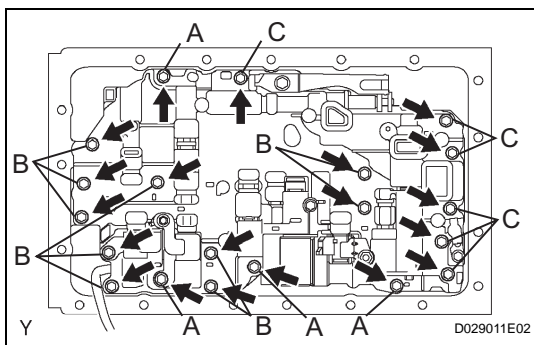
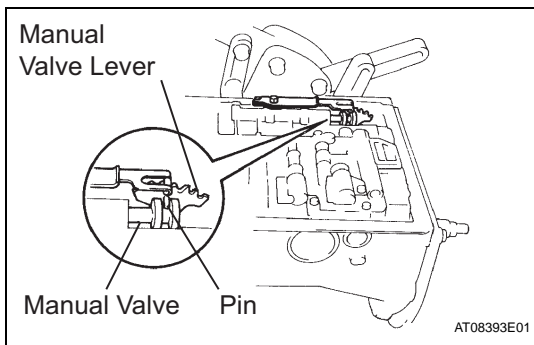
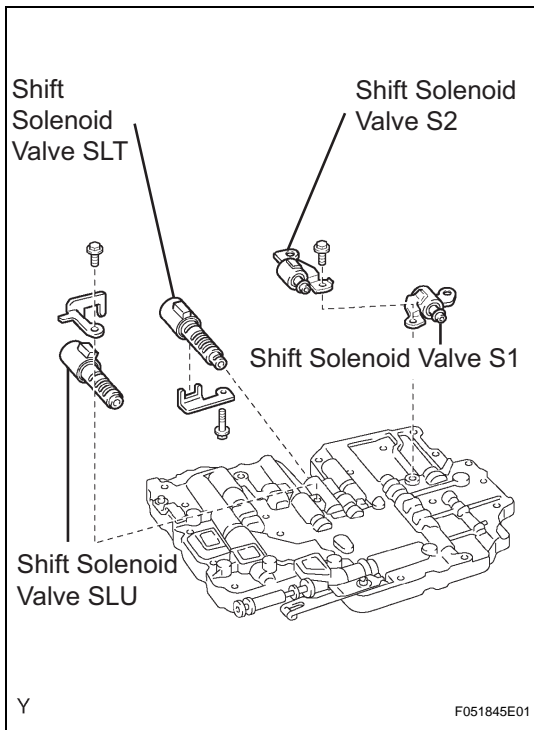


INSTALLATION

1. INSTALL TRANSMISSION VALVE BODY ASSEMBLY

- (a) Install the shift solenoid valve SLU with the bolt.
Torque: 6.4 N*m (65 kgf*cm, 56 in.*lbf)
- (b) Install the shift solenoid valves S1 and S2 with the bolt.
Torque: 6.4 N*m (65 kgf*cm, 56 in.*lbf)
- (c) Install the shift solenoid valve SLT with the bolt.
Torque: 6.4 N*m (65 kgf*cm, 56 in.*lbf)



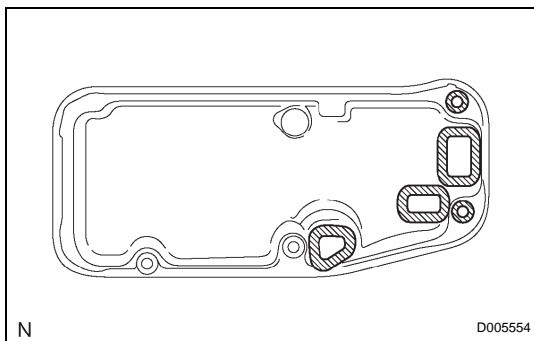
- (d) Align the groove of the manual valve with the pin of the lever.

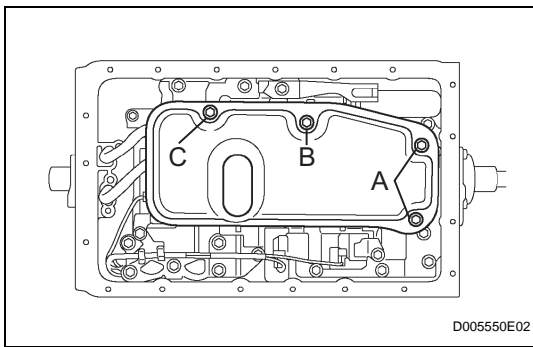
- (e) Install the 20 bolts.
Torque: 11 N*m (110 kgf*cm, 8 ft.*lbf)
Bolt length:
 - Bolt A: 23 mm (0.91 in.)**
 - Bolt B: 28 mm (1.10 in.)**
 - Bolt C: 36 mm (1.42 in.)**

2. INSTALL TRANSMISSION WIRE (See page [AT-89](#))

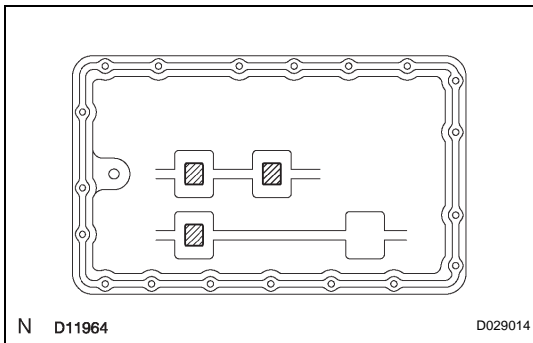
3. INSTALL VALVE BODY OIL STRAINER ASSEMBLY

- (a) Install 5 new gaskets.





- (b) Install the oil strainer with the 4 bolts.
Torque: 10 N*m (100 kgf*cm, 7 ft.*lbf)
Bolt length:
Bolt A: 14 mm (0.55 in.)
Bolt B: 20 mm (0.79 in.)
Bolt C: 23 mm (0.91 in.)

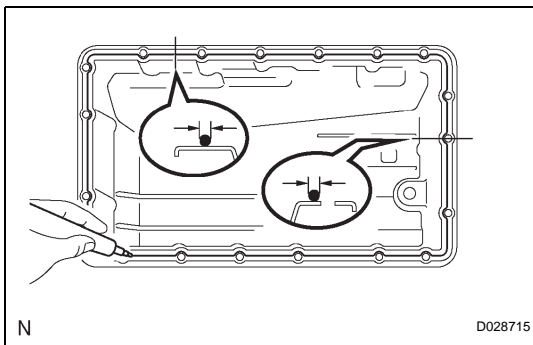


4. INSTALL AUTOMATIC TRANSMISSION OIL PAN SUB-ASSEMBLY

HINT:

Remove any packing material and be careful not to drop oil on the contact surfaces of the transmission case and oil pan sub-assembly.

- (a) Install the 3 magnets onto the oil pan sub-assembly, in the portions indicated in the illustration.



- (b) Apply FIPG to the oil pan, as shown in the illustration.

FIPG:

Part No.08826-00090, THREE BOND 1281 or equivalent

- (c) Install the oil pan sub-assembly with the 19 bolts.
Torque: 7.4 N*m (75 kgf*cm, 65 in.*lbf)

5. INSTALL TRANSMISSION OIL FILLER TUBE SUB-ASSEMBLY (See page [AT-116](#))

6. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)

7. ADD AUTOMATIC TRANSMISSION FLUID

8. INSPECT AUTOMATIC TRANSMISSION FLUID (See page [AT-85](#))