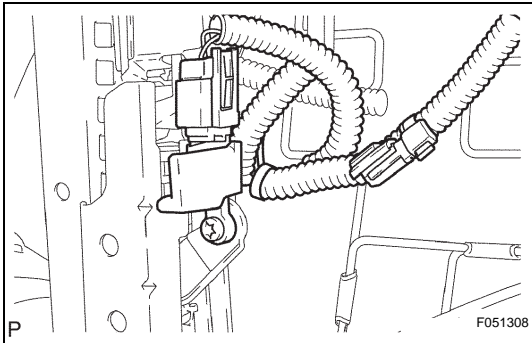


REMOVAL

1. **PRECAUTION**
2. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
Wait for at least 90 seconds after disconnecting the cable to prevent the airbag from working.
3. **REMOVE SEAT TRACK COVER (See page SE-23)**
4. **REMOVE FRONT SEAT ASSEMBLY (See page SE-23)**
5. **REMOVE SEAT POSITION SENSOR**
 - (a) Disconnect the connector from the seat position sensor.
 - (b) Using a "torx" socket wrench (T30), remove the "torx" screw and the seat position sensor.



INSTALLATION

1. INSTALL SEAT POSITION SENSOR

- (a) Check that the ignition switch is OFF.
- (b) Check that the cable is disconnected from the battery negative (-) terminal.

CAUTION:

After disconnecting the cable from the terminal, wait for at least 90 seconds before starting the operation.

NOTICE:

- Installation of the connector is done with the sensor assembly installed. Make sure the sensor assembly is installed to the specified torque.
 - If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
 - When installing the sensor assembly, make sure that the SRS wiring does not interfere with any other parts and is not pinched between other parts.
 - After installation, shake the sensor assembly to check that it is not loose.
- (c) Using a "torx" socket wrench (T30), tighten the "torx" screw to install the seat position sensor.
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)
 - (d) Make sure that the clearance between the seat position sensor and the seat rail is within 0.6 mm (0.023 in.) and 2 mm (0.079 in.).
 - (e) Check that there is no slack in the installation parts of the seat position sensor.
 - (f) Connect the connector to the seat position sensor.

2. INSTALL FRONT SEAT ASSEMBLY (See page [SE-34](#))

3. INSTALL SEAT TRACK COVER (See page [SE-34](#))

4. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)

5. INSPECT SRS WARNING LIGHT

(See page [RS-28](#))