

TRANSFER CASE OIL SEAL

REMOVAL

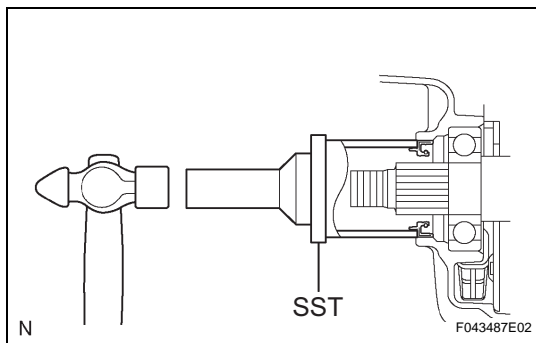
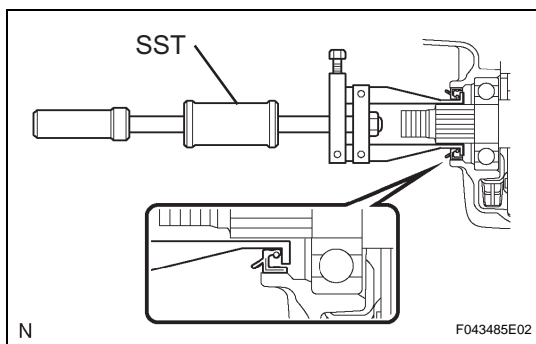
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (for 1GR-FE)
2. DRAIN TRANSFER OIL
3. REMOVE EXHAUST FRONT PIPE ASSEMBLY NO. 2 (for 1GR-FE) (See page [EX-3](#))
4. REMOVE PROPELLER SHAFT HEAT INSULATOR BRACKET SUB-ASSEMBLY (for 1GR-FE) (See page [PR-16](#))
5. REMOVE PROPELLER SHAFT ASSEMBLY FRONT (See page [PR-16](#))
6. REMOVE OUTPUT SHAFT COMPANION FLANGE SUB-ASSEMBLY (See page [TF-14](#))
7. REMOVE TRANSFER CASE OIL SEAL

(a) Using SST, remove the oil seal.

SST 09308-00010

NOTICE:

Do not damage the oil-seal-fitted surface of the case.



INSTALLATION

1. INSTALL TRANSFER CASE OIL SEAL
 - (a) Coat the lip of a new oil seal with MP grease.
 - (b) Using SST and a hammer, tap in the oil seal until its surface is flush with the case upper surface.

SST 09316-60011 (09316-00011)
2. INSTALL OUTPUT SHAFT COMPANION FLANGE SUB-ASSEMBLY (See page [TF-37](#))
3. INSTALL PROPELLER SHAFT ASSEMBLY FRONT (See page [PR-19](#))
4. INSTALL PROPELLER SHAFT HEAT INSULATOR BRACKET SUB-ASSEMBLY (for 1GR-FE) (See page [PR-20](#))
5. INSTALL EXHAUST FRONT PIPE ASSEMBLY NO. 2 (for 1GR-FE) (See page [EX-3](#))
6. ADD TRANSFER OIL
7. INSPECT TRANSFER OIL (See page [TF-3](#))
8. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (for 1GR-FE)

Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)
9. CHECK FOR EXHAUST GAS LEAKAGE

10. CHECK FRO TRANSFER OIL LEAKAGE

TF