

INSTALLATION

1. INSTALL THROTTLE WITH MOTOR BODY ASSEMBLY

- (a) Install a new gasket and the throttle with motor body with the 4 bolts.

Torque: 11 N*m (112 kgf*cm, 9 ft.*lbf)

- (b) Connect the throttle motor connector.
(c) Connect the water by-pass hose No. 4.
(d) Connect the water by-pass hose No. 5.

2. INSTALL AIR CLEANER ASSEMBLY

- (a) Install the air cleaner with the 2 bolts.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

- (b) Connect the ventilation hose No. 2.

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)

4. ADD ENGINE COOLANT (See page [CO-3](#))

5. CHECK FOR ENGINE COOLANT LEAKAGE (See page [CO-4](#))

6. INSTALL V-BANK COVER

- (a) Install the V-bank cover with the 2 nuts.

Torque: 7.5 N*m (76 kgf*cm, 66 in.*lbf)