

INSTALLATION

1. INSTALL SEAT POSITION SENSOR (for RHD)

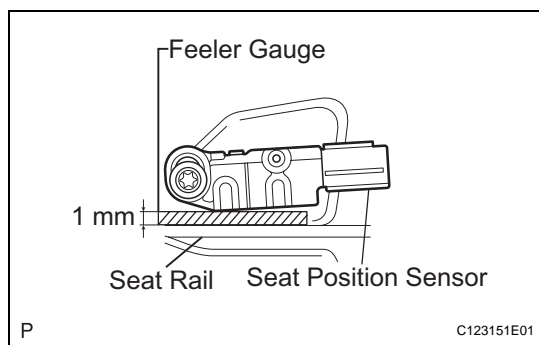
- (a) Check that the ignition switch is OFF.
- (b) Check that the cable is disconnected from the negative battery (-) terminal.

CAUTION:

After disconnecting the cable from the terminal, wait for at least 90 seconds before starting the operation.

NOTICE:

- Installation of the connector is done with the sensor assembly installed. Make sure the sensor assembly is installed to the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
- When installing the sensor assembly, make sure that the SRS wiring does not interfere with any other parts and is not pinched between other parts.



- (c) Using "Torx" socket wrench T30, tighten the "Torx" screw to install the seat position sensor.
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)
- (d) Make sure that the clearance between the seat position sensor and the seat rail is between 0.6 mm (0.023 in.) and 2 mm (0.079 in.). Check that there is no slack in the installation parts of the seat position sensor.
- (e) Connect the connector to the seat position sensor.

2. INSTALL SEAT POSITION SENSOR PROTECTOR (for RHD)

- (a) Install a new seat position protector onto the seat position sensor.

3. INSTALL SEAT POSITION SENSOR (for LHD)

- (a) Check that the ignition switch is OFF.
- (b) Check that the cable is disconnected from the negative battery (-) terminal.

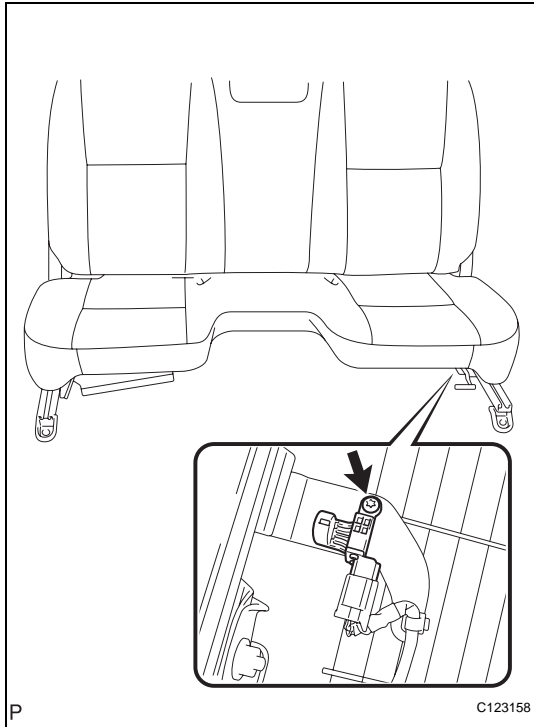
CAUTION:

After disconnecting the cable from the terminal, wait for at least 90 seconds before starting the operation.

NOTICE:

- Installation of the connector is done with the sensor assembly installed. Make sure the sensor assembly is installed to the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.

- When installing the sensor assembly, make sure that the SRS wiring does not interfere with any other parts and is not pinched between other parts.
- After installation, shake the sensor assembly to check that it is not loose.



- (c) Using "Torx" socket wrench T30, tighten the "Torx" screw to install the seat position sensor.
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)
- (d) Make sure that the clearance between the seat position sensor and the seat rail is within 0.6 mm (0.023 in.) and 2 mm (0.079 in.).
- (e) Check that there is no slack in the installation parts of the seat position sensor.
- (f) Connect the connector to the seat position sensor.

4. **INSTALL FRONT SEAT ASSEMBLY** (See page [SE-67](#))
5. **INSTALL FRONT SEAT HEADREST ASSEMBLY** (See page [SE-68](#))
6. **INSTALL FRONT SEAT INNER BELT ASSEMBLY LH** (See page [SB-13](#))
7. **INSTALL FRONT SEAT INNER BELT ASSEMBLY RH** (See page [SB-14](#))
8. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)
9. **INSPECT SRS WARNING LIGHT** (See page [RS-28](#))