

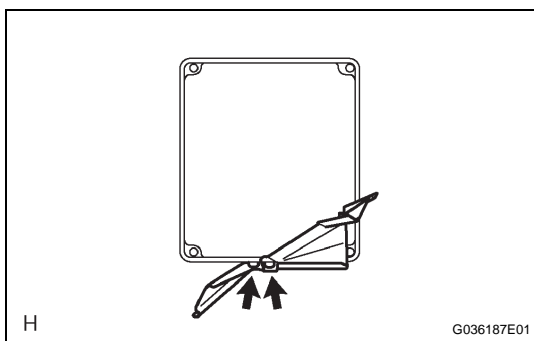
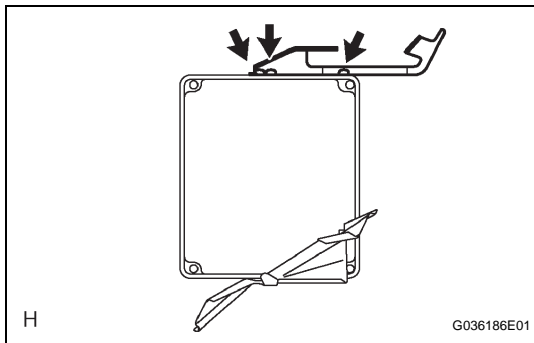
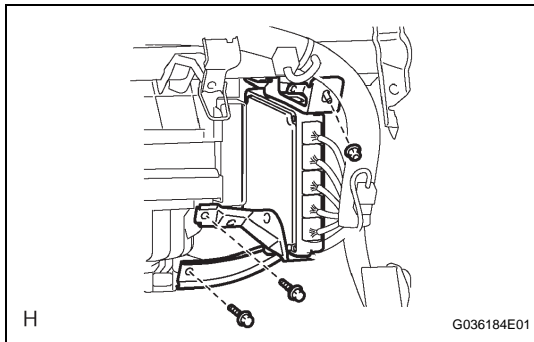
ECM

REMOVAL

NOTICE:

- Perform the **RESET MEMORY** (AT initialization) and when replacing the automatic transmission assembly, engine assembly or ECM (See page [AT-17](#)).
- Perform the **REGISTRATION** (VIN registration) when replacing the ECM (See page [ES-14](#)).
- If the ECM has replaced or **RESET MEMORY** (AT initialization) has been performed, set up the function of the ATF (Automatic Transmission Fluid) temperature warning lamp (See page [AT-17](#)).

1. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
2. **REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY** (See page [IP-13](#))
3. **REMOVE INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY LOWER RH** (See page [IP-14](#))
4. **REMOVE ECM**
 - (a) Disconnect the 5 connectors.
 - (b) Remove the 2 bolts and nut, then remove the ECM.



5. **REMOVE ECM BRACKET**
 - (a) Remove the 3 screws, then remove the ECM bracket.
6. **REMOVE ECM BRACKET NO.2**
 - (a) Remove the 2 screws, then remove the ECM bracket No. 2.

INSTALLATION

1. **INSTALL ECM BRACKET NO.2**
Torque: 3 N*m (32 kgf*cm, 28 in.*lbf)
2. **INSTALL ECM BRACKET**
Torque: 3 N*m (32 kgf*cm, 28 in.*lbf)
3. **INSTALL ECM**
Torque: 5 N*m (51 kgf*cm, 44 in.*lbf)
4. **INSTALL INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY LOWER RH** (See page [IP-20](#))
5. **INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY** (See page [IP-20](#))
6. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)