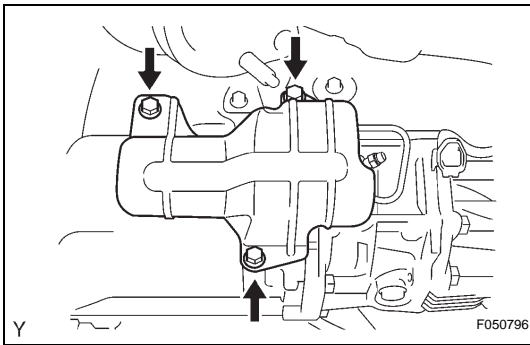


CLUTCH ACCUMULATOR (for RA60F)

REMOVAL

1. REMOVE NO. 1 CLUTCH HOUSING COVER
 - (a) Remove the 3 bolts and clutch housing cover No. 1.



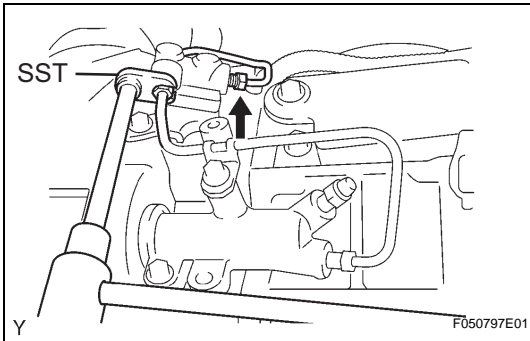
2. REMOVE CLUTCH ACCUMULATOR ASSEMBLY

- (a) Using SST, disconnect the 2 flexible hose tubes from the clutch accumulator.

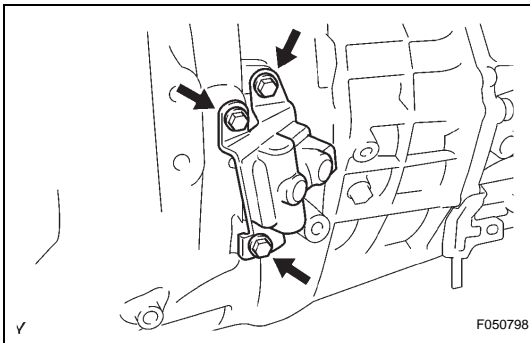
SST 09023-00101

HINT:

Use a container to catch the fluid.



- (b) Remove the 3 bolts and clutch accumulator.

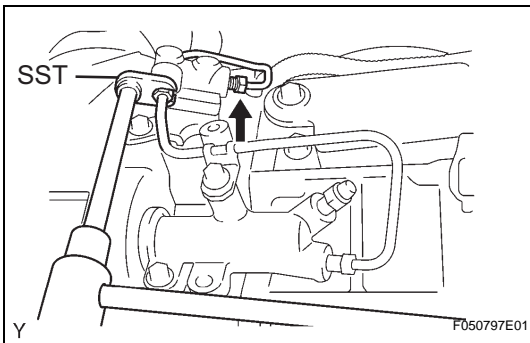


INSTALLATION

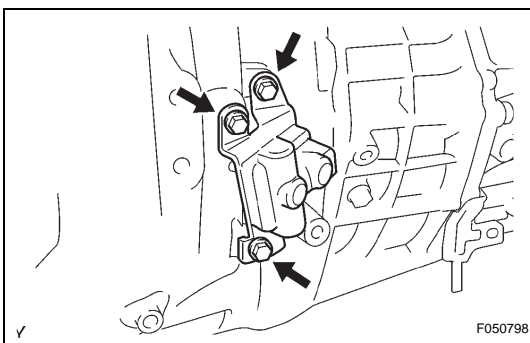
1. INSTALL CLUTCH ACCUMULATOR ASSEMBLY

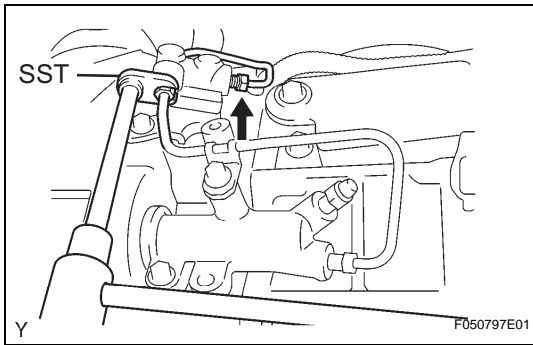
- (a) Using SST, connect the 2 flexible hose tubes to the clutch accumulator.

SST 09023-00101

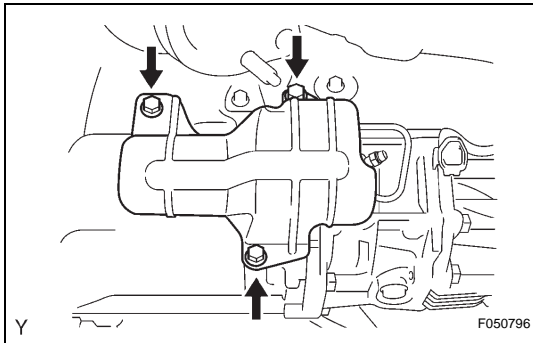


- (b) Install the clutch accumulator with the 3 bolts.
Torque: 12 N*m (120 kgf*cm, 8.7 ft.*lbf)





- (c) Using SST, tighten the 2 flexible hose tubes.
SST 09023-00101
Torque: 15 N*m (155 kgf*cm, 11 ft.*lbf)



2. INSTALL NO. 1 CLUTCH HOUSING COVER

- (a) Install the clutch housing cover No. 1 with the 3 bolts.

Torque: 12 N*m (120 kgf*cm, 8.7 ft.*lbf)

3. BLEED CLUTCH PIPE LINE

- (a) Fill the brake reservoir tank with the brake fluid and bleed the clutch system.

Torque: 11 N*m (110 kgf*cm, 8.0 ft.*lbf)

4. CHECK FOR CLUTCH FLUID LEAKAGE