. 264-EY B. 466-EY (B 126-LEY)				Repositioned oil gauge conn. on crankcase	B. 123-NY B. 169-NY B. 253-NY
			Granodised piston rings					Mk. II headlamp	
			Portable hand inspection lamp	B 1-EW B. 57-EW B. 111-EW B. 273-EW B. 403-EW				Stiffened clutch casing	B. 311-NY
			Luggage boot water trap					3-position heater and de-mister switches	
			Progressive bump stops	B 2-FV B. 138-FV B. 444-FV B. 1-FU				120° opening ventilator windows	B. 311-NY
			3/8 in. dia. rear axle bolts					Rear window de-mister	
Sep. 49 to Mar. 50 Dec. 49 to Jul. 50	F	B 2 FV to B 500 FV B 1 FU to B 601 FU	Internal oil feed to distr.	B 2-FV B. 138-FV B. 444-FV B. 1-FU					
			Longer gear lever						
			Modified rear s.d. plates	B 2-FV B. 138-FV B. 444-FV B. 1-FU					
			Trico windshield washer						

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Apr. 52 to Jul. 52 Jun. 52 to Aug. 52	P	B 2 PV to B 300 PV B 1 PU to B 301 PU	Reversion to old type front wheel studs Solid pins and shield on servo Hot and cold de-mister Exhaust heat shields Needle rollers in clutch release levers Reduced friction on steering connections	B. 22-PV B. 284-PV B. 53-PU B. 159-PU B. 185-PU B. 215-PU	May 54 to Jul. 54 Jun. 54 to Oct. 54 Aug. 54 to Nov. 54	X Y	B 2 XF to B 140 XF B 1 YA to B 331 YA B 2 YD to B 330 YD	Compensator pipe between front and rear servo Strengthened jaws on front brake operating links 12/41 rear axle (all cars) Elimination of chromium-plated servo pressure plate Long stroke starter pinion Flexibox seal on water pump Bentley continental type de-misting	B. 183-WG B. 60-XF B. 1-YA B. 123-YD B. 138-YD B. 160-YD B. 246-YD
Bentley 'R' Type Saloon									
Jun. 52 to Apr. 53 Sep. 52 to Apr. 53	R	B 2 RT to B 120 RT B 1 RS to B 121 RS	Revised luggage boot Automatic SU carburetters Revised attitude rear springs Revised rear shock damper linkage Two speed windscreen wiper Pop-out cigar lighter Separately housed main fuse Caster angle wedges Corrugated bottom water hose connection	B. 2-RT B. 68-RT	Oct. 54 to Jan. 55 Dec. 54 to Feb. 55	Z	B 1 ZX to B 251 ZX B 2 ZY to B 250 ZY	Improved cold starting device 2nd speed start Ferodo washers and drain slots in crankshaft vibration damper	B. 1-ZX B. 73-ZX B. 212-ZY
Bentley 'R' Type Continental									
					Jun. 52 to Apr. 53	A	BC 1 A to BC 26 A	Reduced compression height pistons	BC. 19-A
Sep. 52 to May 53 Jan. 53 to May 53	S	B 2 SR to B 500 SR B 1 SP to B 501 SP	Taper roller bearings on rear axle pinion (except 12/41 axle) 3 1/2 seconds slow leak on front shock dampers Parco-lubricated tappets Taper roller bearings on rear axle pinion 12/41 axle	B. 380-SR B. 61-SP B. 425 SP B. 433-SP	Apr. 53 to Sep. 53 Aug. 53 to Jul. 54	B C	BC 1 B to BC 25 B BC 1 C to BC 78 C	Commonised cylinder head Deletion of non-opposed springs in side steering tube All welded frame Deletion of reduced friction modifications on steering connections Introduction of B.VI type gearbox tie rod Flywheel inertia rings on cars fitted with auto gearbox Thicker third motion shaft thrust washer	BC. 4-C BC. 18-C BC. 21-C BC. 30-C BC. 50-C BC. 70-C BC. 78-C
Apr. 53 to Sep. 53 Jun. 53 to Dec. 53	T	B 1 TO to B 401 TO R 7 TN to B 600 TN	6.75 compression ratio cylinder head Deletion of non-opposed springs in side steering tube All welded frames Metal facia Cable operated hot and cold de-mister and underseat heater Hard clay gasket Deletion of reduced friction modification on steering connections Revised throttle controls for synchromesh gearbox	B. 93-TO B. 313-TO B. 349-TO B. 2-TN B. 373-TN B. 390-TN B. 436-TN	Jul. 54 to Mar. 55	D	BC 1 D to BC 74 D	3 3/4" bore engine Compensator pipe between front and rear servo Strengthened jaws on front brake operating links Elimination of chromium-plated servo pressure plate Flexibox seal in water pump Long stroke starter pinion Improved cold starting device 2nd speed start	BC. 1-D BC. 5-D BC. 12-D BC. 35-D BC. 37-D BC. 43-D BC. 47-D
Oct. 53 to Dec. 53 Nov. 53 to May 54	U	B 1 UL to B 251 UL B 2 UM to B 250 UM	Aluminium flywheel housing Improved type underseat tool tray Introduction of B-VI type gearbox tie rod	B. 35-UL B. 66-UM B. 212-UM	Apr. 55 to Apr. 55	E	BC 1 E to BC 9 E		
Jan. 54 to May 54 Mar. 54 to Jun. 54	W	B 2 WH to B 300 WH B 1 WG to B 301 WG	Flywheel inertia ring on cars with auto gearbox Dynamo type mounting strap on starter motor Thicker 3rd motion shaft thrust washer	B. 236-WH B. 270-WH B. 89-WG	Apr. 55 to Nov. 55 Sep. 55 to Feb. 56	A	B 2 AN to B 500 AN B 1 AP to B 501 AP	Increased diameter rear engine mounting bolts and modified bracket	B. 268-AN

Approximate Delivery dates	Series Chassis number	Modification	Introduced	Approximate Delivery dates	Series Chassis number	Modification	Introduced														
Apr.55 to Nov.55 Sep.55 to Feb.56 (continued)	A	B 2 AN to B 500 AN B 1 AP to B 501 AP	Modified butterfly valve and countersunk screws, SU carburetter Introduction of thick washer under fulcrum bracket bolt lock plate to compensate for distortion of lugs on front pan Steering ball joint castle nuts with increased bearing surface Front spring support plate with welded on stabilizer bracket attachment Modified bosses to increase strength of rear axle tube Increased friction on brake shakeback stops and increased load on servo return spring Improved sealing between windscreen washer and wiper mounting and body Setscrews in place of studs for main bearing caps Improved water and oil mist sealing on servo Strengthened spring support plates on front suspension Modified rear loom to cut out brake light on side on which flasher is in operation Modified flanges on exhaust fittings Brake wheel cylinder material changed from aluminium to cast iron Filter in brake fluid supply tank Stronger clamps for rear anti-roll bar Provision of drag links with greater resistance to kinking under compression Modified type of rear engine mounting	Apr.56 to Jul.56 Jul.56 to Nov.56	C	B 2 CK to B 500 CK B 1 CM to B 501 CM	Radiator and drain tap suitable for revised frame Modified sealing ring, centre steering operating lever (P.A.S.) Modified dynamo and voltage regulator Welded frame stiffeners on each side of jacking bracket Introduction of copper petrol pipes Reach nut and washer to suit new spot facing of ball and trunnion joint body, output shaft to prop. shaft Uphill run pipes from twin master cylinders to supply tank Revised frame (played ends) Reversal of power cylinder mounting bolt (P.A.S.)	B. 60-CK B. 178-CK B. 188-CK B. 218-CK B. 326-CK B. 352-CK B. 376-CK B. 27-CM B. 262-CM													
									B. 270-AN	Sep.56 to Nov.56 Oct.56 to Jan.57	D	B 2 DB to B 350 DB B 1 DE to B 351 DE	Introduction of 18.7 steering ratio on left hand drive cars Increased number of fixing holes in rear axle centre casing Voltage regulator with swamp resistance (H type) Introduction of oil deflector plate in rear shock damper	B. 46-LDB B. 122-DB B. 25-DE B. 249-DE							
									B. 296-AN						Jan.57 to Jul.57 Jul.57 to Dec.57	E	B 2 EG to B 650 EG B 1 EK to B 651 EK	Strengthened front shock damper body (introduction of sleeve in mounting bolt bore) Stronger front shock damper casing Combined inertia and starter ring, modified starter drive and stiffened clutch casing Stronger fulcrum pin, axle yoke New trim pad clips and retainers Improved propeller shaft centring button 2:1 ratio dynamo pulley Stiffened cam wheel Improved type door seals 4-Point fixing of number plate and reversing lamp Modified rear axle shaft flange B:1 compression ratio engine Dunlop P.A.S. expensible hose, alternative to Chrysler Modified stub axle yoke seal Stronger drag links Modified ashtray finisher Strengthened door hinges Introduction of shock dampers with increased size end cover studs Introduction of 'Roto' finished pulleys	B. 492-AN B. 492-AN B. 39-AP B. 41-AP B. 87-AP B. 155-AP B. 257-AP B. 273-AP B. 287-AP B. 341-AP B. 383-AP B. 411-AP		
									B. 340-AN											B. 20-BA B. 158-BA B. 198-BA B. 210-BA B. 51-BC B. 109-BC B. 115-BC B. 245-BC	B. 170-EG B. 316-EG B. 530-EG B. 542-EG B. 544-EG B. 562-EG B. 628-EG B. 41-EK B. 101-EK B. 133-EK B. 243-EK B. 257-EK B. 375-EK B. 377-EK B. 379-EK B. 389-EK B. 471-EK B. 555-EK B. 627-EK
									B. 430-AN												
									B. 476-AN												
									B. 492-AN												
									B. 492-AN												
									B. 39-AP												
									B. 41-AP												
									B. 87-AP												
									B. 155-AP												
									B. 257-AP												
									B. 273-AP												
									B. 287-AP												
									B. 341-AP												
									B. 383-AP												
									B. 411-AP												
Dec.55 to Mar.56 Feb.56 to Apr.56	B	B 2 BA to B 250 BA B 1 BC to B 251 BC	Introduction of aluminium brake master cylinder Modified push button and door handle Increased number of fixing holes in rear axle tube Folding arm rests in front seats Steering lever with taper roller bearings in place of bushes Strengthened front suspension fulcrum bracket Modified shakeback stop on front and rear brake assemblies Dual brake master cylinders																		

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced	
Jan 57 to Jul 57 Jul 57 to Dec 57 (continued)	E	B 2 EG to B 650 EG B 1 EK to B 651 EK	Introduction of strengthened adjusting sleeve, steering cam D.R.3 windscreen wiper motor	B. 635-EK B. 635-EK				Thermal conductor type water temperature gauge Modified window regulator handle to prevent fouling of trim pad Simplified starter relay mounting Special battery lid for export cars	B. 637-FD B. 645-FD B. 649-FD B. 649-FD	
Nov.57 to Jun.58 Jun 58 to Mar. 59	F	B 2 FA to B 650 FA B 1 FD to B 651 FD	Stronger rear stock damper link bushes Deletion of idler lever lubrication pipe Modified rear silencer mounting to prevent burning mounting rubber Intermediate heater and de-mister controls Introduction of 6" drive pulley, compressor clutch ("R.R." interior cooling) Improved front door ventilator sealing Wire type clips on propeller shaft grease seal Improved type rear brake expander wedges Final type modified stub axles Twin jet, centrally mounted windscreen washer Improved propeller shaft seal Grease lubricated track rods Improved window channel guides to ease opening in adverse weather Larger diameter rear axle shaft splines Grease lubricated centre steering Enlarged shakeback stop slot in brake shoe web Modified run of hand brake cable Strengthened front hubs C.48 dynamo Introduction of plain washers at each end of pivot distance piece on braking system direct and intermediate linkage Improved type of horn footswitch (optional) Replacement of .250" dia. wing and valance plate bolts and screws with .3125" dia. Modified door handles with button sealing Sun visor with improved driver's vision Free wheeling boot lock Deletion of check valve in brake fluid supply pipes Increased capacity boot type refrigeration Modified window channels to reduce winding loads under adverse weather conditions	B. 54-FA B. 136-FA B. 338-FA B. 350-FA B. 186-FA B. 388-FA B. 438-FA B. 454-FA B. 458-FA B. 472-FA B. 352-FA B. 556-FA B. 556-FA B. 590-FA B. 644-FA B. 43-FD B. 45-FD B. 65-FD B. 71-FD B. 129-FD B. 159-FD B. 359-FD B. 433-FD B. 457-FD B. 513-FD B. 513-FD B. 579-FD B. 607-FD		Feb.59 to Apr.59 Mar.59 to May 59	G	B 1 GD to B 125 GD B 2 GC to B 126 GC	Seal between bearing housing and body front shock damper Modified form of front brake shoe link Extended neck on propeller shaft seal Modified heater and de-mister connections on radiator R.L. head light unit Modified clips in electric window winder fuse box Introduction of puralator air filter on cars with interior cooling No recordable modifications	B. 35-GD B. 4-GC B. 4-GC B. 24-GC B. 22-GC B. 118-GC B. 126-GC
					May 59 to Jun. 59 May 59 to Jun. 59	H	B 1 HB to B 45 HB B 2 HA to B 50 HA			
					Bentley S1 Long Wheelbase Nov.57 to Jul.59	A	ALB 1 to ALB 35	Wire type clips on propeller shaft grease seal Final type modified stub axles Improved type rear brake expander wedges Twin jet centrally mounted windscreen washer Grease lubricated track rods Strengthened front hubs Grease lubricated centre steering Modified run of hand brake cable Enlarged shakeback stop slot in brake shoe web Replacement of .250" dia. wing and valance plate bolts and screws with .3125" dia. C.48 dynamo Sun visors with improved driver's vision Modified window channels to reduce winding loads under adverse weather conditions Introduction of plain washer at each end of pivot distance piece on braking system direct and intermediate linkage Modified window regulator handle to prevent fouling of trim pad Modified door handles with button sealing Free wheeling boot lock Modified heater and de-mister connections on radiator	ALB- 6 ALB- 6 ALB- 6 ALB-11 ALB-14 ALB-17 ALB-17 ALB-17 ALB-17 ALB-17 ALB-21 ALB-21 ALB-24 ALB-24 ALB-25 ALB-26 ALB-26 ALB-26 ALB-29	

BENTLEY

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Nov.57 to Jul.59 (continued)	A	ALB 1 to ALB 35	Thermal conductor type water temperature gauge	ALB-29				Steering lever with taper roller bearings in place of bushes	BC. 2-BG
			Extended neck on propeller shaft seal	ALB-30				Strengthened front suspension fulcrum bracket	BC. 3-BG
			Simplified starter relay mounting	ALB-30				Modified shakeback stop front and rear brake assemblies	BC. 6-BG
			Seal between bearing housing and body front shock damper	ALB-30				Dual brake master cylinders	BC. 16-BG
			Modified form of front brake shoe link	ALB-31				Modified dynamo and regulator	BC. 21-BG
			Modified fuses, electric window winder fuse box	ALB-32				8:1 compression ratio cylinder head with larger inlet valve	BC. 21-BG
			Modified fuses, main fuse box	ALB-32				Modified sealing ring on centre steering operating lever (P.A.S.)	BC. 23-BG
			Introduction of purolator air filter on cars with interior cooling	ALB-35				Welded stiffeners on each side of jacking bracket	BC. 27-BG
								Introduction of copper petrol pipes	BC. 28-BG
								Uphill run pipes from twin master cylinders to supply tank	BC. 28-BG
								Reach nut and washer to suit spot facing of ball joint and trunnion body, output shaft to propeller shaft	BC. 28-BG
								Radiator and drain tap suitable for modified frame	BC. 30-BG
								Revised frame (splayed ends)	BC. 37-BG
Bentley S1 Continental Mar.55 to Feb.56	A	BC 1 AF to BC 101 AF	Spreading the load of the fulcrum bracket bolt over a larger area to compensate for distortion of the lugs on the front pan	BC. 11-AF	Jan.57 to Jul.57	C	BC 1 CH to BC 51 CH	Increased number of fixing holes in rear axle centre casing	BC. 62-BG
			Modified butterfly valve and countersunk screws, SU carburettor	BC. 11-AF				Reversal of power cylinder mounting bolt (P.A.S.)	BC. 70-BG
			Modified bosses to increase strength of rear axle tube	BC. 12-AF				Introduction of oil deflector plate for rear shock damper	BC. 92-BG
			Setscrews in place of studs for main bearing caps	BC. 16-AF				Voltage regulator with swamp resistance	BC. 96-BG
			Improved water and oil mist sealing on servo	BC. 16-AF					
			Steering ball joint castle nuts with increased bearing surface	BC. 19-AF				Strengthened front shock damper body (introduction of sleeve in mounting bolt bore)	BC. 1-CH
			Increased friction on brake shakeback stops and increased load on servo return spring	BC. 21-AF				Stronger front shock damper casing	BC. 7-CH
			Brake wheel cylinder material changed from aluminium to cast iron	BC. 69-AF				Combined inertia and starter ring, modified starter drive and stiffened clutch casing	BC. 31-CH
			Stronger clamps for rear anti-roll bar	BC. 69-AF				Stronger fulcrum pin, axle yoke	BC. 41-CH
			Filter in brake fluid supply tank	BC. 70-AF					
			Revised type of rear engine mounting	BC. 79-AF				Improved propeller shaft seal	BC. 1-DJ
			Provision of drag links with greater resistance to kinking under compression	BC. 81-AF				Modified stub axle yoke seal	BC. 8-DJ
			Introduction of aluminium brake master cylinder	BC. 88-AF				Modified rear axle shaft flange	BC. 10-DJ
Increased diameter rear engine mounting bolts and modified bracket	BC. 96-AF	Stronger drag link	BC. 36-DJ						
Strengthened spring support plates, front suspension	BC. 96-AF	Introduction of 'Roto' finished pulleys	BC. 42-DJ						
		Introduction of strengthened adjusting sleeve steering cam	BC. 44-DJ						
		Introduction of shock dampers with increased size and cover studs	BC. 47-DJ						
Feb.56 to Jan. 57	B	BC 1 BG to BC 101 BG	Increased number of fixing holes in rear axle tube	BC. 1-BG	Oct.57 to Jun. 58	E	BC 1 EL to BC 51 EL	DR 3 windscreen wiper motor	BC. 1-EL
								Stronger rear shock damper link bushes	BC. 3-EL

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Jun. 58 to Jan. 59	F	BC 1 FM to BC 51 FM	Deletion of lubrication pipe on idler lever	BC. 1-FM	Jan. 60 to May 60 May 60 to Aug. 60	B	B 1 BR to B 501 BR B 2 BS to B 500 BS	Hollow camshaft replaced by solid camshaft	B. 80 AM (except B. 322-AM)
			Modified rear silencer mounting to prevent burning mounting rubber	BC. 1-FM				Automatic choke	B. 112-LAM
			Improved type rear brake expander wedges	BC. 1-FM				Sealed thermal delay switch	B. 192-AM
			Final type modified stub axles	BC. 1-FM				Improved type crown wheel bolts (Phase 2)	B. 258-AM
			Twin jet centrally mounted windscreens washer	BC. 1-FM				Engine vibration cushion fitted	B. 288-AM
			Grease lubricated track rods	BC. 1-FM				Improved throttle controls on left-hand drive cars	B. 310-LAM
			Larger diameter axle shaft splines	BC. 1-FM					
			Grease lubrication of centre steering	BC. 1-FM				Automatic choke — lagged air pipes	B. 409-BR
			Intermediate heater and de-mister controls	BC. 1-FM				bi-metal cover	B. 437-BR
			Wire type clips on propeller shaft grease seals	BC. 1-FM				butterfly valve	B. 471-BR
			Extended outer bearing blocks for lower triangle lever	BC. 1-FM				Modified hydraulic tappets	B. 246-BS
			Increased capacity boot type refrigeration	BC. 1-FM				S 1 type front silencer with modified pipes and flanges	B. 418-BS
			Increased side clearance on rear brake wedge expanders to prevent sticking	BC. 1-FM				Modified starter motor	B. 422-BS
			Replacement of .250" dia. wing and valance plate bolts and screws with .3125" dia.	BC. 1-FM				S.U. carburetters	B. 452-BS
			Modified run of handbrake cable	BC. 1-FM				Fast idle cam bracket	B. 462-BS
			Enlarged shakeback stop slot in brake shoe web	BC. 11-FM					
			Strengthened front hubs	BC. 14-FM					
			Plain washer at each end of pivot distance piece on braking system direct and intermediate linkage	BC. 31-FM					
			Deletion of check valve in brake fluid supply pipes	BC. 44-FM					
			Dec. 58 to Apr. 59	G				BC 1 GN to BC 31 GN	Simplified starter relay mounting
Thermal conductor type water temperature gauge	BC. 9-GN	Brake pedal gap plate			B. 1-CT				
Seal between bearing housing body and front shock damper	BC. 16-GN	Shortened extension cone on fan mounting; extension of radiator bottom outlet pipe and new bottom water hose			B. 18-CT				
Extended neck on propeller shaft seal	BC. 25-GN	New radiator filler cap seal			B. 223-CT				
Modified form of front brake shoe link	BC. 28-GN	New starter motor			B. 417-CT				
Introduction of purolator air filter on cars with interior cooling	BC. 30-GN	Valves and fittings			B. 372-CU				
		Interior lights — changes to switching arrangements for instrument and capping rail lights and new map lamp			B. 2-CU				
		Dynamo mounting bracket			B. 52-CU				
		Cylinder head assembly and valves, etc.			B. 52-CU				
		Operating handle fitted to centre vane of capping rail outlet duct			B. 180-CU				
Aug. 59 to Dec. 59 Nov. 59 to Jan. 60	A	B 1 AA to B 325 AA B 2 AM to B 326 AM	Improved type crown wheel bolts (Phase 1)	B. 186-AA				Cigar lighter with amber glow ring	B. 180-CU
			Introduction of seamless propeller shaft	B. 2-AM				New silencer assemblies	B. 280-CU
								Additional cold air intake	B. 362-CU
								Horns under front apron instead of front wing	B. 362-CU
								New front shock damper body	B. 392-CU
								Valve rockers and shafts	B. 396-CU
								Air conditioning unit undersheets changed from fibre glass to steel	B. 504-CU
								Front brakes — material of front brake clevis pins changed	B. 554-CU
								Ash trays in new front seat backs	B. 556-CU

**Bentley S2
Standard Saloon**

BENTLEY

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Sep. 60 to Nov. 60 Nov. 60 to May 61 (continued)	C	B 1 CT to B 445 CT B 2 CU to B 756 CU	Additional parcel shelf speaker on non-division cars	B. 556-CU				Hollow camshaft replaced by solid camshaft	LBA 1
			Crankcase modified to raise oil level in camshaft trough	B. 562-CU				Sealed thermal delay switch	LBA 1
Apr. 61 to Dec. 61 Dec. 61 to Aug. 62	D	B 1 DV to B 501 DV B 2 DW to B 376 DW	Air conditioning – Tecumseh HH compressor replaced by York Shipley	B. 570-CU				Improved type crown wheel bolts (Phase 2)	LBA 2
			47° servo cams reducing front to rear brake ratio	B. 576-CU				Engine vibration cushion fitted	LBA 1
			Accelerator pedal stop on right-hand drive cars					B. 576-CU	Improved throttle controls on left-hand drive cars
			Gearbox throttle valve control on right-hand drive cars	B. 576-CU					Modified hydraulic tappets
			13:38 ratio crown wheel changed to 13:40					B. 592-CU	S.1 type front silencer with modified pipes and flanges
			Spare wheel compartment cover	B. 59-DV					Modified starter motor
			New boot lock cam					B. 81-DV	S. U. carburettors
			Petrol tank breather	B. 167-DV					Fast idle cam bracket
			Top mounting assembly electric window lift					B. 175-DV	New front shock damper mounting plate
			Heatsink introduced into automatic choke system	B. 231-DV					Brake pedal gap plate
			New rear bumper support springs					B. 231-DV	Shortened extension cone on fan mounting, extension of radiator bottom outlet pipe and new bottom water hose
			Sparkling plug waterproof adaptor	B. 415-DV					New radiator filler cap seal
			Rear seat footrests					B. 415-DV	New starter motor
			Two matrices instead of one in heating and de-misting system	B. 415-DV					Valves and fittings
			Rear window de-mister switch moved to instrument panel					B. 415-DV	Interior lights – changes to switching arrangements for instruments and capping rail lights and new map lamp
			Sliding door to front door cubby box	B. 415-DV					Dynamo mounting bracket
			Interior mirror support stiffened					B. 415-DV	Cylinder head assembly and valves, etc.
			Blue floodlighting to instruments	B. 415-DV					Cigar lighter with amber glow ring
			Hand brake warning light fitted					B. 415-DV	New silencer assemblies
			Flasher and headlamp flick switch fitted	B. 415-DV					Valve rockers and shafts
Improved heating system	B. 457-DV	Ash trays in new front seat backs	LLBA 23						
New starter ring		B. 467-DV	Additional parcel shelf speaker on non-division cars	LBA 25					
Smaller ball catches and striker plates on fall tables in rear of front seats	B. 493-DV		Crankcase modified to raise oil level in camshaft trough	LBA 21					
New cigar lighters in rear		B. 497-DV	Air conditioning – Tecumseh HH compressor replaced by York Shipley	LBA 21					
Door seals	B. 22-LDW		Accelerator pedal stop on right-hand drive cars	LBA 25					
Modified water connections		B. 28-DW	Gearbox throttle valve control on right-hand drive cars	LBA 25					
Fuel pump capacity increased	B. 142-DW		Spare wheel compartment cover	LLBA 23					
Improved valve rockers		B. 148-DW							
Rear lamps	B. 154-LDW								
Brake pedals ball crank lever		B. 192-LDW							
Lighter steering on left-hand drive cars	B. 208-DW								
Reversion to original starter ring		B. 222-DW							
New method of lubricating cam wheel									
					Jan. 61 to Sep. 62	B	LBB 1 to LBB 33		
								New boot lock cam	LLBB 11
								Petrol tank breather	LLBB 11
								Top mounting assembly electric window lift	LLBB 11
								Heatsink introduced into automatic choke system	LBB 10
								New rear bumper support spring	LLBB 15
								Sparkling plug waterproof adaptor	LLBB 15
								Rear window de-mister switch moved to instrument panel	LLBB 19
Bentley S2 Long Wheelbase									
Jan. 60 to Dec. 60	A	LBA 1 to LBA 26	Introduction of seamless propeller shaft	LBA 4					

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced				
Jan.61 to Sep 62 (continued)	B	LBB 1 to LBB 33	Sliding door to front door cubby box	LLBB 19				New radiator filler cap seal	BC 21-BY				
			Interior mirror support stiffened	LLBB 19				New starter motor	BC 40-BY				
			Blue floodlighting to instruments	LLBB 19				Valves and fittings	BC 46-BY				
			Hand brake warning light fitted	LLBB 19				Interior lights – changes to switching arrangements for instrument and capping rail lights and new map lamp					
			Flasher and headlamp flick switch fitted	LBB 20				Dynamo mounting bracket	BC 72-BY				
			Front brakes – material of front brake clevis pins changed	LBB 25				Cylinder head assembly and valves, etc.	BC 51-BY				
			Improved heating system	LLBB 28				Cigar lighter with amber glow ring	BC 51-BY				
			New starter ring	LLBR 19				New silencer assemblies	BC 72-BY				
			Smaller ball catches and striker plates on fall tables in rear of front seats	LLBB 24				New front shock damper body	BC 76-BY				
			Door seals	LBB 24				Valve rockers and shafts	BC 92-BY				
			Modified water connections	LBB 25				Crankcase modified to raise oil level in camshaft trough	BC 78-BY				
			Fuel pump capacity increased	LBB 25					BC 74-BY				
			Improved valve rockers	LLBB 29				(except	BC 97-BY)				
			Rear lamps	LLBB 30									
			Brake pedals ball crank lever	LLBB 29				Air conditioning – Tecumseh HH compressor replaced by York Shipley	BC 90-BY				
			Lighter steering on left-hand drive cars	LLBB 30				47° servo cams reducing front to rear brake ratio	BC 93-BY				
			Reversion to original starter ring	LLBB 30				Accelerator pedal stop on right-hand drive cars	BC 99-BY				
New method of lubricating cam wheel	LLBB 30				Gearbox throttle valve control on right-hand drive cars	BC 99-BY							
Bentley S2 Continental Jul.59 to Jun.60	A	BC 1 AR to BC 151 AR	Improved type crown wheel bolts (Phase 1)	BC 45-AR	Feb 61 to Aug 62	C	BC 1 CZ to BC 139 CZ	13:38 ratio crown wheel changed to 13:40	BC 100-BY				
			Introduction of seamless propeller shaft	BC 66-AR				Petrol tank breather	BC 28-CZ				
			Hollow camshaft replaced by solid camshaft	BC 38-AR				Heatsink introduced into automatic choke system	BC 37-CZ				
			Automatic choke – otter switch	BC 106-AR				Sparking plug waterproof adaptor	BC 43-CZ				
			lagged air pipes	BC 112-AR				Blue floodlighting to instruments	BC 66-CZ				
			bi-metal cover	BC 137-AR				Hand brake warning light fitted	BC 78-CZ				
			butterfly valve	BC 114-AR				Flasher and headlamp flick switch fitted	BC 70-CZ				
			Sealed thermal delay switch	BC 11-AR				New starter ring	BC 85-CZ				
			Improved type crown wheel (Phase 2)	BC 52-AR				Modified water connections	BC 109-CZ				
			Engine vibration cushion fitted	BC 1-AR				Fuel pump capacity increased	BC 112-CZ				
			Improved throttle controls on left-hand drive cars	BC 2-AR				Improved valve rockers	BC 134-CZ				
			Modified hydraulic tappets	BC 139-AR				Rear lamps	BC 78-CZ				
			S.U. carburetters	BC 149-AR				Brake pedals ball crank lever	BC 135-LCZ				
			S.1 type front silencer with modified pipes and flanges	BC 16-LBY				Lighter steering on left-hand drive cars	BC 135-LCZ				
			Modified starter motor	BC 1-BY				Reversion to original starter ring	BC 137-LCZ				
			Fast idle cam bracket	BC 3-BY				New method of lubricating cam wheel	BC 139-CZ				
			Jun 60 to Jul.61	B				BC 1 BY to BC 101 BY	New front shock damper mounting plate	BC 1-BY	Bentley S3 Standard Saloon October 62 Not Issued Sep.62 to Oct.63	A	B 2 AV to B 26 AV
Brake pedal gap plate	BC 1-BY	No recordable modifications											
Shortened extension cone on fan mounting; extension of radiator bottom outlet pipe and new bottom water hose	BC 10-BY	Air-conditioning unit water taps and mounting plates			B 10-CN								

BENTLEY

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Sep. 62 to Oct. 63 (continued)	C	B 2 CN to B 828 CN	Improved radiator pressure relief valve Additional sight glass on C61 refrigerated units and re-routed low pressure hoses on right-hand drive cars Top and bottom hoses Stainless steel wheel discs Steering box modified to allow trapped air to be bled Windscreen wiper stops for positive parking Carburettors with modified float chamber lid and needle valve Automatic gearbox torus cover	B. 176-LCN	Oct. 64 to Jan. 65	G	B 2 GJ to B 200 GJ	Steering – modified power cylinder head Improved copper type battery cable Steering hoses re-routed on right-hand drive cars New H. T. ignition cables with resistive cores Electrically-operated windows – stop bracket Tappet block and tappet block assemblies Ventilation holes provided to flywheel housing bell housing	B. 222-FG
				B. 260-CN					B. 290-FG
				B. 388-CN					B. 348-FG
				B. 404-CN					B. 10-GJ
				B. 420-CN					B. 126-GJ
				B. 496-LCN					B. 136-GJ
				B. 508-CN					B. 190-GJ
				B. 712-CN (except B. 724-CN)					B. 34-HN
				B. 738-CN					B. 2-JP
				B. 738-CN					B. 36-JP
Sep. 63 to Dec. 63	D	B 2 DF to B 198 DF	Steering hose re-routed and heat shield fitted to steering box mounting arm on left-hand drive cars Improved heated rear window glass	B. 30-LDF	Nov. 62 to May 63	A	BAL 2 to BAL 30	Lengthened starter relay cable Air-conditioning unit water taps and mounting plates Top and bottom hoses Stainless steel wheel discs Steering box modified to allow trapped air to be bled Windscreen wiper stops for positive parking Carburettors with modified float chamber lid and needle valve Automatic gearbox torus cover Hand brake cable system on right-hand drive cars Steering hose re-routed and heat shield fitted to steering box mounting arm on left-hand drive cars Improved heated rear window glass	BAL 2
				B. 126-DF					BAL 2
Nov. 63 to Jun. 64	E	B 2 FC to B 530 FC	New voltage regulator Improved rear seat and side arm rests Heat shield fitted to right-hand exhaust manifold Choke introduced into reversing light circuit Increased bore of carburetter vent pipes	B. 38-EC	Jun. 64 to Jan. 65	B	BBL 2 to BBL 12	New voltage regulator Heat shield fitted to right-hand exhaust manifold Choke introduced into reversing light circuit Increased bore of carburetter vent pipes Petrol filter repositioned	BAL 8
				B. 70-EC					BAL 8
				B. 210-EC					BAL 8
				B. 222-EC					BAL 10
				B. 340-EC (except B. 368, 412 and 491-EC)					BAL 10
				B. 412-EC					BAL 18
				B. 484-EC					BAL 14
				B. 506-EC					BAL 16
				B. 8-FG					BAL 16
				B. 12-FG (except B. 18-FG)					BAL 18
B. 116-FG	BAL 20								
B. 152-FG	BAL 28								
B. 152-FG	BAL 28								
May 64 to Dec. 64	F	B 2 FG to B 350 FG	Dynamo bracket Flywheel housing – bell housing underpan fitted (except export models to tropical or dusty countries)	B. 8-FG	Jun. 64 to Jan. 65	B	BBL 2 to BBL 12	Reversing and rear number plate lamp Wider rims on rear wheels Additional cold air intake controls	BAL 2
				B. 12-FG (except B. 18-FG)					BBL 2
				B. 116-FG					BBL 4
				B. 152-FG					BBL 4
				B. 206-FG					BBL 4
B. 206-FG	BBL 2								
			Hand brake cable systems on right-hand drive cars	B. 738-CN				Interference fit cylinder liners New fuel pump, S.U. type AUF 400	B. 2-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
				B. 738-CN					B. 36-JP
B. 738-CN	B. 36-JP								

Bentley S3 Long Wheelbase

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced		
Jun. 64 to Jan. 65 (continued)	B	BBL 2 to BBL 12	Flywheel housing – bell housing underpan fitted (except export models to tropical or dusty countries)	BBL 2	Feb 65 to Apr 65	D	BC 2 XD to BC 28 XD	Dynamo bracket	BC-148-XC		
			Steering box spool valve and housing	BBL 8				Flywheel housing - bell housing underpan fitted (except export models to tropical or dusty countries)	BC-152-XC (except BC-154-XC)		
			Stop/flasher relays discontinued	BBL 8				Steering box spool valve and housing	BC-156-XC		
			Link strip in place of starter solenoid cable	BBL 8				Link strip in place of starter solenoid cable	BC-158-XC		
			New speedometer and flexible drive	BBL 8				Steering – modified power cylinder head	BC-158-XC		
			Steering – modified power cylinder head	BBL 8				Improved copper type battery cable	BC-172-XC		
			Improved copper type battery cable	BBL 8				Steering hoses re-routed on right-hand drive cars	BC-182-XC		
			Steering hoses re-routed on right-hand drive cars	BBL 10				New H.T. ignition cables with resistive cores	BC-184-XC		
			New H.T. ignition cable with resistive cores	BBL 10				Electrically-operated windows – stop bracket	BBL 10	Ventilation holes provided to flywheel housing bell housing	BC- 22-XD
			Tappet block and tappet block assemblies	BBL 10				Mar 65 to Apr 65	E	BC 2 XE to BC 88 XE	Camshaft
Feb 65 to Sep 65	C	BCL 2 to BCL 22	Ventilation holes provided to flywheel housing bell housing	BCL 2	Air-conditioning – introduction of standard S3 de-mister blower unit on coachbuilt cars, also electrically operated valves and taps	BC- 34-XE					
			Camshaft	BCL 2							
			Interference fit cylinder liners	BCL 14							
			New fuel pump, S.U. type AUF 400	BCL 18							
Bentley S3 Continental	A	BC 2 XA to RC 174 XA	Lengthened starter relay cable	BC- 24-LXA	Increased capacity windscreen wiper motor (Park Ward 2-door)	BC- 34-XE BC- 64-XE					
			Improved radiator pressure relief valve	BC- 72-LXA BC-144-LXA BC-144-XA							
Sep 62 to Jul 63	A	BC 2 XA to RC 174 XA	Top and bottom hoses	BC- 152 XA BC-166-LXA	New fuel pump, S.U. type AUF 400	BC- 68-XE					
			Stainless steel wheel discs	BC- 12-LXB BC- 74-XB							
Jun. 63 to Sep 63	B	BC 2 XB to BC 100 XB	Steering box modified to allow trapped air to be bled	BC- 12-LXB	Interference fit cylinder liners	BC- 68-XE					
			Two-shoe front brakes	BC- 12-LXB							
Nov 63 to Nov 65	C	BC 2 XC to BC 202 XC	Carburettors with modified float chamber lid and needle valve	BC- 68-XC	Increased bore of carburetter vent pipes	BC-124-XC					
			Automatic gearbox torus cover	BC-100-XC							
			Steering hose re-routed and heat shield fitted to steering box mounting arm on left-hand drive cars	BC-116-XC							
			New voltage regulator	BC-122-XC							
			Hand brake cable system on right-hand drive cars	BC-124-XC							
			Heat shield fitted to right-hand exhaust manifold	BC-122-XC							

Rolls-Royce

Production	Chassis numbers
Rolls-Royce 10 H.P. 1904-1906	20150-20169
Rolls-Royce 15 H.P. 1905-1906	23924, 24272, 24273, 26330, 26331, 26332
Rolls-Royce 20 H.P. 1905-1906	24263, 24264, 26350-26354, 26370, 26356-26359

Rolls-Royce 30 H.P. 1905-1906	23927, 24274, 24275, 26370-26375, 60500-60538 (also 26355 only known survivor)
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Rolls-Royce Legalimit 1905-1906	80500 Legalimit) 40518 Landaulet)	None believed to survive
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Rolls-Royce Silver Ghost 1907-1925	1907-60539-60592 1907/8-60700-60799 1908/9-919-1015 1909/10-1100-1199 & 1200-1399 1910/11-1400-1499 1911-1500-1799 1912-1800-1999 1912/13-2000-2699 1913-CA 1913/14-NA 1914-MA, AB, EB, FB, PB, YB, UB, LB, GB 1914/15-TB 1915-BD, AD, ED 1915/16-RD 1916-PD, AC 1919-PP, LW 1919/21-X (motor show chassis) 1920-TW, CV, FW, BW, AE, EE, RE, PE, YE 1920/21-GE 1920/27-WO (armoured car chassis) 1921-WE, LE, TE, CE, (*), -NE (*), LG (*), -JG (*), SG (*) 1921/22-AG (*), MG (*), UG (*), 1922-BG, TG (*), KG (*), PG, RG, YG
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Production	Chassis numbers
	1922/23-ZG, HG 1923-XH, HH, JH (**), LK, NK, PK 1923/24-EM 1924-KF, LF (**), MF (**), LM, RM, TM 1924/25-AJ, EU 1925-LK, MK (**), PK, RK (**), FK (**), -ML (**), PL (**), RL (**)
	(*) Some Springfield models (**) Springfield models

Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Rolls-Royce 20 H.P. 1922/23		40G1-50G0		
1923		50S1-60S0, 60H1-60H0, 70A1-80A0, 80K1-90K0, GA		
1923/24		GF		
1924		GH, GAK, GMK, GRK		
1924/25		GDK		
1925		GLK, GNK, GPK		
1925/26		GSK		
1926	G	GCK 1 to GCK 81 GOK 1 to GOK 81 GZK 1 to GZK 41	"New Departure" thrust brg. GOK 44	
1926	H	GZK 42 to GZK 81 GUK 1 to GUK 81 GYK 1 to GYK 81		
1926/27 1927	J	GMJ 1 to GMJ 81 GHJ 1 to GHJ 81 GAJ 1 to GAJ 41	Pivot friction device - W.B. wheels: front hydrils. : 700 steering GHJ-72: two terminal condenser - GAJ-1	
1927	K	GAJ 42 to GAJ 81 GRJ 1 to GRJ 81 GUJ 1 to GUJ 81	Spring loaded X stg. tube - battery crossmember - GAJ-42, F.W.B. squeak damper - GRJ-73	

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
1927/28 1928	L	GXL 1 to GXL 81 GYL 1 to GYL 81 GWL 1 to GWL 41	2-gall. reserve. Zenith filter, 5 ring piston - GXL-42, tungsten- GXL-59, rear hydrfs. - GYL-1					3" prop. shaft; pivoted front brake shoe; N2 road wheels; overhanging bonnet	
1928	M	GBM 1 to GBM 81 GKM 1 to GKM 81 GTM 1 to GTM 41	Oval web crankshaft, improved steering geometry; semi-rigid distr. contacts		1932	U	GAU 1 to GAU 81 GMU 1 to GMU 21	R A.D. 11 clutch liners; B brig. servo cams; 18-gall. petrol tank; electric petrol gauge; modified 3rd motion shaft GAU-58 Provision for dyno. brake GAU 76	
1928/29 1929	NA	GFN 1 to GFN 81 GLN 1 to GLN 21	Mixture control on column, vertical radiator shutters 32" x 6" tyres - GFN-71		1932	V	GMU 22 to GMU 81 GZU 1 to GZU 41		
1929	NB	GLN 22 to GLN 81 GEN 1 to GEN 41	Dash 2" wider, rad. 1.5" higher, Dash .75" higher		1932	W	GHW 1 to GHW 81 GRW 1 to GRW 81 GAW 1 to GAW 41	Dynamo drive brake; R.A.D. 13 servo liners GRW-22	
1929	OA	GEN 42 to GEN 81 GVO 1 to GVO 10	Cadmium plated springs - GEN-72		1932/33				
1929	O	GVO 11 to GVO 81 GXO 1 to GXO 10	Centralised lubrn.; Enots petrol filter; "Mechanics" prop. shaft; "K.S." petrol gauge		1933	X	GEX 1 to GEX 81 GWX 1 to GWX 81 GDX 1 to GDX 41	Relay starter switch; cast iron rear brake drums GEX-1 Three rate charge scheme; resonant type silencer GWX-22	
					1933	Y	GSY 1 to GSY 101	Improved clutch ring GSY-33	
					1933	Z	GLZ 1 to GLZ 81 GTZ 1 to GTZ 81 GYZ 1 to GYZ 41	Rear brake bronze brg; Luvax- Bijur lubrn; air silencer GLZ-1. nitralloy crankshaft GLZ-28. silent 2nd gear; front axle control, new type shock dampers; cast iron front brake drums GLZ-52	
Rolls-Royce 20/25 H.P.									
1929	O	GXO 11 to GXO 111	20/25 H.P. 3 1/4" bore engine						
1929/30	P	GGP 1 to GGP 81 GDP 1 to GDP 81 GWP 1 to GWP 41	Cast dash; narrow hubs; 8.00-19 tyres; single level petrol tank; larger dia. crankshaft						
1930	R	GLR 1 to GLR 25 GLR 26 to GLR 81 GSR 1 to GSR 81	3" longer chassis; new type coil 5.25 : 1 comp.; new exhaust manifold; flexible engine suspension; RW-1 magneto GLR-55		1933	A2	GRA 1 to GBA 81 GGA 1 to GGA 81 GHA 1 to GHA 41	Hand lubrn. to servo GGA-1 Marston type radiator GGA-22	
1930/31 1931	S	GNS 1 to GNS 81 GOS 1 to GOS 81 GPS 1 to GPS 41	Grooved road springs; servo damper GOS-22		1933/34 1934	B2	GXB 1 to GXB 81 GUB 1 to GUB 81 GLB 1 to GLB 41	Spring drive in clutch; stiffer crankshaft GXB-27; cam balancer GXB-62	
1931/32	TA	GFT 1 to GFT 81 GBT 1 to GBT 21	Rubber fan belt; reserve petrol supply; anti-splash rad. cap; indented matrix tubes; 2.5" prop. shaft; front axle modifn. GFT-32		1934	C2	GNC 1 to GNC 81 GRC 1 to GRC 81 GKC 1 to GKC 41	D.W.S. jacks; needle brg. prop. shaft GKC-22	
1931/32 1932	TB	GBT 22 to GBT 81 GKT 1 to GKT 21	Diamond engine mounting; radiator 4" deeper; thermostatic shutters, copper matrix tubes; split piston shock abs; flip-flap bonnet shutters, front apron, one-shot lubrn. scheme, mod. R brake shaft lubrn.; hinged filler cap, remote control petrol reserve; two rate charging scheme		1934 1934/35 1935	D2 E2 F2	GED 1 to GED 81 GMD 1 to GMD 81 GYD 1 to GYD 41 GAE 1 to GAE 81 GWE 1 to GWE 81 GFE 1 to GFE 41 GAF 1 to GAF 81 GSF 1 to GSF 81 GRF 1 to GRF 41	Felt oil ring to crankshaft; provision for damper control; large oil filler; new type carburettor, controllable dampers	
1932	TB	GKT 22 to GKT 41	Synchro-mesh gearbox 5.75 : 1 comp.; high lift cams; heavy exh. valves; low inertia spring drive; balanced crankshaft; stronger clutch springs with higher pedal leverage; new exhaust system;		1935	G2	GLG 1 to GLG 81 GPG 1 to GPG 81 GHG 1 to GHG 41	T.C.C. condenser; concealed front X member; clutch spring drive deleted; propeller shaft damper;	

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Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
1935 (continued)	G2	GLG 1 to GLG 81 GPG 1 to GPG 81 GHG 1 to GHG 41	carburetter balance pipe; external clutch adjustment		Rolls-Royce Phantom I				
1935	H2	GYH 1 to GYH 81 GOH 1 to GOH 81 GEH 1 to GEH 41	Pivoted rear brake shoes; 35° servo cams - GOH-22	1925	V	MC 1 to MC 122 RC 1 to RC 125 HC 1 to HC 109			
1935	J2	GBJ 1 to GBJ 81 GLJ 1 to GLJ 81 GCJ 1 to GCJ 41	Torque reaction dampers	1925/26 1926		HC 110 to HC 122 LC 1 to LC 131 SC 1 to SC 7	W. rad. 1" higher		
1935/36 1936	K2	GXK 1 to GXK 81 GBK 1 to GBK 81 GTK 1 to GTK 41	Fully floating servo; Isolated gear lever - GBK-22	1926	X	SC 8 to SC 121 DC 1 to DC 87			
1936		GTK 42 to GTK 53	Additional 20/25 H.P. chassis with B.B. clutch, marles stg., and hypoid axle	1926	Y	DC 88 to DC 121 TC 1 to TC 70	720 lead steering 38-TC		
				1926	A2A	TC 71 to TC 121 YC 1 to YC 50	Tubular luggage grid		
				1926/27	A2B	YC 51 to YC 123 NC 1 to NC 30	Servo damping ring 59-YC		
				1926/27	B2	NC 31 to NC 131	Autovac restriction valve; front hydris; light clutch		
Rolls-Royce 25/30 H.P.									
1936/37	L2	GUL 1 to GUL 81 GTL 1 to GTL 81 GHL 1 to GHL 41	3.5" bore engine; Stromberg carb.; S. U. petrol pumps; air cooled dynamo; Borg & Beck clutch; Marles steering; 9 x 41 hypoid axle; geared starter; petrol filter on rear X member	1927	C2A	EF 1 to EF 101	R. brg. throttle; light front axle; 3-gall. reserve; S.L. X stg. tube; W.B. wheels		
1936/37	M2	GRM 1 to GRM 81 GXM 1 to GXM 81 GGM 1 to GGM 41	Mellotone horns; Seapak noise insulation. "L" section piston rings GRM-72, P.S. damper reinstated GXM-72	1927	C2B	LF 1 to LF 101	Servo friction device; tappet lub. 65-LF		
1936/37	N2	GAN 1 to GAN 81 GWN 1 to GWN 81 GUN 1 to GUN 41	Improved radiator New type steering controls	1927 1928	D2A	RF 1 to RF 101	Rear hydris. new side levers		
1937	O2	GRO 1 to GRO 81 GHO 1 to GHO 81 GMO 1 to GMO 81		1928	D2B	UF 1 to UF 101	Silencer heat shield - 79-UF		
1937	P2	GRP 1 to GRP 81 GMP 1 to GMP 81 GLP 1 to GLP 41	De-turbulated cyl. head	1928	E2A	EH 1 to EH 101	Tungsten 37 EH; strutted cyls. 73-EH		
1937/38 1938	R2	GAR 1 to GAR 81 GGR 1 to GGR 81 GZR 1 to GZR 41	Thermoid clutch liners GGR-29	1928/29	E2B	FH 1 to FH 101			
				1928/29	F2A	AL 1 to AL 101	Axle control dampers; stiffer crankshaft semi-rigid dist. cont.; choke valve lub.		
				1928/29 1929	F2B	CL 1 to CL 101	Alum. cyl head; rear spare wheel carrier; 10" pendulum lever		
				1929	G2A	WR 1 to WR 101	Flexible engine suspension		
				1929	G2B	WR 102 to WR 131 KR 1 to KR 71	Cast dash; side-by-side brakes; Zenith petrol filter. rad. 1" higher; battery in frame; felt pads 1-KR		
Rolls Royce Wraith									
1938/39	A	WXA 1 to WXA 109			H2	KR 72 to KR 131 OR 1 to OR 90	Cadmium plated springs 19-OR		
1938/39 1939	B	WRB 1 to WRB 81 WMB 1 to WMB 81 WLB 1 to WLB 41		1929					
1939	C	WHC 1 to WHC 81 WEC 1 to WEC 74		1929					
				1929					

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
1930		MR (**)			1933/34	P2	PY 2 to PY 206	Provision for shock damper control; larger engine coupling; 28-gall. petrol tank; electric petrol gauge; Luvax-Bijur lubrn.; resonant type silencer; nitralloy crankshaft 14-PY; controlled shock dampers 160-PY	
1930/31		PR (**)							
Rolls-Royce Phantom II									
1929/30	J2	WJ 1 to WJ 133 XJ 1 to XJ 71			1934	R2	RY 3 to RY 211	Voltage controlled dynamo; large oil filler; hand lubr. to servo	
1929/30	K2	XJ 72 to XJ 204 GN 1 to GN 68	Low inertia damper 173-XJ 92° thermometers 18-GN to 50-GY		1934	S2	SK 2 to SK 196	Strengthened damper cylinders; grooved damper pistons; push-down gear lever knob; dropped front X member 58-SK; needle brg. prop. shaft 96-SK; exhaust valves stepped 102-SK; 12 x 41 rear axle 136-SK	
1930	L2	GN 69 to GN 202 GY 1 to GY 68	New type coil 69-GN; exhaust heated throttle 120-GN; rear axle bearing modifn. 120-GN; copper cyl. head tubes 111-GN; 20 x 7 tyres 169-GN		1934/35	I2	TA 1 to TA 201	Fully floating servo; easy brake adj.; modified hot-spot pipe; conn. rod with 5 clips; external clutch adj.; large choke carburetter; low lift camshaft; flexible engine mounting; synchro-mesh 2nd gear	
1930	M2	GY 69 to GY 205 GX 1 to GX 68	Riveted hardy fabric 110-GY; rubber fan belt 150-GY; 3-gall. reserve 178-GY; stronger batt. support 1-GX		1935	U2	UK 2 to UK 82	T.C.C. condenser	
1931/32	N2	JS 1 to JS 61 (R.H. chassis) AJS 201 to AJS 276 (L.H. chassis)	Thermostatic shutters: single point rad. susp.; extra cyl. lubn.; front apron; 60" track; one shot chassis lubn.; pivoted front brake shoes; wider footbrake shoes; 3/8 in. brake liners; hinged filler cap; two-rate charge scheme; servo damper; remote control petrol reserve; 50% thicker rear brake drums; F. axle modifn.		Rolls-Royce Phantom III				
1931/32					1936	A	3-AZ 20 to 3-AZ 238 3-AX 1 to 3-AX 207	Petrol filler on 2nd X member 3-AX-35	
1931/33					1936/37	B	3-BU 2 to 3-BU 200 3-BT 1 to 3-BT 203	Rubber mounted rear axle	
1932/34	N2	JS 62 to JS 84 MS 2 to MS 44 (R.H. chassis) AJS 277 to AJS 303 AMS 201 to AMS 224 (L.H. chassis)	Diamond engine mounting; pivoted rear brake shoes; auto-kleen oil filter; carb. air cleaner; split piston shock abs; flip-flap bonnet shutters		1937	C	3-CP 2 to 3-CP 200 3-CM 1 to 3-CM 203	Petrol pump in frame - 3-CM-35 "Long" clutch plate - 3-CM-79	
1932	N2	MS 46 to MS 170	Synchro-mesh gearbox; 2.75" prop. shaft; stronger clutch springs; overhanging bonnet; keyed S.M. rocking shaft - 122-MS; anti-shimmy shackle 140-MS		1938/39	D	3-DL 2 to 3-DL 200 3-DH 1 to 3-DH 203	4-Port cyl. head; solid tappets; single valve springs; open type fuses; Hall's metal big ends; oil cooler deleted; modified starter 3-DL-44 5 x 18 road wheels 3-DL-78 Overdrive gearbox 3-DL-172	
1933	O2	MY 2 to MY 100	Heavy exhaust valves; increased front braking; 7.00-19 tyres; cast iron brake drums; B. brg. servo carnis. R.A.D. 13 servo liners; R.A.D. 11 clutch liners 44-MY		Rolls-Royce Silver Dawn				
1933	O2	MY 102 to MY 190 MW 3 to MW 107	5.25 : 1 comp.; high lift carms; semi-expanding carb.; carb. air silencer; new reverse mechm. 102-MY; new shock dampers; silent 2nd. gear 65-MW		Apr 49 to Jun. 50 Jun 50 to Mar 51	A	SBA 2 to SBA 138 SCA 1 to SCA 63	C & A cylinder head gasket 3/8 in. dia. rear axle bolts Modified S.S. tube socket (LSBA-76) Modified X.S. tube sockets (LSBA-106) One piece shackle bracket Longer gear change lever	SBA-16
								Modified throttle return spring	SBA-26 (except LSBA-28) LSBA-28

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Approximate Delivery dates	Series Chassis number	Modification	Introduced	Approximate Delivery dates	Series Chassis number	Modification	Introduced					
Apr. 49 to Jun.50 Jun.50 to Mar.51 (continued)	A SBA 2 to SBA 138 SCA 1 to SCA 83	Felt bush in steering col. gear change	LSBA-44	Jul.52 to Jan.53 Nov.52 to May 53	E SKE 2 to SKE 50 SLE 1 to SLE 51	Reversion to old type front wheel studs	LSHD-56					
		Modified R. S. D. plates	LSBA-46			Mark II headlamps						
		Revised linkage & rubber grommet in steering column gear change	LSBA-76			Revised luggage boot						
		Rear shackle Bijur pipes revised	SBA-140			Revised attitude rear springs						
		Modified carburetter	SBA-128 (LSBA-131)			Redesigned rear shock damper linkage						
		Modified speedo and drive 2nd mod. to rear spring plate	SBA-130 LSBA-138			Two speed windscreen wiper						
		Revised steering geometry	SCA-1			Hot and cold de-mister						
		Anti-rumble front brakes				Reduced friction on steering connections						
		Thicker lipped brake drums	LSCA-11 LSCA-9 LSCA-17 LSCA-23 SCA-27 (LSCA-23) SCA-27 SCA-29 LSCA-41 SCA-45 LSCA-51 LSCA-53			Needle rollers on clutch release levers		SKE- 2				
		Modified rear No. plate box				Caster angle wedges						
Keyhole sockets on gear control	Deletion of hand throttle control											
Reduced speed fan	Pop-out cigar lighter											
One piece rear brake equ-lever	Separately housed main fuse											
Aluminium cam wheel	Solid pins and shield on servo											
3 bush rear brake equ-support	Corrugated bottom water hose connection	SKE-10										
Modified starter solenoid switch	Taper roller bearings on rear axle pinion (except 12/41 axles)	SLE-11										
Lower bush R.S.D. link deleted	3 1/2 seconds slow leak on front shock dampers	SLE-31										
11" clutch (light type)	Dec.52 to Sep.53 Jul.53 to Feb.54	F SMF 2 to SMF 76 SNF 1 to SNF 125		Taper roller bearings on rear axle pinion (12 x 41 axles)	SMF-42							
Modified clutch spigot bearing			Parvo lubricated tappets	SME-50								
Closer fitting 2nd & 3rd speed bushes			6.75 compression ratio cylinder head	SMF-62								
Longer bosses on R.S.D. plates			B.VI camshaft (L.H. cars only)	SMF-66								
Triple pass de-mister inter. scheme			Deletion of non-opsposed springs in side steering tube	SMF-70								
Nov.50 to Aug.51			B SDB 2 to SDB 140	Thicker rear S.D. plates	LSDB-2	Feb.54 to Aug.54 Mar.54 to Sep.54	G SOG 2 to SOG 100 SPG 1 to SPG 101	Deletion of reduced friction modifications on steering connections	SNF- 1			
				Triple pass R.H. de-mister (final)	LSDB-6			Cable operated hot and cold de-mister and underseat heater				
				Modified water pump gland ring	SDB-12			Hard clay gasket				
				New type ignition condenser	SDB-40			Deletion of reduced friction modifications on steering connections				
				Side scuttle ventilators	SDB-44			Improved type underseat tool tray				
	Steel oil caps in crankshaft	LSDB-58		Introduction of B.VI type gearbox tie rod	SNF-113							
	Heavy type clutch	SDB-76		Fitting of inertia ring on flywheel	SOG-86							
	Jul.51 to Jul.52	C SFC 2 to SFC 160		35 in. bore engine	LSFC-2 SFC-64 SFC-92 SFC-94 LSFC-102 SFC-122			Feb.54 to Aug.54 Mar.54 to Sep.54		G SOG 2 to SOG 100 SPG 1 to SPG 101	Dynamo type mounting strap on starter motor	SPG-11 (RH)
				Thickened crankshaft webs							Compensator pipe between front and rear servo	SPG-37
				Full flow oil filter							Thicker third motion shaft thrust washer	
Insulated dynamo												
Increased front damping												
Twin condensers												
120° opening ventilator windows												
Rear window de-mister												
3-position heater and de-mister switches												
Single choke Zenith carburetter												
Short dwell detent on 1st gear selector												
Mar.52 to Sep.52	D SHD 2 to SHD 60	Repositioned oil gauge connection on crankcase	LSHD-6	Feb.54 to Aug.54 Aug.54 to Oct.54	H SRH 2 to SRH 100 STH 1 to STH 101	Twin exhaust system	SRH- 2					
		Stiffened clutch casing	SHD-18			12/41 rear axle (all cars)						
						Strengthened jaws on front brake operating links		SRH- 4				

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced	
Feb.54 to Aug.54 Aug.54 to Oct.54 (continued)	H	SRH 2 to SRH 100 STH 1 to STH 101	Elimination of chromium-plated servo pressure plate	SRH- 50				13" brake expanders	} WDC- 31	
			Dynamo type mounting strap on starter motor	SRH- 72 (LH)				Dip and switch headlamps		WDC- 38
			Aluminium flywheel housing	SRH- 72				Aluminium tappet doers		WDC- 59
			Long stroke starter pinion	STH- 57				Strengthened 3rd. mot. shaft splines		WDC- 63
Oct.54 to Jan.55 Nov.54 to Apr.55	J	SUJ 2 to SUJ 130 SVJ 1 to SVJ 133	Bentley continental type de-misting	SUJ- 14				8 1/2" deflection front springs	WDC- 76	
			2nd speed start	SUJ- 50				22 1/2" servo cams 3" balance levers	WDC- 98	
			Ferodo washer and drain slots in crankshaft vibration damper	SVJ-101				Heater return tap re-introduced	WDC- 100	
Rolls-Royce Silver Wraith Short Wheelbase										
Feb.47 to Jul.47 Aug.47 to Jan.48 Oct.47 to Aug.48	A	WTA 1 to WTA 85 WVA 1 to WVA 81 WYA 1 to WYA 87	Servo damper	WTA- 48				Revised inter-shoe brake linkage	WFC- 39	
			Squirt hole in conn. rods	WTA- 79				Additional jack slides	WFC- 50	
			Twin ignition coils					Portable hand inspection lamp	WFC- 63	
			Parkensid tappets	WVA- 5			Square edge bearings, 1st and 3rd mot. shaft	} WFC- 1		
			Hardened push rods				Revised inter-shoe brake linkage			
			Aluminium bonnet	WVA- 16			Additional jack slides	WFC- 50		
			Shock absorber screwed inserts	WVA- 41			Portabale hand inspection lamp	WFC- 63		
			Heater return tap deleted				Grandosed piston rings	} (WFC-83)		
			Heater drain tap added	WVA- 66			Progressive bump stops		(LWFC- 65)	
			Modified horn push button				Closer fitting tappets	WGC- 6		
			Provision for 5" dynamo	WYA- 1			Graded pistons	} WGC- 11		
			Increased synchro cam angles	WYA- 19	Apr.50 to Jan.51	D	3/8 in. dia. rear axle bolts		WGC- 11	
			Modified distr. drive spring ring	WYA- 34					Revised brake linkage	} WGC- 44
Apr.48 to Jul.48 Jul.48 to Sep.48 Sep.48 to Apr.49	B	WZB 1 to WZB 65 WAB 1 to WAB 65 WCB 1 to WCB 73	Nebar rocker cover joint	WZB- 1			Internal oil feed to distr.	WGC- 50		
			5" dynamo				Commonised dash	WGC- 87		
			Rocker cover breather	WZB- 15			Modified rear S.D. plates			
			Modified clutch thrust race	WZB- 23			Trico windscreen washer	WHD- 1		
			Horn suppressor	WZB- 43			Modified S. S. tube socket	WHD- 3		
			Dunlop jacks	WZB- 55			Modified X. S. tube sockets	WHD- 8		
			2.4" balance lever	WZB- 61			Revised linkage & rubber grommet in steering column gear change	LWHD- 12		
			C & A. cylinder head gasket	WAB- 2			One piece shackle bracket	WHD- 31		
			Bronze exhaust valve guides	WAB- 14			Reduced speed fan	WHD- 77		
			Modified coolant pump	WAB- 23			Keyhole sockets on gear control	LWHD- 78		
			Accelr. countershaft guard	WAB- 25			One piece rear brake equ-lever	WHD- 82		
			Servo protection plate	WAB- 25			Modified starter solenoid switch	WHD- 84		
			Modified core plugs	WAB- 58			Aluminium cam wheel	WHD- 87		
			Extended petrol tank breather		WCB- 21		3 bush rear brake equ-support	WHD- 88		
			Bench type spring drive		WCB- 26		Longer boss rear spring plate	LWHD- 97		
Short cylinder inserts										
Longer upper triangle levers		WCB- 31								
Oil caps in No. 7 journal		WCB- 41								
Dec.48 to Jul.49 May 49 to Nov.49 Sep.49 to May50	C	WDC 1 to WDC 101 WFC 1 to WFC 101 WGC 1 to WGC 101	Split skirt pistons		Nov.50 to May 51 Apr.51 to Nov.51	E	WLE 1 to WLE 35 WME 1 to WME 96	Low rate oil feed to clutch	} WLE- 1 LWLE- 10	
			Lucas screen wipers					Modified flywheel clutch bearing		WLE- 6
			Batter charging plug				Tighter fitting gearbox bushes	WLE- 7		
			Chromium-plated servo plate				Thicker R.S.D. plates	WLE- 26		
			Rear shock damper linkage modification	WDC- 1			R.H. de-mister inter. scheme			
			Anti-spill valve in radiator	WDC- 15			Rear shackle Bijur pipes revised	WLE- 27		
							Revised steering geometry	} WME- 1		
							Anti-rumble front brakes			
							Thicker lipped brake drums			
							Triple pass R.H. de-mister (final)	WME- 34		
				Modified water pump gland ring	WME- 35					

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Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Nov. 50 to May 51 Apr. 51 to Nov. 51 (continued)	E	WLE 1 to WLE 35 WME 1 to WME 96	New type ignition condenser Steel oil caps on crankshaft Oil feed adaptor air bottle Lower bush RSD link deleted	WME-47 WME-51 WME-61 WME-68				Increased frontal area radiator matrix Cable operated hot and cold de-mister and underseat heater Hard clay gasket Welded frame	BLW-43
Oct. 51 to May 52	F	WOF 1 to WOF 76	35 $\frac{1}{2}$ in bore engine Thickened crankshaft webs Full flow oil filter 7.50 x 16 tyres (certain export cars only) Insulated dynamo Twin condensers	WOF- 1 WOF- 37 WOF- 54 WOF- 72	Mar. 54 to Aug. 54	C	CLW 1 to CLW 43	Fitting of inertia ring on flywheel Dynamo type mounting strap on starter motor Compensator pipe between front and rear servo Thicker 3rd motion shaft thrust washer	BLW-48 CLW-24 CLW-35 (R.H.) CLW-37 CLW-40
Apr. 52 to Dec. 52	G	WSG 1 to WSG 76	Single choke Zenith carburetter Short dwell detent on 1st gear selector Repositioned oil gauge conn. on crankcase Stiffened clutch casing 3-position heater & de-mister switches Change-over switch in headlamps Reversion to old type front wheel studs	WSG- 7 WSG- 16 WSG- 41 WSG- 45 WSG- 48 WSG- 61	Jun. 54 to Mar. 55	D	DLW 1 to DLW 172	Strengthened jaws on front brake operating links Elimination of chromium-plated servo pressure plate Aluminium flywheel housing Dynamo type mounting strap on starter motor Long stroke starter pinion Bentley continental type de-misting 2nd speed start Ferodo washer and drain slots in crankshaft vibration damper	DLW- 15 DLW- 32 DLW- 40 DLW- 59 (L.H.) DLW- 65 DLW- 80 DLW- 83 DLW-124
Dec. 52 to Nov. 53	H	VWH 1 to VWH 116	Two speed windscreen wiper Hot and cold de-mister Reduced friction on steering connections Caster angle wedges Deletion of hand throttle control (L.H. chassis) Separately housed main fuse Solid pins and shield on servo Needle rollers on clutch release levers 18.7 : 1 ratio steering Taper roller bearings on rear axle pinion (except 12/41 axle ratio) Parco lubricized tappets	VWH- 1 VWH- 12 VWH- 43 VWH- 77 VWH- 98	Oct. 55 to May 56	E	ELW 1 to ELW 101	Main bearing cap studs replaced by set screws New flanges on exhaust fittings Incorporation of spherical clevis bearings to servo push rod Introduction of 'S' type engine mounting Repositioning of voltage regulator Modified voltage regulator Modified dynamo and regulator	ELW- 18 ELW- 48 ELW- 49 (L.C.) ELW- 64 ELW- 87 ELW- 81 ELW- 87
May 56 to Jun. 57	F	FLW 1 to FLW 101	Reach nut and washer to suit spot facing of ball joint and trunion body, output shaft to propeller shaft Modified radiator bottom tank and matrix (P.A.S.) Introduction of 8.1 compression ratio Voltage regulator with swamp resistance Introduction of oil deflector plate for rear shock damper Introduction of 18.7 steering ratio on left-hand drive cars	FLW- 1 FLW- 20 FLW- 60 FLW- 68 FLW- 74 LFLW- 96					
Jan. 52 to May 53	A	ALW 1 to ALW 51	Hot and cold de-mister Reduced friction on steering connections Caster angle wedges Needle rollers in clutch release levers	ALW- 27 ALW- 29				No recordable modifications	
May 53 to Apr. 54	B	BLW 1 to BLW 101	Bentley camshaft fitted Parco lubricized tappets Deletion of non-opposed springs in side steering tube 4" longer bonnet	BLW- 15 BLW- 17 BLW- 39	Jul. 57 to Jan. 58	G	GLW 1 to GLW 26		

Rolls-Royce Silver Wraith Long Wheelbase

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced	
Mar.58 to Oct.58	H	HLW 1 to HLW 52	No recordable modifications					Revised type of rear engine mounting	SWA-206	
Rolls-Royce Phantom IV										
Mar.51 to Jun.52	A	4 AF 2 to 4 AF 22	No recordable modifications					Modified push button and door handle	SXA- 51	
Mar.53 to Oct.55	B	4 BP 1 to 4 BP 7	No recordable modifications					Increased number of fixing holes in rear axle tube	SXA- 67	
Nov.55 to Dec.56	C	4 CS 2 to 4 CS 6	No recordable modifications					Folding arm rest in front seats	SXA-137	
								Steering lever with taper roller bearings in place of bushes	SXA-151	
								Modified shakeback stop-front and rear brake assemblies	SXA-187	
								Strengthening front suspension fulcrum bracket		
Rolls-Royce Silver Cloud I Standard Saloon										
Apr.55 to Jan.56	A	SWA 2 to SWA 250 SXA 1 to SXA 251	Modified butterfly valve and countersunk screws. SU carburetter Introduction of thick washer under fulcrum bracket bolt lock plate to compensate for distortion of lugs on front pan. Setscrews instead of studs for main bearing caps Improved sealing between windscreen washer and wiper mounting and body Steering ball joint castle nuts with increased bearing surface Increased friction on brake shakeback stops and increased load on servo return spring Increased diameter rear engine mounting bolt and modified bracket Modified bosses to increase strength of rear axle tube Improved water and oil mist sealing on servo Strengthening spring support plate, front suspension Modified rear loom to cut out brake light on side on which flasher is in operation Modified flanges on exhaust fittings Wheel cylinder material changed from aluminium to cast iron Stronger clamp for rear anti-roll bar Filter in brake fluid supply tank Introduction of aluminium brake master cylinder Provision of drag links with greater resistance to kinking under compression	SWA- 14	Mar. 56 to Jun.56	B	SYB 2 to SYB 250 SZB 1 to SZB 251	Modified sealing ring, centre steering operated lever (P.A.S.) Dual brake master cylinders Modified dynamo and voltage regulator Radiator and drain tap suitable for modified frame Introduction of copper petrol pipes Reach nut and washer to suit new spot facing of ball and trunnion joint body, output shaft to propeller shaft Uphill run pipes from twin master cylinders Welded frame stiffeners on each side of jacking bracket Revised frame (played ends) Reversal of power cylinder mounting bolt (P.A.S.)	Mar. 56 to Jun.56	SYB- 2
Jan.56 to May56					Jun.56 to Sep.56				Jun.56 to Sep.56	SYB- 50
										SYB- 90
										SYB-116
										SZB- 29
										SZB- 35
										SZB- 69
										SZB-113
										SZB-139
										SZB-183
										SBC-112
										SCC- 33
										SCC- 69
										SCC-119
										SDD- 98
										SDD-350
			SED-131							
			SFE- 9							
			SFE- 23							
			SFE- 76							

ROLLS-ROYCE

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Aug 57 to Jan 58 Dec 57 to Jul 58 (continued)	E	SFE 1 to SFE 501 SGE 2 to SGE 500	Stronger drag links DR 3 wiper motor Stronger rear shock damper link bushes Improved propeller shaft seal	SFE-109 SFE-279 SFE-367 SGE-160				Twin jet centrally mounted windscreen washer Final type modified stub axles Modified rear brake expander wedges Grease lubricated track rods Grease lubricated centre steering Strengthened front hubs C 48 dynamo Modified radiator heater and de-mister connections	BLC- 11 BLC- 11 BLC- 18 BLC- 18 BLC- 28 BLC- 38 BLC- 39 BLC- 38
Jul 58 to Nov 58 Oct 58 to Jan 59	F	SHF 1 to SHF 251 SJF 2 to SJF 250	Deletion of lubrication pipe on idler lever Modified mounting of rear silencer to prevent burning mounting rubber Improved type rear brake expander wedges Twin jet centrally mounted windscreen washer Grease lubricated track rods Larger diameter rear axle shaft splines Grease lubricated centre steering Intermediate heater and de-mister controls Wire type clips on propeller shaft grease seal Strengthened front hubs C 48 dynamo Final scheme strengthened stub axle Modified door handle with button sealing Freewheeling boot lock mechanism	SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 1 SHF- 43	Dec 58 to Jul 59	C	CLC 1 to CLC 47	Modified door handles with button sealing Extended neck on propeller shaft seal Deletion of check valve in brake fluid supply pipes	CLC- 8 CLC- 26 CLC- 31
					Rolls-Royce Silver Cloud II Standard Saloon				
Jan 59 to Feb 59 Feb 59 to Apr 59	G	SKG 1 to SKG 125 SLG 2 to SLG 126	Deletion of check valve in brake fluid supply pipes Modified heater and de-mister connections on radiator	SKG- 1 SKG-119	Aug 59 to Dec 59 Nov 59 to Mar 60	A	SPA 2 to SPA 326 SRA 1 to SRA 325	Stepped type crown wheel bolts Introduction of seamless prop. shaft Introduction of solid camshaft Sealed thermal delay switch Improved type of crown wheel bolts Improved throttle control linkage (left-hand cars) Engine vibration cushion fitted	SPA-260 SPA-272 SPA-314 SRA- 33 SRA-181 LSRA-315 SRA-321
Mar 59 to Jun 59 May 59 to Jul 59	H	SMH 1 to SMH 265 SNH 2 to SNH 262	Extended neck on propeller shaft seal	SMH- 3	Feb 60 to Apr 60 Apr 60 to Sep 60	B	STB 2 to STB 500 SVB 1 to SVB 501	Improved carburetter choke operation S1 type front silencer Shortened fan extension cone Flatted tappets	STB-282 STB-370 SVB- 17 SVB-431
					Jun 60 to Dec 60 Nov 60 to Feb 61	C	SWC 2 to SWC 730 SXC 1 to SXC 671	Strengthening of front shock damper casing (new mt'g plate) Modified carburetters - fuel vapourisation Modified method of mounting fast idle cam bracket Improved type radiator filler cap seal Modified crankcase to improve cam and tappet lubrication Improved instrument fascia cigar lighter Additional cold air intake Operating handle fitted to capping rail outlet duct Improved type starter motor	SWC- 44 SWC-130 SWC-184 SWC 232 SWC-320 SXC- 1
	Rolls-Royce Silver Cloud I Long Wheelbase								
Nov 57 to Jun 58	A	ALC 1 to ALC 26	Improved type door seals Stronger rear shock damper link bushes	ALC- 15 ALC- 19					
Feb 58 to Jan 59	B	BLC 1 to BLC 51	Modified rear silencer mounting to prevent burning mounting rubber Improved propeller shaft centring button and seal Deletion of idler lever lubrication pipe Intermediate heater and de-mister controls Wire type clips on propeller shaft grease seal	BLC- 1 BLC- 1 BLC- 1 BLC- 1 BLC- 5					

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Jun. 60 to Dec. 60 Nov. 60 to Feb 61 (continued)	C	SWC 2 to SWC 730 SXC 1 to SXC 671	Introduction of spare wheel compartment cover Introduction of map light and new switchbox Loud speaker in parcel shelf and radio balance control Introduction of valve stem packings Hardened all over bushless rockers and flattened rocker shaft Lowered exhaust pipe Strengthening of front shock damper casing (new shock damper bodies)	SXC- 1	Rolls-Royce Silver Cloud II Long Wheelbase Sep 59 to Aug 60	A	LCA 1 to LCA 76	Improved throttle control linkage (LH cars) Sealed thermal delay switch Engine vibration cushion fitted Introduction of solid camshaft Stepped type of crown wheel bolts Improved type of crown wheel bolts Introduction of seamless prop shaft Improved carburetter choke operation S1 type front silencer Flatted tappets Shortened fan extension cone Improved type radiator filler cap seal	LLCA- 1
				SXC- 19					LCA- 2
				SXC-389 SXC-393					LCA- 11
				SXC-623					LCA- 16
				SYD-336					LCA- 19
				SYD-408					LCA- 29
				SYD-496					LCA- 31
				SZD- 39					LCA- 57
				SZD-341					LCA- 69
				SZD-347					LCA- 70
Feb. 61 to Aug. 61 Jun. 61 to Dec. 61	D	SYD 2 to SYD 550 SZD 1 to SZD 551	Improved choke operation – heat sink Introduction of petrol tank breather Improved top mounting bracket assy. for electrically operated window lift Waterproof spark plug adaptors Plastic duct in front doors to prevent ingress of water E.O.W. Sliding door for front door cubby box Central heater duct to rear compartment Introduction of blue instrument lighting Rear window de-mister switch on instrument facia Introduction of handbrake warning light Combined flasher and headlamp flick switch Stiffened interior mirror stem Clevis pin material changes front brakes	SYD-336	Aug 60 to May 61	B	LCB 1 to LCB 101	Strengthening of front shock damper casing (new mt'g plates only) Modified carburetters – fuel vaporisation Modified method of mounting fast idle cam bracket Modified crankcase to improve cam and tappet lubrication Improved type starter motor UD 5692 Improved instrument facia cigar lighter Introduction of spare wheel compartment cover Introduction of map light and new switchbox Introduction of valve stem packings Lowered exhaust pipe Hardened all over bushless rockers and flattened rocker shaft Loud speaker in parcel shelf and radio balance control Strengthening of front shock damper casing (new shock damper bodies)	LCA- 29
				SYD-408					LCA- 31
				SYD-496					LCA- 57
				SZD- 39					LCA- 69
				SZD-341					LCA- 70
				SZD-347					LCA- 76
				LSZD-503					LCA- 76
				SAE- 1					LCB- 1
				LSAE- 85					LCB- 8
				LSAE- 91 LSAE-371					LCB- 29
Dec. 61 to Aug 62	E	SAE 1 to SAE 685	New cigar lighter in RH companion Improved coolant and heater hoses Introduction of totally enclosed crankcase breathing (LH cars only) Fibreglass air silencer Additional washer on bell crank lever inter brake system (LH cars only) Revised rear lamp & mod. to rear lamp platform Sealed beam light unit Lighter steering (LH cars) Revised timing gear oil jet	LSZD-503	Apr. 61 to Jul. 62	C	LCC 1 to LCC 101	Improved choke operation heat sink Introduction of petrol tank breather Improved top mounting bracket assy. for electrically operated window lift	LCB- 41
				SAE- 1					LCB- 42
				LSAE- 85					LCB- 48
				LSAE- 91 LSAE-371					LCB- 63
				LSAE-379					LCB- 67
				SAE-389 SAE-407 LSAE-441 SAE-507					LCB- 73
				SAE-389 SAE-407 LSAE-441 SAE-507					LCB- 81
				SAE-389 SAE-407 LSAE-441 SAE-507					LCC- 1
				SAE-389 SAE-407 LSAE-441 SAE-507					LCC- 16
				SAE-389 SAE-407 LSAE-441 SAE-507					LCC- 21

ROLLS-ROYCE

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced				
Apr. 61 to Jul. 62 (continued)	C	LCC 1 to LCC 101	Waterproof sparking plug adaptor	LCC- 28	Sep. 63 to Jan. 64	E	SEV 1 to SEV 495	Starter relay pos. cable re-routed	Dec. 63 to Jul. 64	F	SFU 1 to SFU 803	Stronger torus cover springs	
			Rear window demister switch on instrument fascia	LCC- 48				Introduction of handbrake pulley (RH cars)					
			Sliding door for front door cubby box	LCC- 49				Ram feed hose re-routed					
			Introduction of handbrake warning light					Single bolt seat belt anchorages USA & Canada					
			Combined flasher and headlamp flick switch					Lucas RB 340 regulator and mounting bracket					
			Introduction of blue instrument lighting					Wider rear seats					
			Stiffened interior mirror stem	LCC- 51				N 16 Y sparking plugs (except USA)					
			Plastic duct in front doors to prevent ingress of water to E.O.W.					88°C thermostat					
			Clevis pin material change, front brakes					Increased bore carburetter vent pipes					
			Introduction of totally enclosed crankcase breathing (LH cars only)	LCC- 71				Pre-load prop. shaft centre bearing					
Improved coolant and heater hoses	LLCC- 74	Fresh air intake control knob re-positioned											
Standard S2 type heating and de-misting		Vented flywheel casing under cover											
Jun. 62 to Dec. 62	D	LCD 1 to LCD 25	Fibreglass air silencer	LLCC- 83	Jun. 64 to Nov. 64	G	SGT 1 to SGT 659	Nemag speedometer	Oct. 64 to Feb. 65	H	SHS 1 to SHS 357	Rear wheels with wider rims	
			Additional washer on bell crank lever inter brake system (LH cars only)	LCD- 5	Deletion of stop/flasher relay								
			Sealed beam light unit	LLCD- 7	Re-routed steering hoses								
			Lighter steering (LH cars only)		LCD- 8	New type casting for tappet blocks							
			Revised rear lamp and mod. to rear lamp platform		LLCD- 11	Ventilated bell housing							
			Revised timing gear oil jet	LLCD- 14	Fuel pump with nylon barrier diaphragm								
				LCD- 19	Heat treated chilled iron tappets								
					Interference fit cylinder liners								
					New fuel pump S. U. type AUF 400 (Home cars)								
					Modified type scraper rings								
From G Series onwards, the letter 'C' following the chassis number indicates a coachbuilt car.													
Rolls-Royce Silver Cloud III Standard Saloon													
Oct. 62	A	SAZ 1 to SAZ 61	Bracket 'A' bank downtake pipe		Rolls-Royce Silver Cloud III Long Wheelbase								
Not issued	B	Not issued	Not issued		Oct. 62 to Jan. 63	A	CAL 1 to CAL 83	New water tap and steady post					
Sep. 62 to May 63	C	SCX 1 to SCX 877	New water tap and steady post		Jan. 63 to Jun. 63	B	CBL 1 to CBL 61	Starter ring with hardened teeth tips		Jun. 63 to Feb. 64	C	CCL 1 to CCL 101	Handbrake warning lamp
			Master cyl. - bracket bolted on enclosed crankcase breather					Master cyl. - bracket bolted on enclosed crankcase breather					
			8:1 C/R pistons for certain cars only					Wax filled thermostat					
			Front wing tensioner stay					Deletion of camshaft bushes					
			Deletion of camshaft bushes					Stainless steel wheel discs					
Wax filled thermostat		Modified twin S. U. fuel pumps											
Stainless steel wheel discs													
May 63 to Oct. 63	D	SDW 1 to SDW 601	Windscreen wiper stop					Windscreen wiper stop				Fuel pump flexible pipe	
			S.U. carb. float chambers revised						Door seals				
			Fuel pump flexible pipes						Starter relay pos. cable re-routed				
			New door seals						Stronger torus cover springs				

Approximate Delivery dates	Series	Chassis number	Modification	Introduced	Approximate Delivery dates	Series	Chassis number	Modification	Introduced																													
Jun. 63 to Feb 64 (continued)	C	CCL 1 to CCL 101	Introduction of handbrake pulley (RH cars)					Introduction of solid camshaft	5 AS 39																													
			Ram feed hose re-routed					5 AS 47																														
Feb. 64 to Aug 64	D	CDL 1 to CDL 95	Single bolt seat belt anchorage (USA & Canada)					Improved type crown wheel bolts	5 AS 67																													
			Lucas RB 340 regulator and mounting bracket					Introduction of seamless prop. shaft	5 AS 85																													
			N 16 Y sparking plugs (except USA)					Improved carburettor choke operation	5 AT 20																													
			Choke in reverse lamp circuit					S1 type front silencer	5 AT 32																													
			Wider rear seats					Flatted tappets	5 AT 50																													
			88°C thermostat					Modified carburetters – fuel vapourisation	5 AT 60																													
			Increased bore carburettor vent pipes					Modified method of mounting fast idle cam bracket	5 AT 82																													
			Pre-load prop. shaft centre bearing					Shortened fan extension cone	5 AT 86																													
			Fresh air intake control knob re-positioned					Improved type radiator filter cap seal	5 AT 96																													
			Feb. 61 to Jul. 61 Aug. 61 to Jan. 62					E	CEL 1 to CEL 105	Rear wheels with wider rims			B	5 BV 1 to 5 BV 101 5 BX 2 to 5 BX 100	Strengthened front shock damper casing (new mt'g plate only)	5 BV 1																						
Vented flywheel casing undercover	Modified crankcase to improve cam and tappet lubrication	5 BV 19																																				
Nemag speedometer	Improved type starter motor	5 BV 21																																				
Re-routed steering hoses	Introduction of valve stem packings																																					
New type casting for tappet blocks	Hardened all over bushless rockers and flatted rocker shaft	5 BV 63																																				
Ventilated bell housing	Improved instrument fascia cigar lighter																																					
Jun. 65 to Aug 65	F	CFL 1 to CFL 41	Heat treated chilled iron tappets							Strengthened front shock damper casing (new shock damper bodies)					5 BV 95																							
			Interference fit cylinder liners							Through the frame exhaust (intermediate)					5 BV 99																							
			Modified type scraper ring							Improved choke operation – heat sink					5 BX 52																							
			Aug. 65 to Sep. 65							G					CGL 1 to CGL 29	New fuel pump S.U. type AUF 400 (Home cars)					Waterproof spark plug adaptor	5 BX 54																
								Apr 65 to Dec. 65	B		CSC 1 B to CSC 141 B	Fuel pump with nylon barrier diaphragm										Introduction of petrol tank breather	5 BX 64															
												Heat treated chilled iron tappets										Combined flasher and head lamp flick switch	5 BX 96															
												Interference fit cylinder liners										Introduction of blue instrument lighting																
												New fuel pump S.U. type AUF 400 (Home cars)										Nov. 61 to Nov. 62	C	5 CG 1 to 5 CG 79	Modified type scraper ring				Through the frame exhaust (final)	5 CG 11								
												Nov. 65 to Feb. 66													C				CSC 1 C to CSC 19 C							Introduction of handbrake warning light		
																														Sep. 59 to Jul. 60 Aug. 60 to Feb. 61						A	5 AS 1 to 5 AS 101 5 AT 2 to 5 AT 100	Sealed thermal delay switch
Engine vibration cushion fitted	5 AS 3	Clevis pin material change, front brakes		5 CG 33																																		
Improved throttle control linkage (LH cars)		Improved coolant and heater hoses		5 CG 47																																		
Sep. 59 to Jul. 60 Aug. 60 to Feb. 61	A	5 AS 1 to 5 AS 101 5 AT 2 to 5 AT 100																																				

The first series of these cars were included with the Standard Saloons and identified by the letter 'C' following the chassis number.

Rolls-Royce Phantom V

Sep. 59 to Jul. 60 Aug. 60 to Feb. 61	A	5 AS 1 to 5 AS 101 5 AT 2 to 5 AT 100	Sealed thermal delay switch	5 AS 3					
			Engine vibration cushion fitted						
			Improved throttle control linkage (LH cars)						

ROLLS-ROYCE

Approximate Delivery dates	Series	Chassis number	Modification	Introduced
Nov. 61 to Nov. 62 (continued)	C	5CG 1 to 5CG 79	Introduction of totally enclosed crankcase breathing (LH cars only)	5 LCG 65
			Additional washer on bell crank lever inter. brake system (LH cars only)	5 LCG 75
			Revised timing gear oil jet Lighter steering (LH cars only)	5 LCG 79
			Sealed beam light unit Fibreglass air silencer	
Sep. 62 to Mar. 64	A	5VA 1 to 5 VA 123	Handbrake warning lamp	5 LCG 79
			Starter ring with hardened teeth tips	
			Enclosed crankcase breather	
			Wax filled thermostat	
			Deletion of camshaft bushes	
Nov. 63 to Apr. 64	B	5VB 1 to 5 VB 51	Fuel pump flexible pipes	5 LCG 79
			Stronger torus cover spring	
			New refrigeration compressor mounting bracket	
			Ram feed hose re-routed	
			Lucas RB 340 regulator and mounting bracket	
			N 16 Y sparking plugs (except USA)	
Apr. 64 to Oct. 64	C	5VC 1 to 5 VC 51	Stainless steel exhaust	5 LCG 79
			88°C thermostat	
			Increased bore carburetter vent pipes	
			Pre-load prop. shaft centre bearing	
			Vented flywheel casing undercover	
Sep. 64 to Sep. 65	D	5VD 1 to 5 VD 101	Dimmer relay rear lamps	5 LCG 79
			Nemag speedometer	
			Steering hoses re-routed	
			New type casting for tappet blocks	
			Ventilated bell housing	
			Additional heater matrix with revised piping	
Sep. 65 to Mar. 66	E	5VE 1 to 5 VE 51	Fuel pump with nylon barrier diaphragm	5 LCG 79
			New fuel pump S.U. type AUF 400 (Home cars)	
			Interference fit cylinder liners	
			Modified type scraper rings	
Mar. 66 to Apr. 68	F	5VF 1 to 5 VF 183	Heat treated chilled iron tappets	5 LCG 79
			New fuel pump S.U. type AUF 400 (All cars)	

Rolls-Royce and Bentley

Silver Shadow
Silver Shadow II
Silver Wraith II
T Series
T2
Corniche
Phantom VI
Camargue

1965 to 1976
1976 to 1980
1976 to 1980
1965 to 1976
1976 to 1980
1971 to date
1968 to date
1975 to date

Note:

All coachbuilt cars were denoted by the prefix C (e.g. CRX) up to car serial number CRX 6646. Convertible cars produced after CRX 6646 however, are denoted by the prefix D (e.g. DRX), while two-door saloons continue to be denoted by the prefix C.

The first letter of the car serial number denotes the body styling:

S Standard saloon
(Standard sedan in the USA)
C Two-door saloon
(Two-door coupe in the USA)
D Convertible
L Long wheelbase saloon
(Long wheelbase formal sedan in the USA)
P Phantom VI
J Camargue

The second letter differentiates Silver Shadow motor cars from the Bentley T Series:

R Rolls-Royce
B Bentley

The third letter denotes whether the car is left or right-hand drive:

X Left-hand drive (not applicable to North American cars after 1972)
H Right-hand drive
A North America 1972 model year
B North America 1973 model year
C North America 1974 model year
D North America 1975 model year
E North America 1976 model year
F North America 1977 model year
G North America 1978 model year
K North America 1979 model year
L North America 1980 model year

In addition, a letter 'C' is used as a suffix letter after the car serial number to indicate that the vehicle has been produced to the 1980 Californian specification (e.g. SRL 39754 C).

ROLLS-ROYCE AND BENTLEY

Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification	
Rolls-Royce Phantom VI			All cars 1965 to 1980 except Phantom VI			
April 1968	4108	1st Phantom VI	Sept. 1965	1001		
	4636	Anti-theft ignition coil		1060	Harmonic damper to crossmember	
	4874	Last Phantom VI prior to GM 400 gearbox and all power brakes		1365	5/8 in. dia. heating system	
		1467		Lighter brake pedal		
				1740	Steel accumulator casing	
Feb. 1978	PGH 101	Introduction of Phantom VI with GM 400 gearbox and all power brakes Last Phantom VI prior to vehicle identification numbers (VIN)	Aug. 1966	2000		
				2499	Chilled iron tappets	
	2639			Stiffened tappet cover		
	2641			Starter disconnected from split parking		
	2832			88°C thermostat		
					2951	Drain hole in starter motor
				Oct. 1967	3000	
					3000	Saginaw steering pump all cars
					3034	Ankle freezer deleted from front passenger compartment
					3253	Breather on gearbox actuator
		3369	New boot lid seal			
		Apr. 1968	3508	Additional drain holes in body		
			3552	Fixed quarter light		
			3969	Reverse gear lock relay deleted		
			4000			
			4084	Brake linkage pivot pins		
		5192	4129	Simpler sealing in rear rams		
			4316	Stiffened bell housing		
			4386	Thicker battery cable		
			4469	Revised handbrake		
			4483	All cars - GM 400 transmission		
		5512	4874	No cars produced after 4874 until 5001		
			5192	New alternator fan		
			5612	New locking strip, side steering levers		
			5603	No cars produced after 5603 until 6000		
			Mar. 1968	6000		
		6300		Viscous coupling on fan		
		6300		New windscreen washer		
		6429		Higher steering ratio		
		6545		Hub yoke nut with higher tightening torque		
		6725		Inhibitor tablets in fuel tank		
		6771		Flat ledge rim road wheels		
		6792	All bodies to FSS spec.			
			6996	Bleed valve in 'G' valve		
		Aug. 1969	7000			
			7162	Strengthened accumulator clamping ring		
			7209	Longer bonnet locating dowels		
			7318	Split pin in steering box		
			7325	Swing needle carburettors		
			7404	Front height control deleted		
			7500	A. C. U. on all cars		
			7500	C. A. V. alternator		
			7500	Permanent magnet wiper motor		
			7532	Steel fan cowl		

Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification
	7600	Modified battery cover		11466	Long stroke dampers
	7620	Stainless exhaust		11501	17.5:1 steering ratio
	7660	Strengthened handbrake caliper		11600	Mk V speedometer head
	7694	Trinorne petrol tanks		11690	Aluminium door lock roller
	7824	15 lb sq/in. relief header tank		11792	Ashtray in top roll
	7850	Hot idle compensator		11800	Larger tappets housing brake pump
	7904	Modified hazard warning switch		11882	1971 package deal
	7917	Rigid pump to accumulator pipes		11882	New switchbox casing
Dec 1969	8000			11900	Press-in wheel studs
	8000	Modified indicator switch		11970	Modified height control valve
	8101	Repositioned sill control rods	Nov. 1971	12000	
	8200	Hardened seat in accumulator		12000	Improved rear seat
	8222	Smaller steering wheel		12380	Dagenite white top battery (except USA)
	8254	Flexible hose with stainless cover		12428	Kangol seat belts (USA only)
	8510	Woodville diaphragm in accumulator		12481	New door striker plate
	8532	Ankle freezer deleted, right-hand		12490	Rigid pipes 0.375 in. O.D. pump to accumulator
	8569	Asymetric alternator fan		12566	Tudor windscreen washer bottle
	8601	Increased clearance seat to console		12657	New piston ring material
	8742	6¾ litre engine		12720	New windscreen wiper and panel switch
	8861	No cars produced after 8861 until 9001		12728	Rofan alternator belt
June 1970	9001			12734	Corniche compliant front suspension
	9001	Additional radio suppression		12760	Improved controls labelling
	9113	Spigotted road wheels		12800	Nylon ball in accumulator deleted
	9131	Wick in battery box		12858	Modified expansion tank
	9200	European suspension – all but USA		12888	Simplified radio mounting
	9240	Anti-roll bar on coachbuilt			
	9380	New brake calipers	Feb. 1972	13000	Rofan fan belts
	9393	Increased height control sensitivity		13000	New distributor advance for full emission control engines
	9400	Whites speedometer drive		13051	Phillips double cone speaker
	9577	New windscreen wiper box		13178	Spherical faced cam follower
	9584	Steel distribution valve		13326	Compliant front suspension (all cars)
	9630	New front seat mechanism		13485	1972 electrical package deal
	9658	Centralised door locking		13754	Lighter brake pedal (Corniche)
	9678	New 'O' ring in brake pump		13861	Weakener cut-off switch in choke hsg.
	9770	All coachbuilt cars to Corniche specification		13880	New rear calipers (export Corniche)
	9898	Trico windscreen washer		13922	
	9900	New camshaft			
	9912	Strengthened torque arm	Sept. 1972	14000	Stale air outlet
	9936	New petrol pipe clip		14087	Improved speed control connection
Jan. 1971	10000			14122	Silastic seal on valve coilets
	10000	Raw edge fan belts		14198	New heater tap hoses
	10245	Terylene fan belts		14472	Smaller air silencer
	10322	Speed control optional		14543	Introduction of Camargue
	10346	Window in battery box		14674	Steering column heat shield
	10400	Wash-wipe system		14746	Metric calipers M170 pads (coachbuilt)
	10500	Ventilated front wheel discs		14889	1973 Detox regulations
	10550	Improved VHF suppression		14954	Modified hydraulic fluid reservoir
	10600	Balanced rotor and vented distributor		14980	
	10851	Triangle levers to clear exhaust	Feb. 1973	15000	Larger brake 'On' stop (American saloon)
June 1971	11000			15059	Actuator vent into heater duct
	11130	Green brake fluid		15302	Improved door hanging (Corniche)
	11155	Lighter brake pedal (USA & Canada)		15487	¼ in. UNF accelerator pedal clamping bolt
	11183	Modified distributor		15630	Castrol RR363 hydraulic fluid
	11200	1.2:1 fan (improved hoses)		15638	

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Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification
	15815	Vented front discs M170 pads (LWB)		18436	Improved carburetter T piece (SWB)
	15854	Lighter brake pedal		18525	Elimination of overload on fuse 5 (SWB)
	15855	H/Lamp wash/wipe (Swedish cars)		18552	Vinyl top dressing (4 door saloon)
	15890	Increased silent padding (Saloon OTA)		18563	1974 package phase 1 – wide track (Corniche)
	15941	15" timing marks		18626	Softer engine mountings (Camargue)
	15950	All vented front brake discs M170 pads		18627	FD crossmember with through bolts
June 1973	16000			18670	Radiator shell mounting bolts USA (SWB)
	16000	Headrest fitting in seat back (approx. Std.)		18836	Improved brake disc crimping (standard)
	16079	Foot operated parking brake LH		18865	KPH speedo's Australia (SWB)
	16130	90: 1 sensitivity HC system		18878	Improved brake disc crmping (convertible)
	16174	1973 package steering column		18935	Improved brake disc crimping (Corniche saloon)
	16214	1973 package deal	June 1974	19000	
	16252	Alloy spring pot cover		19037	Improved mascot (LWB)
	16458	Improved speedometer cable (saloon)		19063	Improved brake disc crimping (LWB)
	16503	Blue spot tape player		19076	KPH speedo's Australia (LWB)
	16573	Polyester woodwork – Corniche		19088	Pioneer QP444 tape player (Camargue)
	16576	Improved speedometer cable (coachbuilt)		19094	Throttle levers (Camargue)
	16600	Strengthened torque arm bkt (approx.)		19121	Repositioned G valve screw (LWB)
	16657	Deeper fan spigot (LWB)		19201	Repositioned G valve screw (SWB)
	16666	Compliant side steering lever (saloon)		19232	Repositioned G valve screw (coachbuilt)
	16672	Improved front engine cover (LWB)		19289	KPH speedo's Australia (coachbuilt)
	16685	Plastic bulls-eye (LWB)		19378	Preservative coated brake discs (LWB)
	16699	Hydraulic anti-surge baffle		19419	Preservative coated brake discs (coachbuilt)
	16877	Elimination of overload on fuse 5		19443	Softer engine mountings (LWB)
	16877	Vinyl top dressing (LWB)		19498	Australian type top roll to all SWB
	16928	FD crossmember with through bolts (LWB)		19535	Softer seat for starter interlock (LWB)
Oct. 1973	17000			19577	Improved mascot location
	17056	Oil hang-up mod (convertible)		19577	Long wheelbase non-division HR70HR15
	17072	Carpets with Velcro except LWB		19605	Australian top roll to all LWB
	17100	Compliant side steering lever (Corniche)		19615	Preservative coated brake discs (SWB)
	17270	Oil hang-up mod (Corniche saloon)		19640	Long wheelbase division HR70HR15
	17381	New fuel pipe run		19688	Device to prevent premature illumination of brake fluid warning light (LWB)
	17408	Additional dashboard drain		19673	Shorter wheel studs (Camargue)
	17509	Deletion of throttle stop (Corniche)		19700	New hoses (brake)
	17515	1974 Detox regs. (Corniche)		19731	Pioneer QP444 tape player (coachbuilt)
	17518	Mirror, s/control, tape, h/rest (standard)		19741	First Solex and Opus (Camargue)
	17567	Deletion of key warning buzzer (OTA Corniche)		19754	Pioneer QP444 tape player (LWB)
	17571	Deletion of throttle stop (standard)		19800	New switch diaphragm
	17619	New Bosch radio		19893	Softer seat for starter interlock (SWB)
	17629	1974 Detox regs. (Saloon)	Nov. 1974	20000	
	17672	Deletion of key warning buzzer (OTA saloon)		20012	Shorter wheel studs (LWB)
	17768	Oil hang-up mod (standard)		20019	Rocker type companion switch
	17885	Deletion of charging plug		20058	Pioneer QP444 tape player (SWB)
	17919	Deletion of two level lighting (Corniche)		20120	Shorter wheel studs (coachbuilt)
	17990	Deeper fan spigot (Corniche)		20171	Centre exit manifold/catalyst (coachbuilt)
Feb. 1974	18000			20181	Shorter wheel studs (SWB)
	18157	Repositioned G valve screw (Camargue)		20200	Improved CDL
	18171	Deeper fan spigot (standard)		20201	Device to prevent premature illumination of brake fluid warning (SWB)
	18227	Improved front engine cover (coachbuilt)		20345	Modded thermostat coil assy (coachbuilt)
	18254	Improved front engine cover (SWB)		20579	Modded thermostat coil assy (LWB)
	18269	1974 package phase 1 – wide track (saloon)		20628	Centre exit manifold/catalyst (LWB)
	18270	Plastic bulls-eyes (saloon)		20665	Modded thermostat assy (SWB)
	18340	Sundry standard (saloon, except UK W Germany & Australia)			

Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification
	20712	Seat belt warning (USA coachbuilt)	Nov. 1975	23000	
	20755	Centre exit manifold/catalyst (SWB)		23024	Steering pump pulley interference fit on shaft
	20797	1975 specification (Japan)		23040	Low fluid washer bottle and washer pump (LWB)
Feb. 1975	21000			23059	1976 USA specification (Corniche) vacuum advance distributor for USA, Australia and Japan
	21104	Halogen bulbs – all LH cars except Sweden & USA		23332	High pressure accumulator switch
	21177	Seat belt warning (USA SWB)		23527	Stiffened 'A' post on Camargue to use Corniche cubby box light switch and door stop
	21324	Modded throttle levers (coachbuilt)		23603	Improved kickdown switch (LWB)
	21366	Modded throttle levers (LWB)		23608	Improved kickdown switch (coachbuilt)
	21441	Modded throttle levers (SWB)		23644	Automatic bulls-eye operation (Camargue)
	21729	Corniche cars (USA) – with automatic air conditioning unit, new fascia/instrument board and fuel vapour emission control	Feb. 1976	24000	Improved expansion valve for automatic ACU
	21933	Prestone UT184 anti-freeze (OTA LWB)		24129	Grooveless front main bearing shells
	21998	Corniche cars (OTA) – with automatic air conditioning unit, new fascia/instrument board and Opus ignition with new plugs		24331	(Japanese coachbuilt) Additional temperature sensing switch and electric cooling fan, Catalytic exhaust and warning buzzer, Exhaust fire shield
June 1975	22000			24482	(Japanese SWB) Additional temperature sensing switch and electric cooling fan, Catalytic exhaust and warning buzzer, Exhaust fire shield
	22073	(LWB) deletion of master cylinder/rear fog lamps. High pressure accumulator switch. High pressure fuel pump – flow. Check valve fuel vapour control (USA)		24500	Combined front lamp with flasher lens (Italian Corniche)
	22088	Frastone anti-freeze UT184 (OTA SWB)		24506	Drivers mirror to EEC regulations (UK Camargue only)
	22118	(SWB) Opus ignition new plugs (OTA) Rear fog lamps (all cars) high pressure accumulator switch/deletion of master cylinder. High pressure pump and fuel flow check valve, fuel emission vapour control (USA cars only)		24806	Drivers mirror to EEC regulations (UK Corniche only)
	22192	1976 USA Camargue specification	June 1976	25000	Engine mounted speed control bellows (all cars)
	22415	Smaller capacity accumulator sphere (SWB)		25188	Date of manufacture plate fitted to dash (Japanese coachbuilt)
	22448	Self cancelling door locks (Camargue)		25328	Provision of child restraint anchorages (Australian Corniche)
	22490	1976 USA SWB specification		25556	Improved quarter electric window lift (Corniche convertible)
	22503	1976 USA LWB specification, smaller capacity accumulator sphere (LWB USA – Japan – Australia)		25565	1976 regulations specification changes (SWB, USA and Canada)
	22572	Vacuum advance distributor		25596	1976 regulations specification changes (LWB, USA and Canada)
	22583	Corniche coupe DRH UK specification. With automatic air conditioning unit and new fascia/instrument board		25618	Drivers mirror to EEC regulations (Camargue to EEC countries, except UK)
	22587	Smaller capacity accumulator sphere (Camargue)		25623	Provision of child restraint anchorages (Australian Camargue)
	22600	Vacuum advance distributor (SWB USA – Japan – Australia)		25625	1976 regulations specification changes (SWB, all countries other than USA and Canada)
	22648	Corniche saloon CRH UK specification. With automatic air conditioning unit and new fascia/instrument board		25741	1976 regulations specification changes (LWB, all countries other than USA and Canada)
	22673	Opus ignition. New plugs (OTA LWB)		25968	1976 regulations specification changes (Corniche convertible to all countries)
	22781	Improved window lift motor limit switches (Corniche only)			
	22847	Low fluid washer bottle and improved pump (Corniche)	Aug. 1976	26000	
	22939	Low fluid washer bottle and improved pump (SWB)		26159	Improved catch for petrol filler box (Camargue fuel integrity cars only)

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Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification
	26706	Japanese regulation door mounted mirror (Japanese Camargue only)		31885 31961	Michelin tyres fitted (NA cars) Improved radiator matrix (Camargue)
	26708	Last of the Shadow I series motor cars No cars produced after 26708 until 30001		31962	Improved throttle progression (LH Camargue NA and Japan) Speedometer wired through No. 2 fuse (Camargue)
Nov. 1976	30001	Introduction of Silver Shadow II series and Bentley T2 motor cars Improved gear and output shaft operation on auto ACU controls Simplified installation of otter switch Improved run of cables US radiator matrix used on Japanese Corniche cars 4-way window lift circuit breaker (4 door cars) New boot handle (German 4 door cars) EEC drivers mirror (continental EEC countries) 75 amp alternator (Corniche) New exterior door handles (4 door cars) 1st Silver Wraith II (non-division) Coolant pump seal fitted into housing with sealant	Oct 1977	32000 32028 32035 32036 32101	New ram seals (Corniche) SY steering wheel fitted Goetz rack pinion seal (Camargue) Lengthened fuel filler hose (NA Camargue) Specified poundage reduced on front springs, extra packing washer to rear springs (OTA Camargue) Tectyl coated accumulator/frame hoses (Camargue) Screenwash priming valve and improved motor (Corniche)
	30008			32176	Packing washer under front suspension bump stop (Camargue)
	30012			32180	New speed control bellows (Camargue)
	30041			32204	Lengthened, beaded fuel tank filler tube (NA Corniche only)
	30042			32212	10/20 glass (Camargue)
	30083			32269	Plain washers to gearchange micro-switches (Corniche)
	30300			32274	New assembly distributor and coil (Camargue)
	30446	New mounting bush for Menasco units (NA cars)		32285	Lengthened, beaded fuel tank filler tube (NA SWB only)
	30827	Modified Davall EWL clutch (UK Corniche)		32328	Improved fuel vapour rollover valve
	30886	1st Silver Wraith II (division)		32330	Spansil fuel tank float fitted (Corniche)
	30902	Modified Davall EWL clutch (NA Corniche)		32337	Improved ACU fan and compressor fuse carrier (Camargue)
	30987	Air-cored instruments Positive seal on petrol gauge		32394	Lengthened, beaded fuel filler tube (NA LWB only)
June 1977	31000			32408	Spansil fuel tank float fitted (LWB)
	31113	Strengthened door hinge plates (Corniche)		32414	Improved radiator matrix (Corniche)
	31130	Decreased hood closing tension		32433	Improved head restraint escutcheon
	31142	Side marker lamps deleted (OTA LWB)		32443	Screenwash priming valve and improved motor (SWB)
	31337	Side marker lamps deleted (OTA SWB)		32449	Plain washers to gearchange micro-switches (SWB)
	31363	Strengthened door hinge plates (Camargue)		32484	Reduced run-out on brake discs
	31386	RR tested HIF7 carburetter floats		32485	Goetz rack pinion seal (Corniche)
	31389	New rear ram seals		32488	Lengthened fuel filler hose (NA convertibles only)
	31411	Improved water pump seal		32500	Additional clip on choke solenoid wiring to prevent chafing
	31497	Radiused radiator shell (W German Camargue only)		32554	Improved throttle progression (NA and Japan LH Corniche)
	31572	Michelin tyres fitted (NA Camargue)		32555	Fuel vapour valve fitted
	31643	Modified Davall EWL clutch (Camargue)			Additional hazard warning lights fitted (W Euro. Corniche)
	31702	Protective sleeve fitted on steering hose		32563	Improved fuel vapour rollover valve
	31742	Lengthened, beaded fuel tank filler tube (NA Camargue)		32631	Air diverter valve fitted (Australian Corniche)
	31768	Improved adjustment of lower quantity flap			
	31839	Plain washers to gearchange micro-switches (Camargue)			
	31876	Screenwash priming valve and improved motor (Camargue)			
	31877	Spansil fuel tank float (Camargue)			
	31879	Improved fuel vapour roll-over valve			
	31882	Fuel vapour valve Additional hazard warning light (W Euro. Camargue)			

Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification
	32633	SY steering wheel fitted (Corniche)	Apr. 1978	34000	
	32635	Packing washer under front suspension bump stop (Corniche)		34000	Improved Dzús fuse cover fastener (SWB)
	32653	Spanoil fuel tank float fitted (SWB)		34050	Improved Dzús fuse cover fastener (SWB)
	32708	Improved carburettor floats (Corniche)		34100	Steel washer deleted from sub-frame mounts
	32709	New assembly distributor and coil (Corniche)		34127	Tectyl coated accumulator/frame hoses (SWB)
	32712	Lengthened fuel filler hose (NA Corniche)		34174	Specified poundage reduced on front springs, extra packing washer under rear springs (OTA SWB)
	32716	Bosch relays in gearchange actuator (Camargue)		34187	New homologation plate (Italian cars)
	32750	Upated EWL motors (SWB)		34301	Specified poundage reduced on front springs, extra packing washer under rear springs (OTA LWB)
	32772	Upated EWL motors (LWB)		34310	New speed control bellows (LWB)
	32790	Improved Dzús fuse cover fastener (Corniche)		34380	New speed control bellows (SWB)
	32795	Tectyl coating on accumulator/frame hoses (Corniche)		34396	New speed control bellows (Corniche)
	32796	New door frames and mirrors (Camargue)		34486	Improved accumulator diaphragms
	32810	Improved throttle progression (NA & Japan LH SWB)		34510	Gearchange actuator, held in Park unless ignition on
	32852	Improved throttle progression (NA & Japan LH LWB)		34573	1978 electrical package, including headlamp wash/wipe
	32859	Specified poundage reduced on front springs, extra packing washer under rear springs (OTA LWB)	34599	New wormshaft and motor in gearchange actuator	
	32873	Additional hazard warning light (LWB)	34715	New arrangement rack and pinion steering gear including modified inner tubes and end covers	
	32905	Loctite used on cylinder head core plugs	34740	New Repa front seat belts	
	32910	Improved radiator matrix (SWB & LWB)	Aug. 1978	35000	
	32934	Lengthened fuel filler hose (NA LWB)		35320	Re-styled mounting bracket for centre console
	32948	Modified boot lid handles to meet EEC regulations		35380	New Dunlop steel braced tyres
	32975	Additional hazard warning light (SWB)		35427	New assembly tool kit
				35430	EGR solenoid deleted (new pipe)
				35488	Rear balance pipe deleted
				35512	New hydraulic reservoir
Jan. 1978	33000		35630	Re location of water tap	
	33000	New temperature sensor wheel for ACU	35630	Re-styled mascot	
	33024	Packing washer under front suspension bump stop. Fuel vapour valve fitted (W Euro LWB)	35834	New rear pads (Mintex) and calipers	
	33097	Improved carburettor floats (LWB)		New parking brake material	
	33160	Revised positioning of passenger door mirror		New front pads and calipers together with new 'M' springs	
	33167	Loctite used on crankcase core plugs	35889	Reduced run-out tolerance on brake discs	
	33171	Air diverter valve fitted (Australian LWB)			
	33174	Improved Dzús fuse cover fastener (LWB)			
	33187	New assembly direction indicator switch (Camargue)	Nov. 1978	36000	
	33217	Goetz rack pinion seal (SWB & LWB)	36035	1979 model year gearbox	
	33252	Tectyl coating on accumulator/frame hoses (LWB)	36179	Metric bolts to flexplate	
	33299	Improved EWL motor sealing	36350	Improved coolant radiator	
	33340	Revised brake light switch setting method	36371	Improved design of radiator tank seam	
	33526	Washer under bump stop on front suspension (SWB)	36581	Revised wiper motor mounting	
	33633	Lengthened fuel filler hose (NA SWB)	36586	New door assembly courtesy light switch	
	33663	Air diverter valve fitted (Australian SWB)	36670	New steering column heat shield	
	33809	New headlamps to suit improved wash/wipe system	36678	Single leg EWL motor	
	33880	Speedometer wired through ignition	36705	Revised speedo mounts	
	33997	New adapter for bumper mounting	36705	New assembly boot light switch (LWB)	
			36718	Bosch relays in gearchange actuator (LWB)	
			36806	Improved fuel cooler (Japan and USA)	
			36833	Bosch relays in gearchange actuator (SWB)	
			36877	New assembly boot light switch (SWB)	

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Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification
	36938 36963	Lower poundage front road springs Improved ACU fan and compressor fuse carrier (4 door cars)		39981	Two nine-way sockets replace one twenty-way socket on gearbox actuator loom (4 door LH)
Apr. 1979	37000 37000 37027 37034 37141 37170 37173 37260 37300 37325 37429 37443 37570 37663 37735 37785 37766 37811 37903 37948	Improved header tank with additional baffles Pioneer KP292 tape player (LWB) Discharge hose and silencer for ACU compressor Improved accumulator diaphragms Lucas dip switch replaces Delco switch New fan speed module mounting bracket Silencers fitted to ACU compressor discharge hose (USA only) Redesigned shaft and lever gearbox actuator Pioneer KP292 tape player Redesigned CDI solenoid, corrosion resistant CDL plungers Stainless steel exhaust New assembly direction indicator switch Positive drive anti-streak wiper mechanism (LHD) New outside temp. sensor (LWB) Improved petrol pump performance (OTA) New outside temp. sensor (SWB) Modified stop lamp switch Modified window lift motors with increased corrosion resistance Positive drive anti-streak wiper mechanism (RHD)	Mar. 1980	40000 40194 40244 40245 40253 40271 40341 40542 40714 40719 40748 40768 40773 40836 40875	More accurate ACU compressor ambient cut-out switch (SWB NA) More accurate ACU compressor ambient cut-out switch (SWB RH) More accurate ACU compressor ambient cut-out switch (SWB LH) Axle pinion oil seals replaced (LWB) More accurate ACU compressor ambient cut-out switch (SWB LH) Axle pinion oil seals replaced (SWB) Starter relay – stainless steel armature pull-off spring (4 door LH) New ice warning sensor (SWB) Longer Bosch Frankfurt six button radio (SWB) Improved otter switch for air silencer elbow New ice warning sensor (LWB) Longer Bosch Frankfurt six button radio (LWB) Two nine-way sockets replace one twenty-way socket on gearbox actuator loom (4 door RH) New brake hoses and heat shields (4 door Japan and NA)
Sept. 1979	38000 38085 38100 38222 38352 38536 38659 38792 38916 38952 38972 38984	Deletion of floor temp. sensor (Japanese cars) New loudspeakers (all cars) Extra heatshield for RH catalyst (NA and Japan) Corrosion resistant starter relay – neoprene dipped Revised throttle linkage to cure cold stall (OTA) New speedo to comply with FMV SS 127 New Portescap ACU actuator Metric steering pump (LWB) New radio balance potentiometer Improved cotter for inlet and exhaust valves L410B engine	June 1980	41000 41000 41191 41385 41420 41557 41571 41592 41686	Improved torque arm mounts Improved wiper wheelboxes New feed hose steering pump to rack (LWB) New feed hose steering pump to rack (SWB) Hot box tested brake pumps (4 door cars) Lock tab for oil pick-up setscrews Revised throttle progression (4 door NA) Improved cooling fan fastening (LWB NA) Last of the Shadow II series motor cars
Nov 1979	39000 39000 39400 39458 39500 39524 39639 39748 39976	Improved toproll adhesive capable of withstanding higher temperatures Loctite 225 introduced on threads of steering rack end cover seal Modification to GM400 gearbox (sprag clutch) New steering rack incorporating lock stops Stiffener applied to rear bumper side mouldings Metric steering pump (SWB) New valve guides Improved Girling suspension dampers New Kangol seat belts (NA and Japan)			

Approximate Delivery dates	Chassis number	Modification	Approximate Delivery dates	Chassis number	Modification
Mar 1973	50001	Introduction of hydraulic system mineral oil on Corniche and Camargue cars		50546	New height control rod to create a greater standing height (Camargue)
	50003	Reduced run-out tolerance on brake discs		50547	Higher poundage rear spring (Camargue)
	50004	1979 model year gearbox (Corniche)		50550	Restrictor between levelling valve and minimum pressure valve (Corniche)
	50043	New outside temp. sensor (Corniche)		50558	New ice warning sensor (Camargue)
	50050	Bosch relays in gearchange actuator		50569	Revised throttle progression (NA Corniche)
	50085	New assembly boot light switch		50576	Two nine-way sockets replace one twenty-way socket on gearbox actuator loom (Camargue)
	50106	New outside temp. sensor (Camargue)		50582	New feed hose, steering pump to rack (Corniche)
	50106	Self retaining clamp on exhaust grass fire shields (Japanese cars)		50600	Hot box tested brake pumps (2 door cars)
	50112	3 in 1 digital display		50608	Deletion of cruciform mounting bracket
	50139	KP292 Pioneer cassette player (Corniche)		50622	Restrictor between levelling valve and minimum pressure valve (Camargue)
	50139	Improved Girling suspension dampers (Corniche convertible)		50626	Improved cooling fan retention (Corniche)
	50152	Improved ACU fan and compressor fuse carrier (Corniche)		50630	New feed hose, steering pump to rack (Camargue)
	50157	New assembly direction indicator switch (Corniche)		50642	Revised throttle progression (NA Camargue)
	50234	Reintroduction of leather covered steering wheel (Corniche)		50644	Improved cooling fan retention (Camargue)
	50234	New Portescap ACU actuator (Corniche)		50660	Lock tab for oil pick-up setscrews (Corniche)
	50238	Reintroduction of leather covered steering wheel		50673	New tie rod end connections (Corniche)
	50245	More accessible bleed screw for levelling system (Camargue)		50712	Lock tab for oil pick-up setscrews (Camargue)
	50260	New Portescap ACU actuator (Camargue)		50724	New tie rod end connections (Camargue)
	50292	More accessible bleed screw for levelling system (Corniche)		50745	New cigar lighters (Camargue)
	50294	Improved hazard warning switch rod retention (Camargue)		50751	Separation of speed control and stop lamp switches (Corniche)
	50294	Improved hazard warning switch rod retention (Camargue)		50755	Improved oil seal, final drive (Corniche)
	50295	New drop glass seal (Camargue)		50756	Last Corniche prior to Vehicle Identification Numbers (VIN)
	50298	Corrosion resistant wiper motor (Camargue)		50776	Separation of speed control and stop lamp switches (Camargue)
	50311	New steering rack incorporating lock stops (Corniche)			Last Camargue prior to Vehicle Identification Numbers (VIN)
	50313	Improved Girling suspension dampers (Corniche saloon)			
	50334	Metric steering pump (Corniche)			
	50351	Simplified wash/wipe system (Camargue)			
	50352	Metric steering pump (Camargue)			
	50386	Axle pinion oil seals replaced (Corniche)			
	50435	Axle pinion oil seals replaced (Camargue)			
	50446	More accurate ACU compressor ambient cut-out switch (Camargue)			
	50448	More accurate ACU compressor ambient cut-out switch			
	50448	Starter relay-stainless steel armature pull-off spring			
	50448	Longer Bosch Frankfurt six button radio (Corniche)			
	50460	New courtesy light switch (Corniche)			
	50461	Higher poundage rear spring (Corniche)			
	50501	Revised CDL solenoid mounting (Corniche)			
	50504	Longer Bosch Frankfurt six button radio (Camargue)			
	50505	New height control rod to create a greater standing height (Corniche)			
	50521	Two nine-way sockets replace one twenty-way socket on gearbox actuator loom (Corniche)			