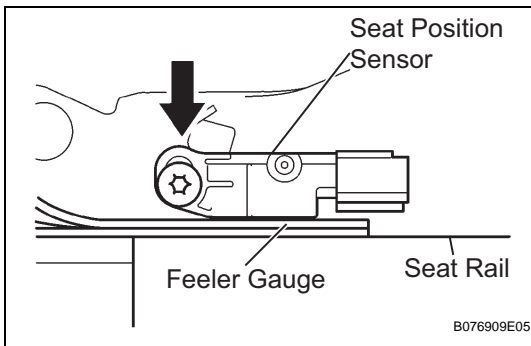


## REASSEMBLY

### CAUTION:

Wear protective gloves. Sharp surface on the front seat with adjuster frame could cause injuries to your hands.



### 1. INSTALL SEAT POSITION SENSOR

- Temporarily install the seat position sensor.
- Install a 1 mm (0.04 in.) feeler gauge between the slide rail and seat position sensor as shown in the illustration.

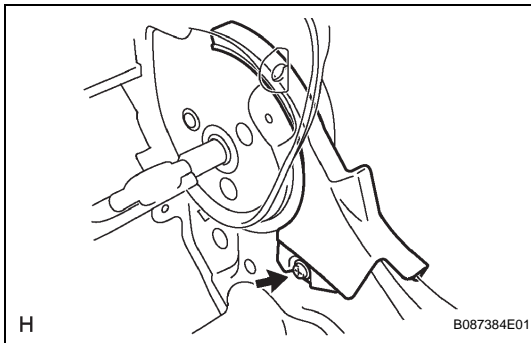
#### NOTICE:

- If the seat position sensor has been dropped, or there are any cracks, dents or other defects in the case, bracket or connector, replace the seat position sensor with a new one.
- When installing the seat position sensor, make sure that the SRS wiring does not interfere with other parts and is not pinched between other parts.

#### HINT:

Make sure that the clearance between the seat position sensor and seat rail is within 0.6 to 2 mm (0.023 to 0.079 in.).

- Push the top of the seat position sensor. While holding the seat position sensor, tighten the seat position sensor using a "Torx" socket wrench T30. Torque: 8.0 N\*m (80 kgf\*cm, 71 in.\*lbf)



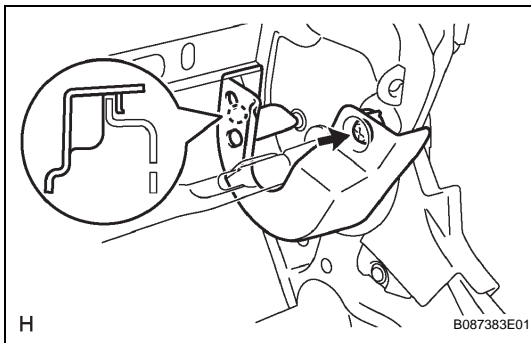
### 2. INSTALL RECLINING ADJUSTER OUTSIDE COVER LH

- Install the reclining adjuster outside cover with the screw.

### 3. INSTALL RECLINING ADJUSTER OUTSIDE COVER RH

#### HINT:

Follow the same procedures as for the reclining adjuster outside cover LH.



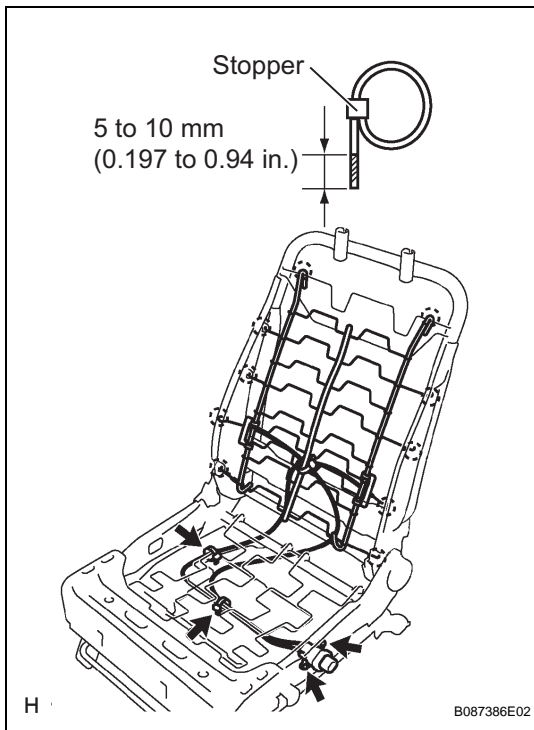
### 4. INSTALL RECLINING ADJUSTER INSIDE COVER LH

- Engage the claw and install the reclining adjuster inside cover.
- Tighten the screw.

### 5. INSTALL RECLINING ADJUSTER INSIDE COVER RH

#### HINT:

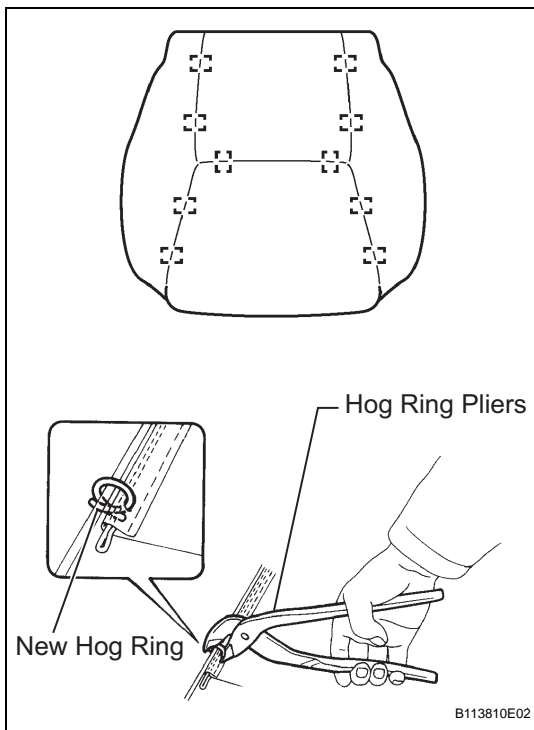
Follow the same procedures as for the reclining adjuster inside cover LH.



## 6. INSTALL LUMBAR SUPPORT ADJUSTER ASSEMBLY

- (a) Hook the 10 hooks.
- (b) Install the lumbar support adjuster with the 2 screws.
- (c) Install 2 new wiring harness clamps.
- (d) Cut each wiring harness clamp 5 to 10 mm (0.197 to 0.394 in.) from the stopper, as shown in the illustration.

SE

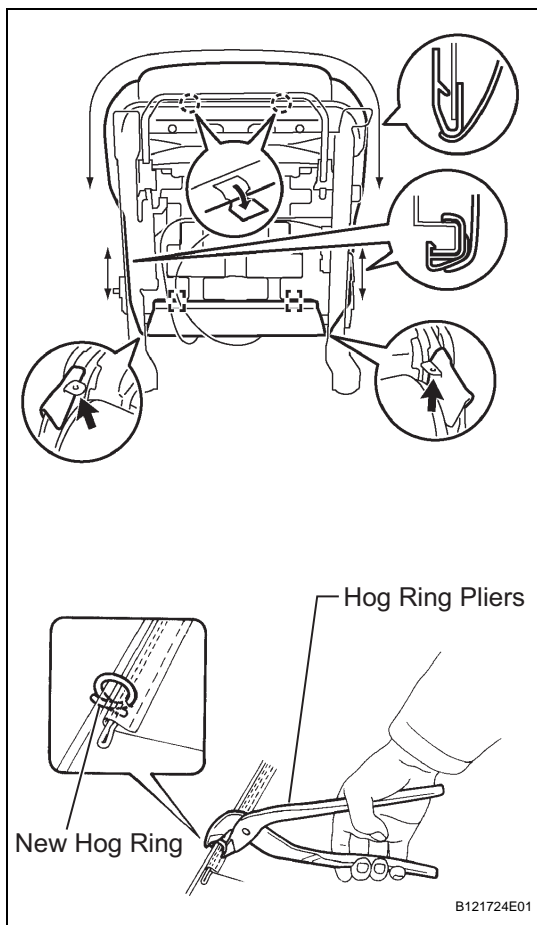


## 7. INSTALL FRONT SEAT CUSHION COVER

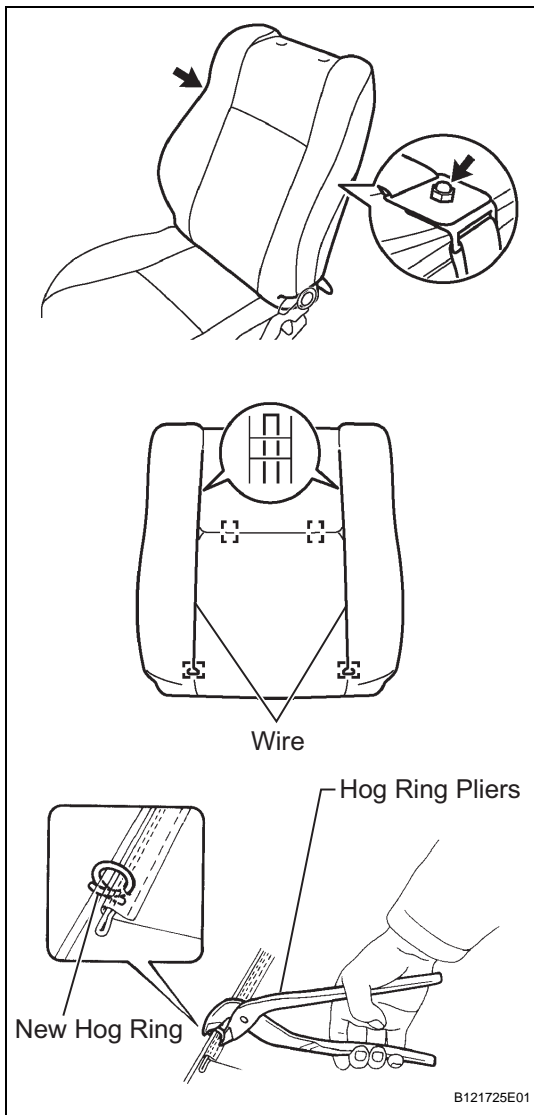
- (a) Using hog ring pliers, install the front seat cushion cover with new hog rings.

### NOTICE:

- Do not contaminate or scratch the front seat cushion cover.
- When installing the hog rings, minimize wrinkles as far as possible.



- (b) Engage the 3 hooks and 2 claws, and install the front seat cushion pad together with the front seat cushion cover.
- (c) Using hog ring pliers, install new hog rings.
- (d) Hook the front seat cushion cover to the front seat frame adjuster.



## 8. INSTALL FRONT SEAT BACK COVER

- (a) Install the front seat back pad onto the front seat frame adjuster.
- (b) Using hog ring pliers, install the front seat back cover with new hog rings.

### NOTICE:

- Do not contaminate or scratch the front seat back cover.
- When installing the hog rings, minimize wrinkles as far as possible.

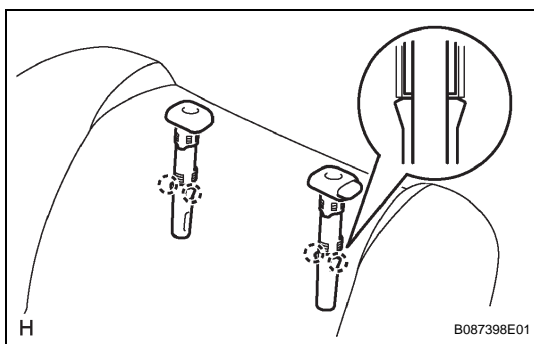
- (c) w/ Front Seat Side Airbag:

- (1) Attach straps and tighten the nut.

**Torque: 5.5 N\*m (55 kgf\*cm, 49 in.\*lbf)**

### NOTICE:

- For vehicles with side air bag, the front seat back cover must be securely installed. Otherwise, the side air bag may not deploy properly.
  - Make sure that the strap is not twisted after installing the inner hook.
  - Install the inner hook securely.
- (d) Roll the front seat back cover down and install the 2 wires.
  - (e) Using hog ring pliers, install new hog rings.

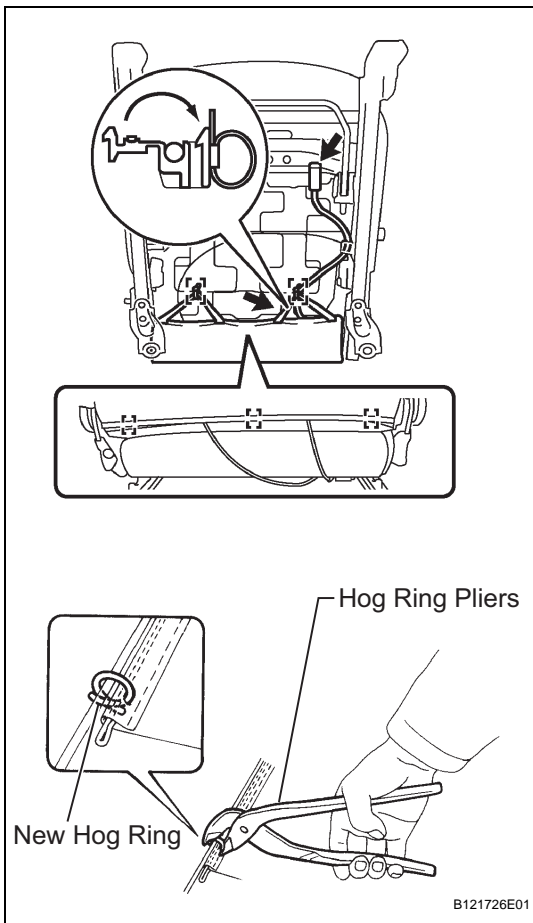


## 9. INSTALL FRONT SEAT HEADREST SUPPORT

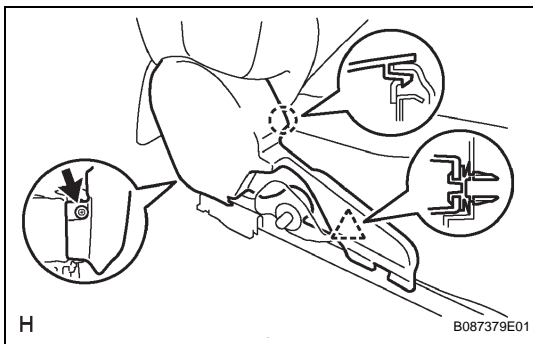
- (a) Engage the 2 claws and install the front seat headrest support.

### HINT:

Follow the same procedures as for the opposite side.

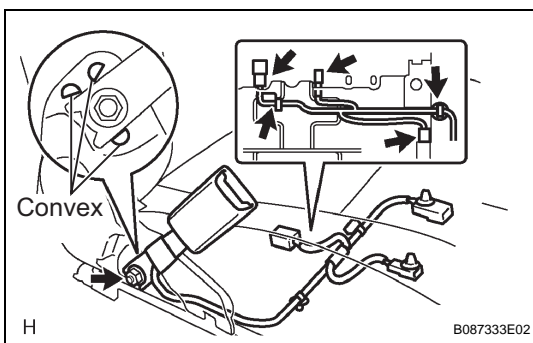


- (b) Using hog ring pliers, install the new hog rings.
- (c) w/ Front Seat Side Airbag:
  - (1) Install the wire harness clamp and connector clamp.



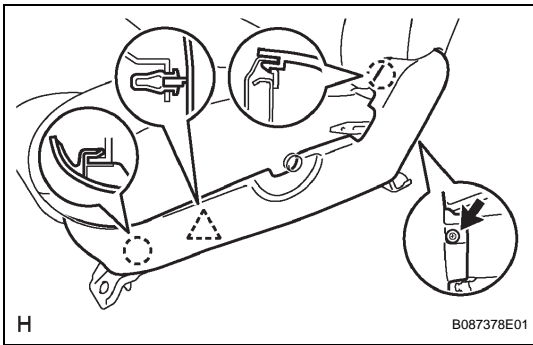
#### 10. INSTALL FRONT SEAT CUSHION INNER SHIELD

- (a) Engage the claw and clip, and install the front seat cushion inner shield.
- (b) Tighten the screw.

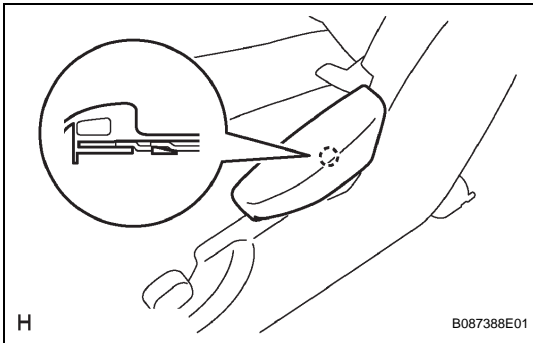


#### 11. INSTALL FRONT SEAT INNER BELT ASSEMBLY

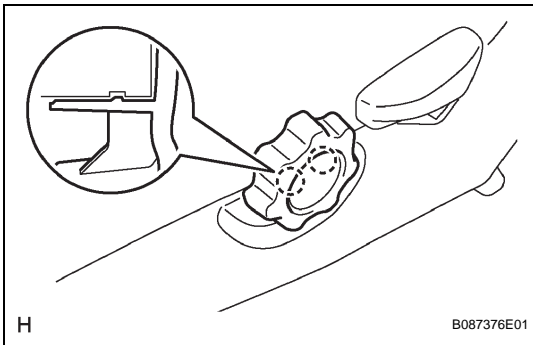
- (a) Install the front seat inner belt with the nut.  
**Torque: 42 N\*m (430 kgf\*cm, 31 ft.\*lbf)**  
**NOTICE:**  
**Be careful not to place the front seat inner belt over the convex areas of the front seat with adjuster frame.**
- (b) Check that the front seat inner belt rotates smoothly.
- (c) Connect the seat position airbag sensor connector.
- (d) Install the 2 wire harness clamps and 2 connector clamps.

**12. INSTALL FRONT SEAT CUSHION SHIELD**

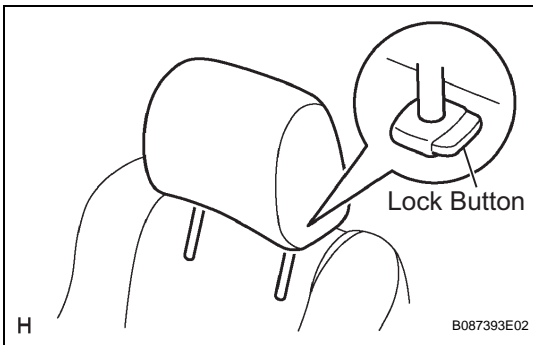
- (a) Engage the 2 claws and clip, and install the front seat cushion shield.
- (b) Tighten the screw.

**13. INSTALL RECLINING ADJUSTER RELEASE HANDLE**

- (a) Engage the claw and install the reclining adjuster release handle.

**14. INSTALL LUMBAR ADJUSTER DIAL**

- (a) Line up the lumbar adjuster dial and push in it to engage.

**15. INSTALL FRONT SEAT HEADREST ASSEMBLY**

- (a) Disengage the lock button of the front seat headrest support and install the front seat headrest.