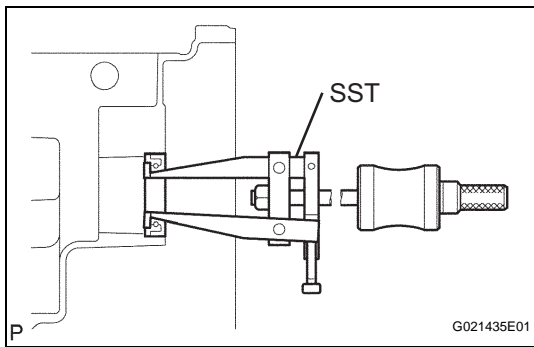


# TRANSFER ADAPTOR OIL SEAL

## REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
2. REMOVE CONSOLE UPPER REAR PANEL SUB-ASSEMBLY (for Separate Seat Type) (See page [IP-9](#))
3. REMOVE REAR CONSOLE BOX ASSEMBLY (for Separate Seat Type) (See page [IP-10](#))
4. REMOVE FRONT CONSOLE BOX (for Separate Seat Type) (See page [IP-11](#))
5. REMOVE FRONT CONSOLE BOX (for Bench Seat Type) (See page [IP-11](#))
6. REMOVE SHIFT LEVER BOOT ASSEMBLY (See page [MT-9](#))
7. REMOVE FLOOR SHIFT LEVER ASSEMBLY (See page [MT-9](#))
8. REMOVE NO. 2 ENGINE UNDER COVER SUB-ASSEMBLY (See page [MT-9](#))
9. DRAIN MANUAL TRANSMISSION OIL (See page [MT-9](#))
10. REMOVE FRONT EXHAUST PIPE ASSEMBLY (See page [EX-2](#))
11. REMOVE FRONT PROPELLER SHAFT ASSEMBLY
12. REMOVE PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (for Access Cab)
13. REMOVE PROPELLER SHAFT ASSEMBLY (for Regular Cab)
14. REMOVE MANIFOLD STAY (See page [MT-9](#))
15. REMOVE STARTER ASSEMBLY (See page [ST-5](#))
16. REMOVE CLUTCH RELEASE CYLINDER ASSEMBLY (See page [MT-10](#))
17. REMOVE NO. 3 FRAME CROSSMEMBER SUB-ASSEMBLY (See page [MT-10](#))
18. REMOVE NO. 1 ENGINE MOUNTING INSULATOR REAR (See page [MT-10](#))
19. DISCONNECT WIRE HARNESS (See page [MT-11](#))
20. REMOVE MANUAL TRANSMISSION WITH TRANSFER (See page [MT-11](#))
21. REMOVE TRANSFER ASSEMBLY (See page [TF-14](#))



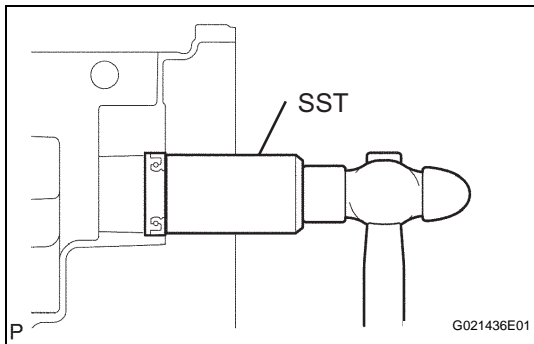
## 22. REMOVE TRANSFER ADAPTER OIL SEAL

- (a) Using SST, remove the transfer adapter oil seal.

**SST 09308-00010**

**NOTICE:**

Do not damage the oil seal fitted surface of the transfer adapter.



## INSTALLATION

### 1. INSTALL TRANSFER ADAPTER OIL SEAL

- (a) Using SST and a hammer, tap in a new oil seal.

**SST 09223-00010**

Drive in depth:

45.4 to 46.4 mm (1.787 to 1.827 in.)

**NOTICE:**

Be careful not to damage the oil seal.

- (b) Coat the lip of the oil seal with MP grease.

### 2. INSTALL TRANSFER ASSEMBLY (See page [TF-38](#))

### 3. INSTALL MANUAL TRANSMISSION WITH TRANSFER (See page [MT-11](#))

### 4. CONNECT WIRE HARNESS (See page [MT-11](#))

### 5. INSTALL NO. 1 ENGINE MOUNTING INSULATOR REAR (See page [MT-11](#))

### 6. INSTALL NO. 3 FRAME CROSSMEMBER SUB-ASSEMBLY (See page [MT-12](#))

### 7. INSTALL CLUTCH RELEASE CYLINDER ASSEMBLY (See page [MT-12](#))

### 8. INSTALL STARTER ASSEMBLY (See page [ST-10](#))

### 9. INSTALL MANIFOLD STAY (See page [MT-12](#))

### 10. INSTALL PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (for Access Cab)

### 11. INSTALL PROPELLER SHAFT ASSEMBLY (for Regular Cab)

### 12. INSTALL FRONT PROPELLER SHAFT ASSEMBLY

### 13. INSTALL FRONT EXHAUST PIPE ASSEMBLY (See page [EX-2](#))

### 14. ADD MANUAL TRANSMISSION OIL

### 15. ADJUST MANUAL TRANSMISSION OIL (See page [MT-2](#))

### 16. INSTALL NO.2 ENGINE UNDER COVER SUB-ASSEMBLY (See page [MT-13](#))

### 17. INSTALL FLOOR SHIFT SHIFT LEVER ASSEMBLY (See page [MT-13](#))

18. **INSTALL SHIFT LEVER BOOT ASSEMBLY** (See page [MT-13](#))
19. **INSTALL FRONT CONSOLE BOX** (for Bench Seat Type) (See page [IP-22](#))
20. **INSTALL FRONT CONSOLE BOX** (for Separate Seat Type) (See page [IP-23](#))
21. **INSTALL REAR CONSOLE BOX ASSEMBLY** (for Separate Seat Type) (See page [IP-24](#))
22. **INSTALL CONSOLE UPPER REAR PANEL SUB-ASSEMBLY** (for Separate Seat Type) (See page [IP-25](#))
23. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**  
Torque: 3.9 N\*m (40 kgf\*cm, 35 in.\*lbf)
24. **CHECK FOR MANUAL TRANSMISSION OIL LEAKAGE**

**MT**