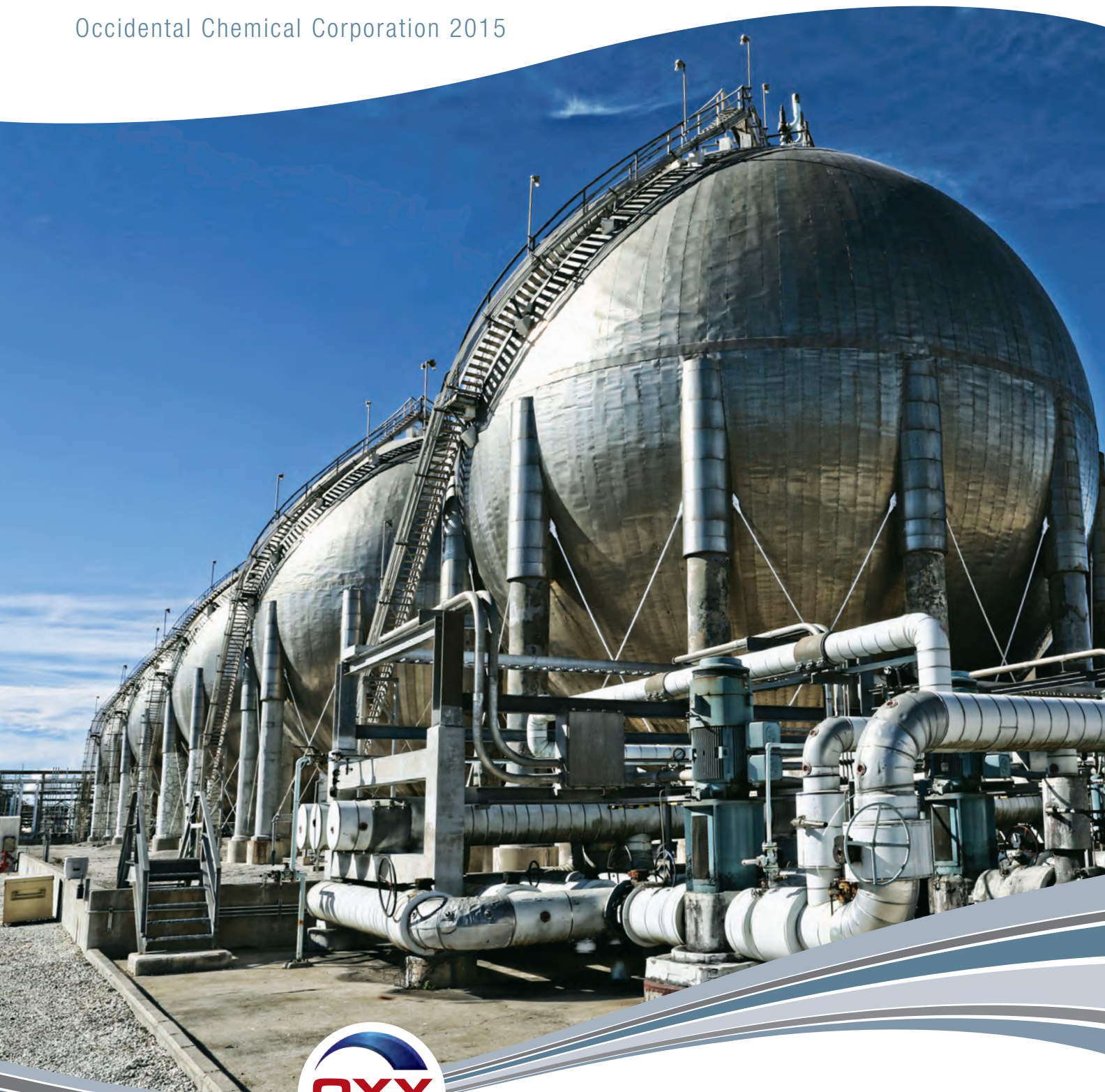


# OXYCHEM INGLESIDE FAST FACTS

Occidental Chemical Corporation 2015



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## Since 1987

OxyChem became a member of the Ingleside business community in 1987. OxyChem manufactures vinyl chloride monomer (VCM), chlorine and caustic soda, and generates power at its Ingleside plant site.

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## Star Status

OxyChem's Ingleside plant is one of 18 facilities the company operates that has achieved Star Status as among the safest work sites in the U.S. under the Occupational Safety and Health Administration's (OSHA) Voluntary Protection Programs.

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## Local Economic Impact

In 2014, OxyChem's Ingleside plant purchased more than \$69 million in goods and services from large and small businesses located throughout Texas. The plant also paid approximately \$44 million in payroll, local school and property taxes.

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## Ethylene Cracker

Construction began in 2014 on a 1.2-billion-pound per year capacity ethylene cracker at the OxyChem plant in Ingleside, Texas. The facility, a 50/50 joint venture between OxyChem and Mexichem, will produce ethylene used to manufacture vinyl chloride monomer (VCM), which will be delivered to Mexichem to produce polyvinyl chloride (PVC) and PVC piping systems. The project also includes pipelines and storage at Markham, Texas.

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## \$2.5 Billion

OxyChem and its Occidental affiliates have invested more than \$1 billion in the Ingleside plant since 1987 for operational expansions, plant enhancements and property and equipment acquisitions. The joint venture between OxyChem and Mexichem is investing an additional \$1.5 billion to build an ethylene cracker at the Ingleside plant as well as pipelines and storage to support the plant.

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## Market Leader

OxyChem's market position was first or second in the U.S. in 2014 for the principal products it manufactures and markets. OxyChem is the world's largest producer of VCM, one of the products manufactured at Ingleside.

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## Safety and Environmental Excellence

In 2014, OxyChem's Ingleside chlor-alkali plant received the Chlorine Institute (CI) Chairman's Safety Excellence Award. Ingleside employees surpassed 975,000 hours with zero OSHA recordable injuries, zero Environmental Protection Agency (EPA) Risk Management Program incidents and zero EPA reportable releases for chlor-alkali chemicals over CI-specified milestone goals based on work hours.

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## Ingleside Workforce

At year-end 2014, OxyChem's Ingleside plant workforce included more than 375 employees and contractors. OxyChem had approximately 4,000 employees and contractors at its manufacturing plants in North America and Latin America.

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## 12 Years

OxyChem employees in Texas have worked for the company an average of 12 years.

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## 270,000 Homes

OxyChem's Ingleside cogeneration power plant is a natural-gas-fired cogeneration power plant with the capacity to produce approximately 440 MW of electricity – enough to power more than 270,000 homes in Texas annually. The highly efficient combined cycle cogeneration plant provides all of the electricity and steam for OxyChem's complex and has the capability to sell excess electricity locally.

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## Worldwide Supplier

OxyChem's Ingleside plant spans approximately 1,500 acres along the Texas Coastal Bend with easily accessible dock, pipeline and rail facilities, which enable the plant to be an important international and domestic supplier.

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## Leading Manufacturer

Based in Dallas, OxyChem is a leading chemical manufacturer with facilities in the United States, Canada and Latin America. OxyChem is a wholly owned subsidiary of Occidental Petroleum Corporation, one of the largest U.S. oil and gas companies, based on 2014 year-end market capitalization.