SETTING YOUR COURSE ON THE SUBMARINES

Story Guide and Operations Procedures

Welcome observed the Discopland Submarine

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To sell per the stery behind our addressive feet and to bener feedlance year with the spectric procedures of the attraction, we have proported for second

Thus foremain and supervisors are an the july to buttout you and to supervise your work. In addition to your ascepting training and direction, was would like you to ask quantities whereas there is unambine which is not then to you.

We hope you anyly your experience working as port of the owne of the Diveryland Submorine Real

1. W. POWIER



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A UNIVERSITY OF DISNEYLAND JUIDE FOR SUBMARINE OPERATORS



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The for may which had to (Dampione's Momentum Vegrage was, the filming of Julies Verse's '1997y, '2020D lapper Under the Set.' The production planning ware on the two years before means the ing was langue. Thus, mony weeks were apart under the means in the Millionty hand, its cher weren at the dolmers. Other filming was control on at the Barbank Studies, and her a period of eight water, the 54-mon over worked on an underwater work steps. "28,000 lacques Under the Sec" was finitly released to the public in December of 1954.

The second step which had to the construction of Douspland's Subscoles Veyrope was the consti-

cooling by the United States News of the week's fair actuals powered solventing, the U.S.S. Northlys Bulls on a read of \$55 million, the U.S.S. Northlys 220 back long with a softene displacement of 1.008 News.

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With Okney is prived of his eight subscience, which comprise the longest peake-time float in the workl, Each use is meaned of the 0 contribution or me lacited foreas Navey Nucleiro Paravened Schlamstver Plant: During the Eigi opening in Jane of 1959, the Disruption First was schwarzed by Ann. Albide Nation, a forease WAPE and with et Claid Matchile Apro, Davend FL H, Nakan et the U.S.S. Nanthe-

OUR LIVING SUBMARINE STORY

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GRAVERARD OF LOST SHIPS SEGMENT

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Other ships form not been tortunde anough to be obtain below the surface, and the submotive passes through the existence of their fails, the proverend of land along.

Bigs from many periods of history its bounceds oversed and decryped as only for no can use them. The over-provid Davek and Borness results for strong shift for mightar 'Maring ships with their distantiships formed Eguerations. As a respect proofs to because them is to boild of a Venetice galaxy. Muchy, despress dress provid to any other treasures in the auchors.

MONTH BOLD SACAMET

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The given again MACRIT BUPHE PROCEPUS have below the ADD-foot mode, and given to length in a sense of 20 here. Short again have obtain laws without an in-the use surgement. Such reports have perchange the methods, have of avarage here here here no boost in foot. Not holes of access members should be classed as follow always with the method.



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BETLIEN TO THE SURFACE

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SUBMARINE VOYAGE MAP



OPERATING PROCEDURE

COLUMN TRANSPORT







The Submarine Voyage is on amountion where rigid otherwork to spenoting procedures must be followed to pervise in sofe repegn for our methy.

In this samples of the handbook, we andfine the presendent on our Eadermonic Varage which want be deare only if you theroughly under usual the procedures and the second the them.

DOCK POSITIONS Takes Reported

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The forward Each has fines positions, the Grouper, Ben-Hanh, and Foot Heah.

The popper is responsed to possil, todis, and talephane simmuticolism. He will arrange the quark into two proops of 19. The first 19 will areas the birst back and the next 19 will areas the text. hands, the will say proven to hald small children on their hear. When the insurancedente data's classififice of "dealda hand," the grouper will peed 28 peems to the initiamaginare data. In Tores of 19 ands: Daning an wight-body openedian, arrany offset subtention makes at dualde hold will respice a chandle hold will respice a chandle hold will re-

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sample, at the termination topprovation the intermediate door, the lawer line is philoid on the advancing, and the front both is unused. When the old 1989, the couput noty be low-out. The landing proceeding is the same an the focused door position. After securing the fatth, names the hour line, then then signals will be low the state strending on the line house.

- The "FEDGE" signal is given when the law line is an the sub of the forward dock. This will neve the intermedicate boot forward about 12 feat.
- The "GO" signed may be given when the submerine or the forward desk starks to more. The operation multopy on the sub-until the "GOT" shared to state.

DO NOT GIVE ANY SIGNAL UNTE SOTH BAMPS HAVE MTN BUSIES Ethological An the columnities representing the disk, place in the presenting of each, place in the disk, place in the four bands, and address the start bands, and address the interpret present to watch starts, Arii the parts to watch start and a starage disk (Address and Alfred y genes in place), the starts to half some the high-Aria bands that they, the watch Aria theorem to be address to band the "Hotopics" or "OO" in and the "Hotopics" or "OO" in a fact that the first the second hoto.

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INTRUMOV PROCEDURES

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FACTS ABOUT DISNEYLAND SUBMARINES

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ATTRACTION

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A BREF HISTORY OF SUSAARNEE

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Buring the Dard Way, the Cardedonte CLA Hartey mode the world's first exception armost an a world's, in 1984, a systematic the federal ansate USS Reseators in Charleston armost an a world's, in 1984, a systematic arbitrary and analysis of the

Julin P. Hollmark uwa u U.S. Horye method in the later 1999 in human it would be mighted the USS Hollmark in 1990, the later workey into a shownine was 150 that here, displaced mighted the USS Hollmark in 1990, the later workey, and an also Ve makes while inhomogene, and 71 hums, used in product a single an the surface.

The USS Shippark was loundeed in 1911 and warred the Adustic in 1910. It general

arises propresed from a randomerry special to a propried weapon with the subset of the Gamman U booth during Ward Ward. They revised the samplet of maders

By the serie 1950"s, the Newy had sends 40 molece powered submarism built as whether

The world's first malatic powered advecting was canningly ad in September, 1854 It was the first to call under the Marth Pole, August 3, 1958. The Mouthur is 220 feet long

The second reduce pareneed submaries, capable of partolling submerged for several

The USS Stote errored the Atlanta twice, submerged over the entire distant

The Tohon was the first submarine to travel award the world submarged. The second

it couries the polyris hadinic minile, which may be fired while traveling hereaft the

It is at 12 fast in largely and 33 fast while, it has a new at 110 mer and 12 officers, transfer

HOW & SUBMARINE OPERATES

On the purfore, in submotive balances much like any other ship. It has a radius of the

To subscrape, the subscrape their series into the balled boars by meaning the in-the sam. This will produce it conditions of marked boarsersey. The shot will be series before the reachest. To subscrape mean quickly, the sequences tend in fluencied, when the desired depth is reached.

Driving places, which toy like singly, new write the studye or shalls the advanceme with tok Machine prevents advances continues to use that we would enginese, while more workshild placescience workship fault borrary structure whence matters, by antipulseing the diving places, the placescience workship and whence is the works.

When surfacing, the diving planes are set and odd oil the weiser is known from the bollest locals. The diving semi-minimized size regulate the spend and once in a file which is the the proving the number of the diving planes, and the presents used to have the moin bullour marks.

GLOSSARY

of costs - temperature measure taken to half forward movement of the substration by particip of costs/de power into rewrite.
hub Core-Deexind term for depth chorpes.
Hyp Aye Old English for "yes," Probably rolass from the Lotin work "els" to office,
bullost Tanks Hallew areas supecially designed to hold after were ar air, which control the boovency of the submaries.
Example Unt The names of shour under medical core.
Boor Builted To force water from the torks with compressed air.
Bow The forward or front post of the ship or versal.
Breach To surface without intent.
Onicheos Tase - The panel of colored lights that indicate conditions in various and/onic of
Top ante. Copyrate Deck - An oran topside, vesselly crowd o put maunting, where opporte smalling is allowed adds an the particles.
Coming Town Area from where the submatter is sociented while on the surface. Also because the periodyse for alexaning conface order while submarged.
Giving Stim The total relevant of the main ballest texts equals the unautomorphil relevant of
The instant - A torpedo shat at the low at a torper ship hum density about. Since the bouge new separate k very shall, this is considered the store difficult for matted problem.
End Accord — A measurer to which a submarine symbolize cod parate a target, temping of all detection stopp, in order to be in position to fine tempedates from a position should and to use other of the torold.
Examples Officer The second is command of the ship.
francil The survey deck over the stern.
Foton Fram Anglo-Scene "Fasham," Dutch "woden," Letin "paterer") out of stratching

Feedbar -- Youkin walks of the performent an the surface of the sam.

Commences a support in which a presiding wheel is used instead of a magnet.

- patters.
- Ecol -- A unit of speed, equivalent to one non-tool wite \$6,080.20 hert on hour, or 1 % hand
- Engelse Value A volue precised to other water to not from the batters of the judicer taxis Lance... The Alemann wooppe most used he areas to express from standard releasedness
- door ... from the Dutch wood "momen") to tie, to fasher.
- Nanative Tank -- This map gives the submarker emough odded walate to she be the derived Augence cans. - new alter grees the summaries enough convert enough to take to the destroy
- Abasted Support A standings where the submodule will satisfies sick or foot, it will have
- Fing -- The muchile signal at antive sonor or Ander.
- Pot -- The side of a ship an the left of a person healing from shere to bow

- fainter Enduard from the Brandscovies word "schills" meaning this, or the Butch ward
- Participant in the second seco

- Tis Fish A torpedo
- fullact An aniloted man analyzed the duty of repeating measures are the boot's hards

- that range second transment. The Tanks Locoted or each and and side of the ship to help keep the udenarity of

ICE FURTHER READING

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