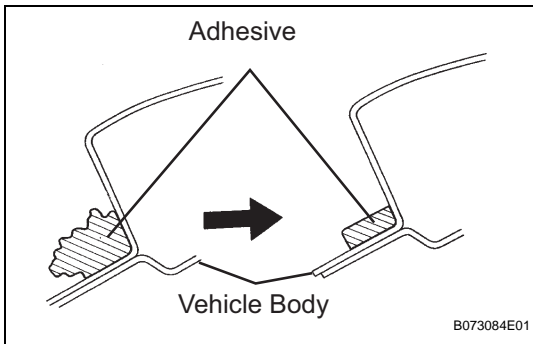


- (f) Disengage the 2 clips.
- (g) Using suction cups, remove the back window.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the back window.

**INSTALLATION****1. CLEAN VEHICLE BODY**

- (a) Clean and shape the contact surface of the vehicle body.
 - (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

NOTICE:

Be careful not to damage the vehicle body.

HINT:

Leave as much adhesive on the vehicle body as possible.

- (2) Clean the contact surface of the vehicle body with a shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.

2. INSTALL BACK WINDOW ASSEMBLY

- (a) Position the windshield glass.
 - (1) Using suction cups, place the back window in the correct position.
 - (2) Check that the whole contact surface of the back window rim is perfectly even.
 - (3) Place matchmarks over the back window and vehicle body.

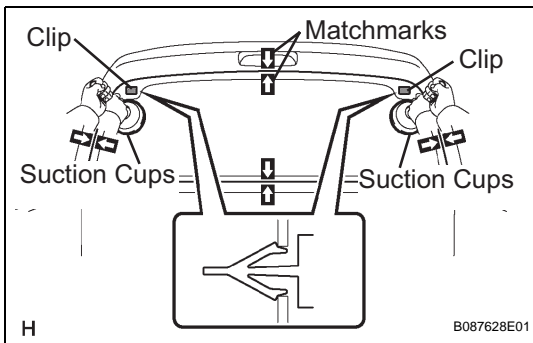
NOTICE:

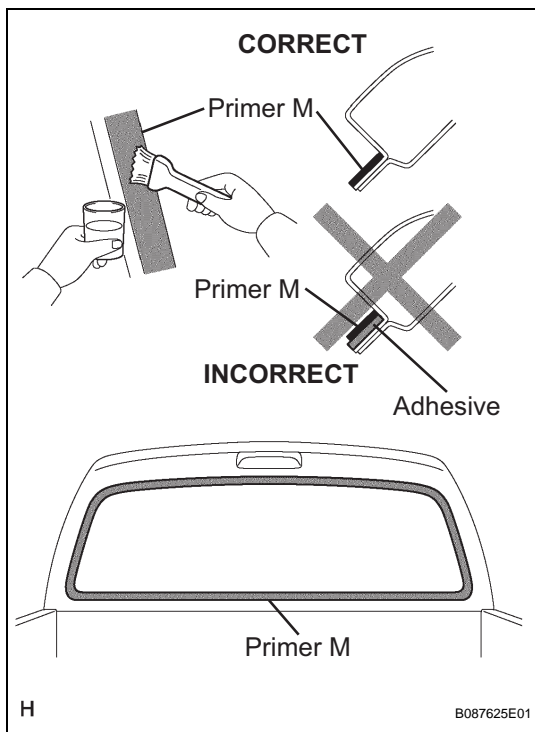
Check that the stoppers are attached to the vehicle body correctly.

HINT:

When reusing the back window, check and correct the matchmark positions.

- (4) Using suction cups, remove the back window.



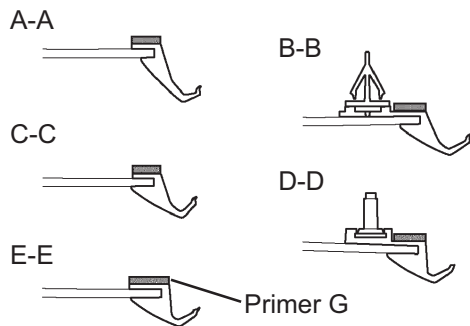
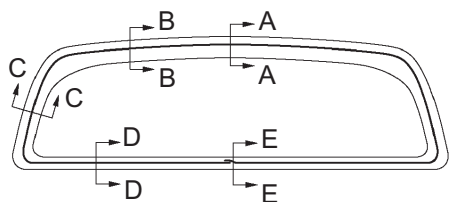


- (b) Using a brush, apply Primer M to the exposed part of the vehicle body.

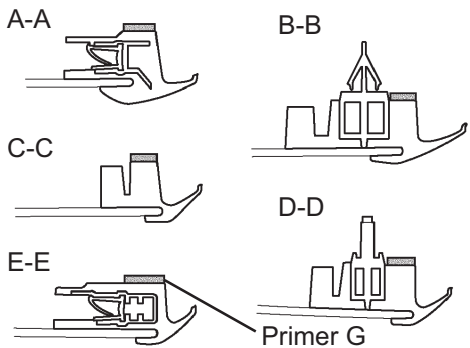
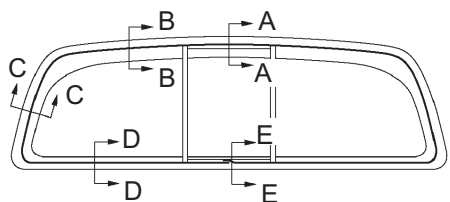
NOTICE:

- Allow the primer to dry for 3 minutes or more.
- Do not apply Primer M to the adhesive.
- Throw away any leftover Primer M.
- Do not apply too much Primer M.

Fixed Type:



Slide Type:



(c) Using a brush or sponge, apply Primer G to the edge of the back window and contact surface.

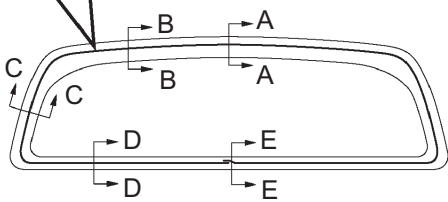
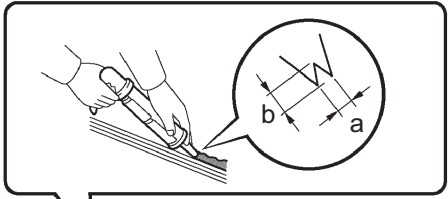
NOTICE:

- Allow the primer to dry for 3 minutes or more.
- Throw away any leftover Primer G.
- Do not apply too much Primer G.

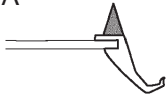
HINT:

If Primer G is applied to any areas other than that which is specified, wipe off the primer with a clean shop rag before it dries.

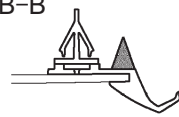
Fixed Type:



A-A



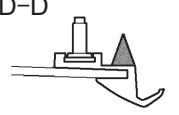
B-B



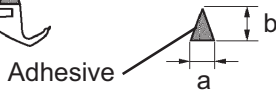
C-C



D-D

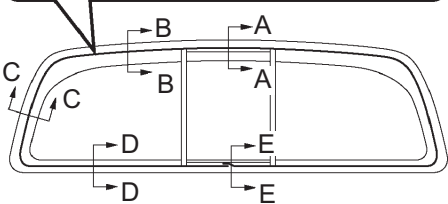
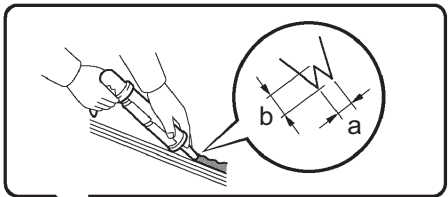


E-E

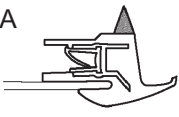


Adhesive

Slide Type:



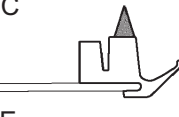
A-A



B-B



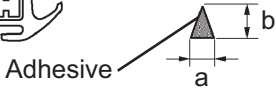
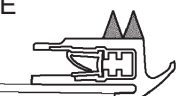
C-C



D-D



E-E



Adhesive

(d) Apply adhesive.

Adhesive:

Part No. 08850-00801 or equivalent

(1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time indicated in the table below.

Usage time frame

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

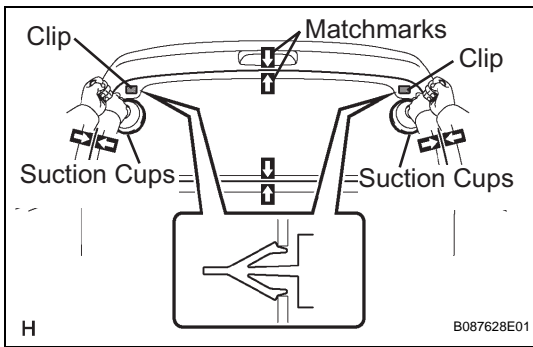
(2) Load the sealer gun with the cartridge.

(3) Apply adhesive to the back window, as shown in the illustration.

Specification

Area	Measurement
a	6 mm (0.236 in.) or 8 mm (0.315 in.)
b	8 mm (0.315 in.) or 12 mm (0.472 in.)

WS



- (e) Install the windshield glass onto the vehicle body.
- (1) Using suction cups, position the back window so that the matchmarks are aligned. Press it in gently along the rim.

NOTICE:

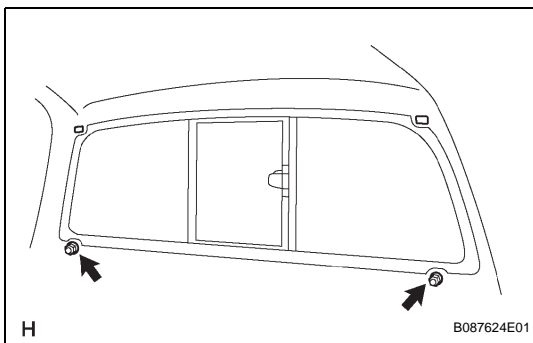
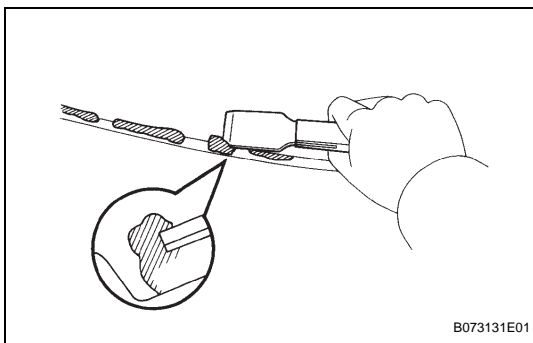
- Allow the primer to dry for 3 minutes or more.
- Check that the stoppers are attached to the vehicle body correctly.
- Check that the vehicle body and windshield glass have a small gap between them.

- (2) Lightly press the front surface of the windshield glass to ensure that the windshield glass is securely fitted to the vehicle body.

- (3) Using a scraper, remove any excessive or protruding adhesive.

HINT:

Apply adhesive onto the windshield glass rim.



- (f) Tighten the 2 nuts.

Torque: 7.8 N*m (80 kgf*cm, 69 in.*lbf)

3. CHECK FOR LEAKAGE AND REPAIR

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leakage with auto glass sealer.

4. INSTALL COAT HOOK (for Regular Cab) (See page IR-47)**5. INSTALL COAT HOOK (for Access Cab) (See page IR-69)****6. INSTALL COAT HOOK (for Double Cab) (See page IR-22)****7. INSTALL QUARTER INSIDE TRIM BOARD LH (for Regular Cab) (See page IR-48)****8. INSTALL QUARTER INSIDE TRIM BOARD LH (for Access Cab) (See page IR-71)****9. INSTALL QUARTER INSIDE TRIM BOARD LH (for Double Cab) (See page IR-24)****10. INSTALL QUARTER INSIDE TRIM BOARD RH (for Regular Cab)****HINT:**

Follow the same procedures as for the quarter inside trim board LH.

11. **INSTALL QUARTER INSIDE TRIM BOARD RH (for Access Cab)**
HINT:
Follow the same procedures as for the quarter inside trim board LH.
12. **INSTALL QUARTER INSIDE TRIM BOARD RH (for Double Cab)**
HINT:
Follow the same procedures as for the quarter inside trim board LH.
13. **INSTALL ROOF SIDE INNER GARNISH LH (for Access Cab) (See page IR-71)**
14. **INSTALL ROOF SIDE INNER GARNISH RH (for Access Cab)**
HINT:
Follow the same procedures as for the roof side garnish inner LH.
15. **INSTALL QUARTER TRIM LOWER PANEL LH (for Regular Cab) (See page IR-49)**
16. **INSTALL QUARTER TRIM LOWER PANEL LH (for Access Cab) (See page IR-72)**
17. **INSTALL QUARTER TRIM LOWER PANEL LH (for Double Cab) (See page IR-25)**
18. **INSTALL QUARTER TRIM LOWER PANEL RH (for Regular Cab)**
HINT:
Follow the same procedures as for the quarter inside trim board LH.
19. **INSTALL QUARTER TRIM LOWER PANEL RH (for Access Cab)**
HINT:
Follow the same procedures as for the quarter inside trim board LH.
20. **INSTALL QUARTER TRIM LOWER PANEL RH (for Double Cab)**
HINT:
Follow the same procedures as for the quarter inside trim board LH.
21. **INSTALL LUGGAGE COMPARTMENT SIDE TRAY (for Double Cab) (See page IR-25)**
22. **INSTALL REAR SEAT BACK CENTER HINGE SUB-ASSEMBLY (for Double Cab) (See page SE-77)**
23. **INSTALL LUGGAGE COMPARTMENT SIDE TRAY (for Double Cab) (See page IR-26)**
24. **INSTALL BACK PANEL TRIM (for Regular Cab on Separate Seat Type) (See page IR-49)**
25. **REMOVE BACK PANEL TRIM (for Access Cab on Separate Seat Type) (See page IR-72)**

26. **INSTALL BACK PANEL TRIM COVER (for Regular Cab on Separate Seat Type) (See page [IR-50](#))**
27. **INSTALL JACK ASSEMBLY (for Regular Cab on Separate Seat Type)**
28. **INSTALL BACK PANEL UPPER GARNISH (for Regular Cab) (See page [IR-50](#))**
29. **INSTALL BACK PANEL TRIM COVER (for Regular Cab on Bench Seat Type) (See page [IR-50](#))**
30. **INSTALL BACK PANEL TRIM COVER (for Regular Cab) (See page [IR-50](#))**
31. **INSTALL BACK PANEL TRIM COVER (for Access Cab) (See page [IR-73](#))**
32. **INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH (for Double Cab) (See page [IR-28](#))**
33. **INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP RH (for Double Cab)**
HINT:
Follow the same procedures as for the rear door opening trim weatherstrip LH.
34. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH (for Regular Cab) (See page [IR-52](#))**
35. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH (for Access Cab) (See page [IR-74](#))**
36. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH (for Regular Cab)**
HINT:
Follow the same procedures as for the front door opening trim weatherstrip LH.
37. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH (for Access Cab)**
HINT:
Follow the same procedures as for the front door opening trim weatherstrip LH.
38. **INSTALL ROOF SIDE INNER GARNISH CAP LH (for Access Cab) (See page [IR-75](#))**
39. **INSTALL ROOF SIDE INNER GARNISH CAP RH (for Access Cab)**
HINT:
Follow the same procedures as for the roof side inner garnish LH.
40. **INSTALL REAR DOOR SCUFF PLATE LH (for Access Cab) (See page [IR-75](#))**
41. **INSTALL REAR DOOR SCUFF PLATE LH (for Double Cab) (See page [IR-29](#))**

- 42. INSTALL REAR DOOR SCUFF PLATE RH (for Access Cab)**
HINT:
Follow the same procedures as for the rear door scuff plate LH.
- 43. INSTALL REAR DOOR SCUFF PLATE RH (for Double Cab)**
HINT:
Follow the same procedures as for the rear door scuff plate LH.
- 44. INSTALL FRONT DOOR SCUFF PLATE LH (for Regular Cab) (See page [IR-52](#))**
- 45. INSTALL FRONT DOOR SCUFF PLATE LH (for Access Cab) (See page [IR-75](#))**
- 46. INSTALL FRONT DOOR SCUFF PLATE RH (for Regular Cab)**
HINT:
Follow the same procedures as for the front door scuff plate LH.
- 47. INSTALL FRONT DOOR SCUFF PLATE RH (for Access Cab)**
HINT:
Follow the same procedures as for the front door scuff plate LH.
- 48. INSTALL REAR SEAT BACK HINGE SUB-ASSEMBLY LH (for Double Cab) (See page [SE-77](#))**
- 49. INSTALL REAR SEAT BACK HINGE SUB-ASSEMBLY RH (for Double Cab) (See page [SE-90](#))**
- 50. INSTALL REAR SEATBACK ASSEMBLY LH (for Double Cab) (See page [SE-77](#))**
- 51. INSTALL REAR SEATBACK ASSEMBLY RH (for Double Cab) (See page [SE-90](#))**
- 52. INSTALL REAR SEAT BACK HINGE COVER (for Double Cab)**
- (a) for RH Side:
 - (1) Install the rear seat back hinge cover (see page [SE-90](#)).
 - (b) for LH Side:
 - (1) Install the rear seat back hinge cover (see page [SE-78](#)).