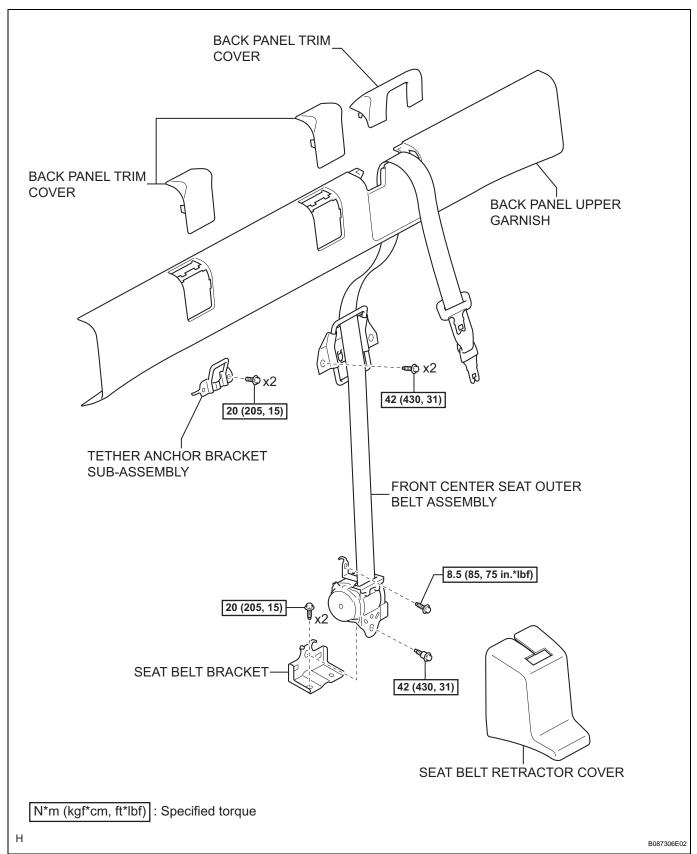
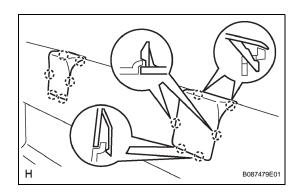
# FRONT CENTER SEAT OUTER BELT (for Bench Seat Type) COMPONENTS



SB



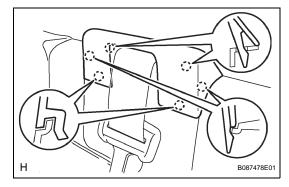
# **REMOVAL**

# 1. REMOVE BACK PANEL TRIM COVER

(a) Disengage the 6 claws and remove the back panel trim cover.

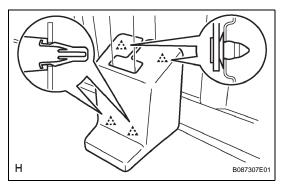
HINT:

Follow the same procedures as for the opposite side.



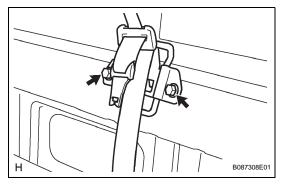
(b) Disengage the 6 claws and remove the back panel trim cover.

# 2. REMOVE BACK PANEL UPPER GARNISH (See page IR-43)



#### 3. REMOVE SEAT BELT RETRACTOR COVER

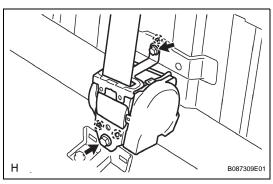
(a) Disengage the 4 clips and remove the seat retractor cover.



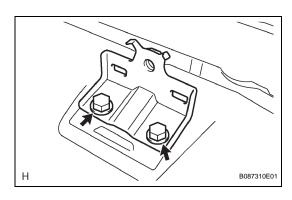
SB

# 4. REMOVE REAR CENTER SEAT OUTER BELT ASSEMBLY

(a) Remove the 2 bolts and shoulder anchor.

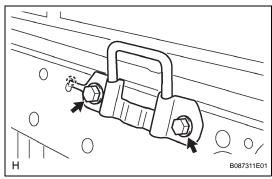


(b) Remove the 2 bolts and retractor.



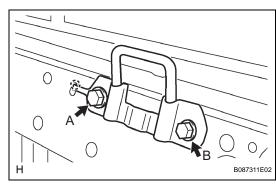
# 5. REMOVE SEAT BELT BRACKET

(a) Remove the 2 bolts and seat belt bracket.



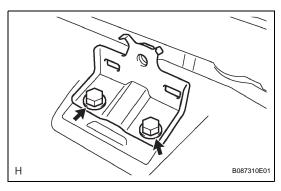
# 6. REMOVE TETHER ANCHOR BRACKET SUB-ASSEMBLY

(a) Remove the 2 bolts and tether anchor bracket.



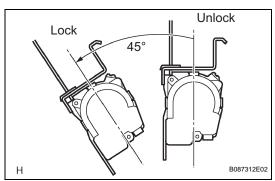
# INSTALLATION

- 1. INSTALL TETHER ANCHOR BRACKET SUB-ASSEMBLY
  - (a) Hook the claw of the tether anchor bracket into the body hole.
  - (b) Tighten bolt A, and then tighten bolt B. Torque: 20 N\*m (205 kgf\*cm, 15 ft.\*lbf)



# 2. INSTALL SEAT BELT BRACKET

(a) Install the seat belt bracket with the 2 bolts. Torque: 20 N\*m (205 kgf\*cm, 15 ft.\*lbf)



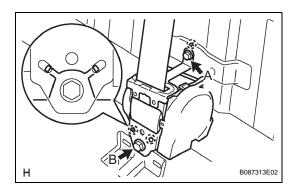
#### 3. INSTALL REAR SEAT SHOULDER BELT GUIDE

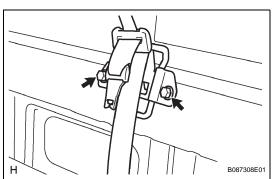
- (a) Check the amount of inclination required to lock the retractor.
  - (1) Gently incline the retractor from its initial position. Check that the belt does not lock when the retractor is inclined 15° or less in any directions. Also check that the belt locks when the inclination of the retractor is 45° or more.

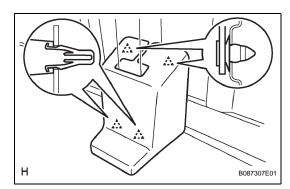
#### NOTICE:

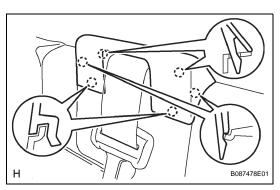
Do not disassemble the retractor.











If operation is not as specified, replace the rear center seat outer belt.

- (b) Hook the lower stay of the retractor onto the 2 hooks of the seat belt bracket.
- (c) Tighten bolt A, and then tighten bolt B.

Torque: 8.5 N\*m (85 kgf\*cm, 75 in.\*lbf) for bolt A 42 N\*m (430 kgf\*cm, 31 in.\*lbf) for bolt B

(d) Install the shoulder anchor with the 2 bolts.

Torque: 42 N\*m (430 kgf\*cm, 31 ft.\*lbf)

(e) Check the ELR lock.

## NOTICE:

- The check should be performed with the rear center seat outer belt installed.
- Do not allow the anchor part of the rear center seat outer belt and the protruding parts of the floor panel to overlap.
- (1) With the belt installed, check that the belt locks when it is pulled out quickly.

If operation is not as specified, replace the rear center seat outer belt.

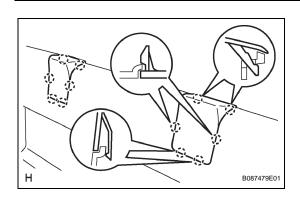
### 4. INSTALL SEAT BELT RETRACTOR COVER

- (a) Engage the 4 clips and install the seat retractor cover.
- 5. INSTALL BACK PANEL UPPER GARNISH (See page IR-50)

#### 6. INSTALL BACK PANEL TRIM COVER

(a) Engage the 6 claws and install the back panel trim cover.

SB



(b) Engage the 6 claws and install the back panel trim cover.

HINT:

Follow the same procedures as for the opposite side.