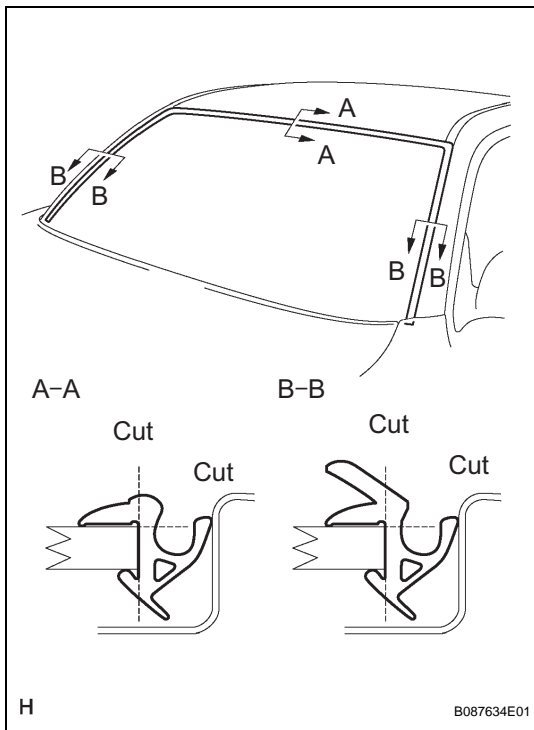


REMOVAL

1. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
2. **REMOVE FRONT WIPER ARM HEAD CAP (See page [WW-7](#))**
3. **REMOVE FRONT WIPER ARM LH (See page [WW-8](#))**
4. **REMOVE FRONT WIPER ARM RH (See page [WW-8](#))**
5. **REMOVE FRONT FENDER TO COWL SIDE SEAL LH (See page [WW-8](#))**
6. **REMOVE FRONT FENDER TO COWL SIDE SEAL RH**
HINT:
Follow the same procedures as for the fender to cowl side seal LH.
7. **REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY (See page [WW-8](#))**
8. **REMOVE INNER REAR VIEW MIRROR ASSEMBLY (See page [MI-4](#))**
9. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH**
 - (a) Separate the front door opening trim weatherstrip to the extent which allows the removal of the front pillar garnish.
10. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH**
HINT:
Follow the same procedures as for the front door opening trim weatherstrip LH.
11. **REMOVE FRONT PILLAR GARNISH LH (for Regular Cab) (See page [IR-41](#))**
12. **REMOVE FRONT PILLAR GARNISH LH (for Access Cab) (See page [IR-62](#))**
13. **REMOVE FRONT PILLAR GARNISH LH (for Double Cab) (See page [IR-13](#))**
14. **REMOVE FRONT PILLAR GARNISH RH (for Regular Cab)**
HINT:
Follow the same procedures as for the front pillar garnish LH.
15. **REMOVE FRONT PILLAR GARNISH RH (for Access Cab)**
HINT:
Follow the same procedures as for the front pillar garnish LH.

16. **REMOVE FRONT PILLAR GARNISH RH (for Double Cab)**
HINT:
Follow the same procedures as for the front pillar garnish LH.
17. **REMOVE ROOF CONSOLE BOX ASSEMBLY (for Access Cab) (See page IR-66)**
18. **REMOVE ROOF CONSOLE BOX ASSEMBLY (for Double Cab) (See page IR-18)**
19. **REMOVE ASSIST GRIP PLUG (w/ Curtain Shield Airbag) (See page IR-19)**
20. **REMOVE ASSIST GRIP SUB-ASSEMBLY (for Double Cab) (See page IR-18)**
21. **REMOVE VISOR ASSEMBLY LH (for Regular Cab) (See page IR-45)**
22. **REMOVE VISOR ASSEMBLY LH (for Access Cab) (See page IR-67)**
23. **REMOVE VISOR ASSEMBLY RH (for Double Cab) (See page IR-19)**
24. **REMOVE VISOR ASSEMBLY RH (for Regular Cab)**
HINT:
Follow the same procedures as for the LH visor.
25. **REMOVE VISOR ASSEMBLY RH (for Access Cab)**
HINT:
Follow the same procedures as for the LH visor.
26. **REMOVE VISOR ASSEMBLY RH (for Double Cab)**
HINT:
Follow the same procedures as for the LH visor.
27. **REMOVE VISOR HOLDER (for Regular Cab) (See page IR-45)**
28. **REMOVE VISOR HOLDER (for Access Cab) (See page IR-67)**
29. **REMOVE VISOR HOLDER (for Double Cab) (See page IR-19)**



30. REMOVE WINDSHIELD UPPER MOLDING OUTER

- (a) Using a knife, cut off the windshield upper moulding outer, as shown in the illustration.

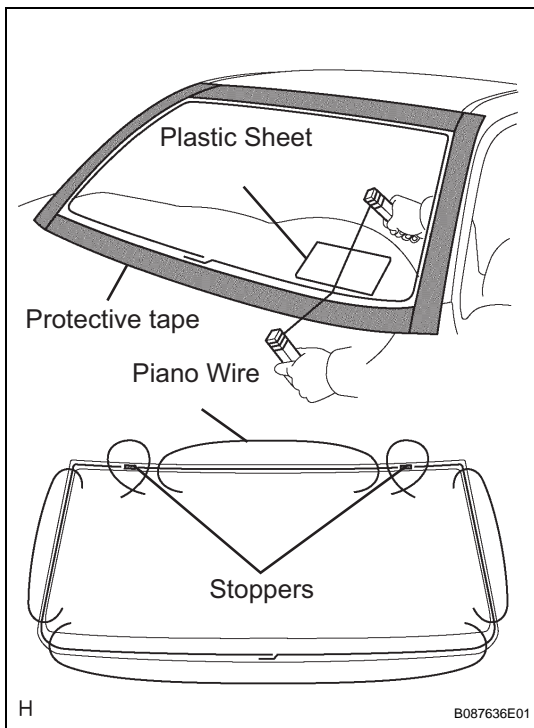
NOTICE:

Be careful not to damage the vehicle body with the knife.

- (b) Remove the windshield upper moulding outer.

HINT:

Make a partial cut in the windshield upper moulding outer. Then pull and remove it by hand.



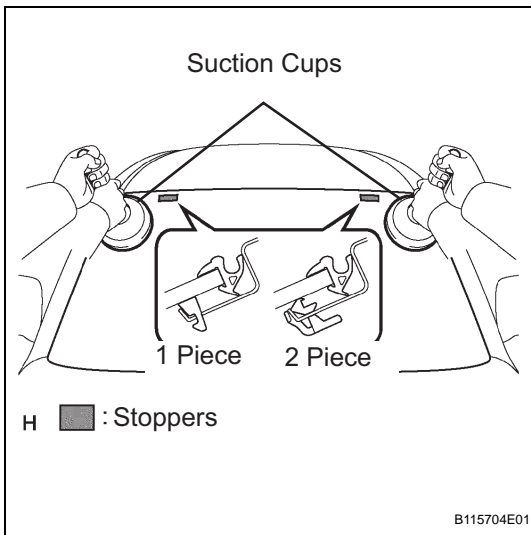
31. REMOVE WINDSHIELD GLASS

- (a) Apply protective tape to the outer circumference of the windshield glass, as shown in the illustration.
- (b) From the interior, insert piano wires between the vehicle body and windshield glass, as shown in the illustration.
- (c) Tie objects that can serve as handles (for example, wooden blocks) to all wire ends.

NOTICE:

- **When separating the windshield glass from the vehicle, be careful not to damage the vehicle's paint or exterior/interior ornaments.**
- **To prevent the safety pad from being scratched when removing the windshield glass, place a plastic sheet between the piano wire and safety pad.**

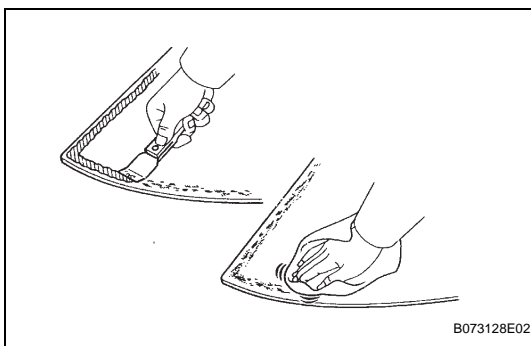
- (d) Cut through the adhesive by pulling the piano wire around the windshield glass.



- (e) Disengage the 2 stoppers.
- (f) Using suction cups, remove the windshield glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the windshield glass.

**INSTALLATION****1. CLEAN WINDSHIELD GLASS**

- (a) Using a scraper, remove the damaged stoppers, dam and adhesive stuck to the windshield glass.
- (b) Clean the outer circumference of the windshield glass with white gasoline.

NOTICE:

- **Do not touch the windshield glass surface after cleaning it.**
- **Even if using a new windshield glass, clean the windshield glass with white gasoline.**

2. CLEAN VEHICLE BODY

- (a) Clean and shape the contact surface of the vehicle body.

- (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

NOTICE:

Be careful not to damage the vehicle body.

HINT:

Leave as much adhesive on the vehicle body as possible.

- (2) Clean the contact surface of the vehicle body with a shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.

