



DRIVE BELT

ON-VEHICLE INSPECTION

1. INSPECT DRIVE BELT

- (a) Visually check the drive belt for excessive wear frayed cords, etc. If any defect is found, replace the drive belt

HINT:

Cracks on the rib side of a drive belt are considered acceptable.

If the drive belt has chunks missing from the ribs, it should be replaced.

REMOVAL

1. **REMOVE NO.1 ENGINE UNDER COVER SUB-ASSEMBLY (for Pre Runner and 4WD Type)**
 - (a) Remove the 4 bolts, then remove the under cover No. 1.
2. **REMOVE FAN AND GENERATOR V BELT**
 - (a) While releasing the belt tension by turning the belt tensioner counterclockwise, remove the V-ribbed belt from the belt tensioner.

