

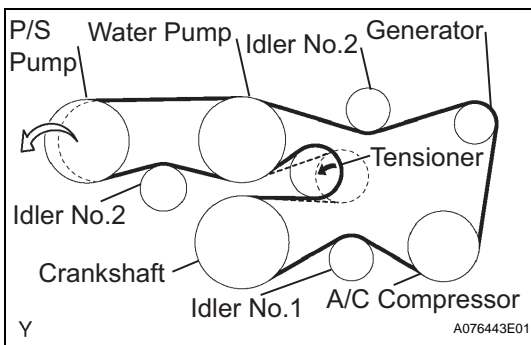
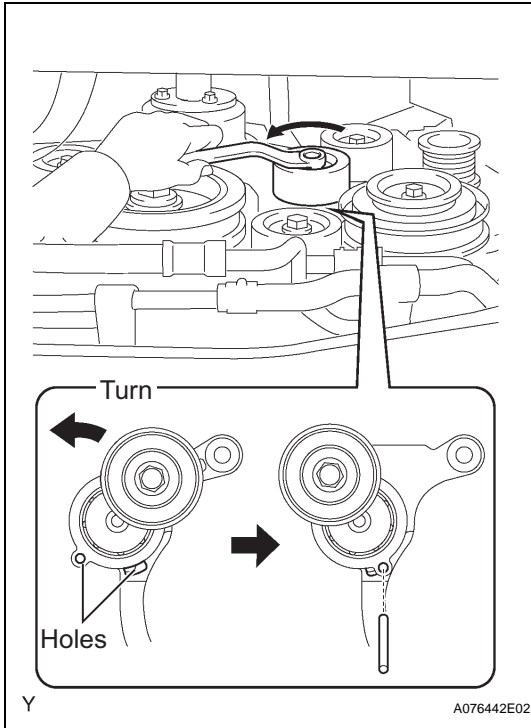
INSTALLATION

1. INSPECT V-RIBBED BELT TENSIONER ASSEMBLY

- Check that nothing gets caught in the tensioner by turning it clockwise and counterclockwise.
If a malfunction exists, replace the tensioner.

2. INSTALL FAN AND GENERATOR V BELT

- While turning the belt tensioner counterclockwise, align with its holes, and then insert a bar of 6 mm (0.24 in.) into the holes to fix the belt tensioner.
- Install the V-ribbed belt.
- While turning the belt tensioner counterclockwise, remove the bar.



- If it is hard to install the V-ribbed belt, perform the following procedure.
 - Put the V-ribbed belt on all parts except the P/S pump, as shown in the illustration.
 - While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the P/S pump.

3. INSTALL NO.1 ENGINE UNDER COVER SUB-ASSEMBLY (for Pre Runner and 4WD Type)

- Install the engine under cover with the 4 bolts.
Torque: 29 N*m (296 kgf*cm, 21 ft.*lbf)