

# EXTERIOR

## TORQUE SPECIFICATIONS

**FRONT BUMPER:**

Part Tightened	N*m	kgf*cm	ft.*lbf
Front bumper extension sub-assembly x Body	58	590	43
Front bumper reinforcement sub-assembly x Front bumper extension sub-assembly	58	590	43
Front bumper arm mounting bracket x Body	13	135	10
Front bumper reinforcement extension x Body	13	135	10
Front bumper upper center retainer x Body	13	135	10
Front bumper upper center retainer x Front bumper arm mounting bracket	13	135	10
Negative battery terminal x Body	3.9	40	35 in.*lbf

**REAR BUMPER:**

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear bumper bar corner reinforcement x Rear bumper bar	19	195	14
Rear bumper plate x Rear bumper bar	7.0	70	62 in.*lbf
Rear bumper arm sub-assembly x Rear bumper bar reinforcement sub-assembly (w/o Towing Hitch)	65	665	48
Rear bumper bar reinforcement sub-assembly x Rear bumper bar (w/o Towing Hitch)	19	195	14
No. 3 frame wire x Receiver hitch bracket sub-assembly (w/ Towing Hitch)	19	195	14
Receiver hitch bracket sub-assembly x Rear bumper bar (w/ Towing Hitch)	19	195	14
Rear bumper bar x Body	90	920	67
Negative battery terminal x Body	3.9	40	35 in.*lbf

**FRONT DOOR BELT MOULDING:**

Part Tightened	N*m	kgf*cm	ft.*lbf
Negative battery terminal x Body	3.9	40	35 in.*lbf

**REAR DOOR BELT MOULDING:**

Part Tightened	N*m	kgf*cm	ft.*lbf
Negative battery terminal x Body	3.9	40	35 in.*lbf

SS