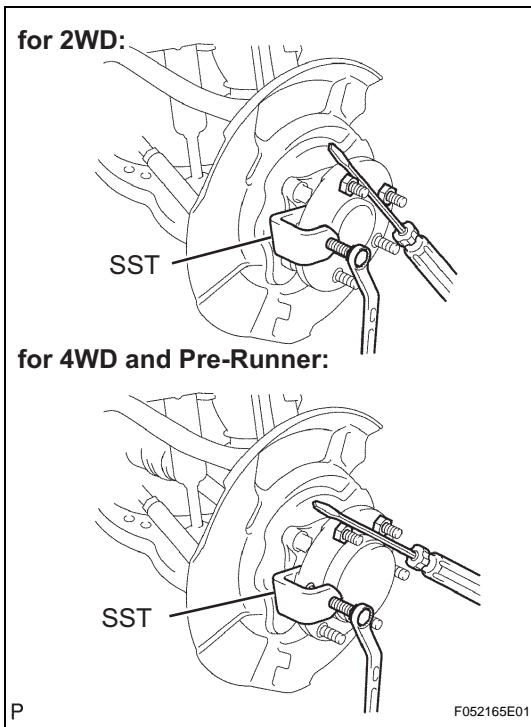
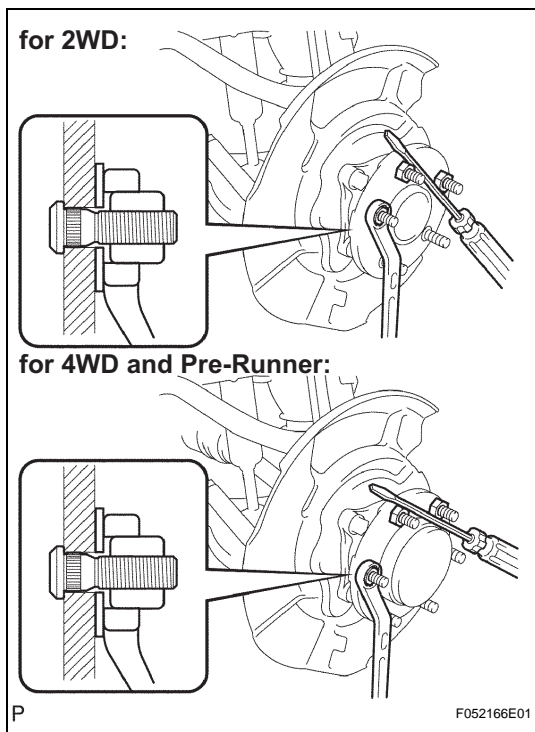


FRONT AXLE HUB BOLT

REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
2. REMOVE FRONT WHEEL
3. DRAIN BRAKE FLUID
NOTICE:
Immediately wash off any brake fluid that comes into contact with painted surfaces.
4. REMOVE FRONT DISC BRAKE CALIPER ASSEMBLY (for 2WD) (See page [AH-7](#))
5. REMOVE FRONT DISC BRAKE CALIPER ASSEMBLY (for 4WD and Pre-Runner) (See page [AH-15](#))
6. REMOVE FRONT DISC
7. REMOVE FRONT AXLE HUB BOLT
 - (a) Using SST and a screwdriver, remove the hub bolt.
SST 09611-12010





INSTALLATION

1. **INSTALL FRONT AXLE HUB BOLT**
 - (a) Install a new hub bolt through the axle hub.
 - (b) Install the washer plate, as shown in the illustration, through the hub bolt, and install the hub bolt by tightening the hub nut.
2. **INSTALL FRONT DISC**
3. **INSTALL FRONT DISC BRAKE CALIPER ASSEMBLY (for 2WD)** (See page [AH-11](#))
4. **INSTALL FRONT DISC BRAKE CALIPER ASSEMBLY (for 4WD and Pre-Runner)** (See page [AH-21](#))
5. **INSTALL FRONT WHEEL**
Torque: 113 N*m (1,152 kgf*cm, 83 ft.*lbf)
6. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)
(See page [IN-5](#))
7. **FILL RESERVOIR WITH BRAKE FLUID (w/ VSC)** (See page [BR-4](#))
8. **FILL RESERVOIR WITH BRAKE FLUID (w/o VSC)**
(See page [BR-7](#))
9. **BLEED MASTER CYLINDER (w/o VSC)** (See page [BR-7](#))
10. **BLEED BRAKE LINE (w/ VSC)** (See page [BR-4](#))
11. **BLEED BRAKE LINE (w/o VSC)** (See page [BR-7](#))
12. **CHECK FLUID LEVEL IN RESERVOIR (w/ VSC)** (See page [BR-6](#))
13. **CHECK FLUID LEVEL IN RESERVOIR (w/o VSC)** (See page [BR-8](#))
14. **CHECK FOR BRAKE FLUID LEAKAGE**