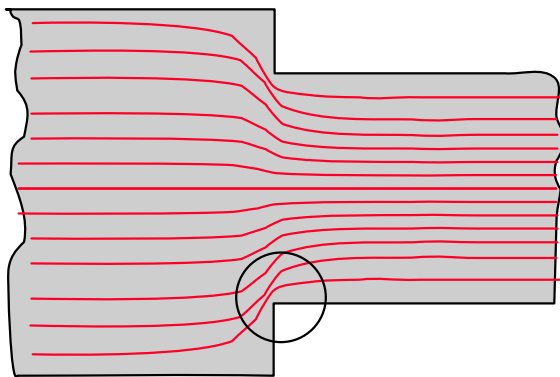
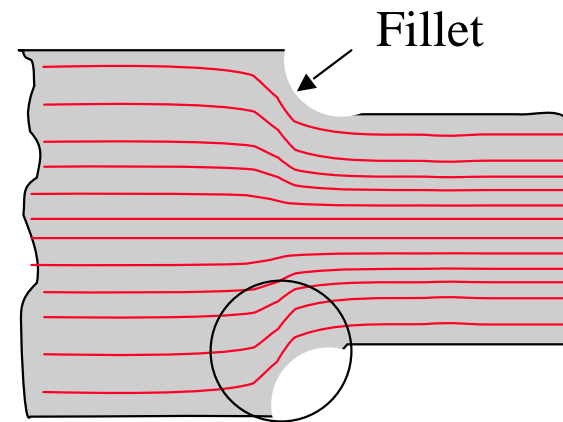


Stress concentration

- Transition of cross sections \longrightarrow High stresses
- More abrupt transition \longrightarrow Higher stresses

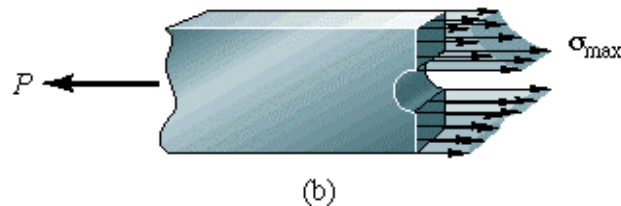
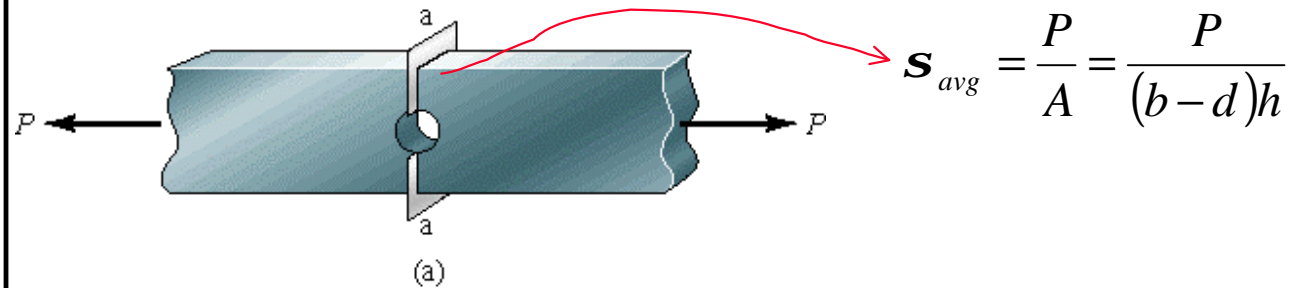


Abrupt change
Stress “flow lines” crowd
High stress concentration



Smother change
“Flow lines” less crowded
Lower stress concentration

- Elementary stress equations don't apply in stress concentrations.



$$S_{max} = K_c S_{avg}$$

Stress concentration factor
from charts

Figure 6.1 Rectangular plate with hole subjected to axial load.

(a) Plate with cross-sectional plane.

(b) Half of plate with stress distribution.

Stress concentration factor

$$K_c$$

- Obtained experimentally, analytically, etc
- Published in charts
- *Geometric* property
- Very important in **brittle** materials
- In ductile materials:
 - Important in *fatigue* calculation.
 - Important if safety is critical.
 - Localized yielding hardens material (strain hardening).
 - Redistributes stress concentration.

Stress Concentrations for Plate with Fillet

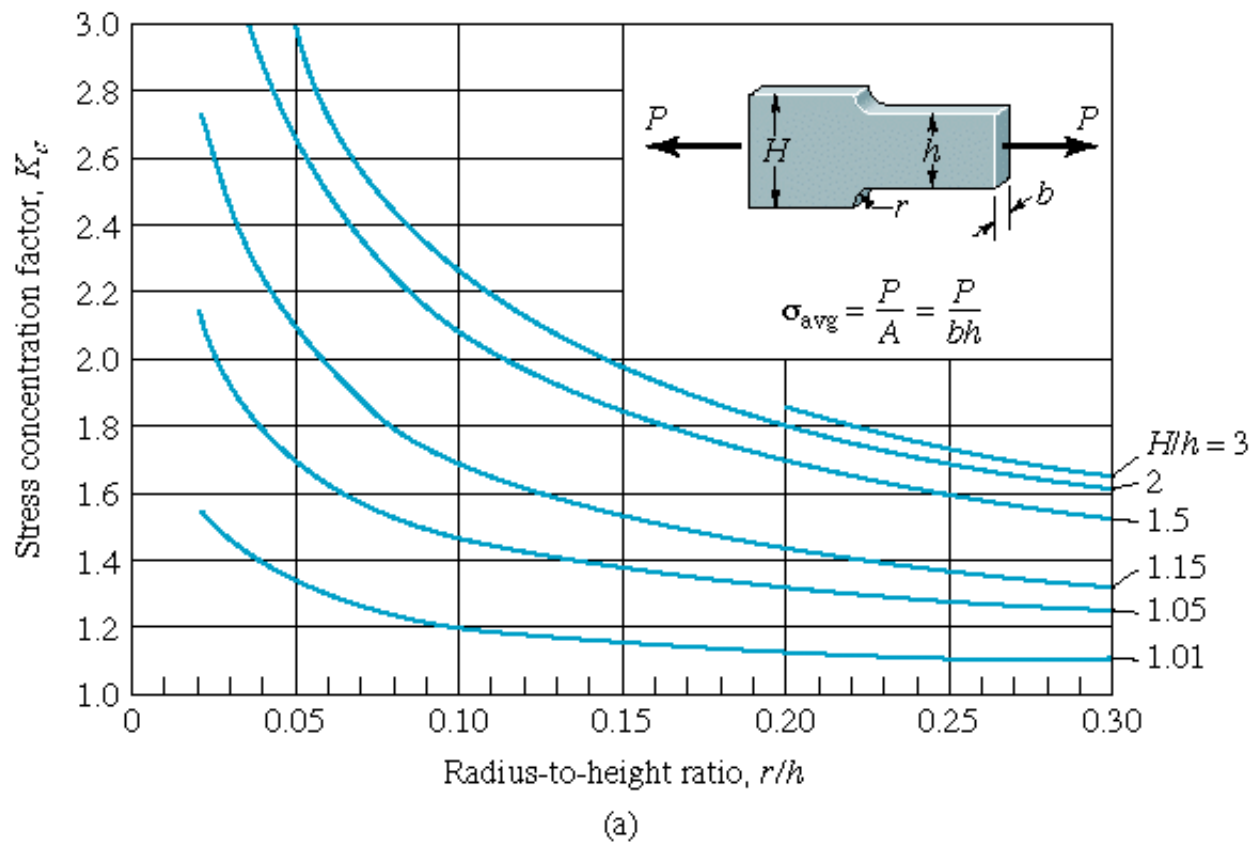


Figure 6.3 Stress concentration factor for rectangular plate with fillet. (a) Axial Load. [Adapted from Collins (1981).]

Text Reference: Figure 6.3, page 223

Stress Concentrations for Plate with Fillet (cont.)

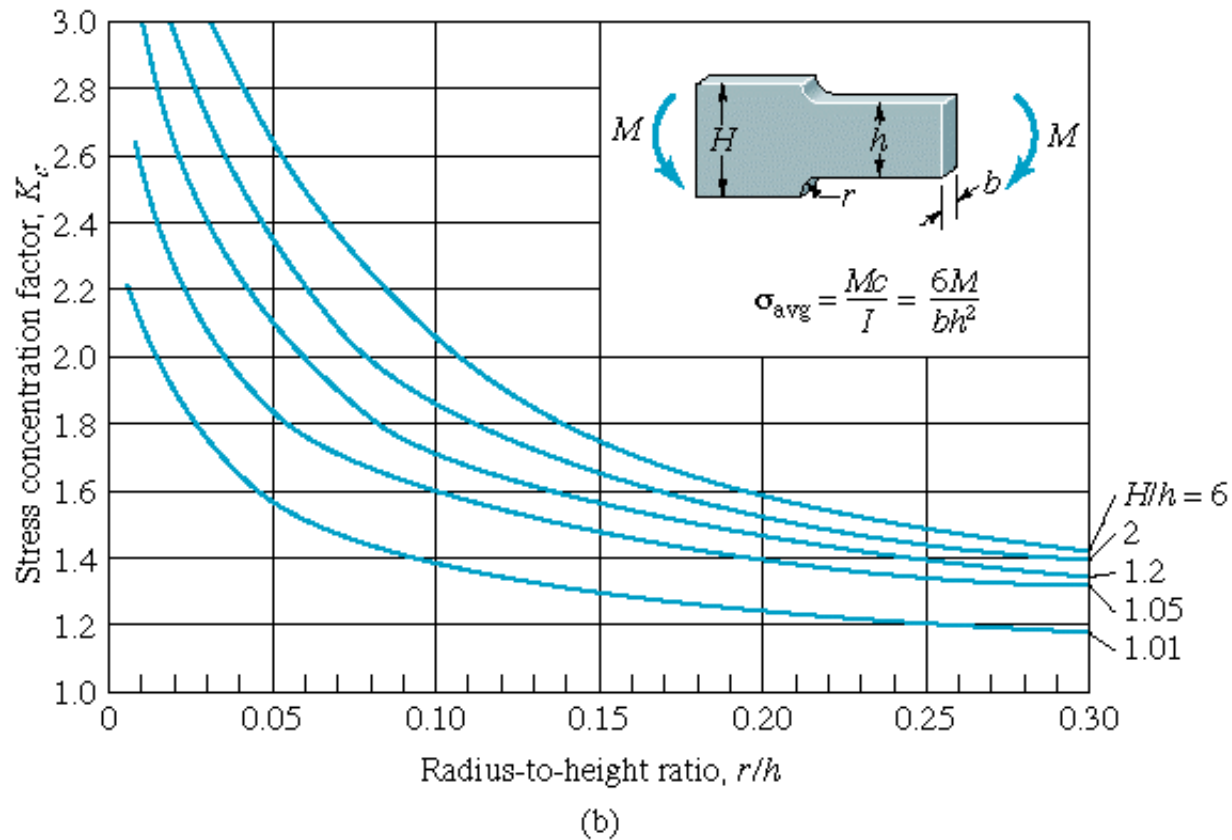


Figure 6.3 Stress concentration factor for rectangular plate with fillet. (b) Bending Load. [Adapted from Collins (1981).]

Text Reference: Figure 6.3, page 223

Stress Concentrations for Plate with Hole

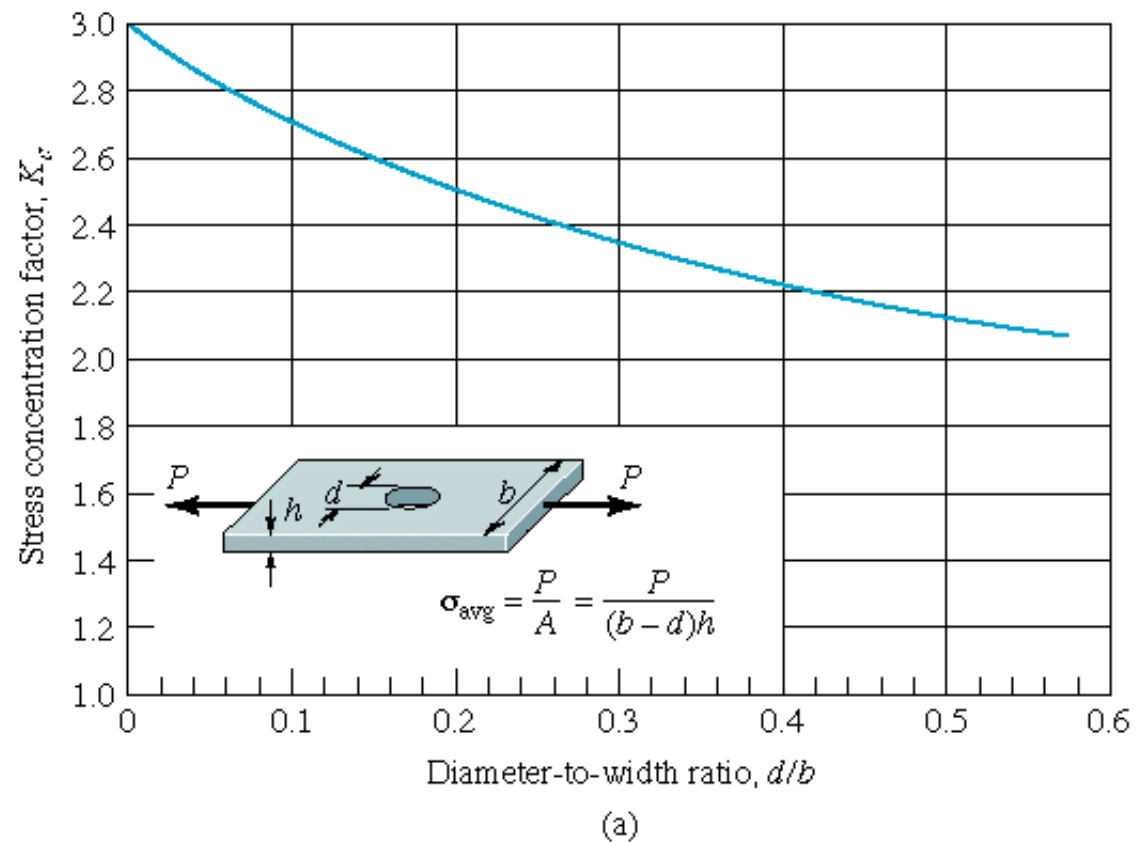


Figure 6.2 Stress concentration factor for rectangular plate with central hole. (a) Axial Load. [Adapted from Collins (1981).]

Text Reference: Figure 6.2, page 222

Stress Concentrations for Plate with Hole (cont.)

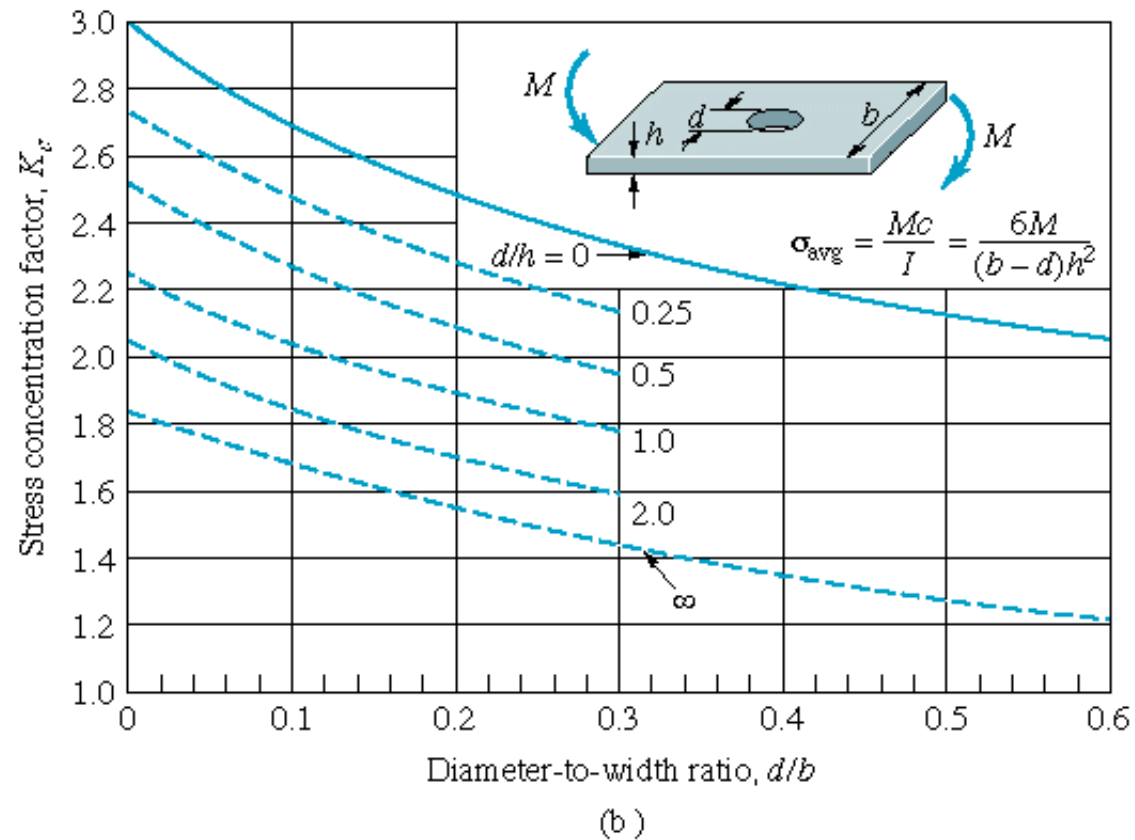


Figure 6.2 Stress concentration factor for rectangular plate with central hole. (b) Bending. [Adapted from Collins (1981).]

Text Reference: Figure 6.2, page 222

Stress Concentrations for Bar with Fillet (cont.)

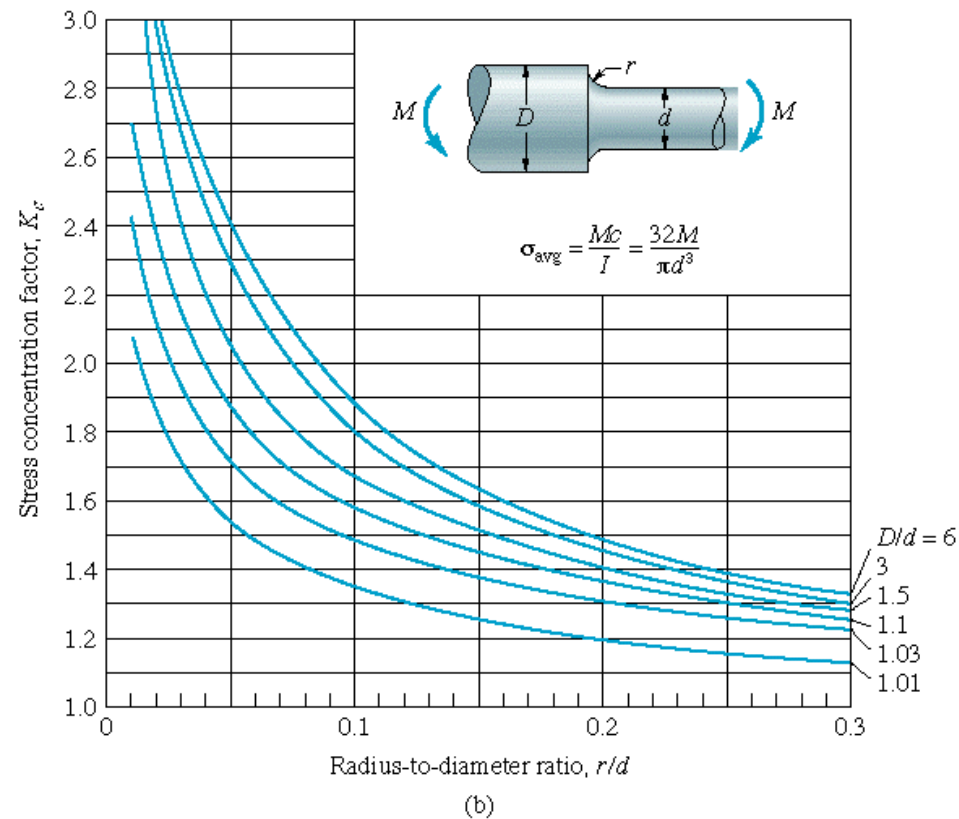


Figure 6.5 Stress concentration factor for round bar with fillet. (b) Bending.
[Adapted from Collins (1981).]

Text Reference: Figure 6.5, page 225

Stress Concentrations for Bar with Fillet (cont.)

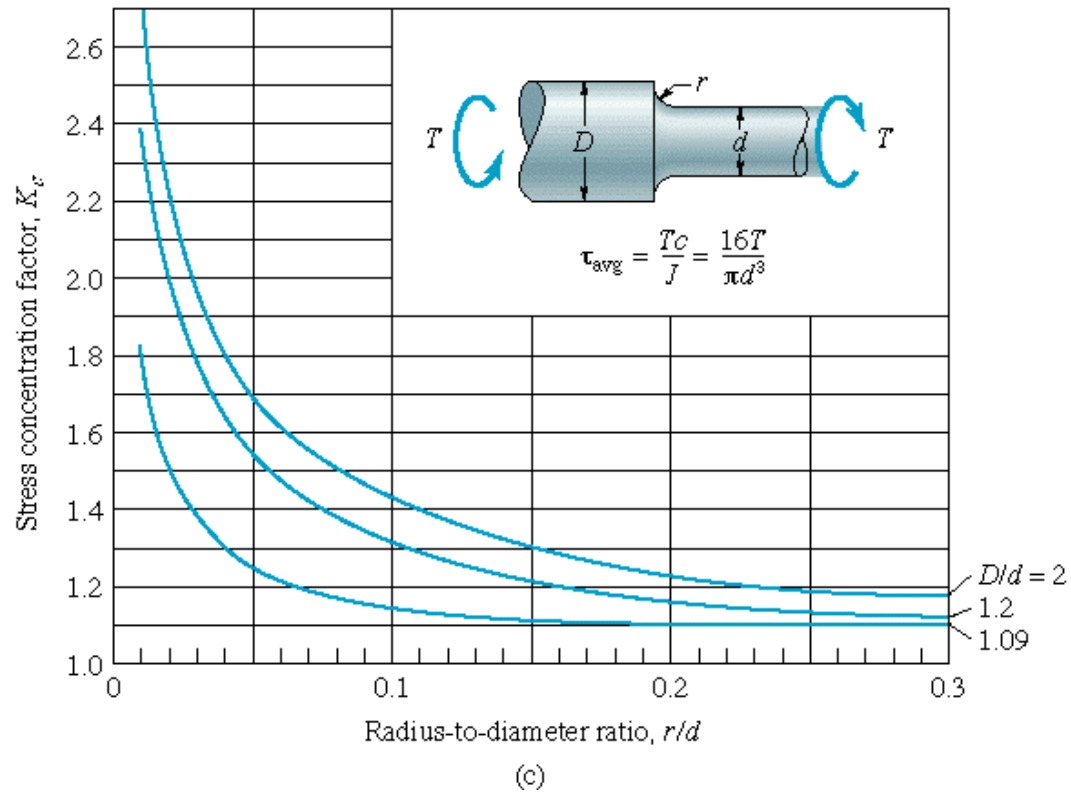


Figure 6.5 Stress concentration factor for round bar with fillet. (c) Torsion.
[Adapted from Collins (1981).]

Text Reference: Figure 6.5, page 225

Stress Concentrations for Bar with Groove (cont.)

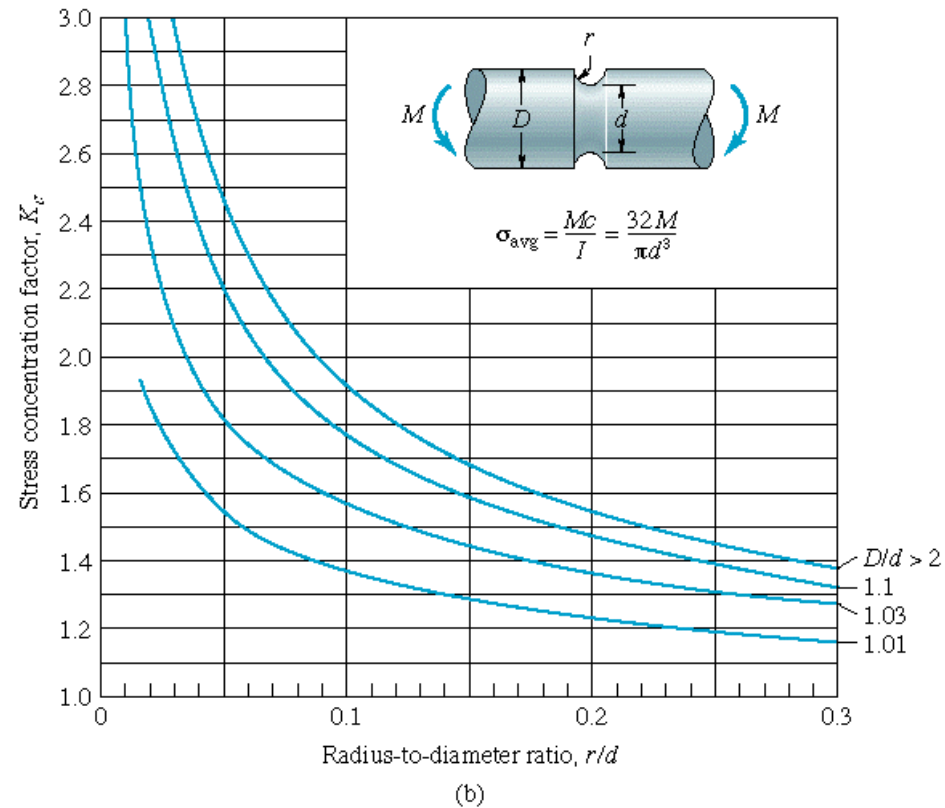


Figure 6.6 Stress concentration factor for round bar with groove. (b) Bending.
[Adapted from Collins (1981).]

Text Reference: Figure 6.6, page 226

Stress Concentrations for Bar with Groove (cont.)

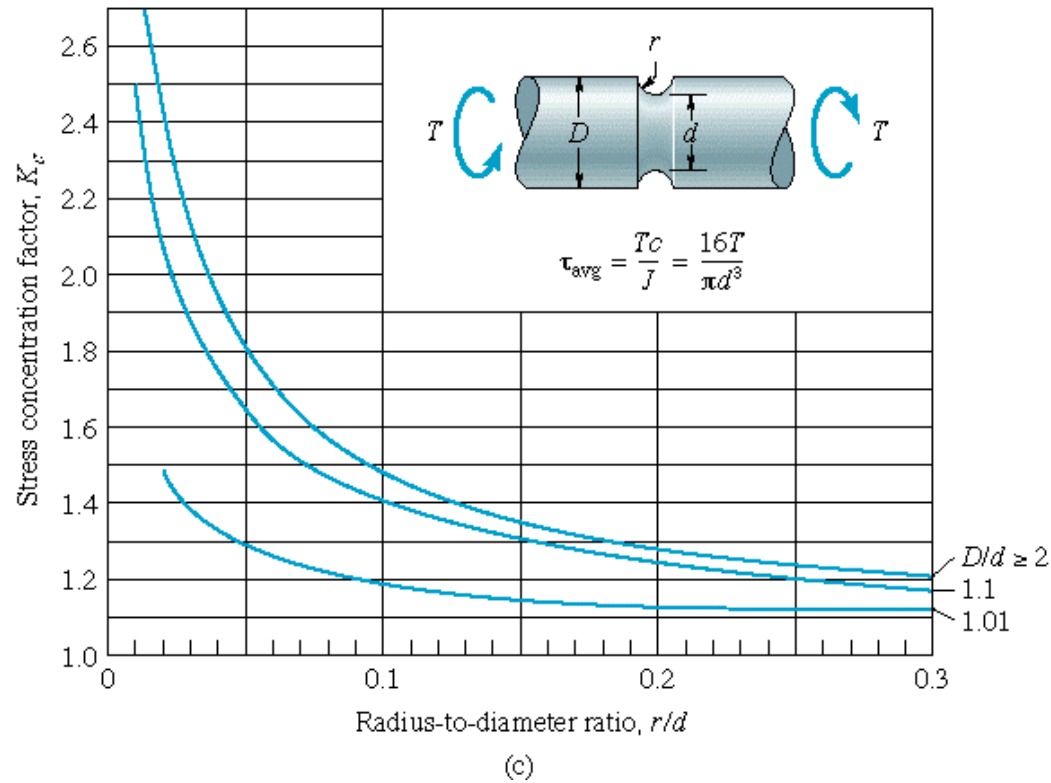


Figure 6.6 Stress concentration factor for round bar with groove. (c) Torsion.
[Adapted from Collins (1981).]

Text Reference: Figure 6.6, page 226

Fracture mechanics

- All materials contain cracks.
- If crack is bigger than critical dimension, it propagates → Catastrophic failure.

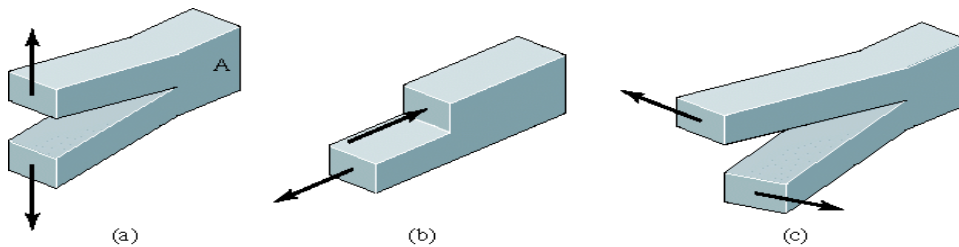


Figure 6.8 Three modes of crack displacement. (a) Mode I, opening; (b) mode II, sliding; (c) mode III, tearing.

- Fracture mechanics predict mode I crack propagation **if crack size** $> 2a$, where

$$a = \frac{1}{p} \left(\frac{K_{ci}}{Y S_{nom}} \right)^2$$

Fracture toughness, from tables

Geometric correction factor

Yield Stress and Fracture Toughness Data (@room Temperature)

| Material | Yield Stress, S_y | | Fracture Toughness, K_{ci} | |
|---------------------------------------|---------------------|------|------------------------------|----------------------|
| | ksi | Mpa | ksi in ^{1/2} | Mpa m ^{1/2} |
| Metals | | | | |
| Aluminum alloy 2024-T351 | 47 | 325 | 33 | 36 |
| Aluminum alloy 7075-T651 | 73 | 505 | 26 | 29 |
| Alloy steel 4340 tempered at 260°C | 238 | 1640 | 45.8 | 50.0 |
| Alloy steel 4340 tempered at 425°C | 206 | 1420 | 80.0 | 87.4 |
| Titanium alloy Ti-6Al-4V | 130 | 910 | 40-60 | 44-66 |
| Ceramics | | | | |
| Aluminum oxide | | | 2.7-4.8 | 3.0-5.3 |
| Soda-lime glass | | | 0.64-0.73 | 0.7-0.8 |
| Concrete | | | 0.18-1.27 | 0.2-1.4 |
| Polymers | | | | |
| Polymethyl methacrylate | | | 0.9 | 1.0 |
| Polystyrene | | | 0.73-1.0 | 0.8-1.1 |

Text Reference: Table 6.1, page 232

Stress intensity factor

- Recall critical crack length = $2a$.

$$a = \frac{1}{p} \left(\frac{K_{ci}}{Y S_{nom}} \right)^2$$

K_{ci} = Fracture toughness, from tables
 Y = Geometric correction factor

- So fracture toughness is $K_{ci} = Y S_{nom} \sqrt{pa}$
- If the actual crack length is $2x$, the **stress intensity factor** is defined as $K_i = Y S_{nom} \sqrt{px}$
- Crack will propagate if $K_i > K_{ci}$, or $2x > 2a$.
- Safety factor against crack propagation is K_{ci} / K_i .