

**Bandar Imam Petrochemical Co.**  
**Raffinate – C<sub>4</sub>**

Shipping : Bulk Carrier Licensore : Basf

#	Property	Units	Test Method	Value
1	Iso & Normal Butane	Mol%	G.C	28 max
2	1-Butene	Mol%	G.C	25 max
3	Iso-Butene	Mol%	G.C	45 min
4	Trans & Cis butane-2	Mol%	G.C	22 max
5	1,2 & 1,3 Butadiene	Mol%	G.C	1 max
6	Methyl Acetylene	Mol%	G.C	0.5 max
7	Vinyl Acetylene	Mol%	G.C	0.2 max
8	Ethyl Acetylene	Mol%	G.C	0.2 max
9	Sp.Gr@(15.6 °C)	---	ASTM D-2598	To be reported
10	Total Sulphur	Wt.ppm	Microcoulometry	1 max
11	Copper Corrosion	-	ASTM D-1838	No.1a
12	C <sub>3</sub> & Lighter HC	Mol%	G.C	0.05 max
13	C <sub>5</sub> & Heavier HC	Mol%	G.C	0.1 max
14	R.V.P @ (100°F)	Psia	ASTM D-1267	70 max
15	Evaporated Temp, 95%	°C	ASTM D-1837	-2.5 max
16	Residue on Evaporation	Vol%	ASTM D-2158	0.05 max
17	Water Content	Wt.ppm	Evaporation Method	700 max