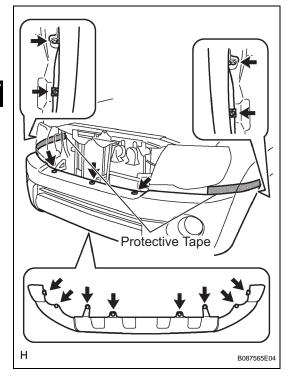
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# REMOVAL

- 1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
- 2. REMOVE RADIATOR GRILLE
  - (a) Remove the 2 screws.
  - (b) Using a clip remover, remove the 2 clips.
  - (c) Disengage the 2 clips and remove the radiator grille.



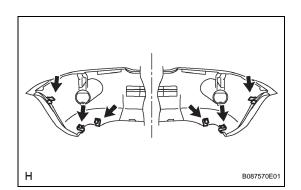
# 3. REMOVE FRONT BUMPER COVER

- (a) Apply protective tape to the outer circumference of the front bumper cover, as shown in the illustration.
- (b) Remove the 6 screws.
- (c) Using a clip remover, remove the 7 clips.
- (d) Remove the 2 clips.

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- (e) w/ Fog Light:
  - (1) Disconnect the 2 fog light connectors.
- (f) Disengage the 2 claws and remove the front bumper cover.

4.

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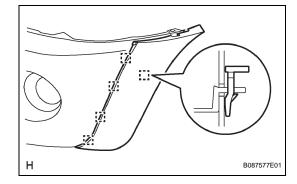


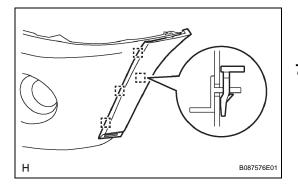
(g) Remove the 6 clips.

- REMOVE FRONT SPOILER COVER LH (for X-Runner)
- (a) Using a clip remover, remove the 3 clips.
- (b) Remove the 6 retainers and front spoiler cover.

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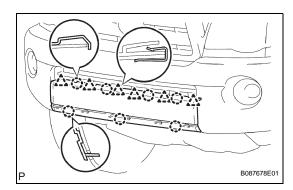


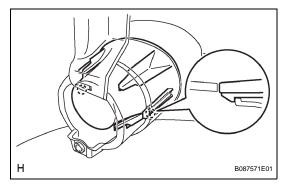


- 5. REMOVE FRONT SPOILER COVER RH (for X-Runner)
  - (a) Using a clip remover, remove the clip.
  - (b) Remove the 6 retainers and front spoiler cover.

- 6. REMOVE FRONT BUMPER EXTENSION LH
  - (a) for 4WD and Pre Runner:
    - (1) Remove the 5 retainers and front bumper extension.

- (b) for X-Runner:
  - (1) Remove the 4 retainers and front bumper extension.
- 7. REMOVE FRONT BUMPER EXTENSION RH HINT:
  - Follow the same procedures as for the front bumper extension LH.





#### 8. REMOVE FRONT SPOILER CENTER COVER (for X-Runner)

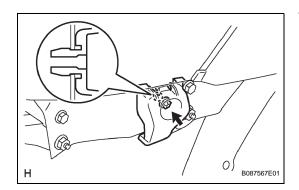
- (a) Remove the 6 retainers.
- (b) Disengage the 7 claws and remove the front spoiler center cover.
- 9. REMOVE FRONT BUMPER HOLE COVER LH (w/o Fog Light)
  - (a) Disengage the 2 claws and remove the front bumper hole cover.
- 10. REMOVE FRONT BUMPER HOLE COVER RH (w/o Fog Light)

HINT:

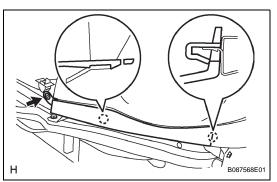
Follow the same procedures as for the front bumper hole cover LH.

- 11. REMOVE FOG LIGHT ASSEMBLY LH (w/ Fog Light)(a) Disengage the 2 claws and remove the fog light.
- 12. REMOVE FOG LIGHT ASSEMBLY RH (w/ Fog Light) HINT:

Follow the same procedures as for the fog light LH.



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#### 13. REMOVE FRONT BUMPER SIDE SUPPORT HINT:

Follow the same procedures as for the opposite side.

- (a) Remove the screw.
- (b) Disengage the claw and remove the front bumper side support.

## 14. REMOVE FRONT BUMPER FILLER LH

- (a) Using a clip remover, remove the clip
- (b) Disengage the 2 claws and remove the front bumper filler.
- **15. REMOVE FRONT BUMPER FILLER RH** HINT:

Follow the same procedures as for the front bumper filler LH.

16. REMOVE HEADLIGHT ASSEMBLY LH (See page LI-4)

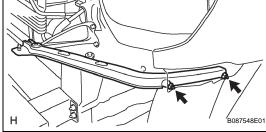
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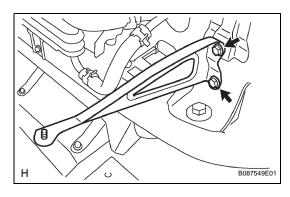


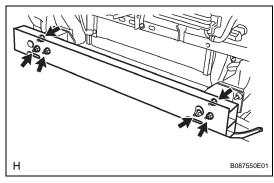
Follow the same procedures as for the headlight LH.

#### 18. REMOVE FRONT BUMPER UPPER CENTER RETAINER

- (a) Remove the 4 nuts and front bumper upper center retainer.
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#### 19. REMOVE FRONT BUMPER REINFORCEMENT EXTENSION LH

- (a) Remove the 2 nuts and front bumper reinforcement extension.
- 20. REMOVE FRONT BUMPER REINFORCEMENT EXTENSION RH HINT:

Follow the same procedures as for the front bumper reinforcement extension LH.

#### 21. REMOVE FRONT BUMPER ARM MOUNTING BRACKET LH

(a) Remove the 2 bolts and front bumper arm mounting bracket.

### 22. REMOVE FRONT BUMPER ARM MOUNTING BRACKET RH

#### HINT:

Follow the same procedures as for the front bumper arm mounting bracket LH.

#### 23. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY

(a) Remove the 6 nuts and front bumper reinforcement.