Example Paint Booth Filter Agency Operation & Maintenance Plans

The key element of the material outlined below is the facilities willingness to use no visible emissions as an action level for taking corrective measures. If this had not been the case, further monitoring techniques would have been requested.

Example #1
The following parameters should be considered by the permit reviewer when determining what is monitored and the frequency.
Filter Parameters
Filter type: Cartridge Role Bag Other
Material handled:
Moisture problems possible: Yes No
Material corrosive: Yes No
If yes, are acid resistant filter in use: Yes No
Operating temperature (°F):
Air flow (ACFM):
Filter surface area (ft ²):

Monitoring Guidelines

The facility makes a commitment to take timely corrective action during periods of excursion where the indicators are out of range. A corrective action may include an investigation of the reason for the excursion, evaluation of the situation and necessary follow-up action to return operation within the indicator range. An excursion is determined by the averaged discrete data point over a period of time. An excursion does not necessarily indicate a violation of an applicable requirement. If the corrective action measures fail to return the indicators to the appropriate range, the facility will report the exceedance to the department and conduct source testing within 90 days of the exceedance to demonstrate compliance with applicable requirements. If the test demonstrates compliance with emission limits then new indicator ranges must be set for monitoring and the new ranges must be incorporated in the operating permit. If the test demonstrates noncompliance with emission limits, then the facility, within 60 days, proposes a schedule to implement corrective action to bring the source into compliance and demonstrate compliance.

General

Periodic Monitoring is not required during periods of time greater than one day in which the source does not operate.

Daily

• Check and document the paint booth pressure drop. If the pressure drop falls out of the normal operating range, specified by the manufacturer, corrective action will be taken within 8 hours to return the pressure drop to normal.

• Maintain a written record of the observation and any action resulting from the inspection.

Weekly

- Visible emissions shall be observed on a weekly basis to ensure no visible emissions during the material handling operation of the unit. If visible emissions are observed this would be an exceedance not a violation and action will be taken as soon as possible, but no later than 8 hours. If weather conditions prevent the observer from conducting an opacity observation, the observer shall note such conditions on the data observation sheet. At least three attempts shall be made to retake opacity readings at approximately 2 hour intervals throughout the day. If unsuccessful that day due to weather, an observation shall be made the following day.
- Maintain a written record of the observation and any action resulting from the inspection.

Monthly

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the entire system from the filters to the exhaust port.
- If leaks or abnormal conditions are detected the appropriate measures for remediation will be implemented within eight (8) hours.
- Maintain a written record of the inspection and any action resulting from the inspection.

Record Keeping and Reporting

Maintenance and inspection records will be kept for five years and available upon request.

Quality Control

• The filter equipment will be operated and maintained according to the manufacturers recommendations.

Example #2

Weekly

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

Record Keeping and Reporting

Maintenance and inspection records will be kept for five years and available upon request.

Quality Control

The filter equipment will be operated and maintained according to the manufacturers recommendations.