

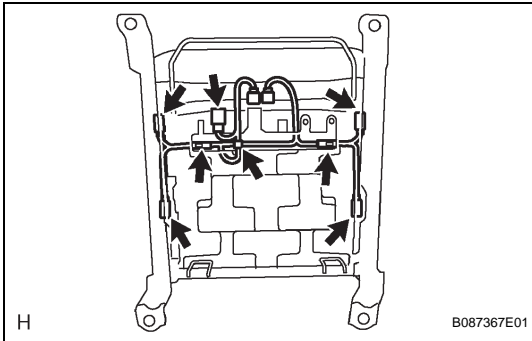
## REASSEMBLY

### CAUTION:

Wear protective gloves. Sharp surfaces on the front seat back spring and front seat with adjuster frame could cause injuries to your hands.

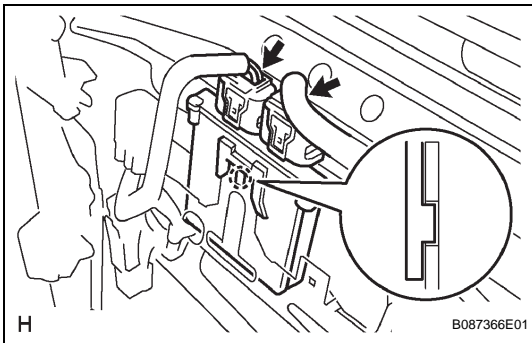
#### 1. INSTALL SEAT WIRE

- (a) Install the 3 wire harness clamps and connector clamp.
- (b) Connect the 4 connectors.



#### 2. INSTALL OCCUPANT CLASSIFICATION ECU

- (a) Engage the claw and install the occupant classification ECU.
- (b) Connect the 2 connectors.



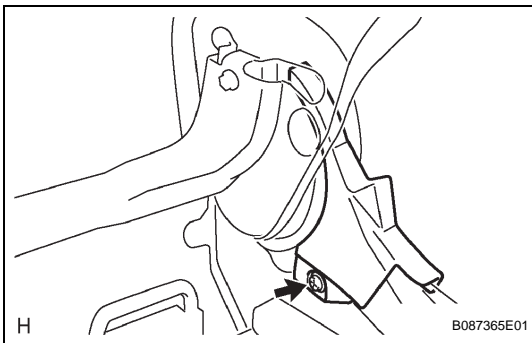
#### 3. INSTALL RECLINING ADJUSTER OUTSIDE COVER LH

- (a) Install the reclining adjuster outside cover with the screw.

#### 4. INSTALL RECLINING ADJUSTER OUTSIDE COVER RH

##### HINT:

Follow the same procedures as for the reclining adjuster outside cover LH.



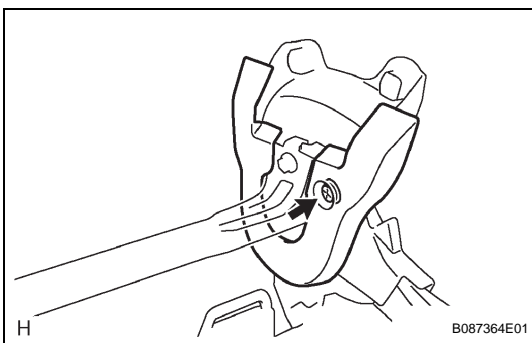
#### 5. INSTALL RECLINING ADJUSTER INSIDE COVER LH

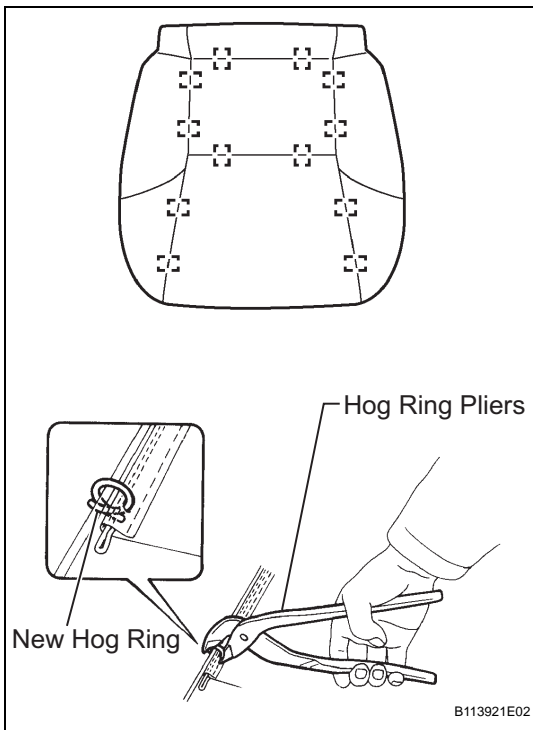
- (a) Install the reclining adjuster inside cover with the screw.

#### 6. INSTALL RECLINING ADJUSTER INSIDE COVER RH

##### HINT:

Follow the same procedures as for the reclining adjuster inside cover LH.



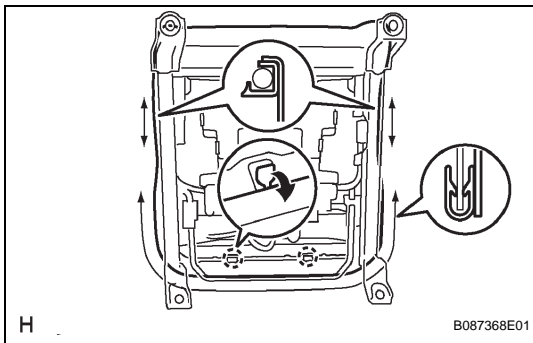


## 7. INSTALL FRONT SEAT CUSHION COVER

- (a) Using hog ring pliers, install the front seat cushion cover with new hog rings.

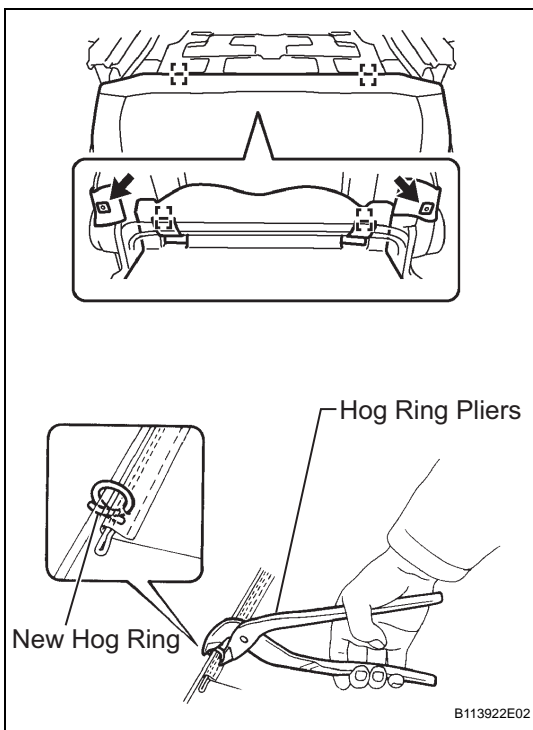
### NOTICE:

- Do not contaminate or scratch the front seat cushion cover.
- When installing the hog rings, minimize wrinkles as far as possible.

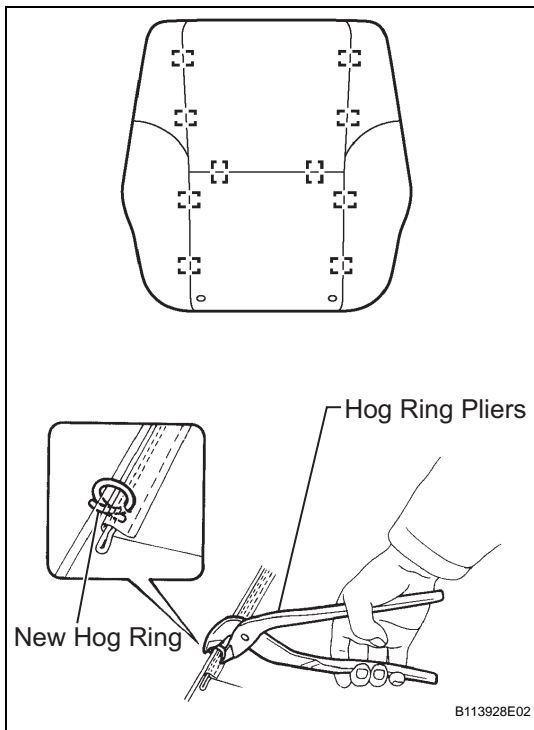


## 8. INSTALL FRONT SEAT CUSHION ASSEMBLY

- (a) Engage the 2 claws and 3 hooks, and install the front seat cushion.



- (b) Hook the front seat cushion cover to the front seat with adjuster frame.
- (c) Using hog ring pliers, install new hog rings.

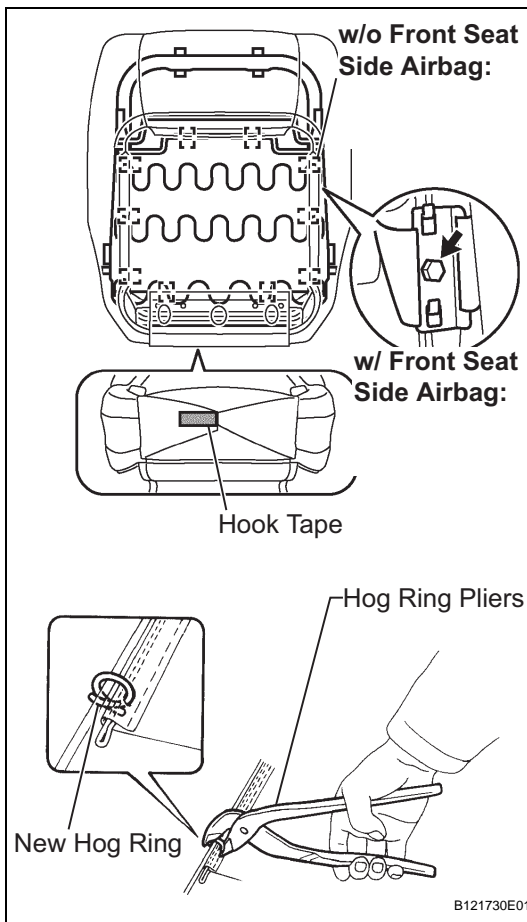


## 9. INSTALL FRONT SEAT BACK COVER

- (a) Using hog ring pliers, install the front seat back cover with new hog rings.

### NOTICE:

- Do not contaminate or scratch the front seat back cover.
- When installing hog rings, minimize wrinkles as far as possible.



## 10. INSTALL FRONT SEAT BACK SPRING ASSEMBLY

- (a) w/ Front Seat Side Airbag:

- (1) Install the front seat back spring into the front seat back pad.
- (2) Install the hook tape.
- (3) Using hog ring pliers, install new hog rings.
- (4) Fully cover the air bag with the inner hook and tighten the bolt.

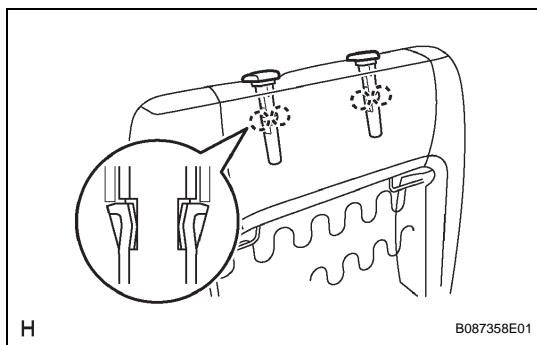
**Torque: 5.5 N\*m (55 kgf\*cm, 49 in.\*lbf)**

### NOTICE:

- For vehicles with side air bag, the front seat back cover must be securely installed. Otherwise, the side air bag may not deploy properly.
- Make sure that the strap is not twisted after installing the inner hook.
- Install the inner hook securely.

- (b) w/o Front Seat Side Airbag:

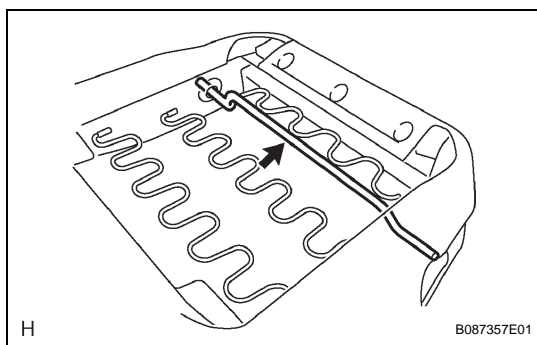
- (1) Install the front seat back spring into the front seat back pad.
- (2) Install the hook tape.
- (3) Using hog ring pliers, install new hog rings.

**11. INSTALL FRONT SEAT HEADREST SUPPORT**

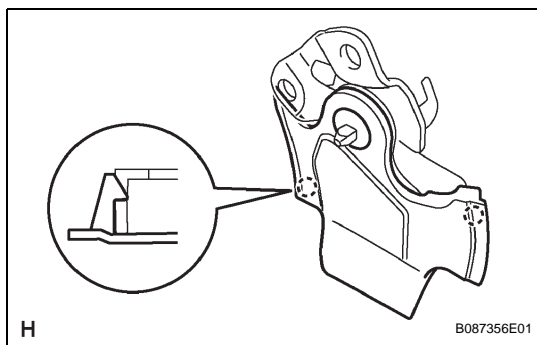
HINT:

Follow the same procedures as for the opposite side.

- (a) Engage the 2 claws and install the front seat headrest support.

**12. INSTALL FRONT SEAT BACK LOCK HANDLE ROD**

- (a) Install the front seat back lock handle rod.

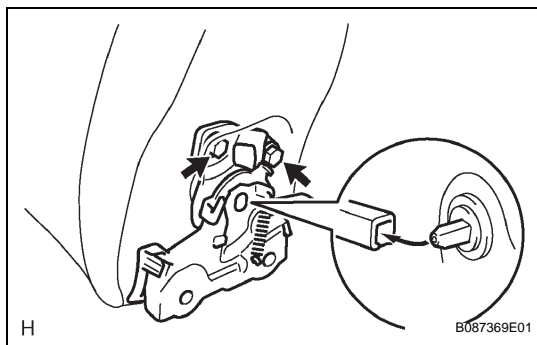
**13. INSTALL FRONT SEAT HINGE COVER LH**

- (a) Engage the 2 claws and install the front seat hinge cover.

**14. INSTALL FRONT SEAT HINGE COVER RH**

HINT:

Follow the same procedures as for the seat hinge cover LH.

**15. INSTALL FRONT SEAT BACK LOCK SUB-ASSEMBLY LH**

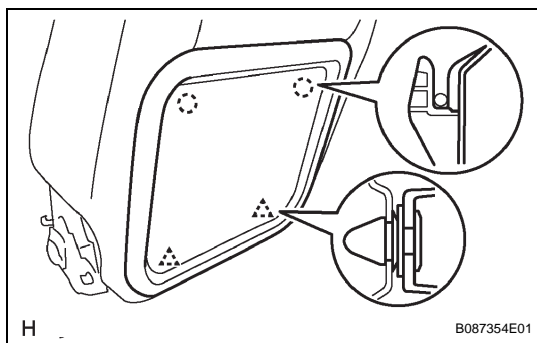
- (a) Install the front seat back lock with the 2 bolts.

Torque: 43 N\*m (440 kgf\*cm, 32 ft.\*lbf)

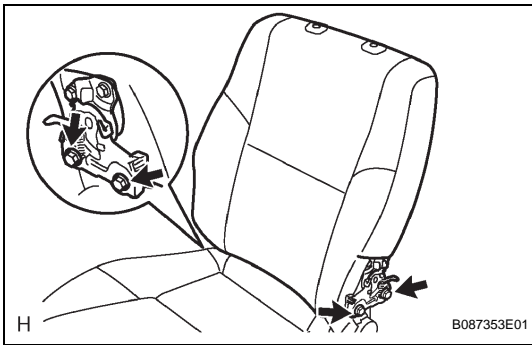
**16. INSTALL FRONT SEAT BACK LOCK SUB-ASSEMBLY RH**

HINT:

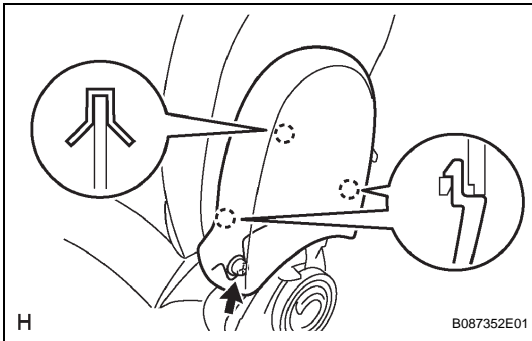
Follow the same procedures as for the front seat back lock LH.

**17. INSTALL FRONT SEAT BACK BOARD**

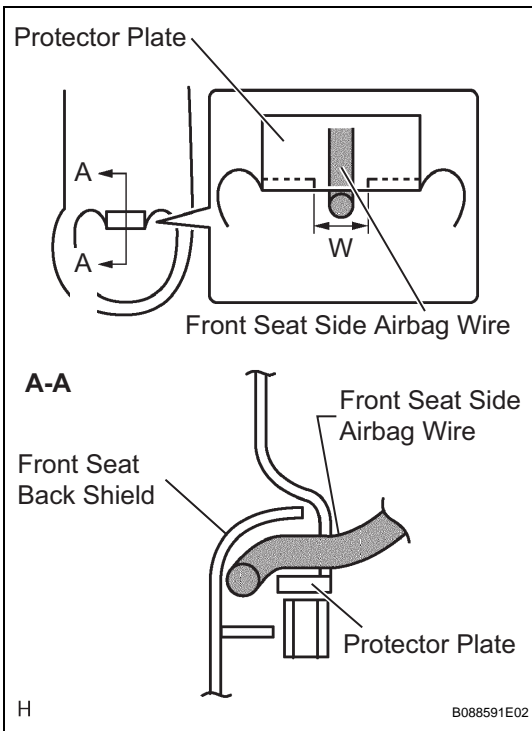
- (a) Engage the 2 claws and 2 clips, and install the front seat back board.

**18. INSTALL FRONT SEAT BACK ASSEMBLY**

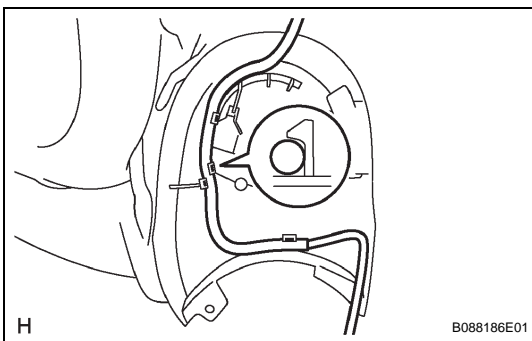
- (a) Install the front seat back with the 4 bolts.  
**Torque: 43 N\*m (440 kgf\*cm, 32 ft.\*lbf)**

**19. INSTALL FRONT SEAT BACK SHIELD LH**

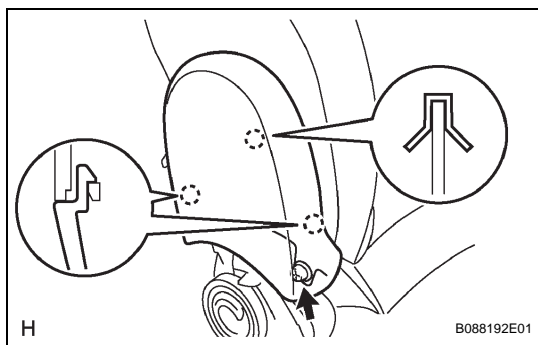
- (a) Engage the 3 claws and install the front seat back shield.  
 (b) Tighten the screw.

**20. INSTALL FRONT SEAT BACK SHIELD RH**

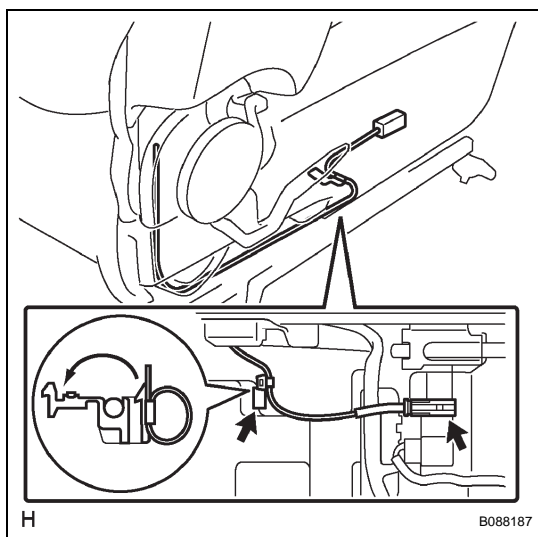
- (a) w/ Front Seat Side Airbag:  
 (1) The front seat side air bag wire must pass between protector plate and the front seat back shield.  
**HINT:**  
 Tune "W" to be able to thread the front seat side airbag wire and clips through.



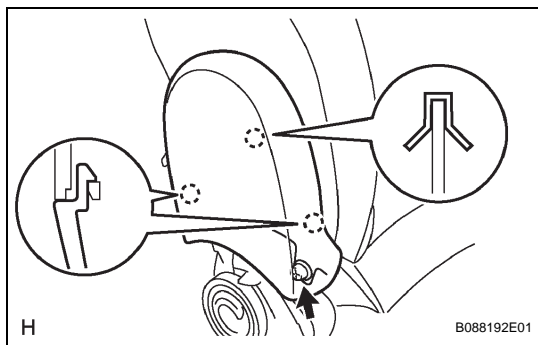
- (2) Engage the 4 claws and install the front seat side air bag wire.



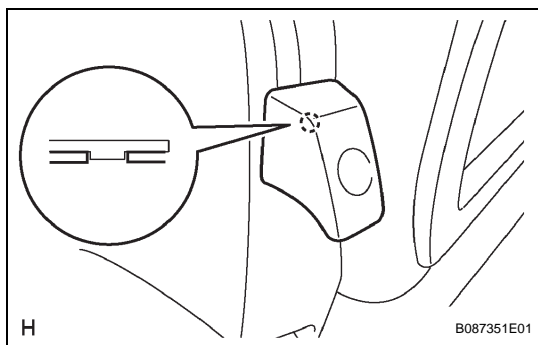
- (3) Engage the 3 claws and install the front seat back shield.
- (4) Tighten the screw.



- (5) Install the wire harness clamp and connector clamp.



- (b) w/o Front Seat Side Airbag:
  - (1) Engage the 3 claws and install the front seat back shield.
  - (2) Tighten the screw.



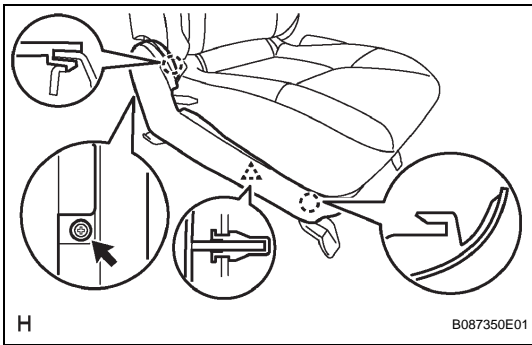
## 21. INSTALL RECLINING ADJUSTER RELEASE KNOB LH

- (a) Engage the claw and install the reclining adjuster release handle.

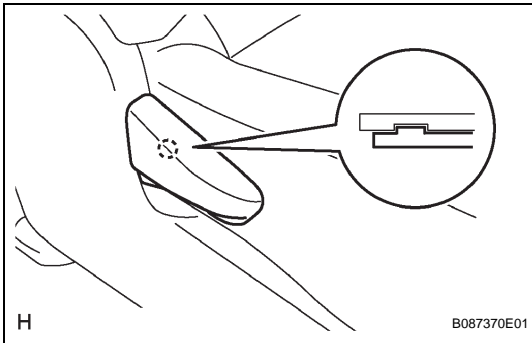
## 22. INSTALL RECLINING ADJUSTER RELEASE KNOB RH

### HINT:

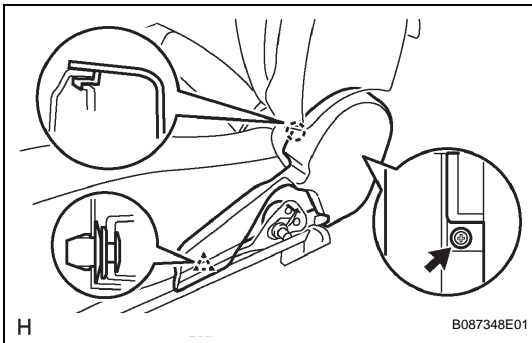
Follow the same procedures as for the reclining adjuster release handle LH.

**23. INSTALL FRONT SEAT CUSHION SHIELD**

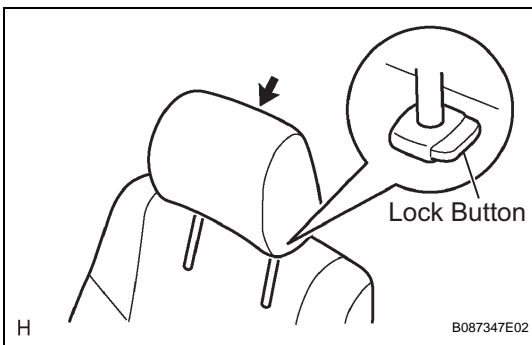
- (a) Engage the 2 claws and clip, and install the front seat cushion shield.
- (b) Tighten the screw.

**24. INSTALL RECLINING ADJUSTER RELEASE HANDLE**

- (a) Engage the claw and install the reclining adjuster release handle.

**25. INSTALL FRONT SEAT CUSHION INNER SHIELD**

- (a) Engage the claw and clip, and install the front seat cushion inner shield.
- (b) Tighten the screw.

**26. INSTALL FRONT SEAT INNER BELT ASSEMBLY (See page SE-47)****27. INSTALL FRONT SEAT HEADREST ASSEMBLY**

- (a) Disengage the lock button of the front seat headrest support and install the front seat headrest.