

# HOLLOW BLOCK SLABS

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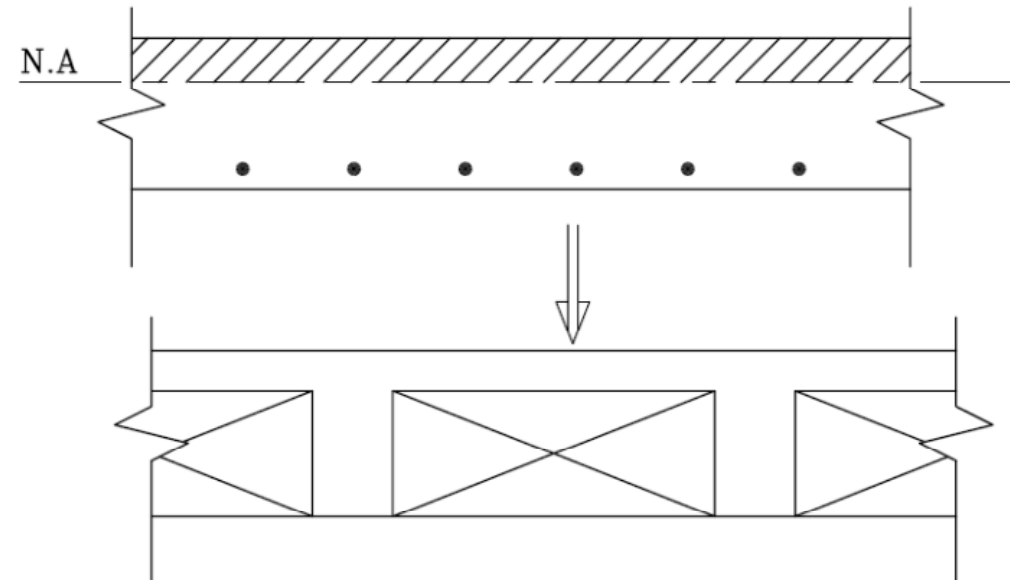
# LAYOUT

- General Idea
- Types of Hollow Block Slabs
- Code Requirements and Concrete Dimensions
- Design of One Way Hollow Block Slabs
  - Examples
- Design of Two Way Hollow Block Slabs
  - Example
- Design of Beams Supporting Hollow Block Slabs



# GENERAL IDEA

- At  $t_s = 12$  cm  
Slab o.w. = 45% from total weight
- At  $t_s = 20$  cm  
Slab o.w. = 70% from total weight
- Concrete **is not** effective below N.A.
- For large  $t_s$ , it is better to remove un-needed concrete.





# Ribbed and Waffle slabs





# Hollow Core Slabs

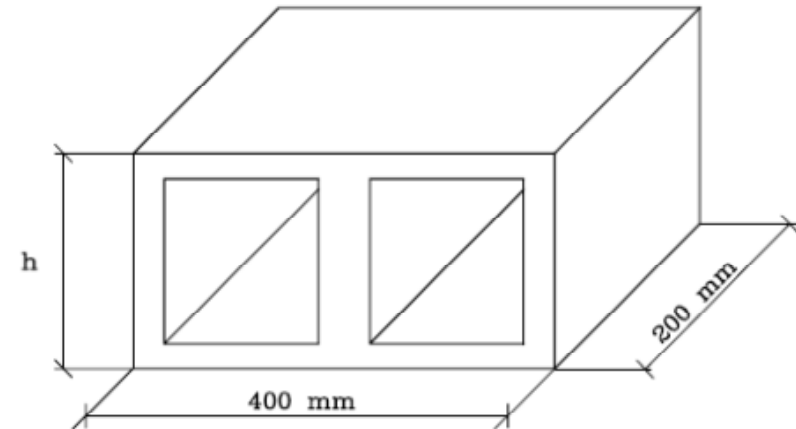


# HOLLOW BLOCK SLABS

- Hollow block slabs are made using hollow cement blocks or foam blocks

## Blocks

h	weight
150 mm	0.10 kN
200 mm	0.15 kN
250 mm	0.20 kN



- Foam blocks are made to the client required dimensions



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# SITE Photos



← CEMENT BLOCKS



FOAM BLOCKS →









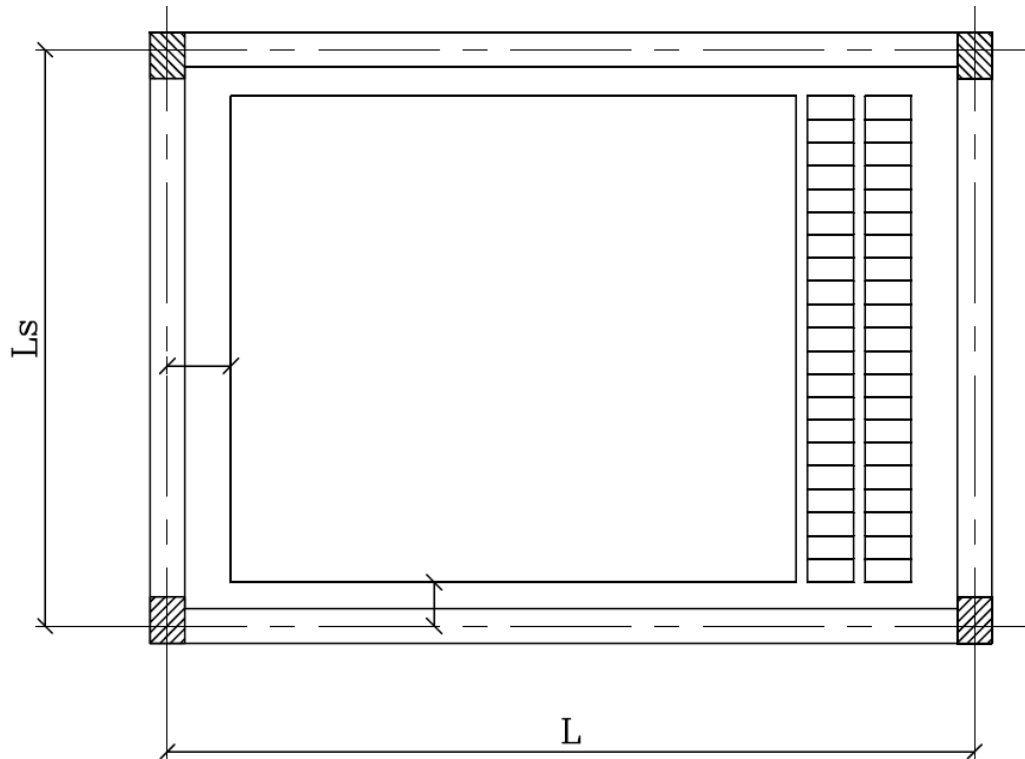


# SITE PHOTOS



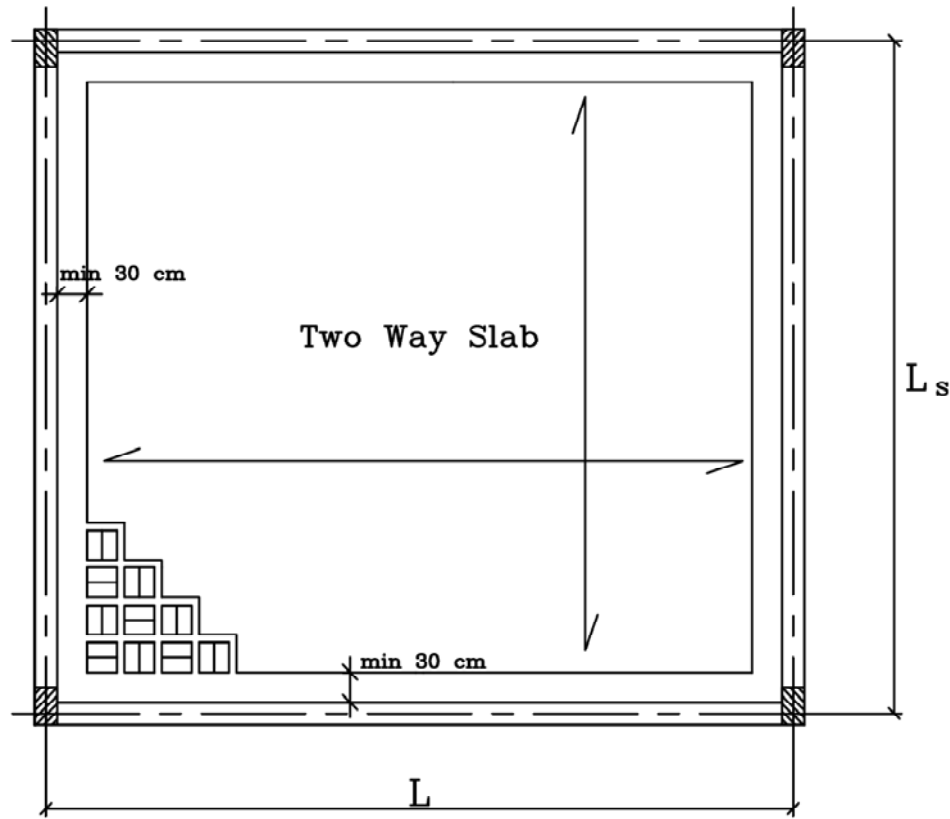


# One way and two way slabs



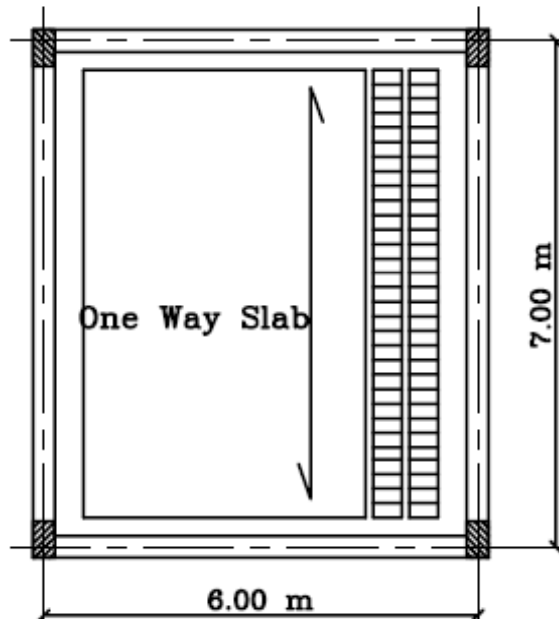
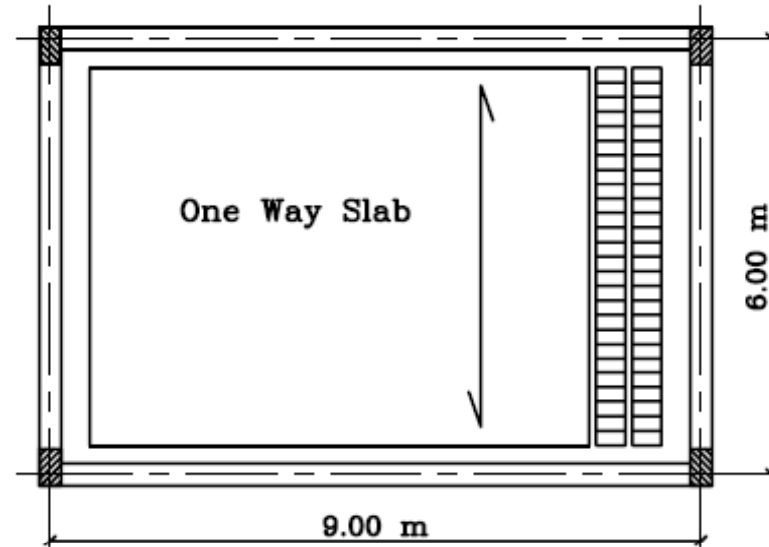
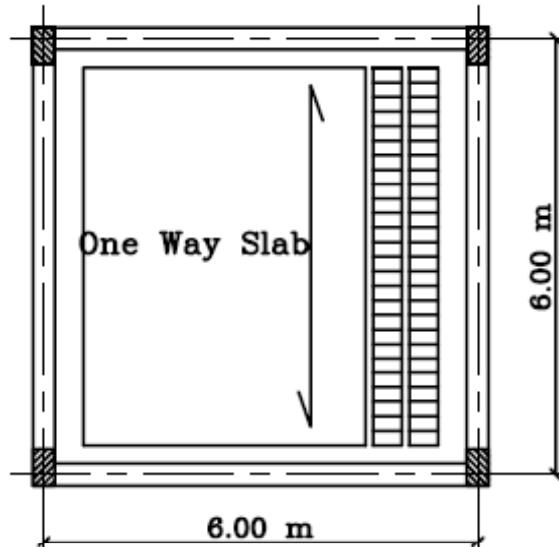


- One way and two way slabs





# One way and Two way

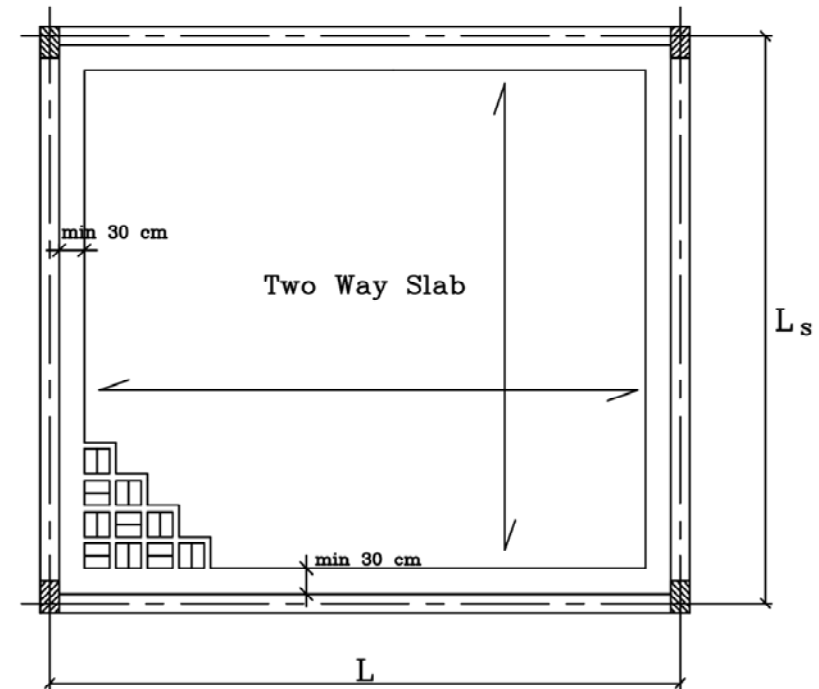


- The arrangement of blocks control the type of slab (regardless of slab dimensions)
- In general, one way if loaded direction less than 7-8 meters



# One way and Two way

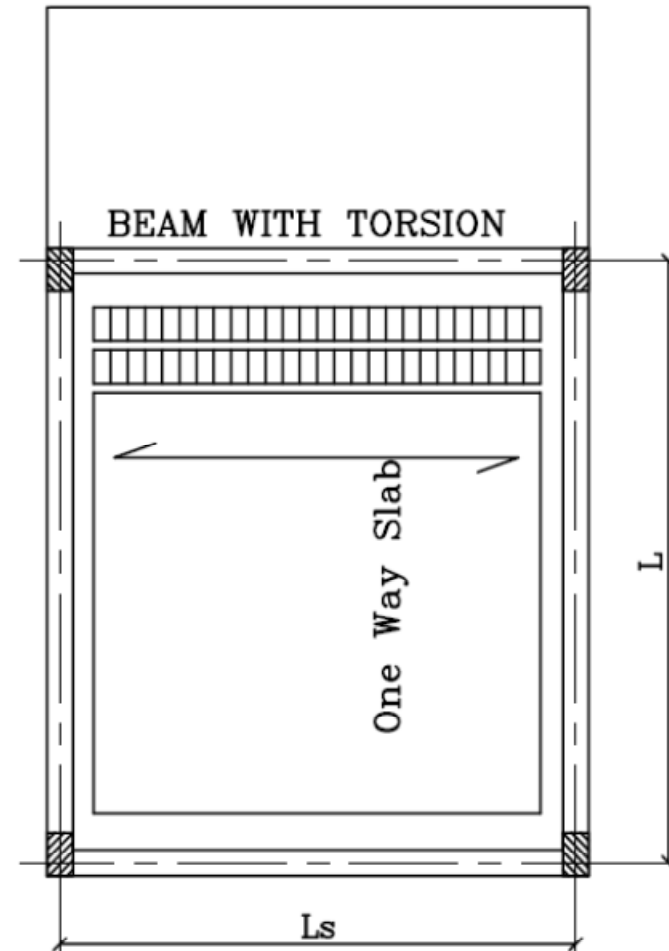
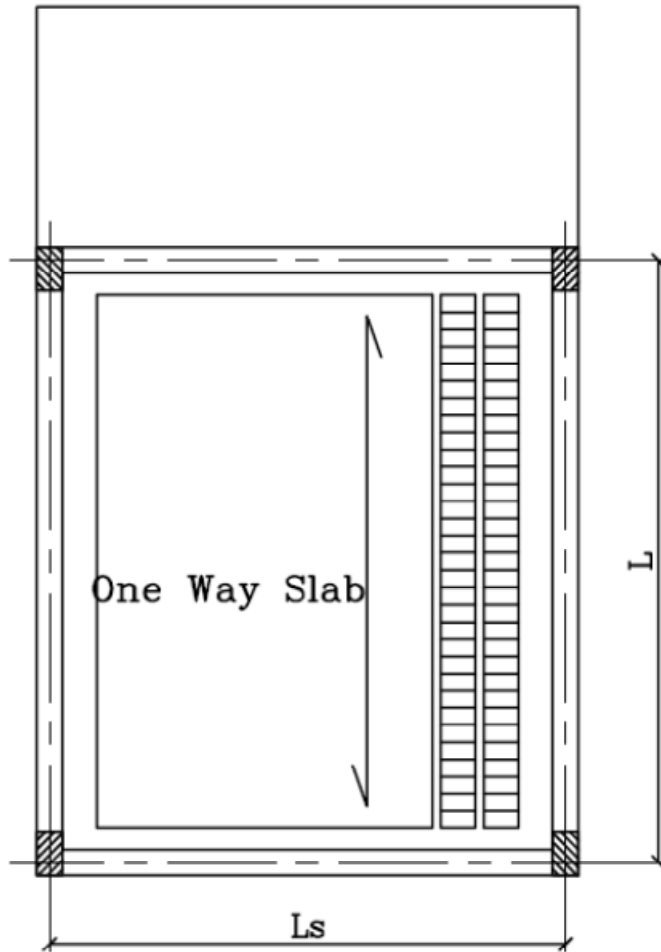
- In general, two way if short direction is more than 7-8 meters
- Condition  $L/L_s < 1.50$
- Two way slab is not recommended when  $L/L_s > 4/3$



ملحوظة مهمة: لا يوجد ما يمنع عمل بلاطة في اتجاهين مع بحور أصغر من ٧ متر.



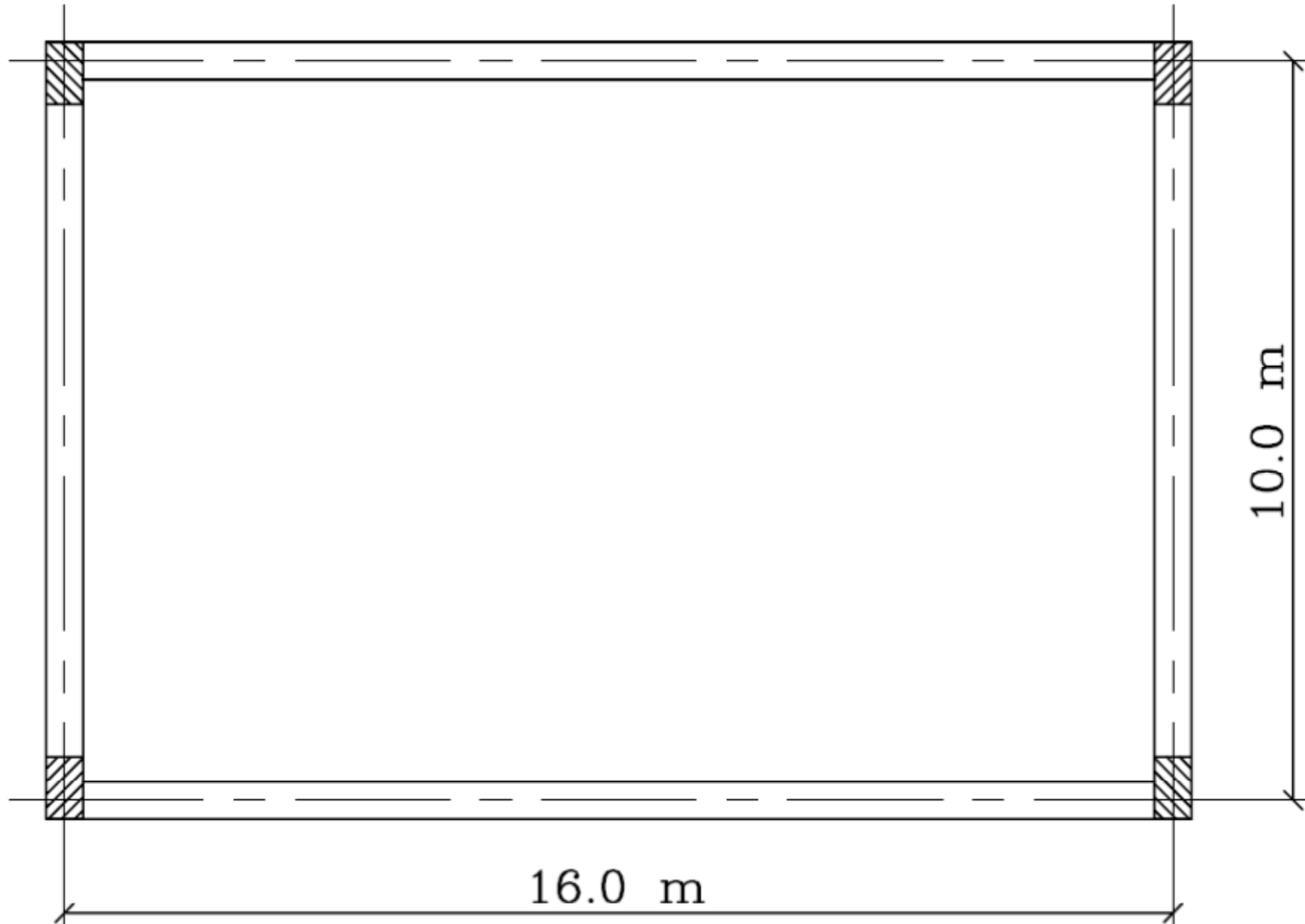
# One way and Two way

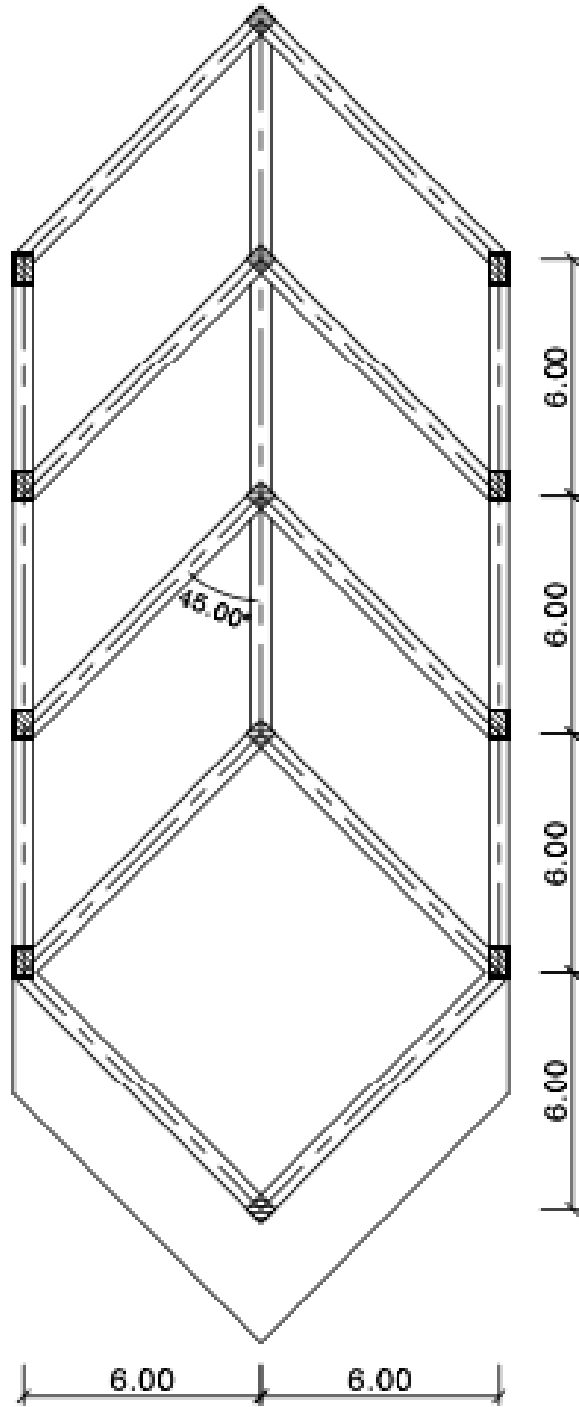


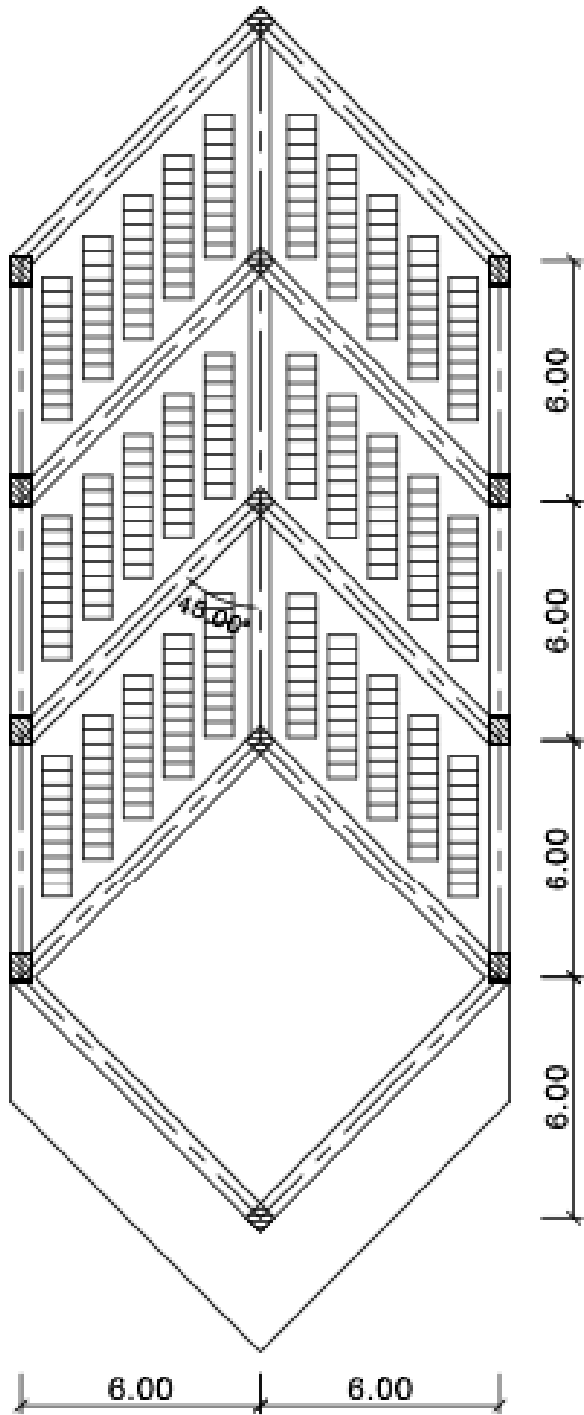
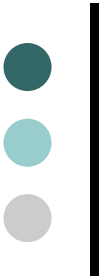




# One way and Two way



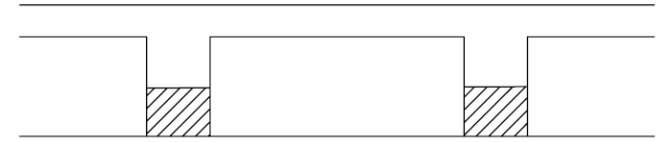




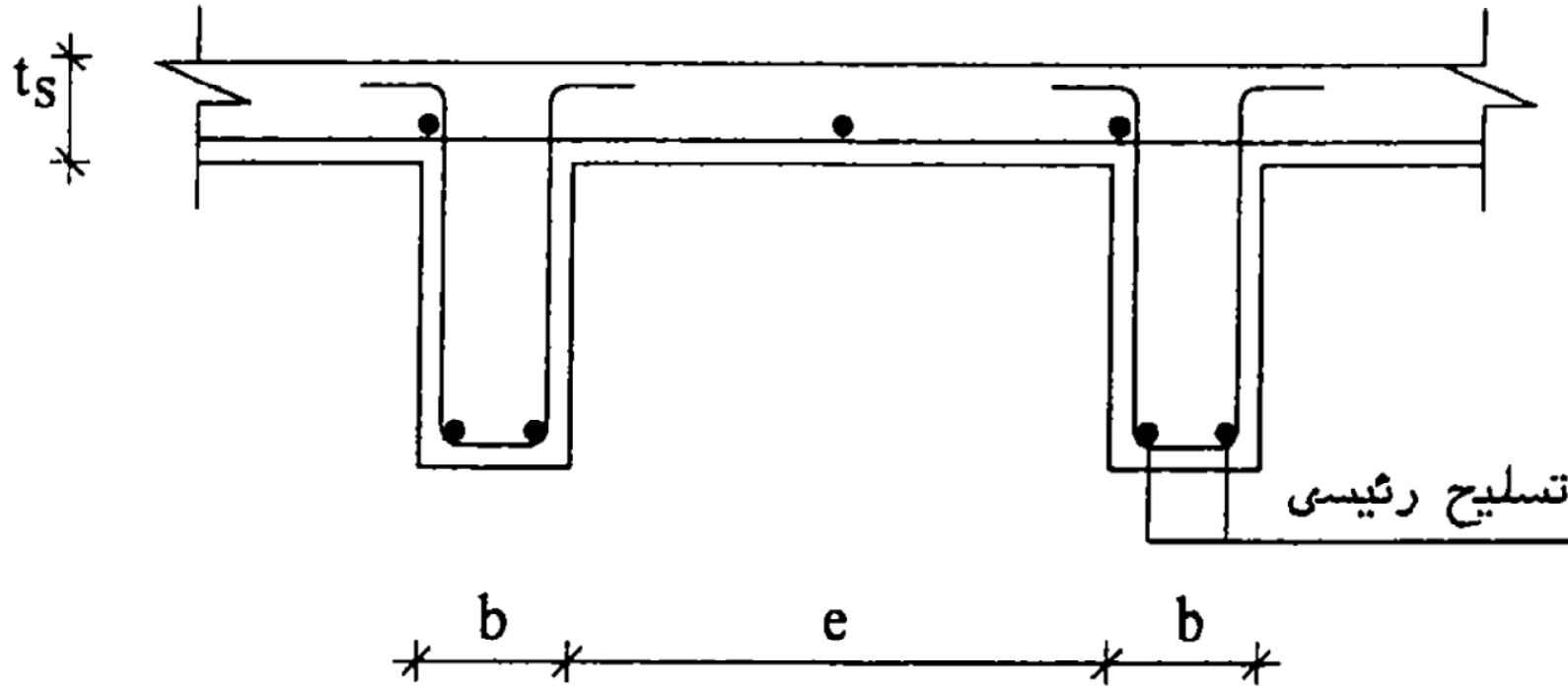


# When not to use HB Slabs

- Slabs are not most suitable for negative moment regions
  - Do not use in cantilevers
- Do not use in bath rooms
- Do not use in dynamic loads
  - Bridges
  - Factories



# CODE REQUIREMENTS

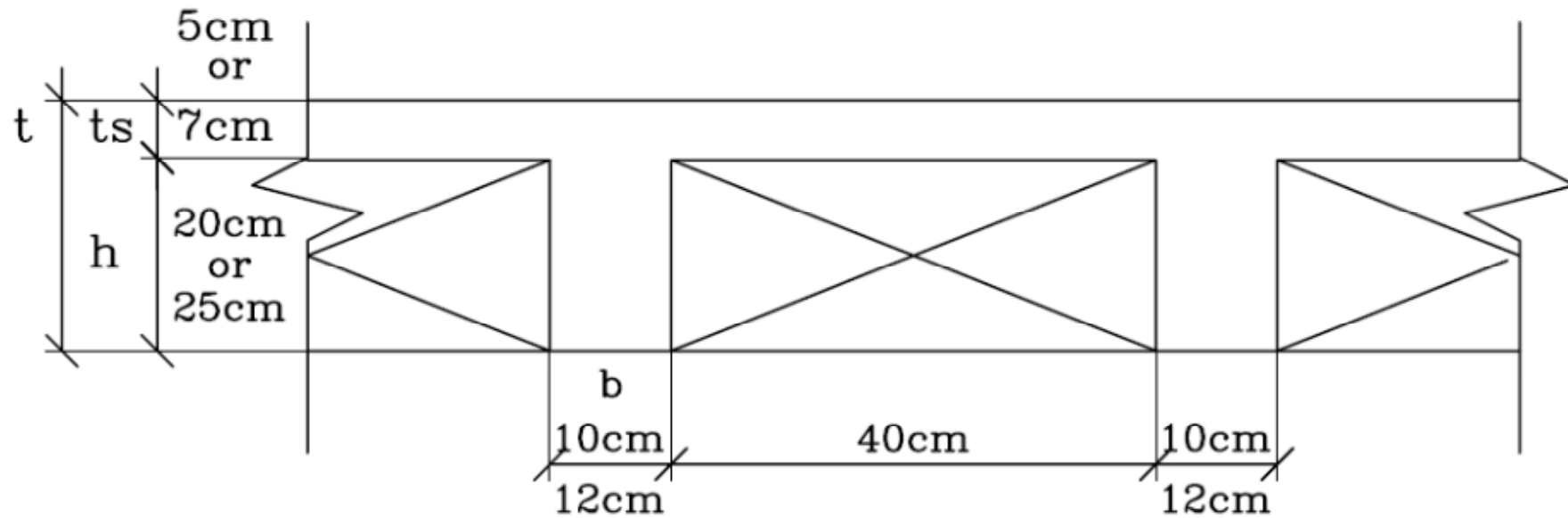


Code Page 6-16

$e$  بحد أقصى ٧٠٠ مم  
 $b$  ١٠٠ مم أو  $t/3$  أيهما أكبر  
 $t_s$  ٥٠ مم أو  $e/10$  أيهما أكبر



# POPULAR DIMENSIONS IN EGYPT



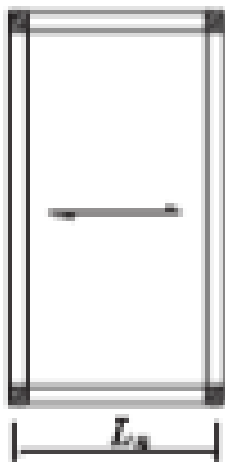


# DESIGN OF ONE WAY H.B. SLABS

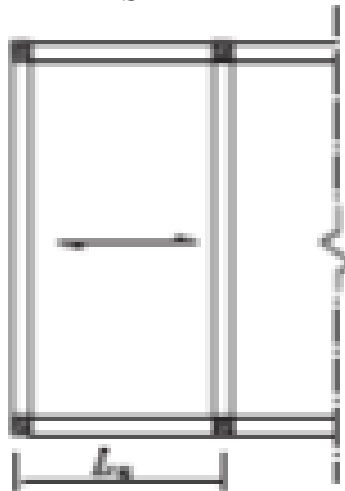
## ○ Slab thickness

Minimum slab thickness as per ECP is:

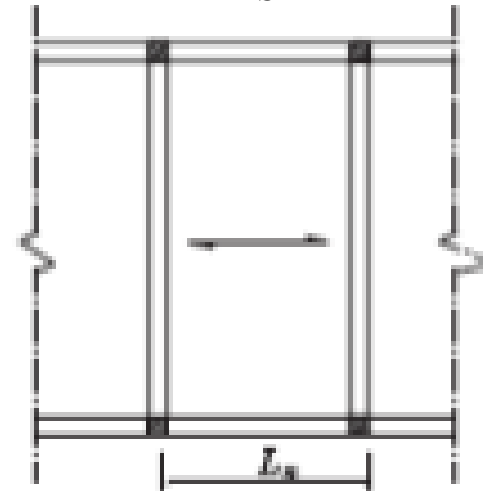
$$t \geq L_s/20$$



$$t \geq L_s/25$$



$$t \geq L_s/28$$



For Cantilevers

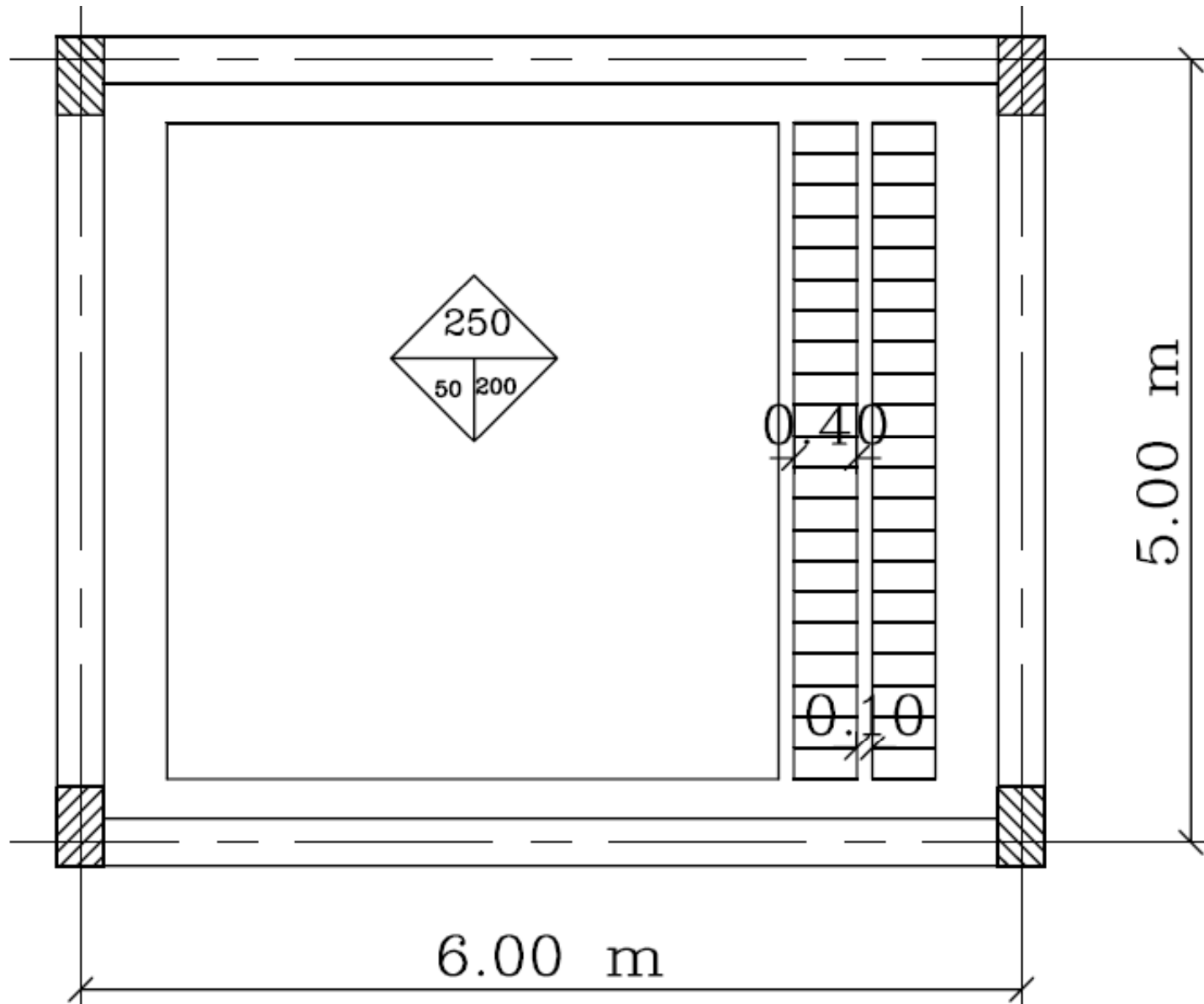
$$t \geq L_c/8$$

$t$	=	$\frac{L_s}{20}$	
	=	$\frac{L_s}{25}$	
	=	$\frac{L_s}{28}$	
	=	$\frac{L_c}{8}$	





# EXAMPLE



# DESIGN OF ONE WAY H.B. SLABS

## ○ Calculation of load

*Consider an area of  $(e+b) \times 1.00$  meter  
In case of block width = 0.20 meter*

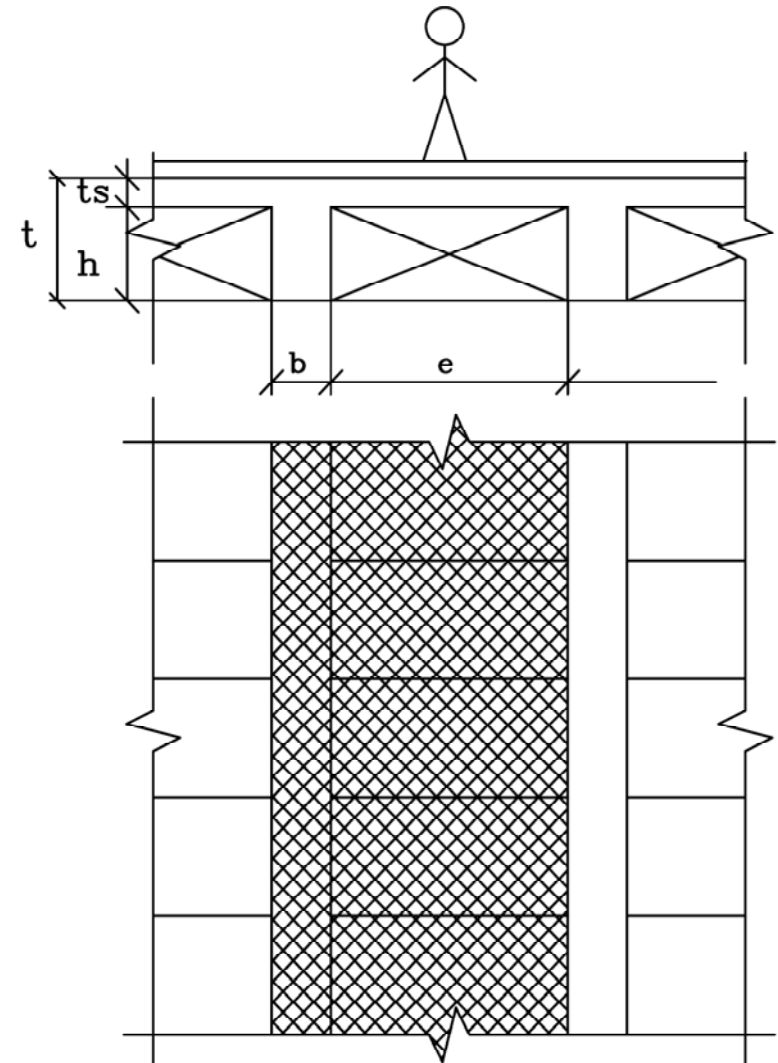
$$o.w.^* = t_s \gamma_c (1.0)(e+b) + b(t-t_s) \gamma_c + 5 \text{weight of blocks}$$

$$o.w. (kN/m^2) = \frac{o.w.^*}{(e+b)}$$

$$w_{su} = 1.4(o.w. + F.C) + 1.6(LL)$$

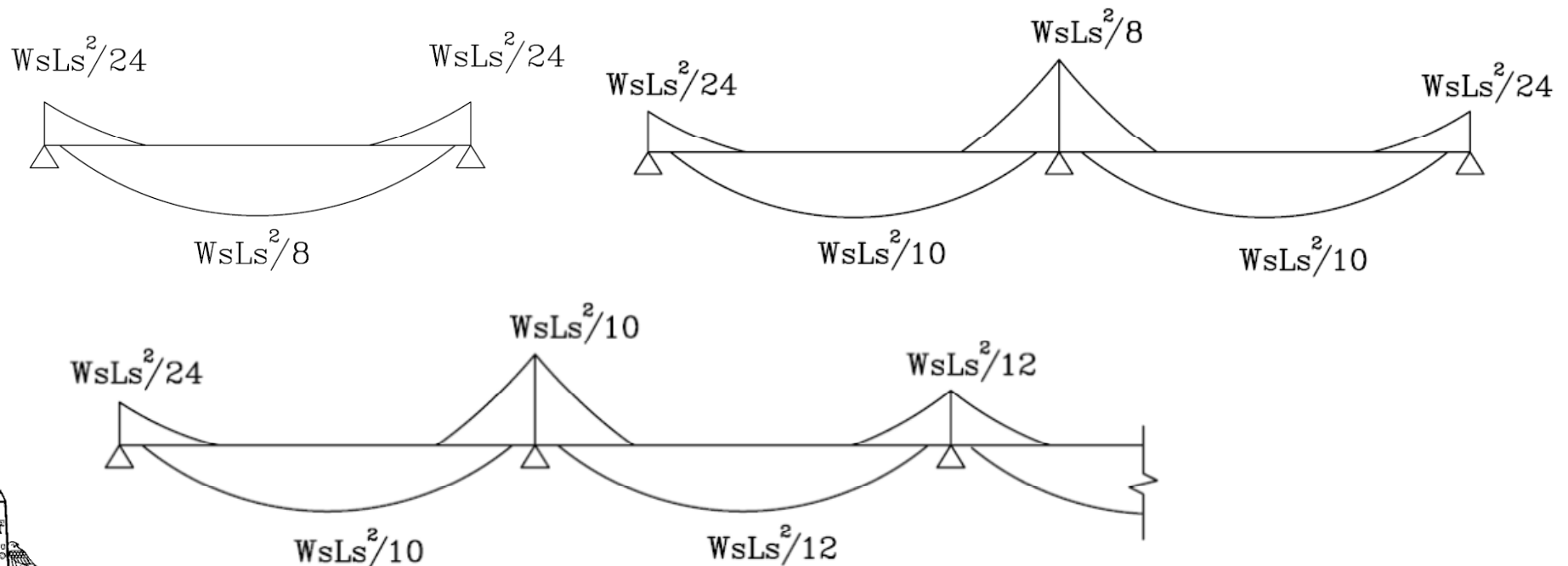
OR

$$w_{su} = 1.5(o.w. + F.C + LL)$$



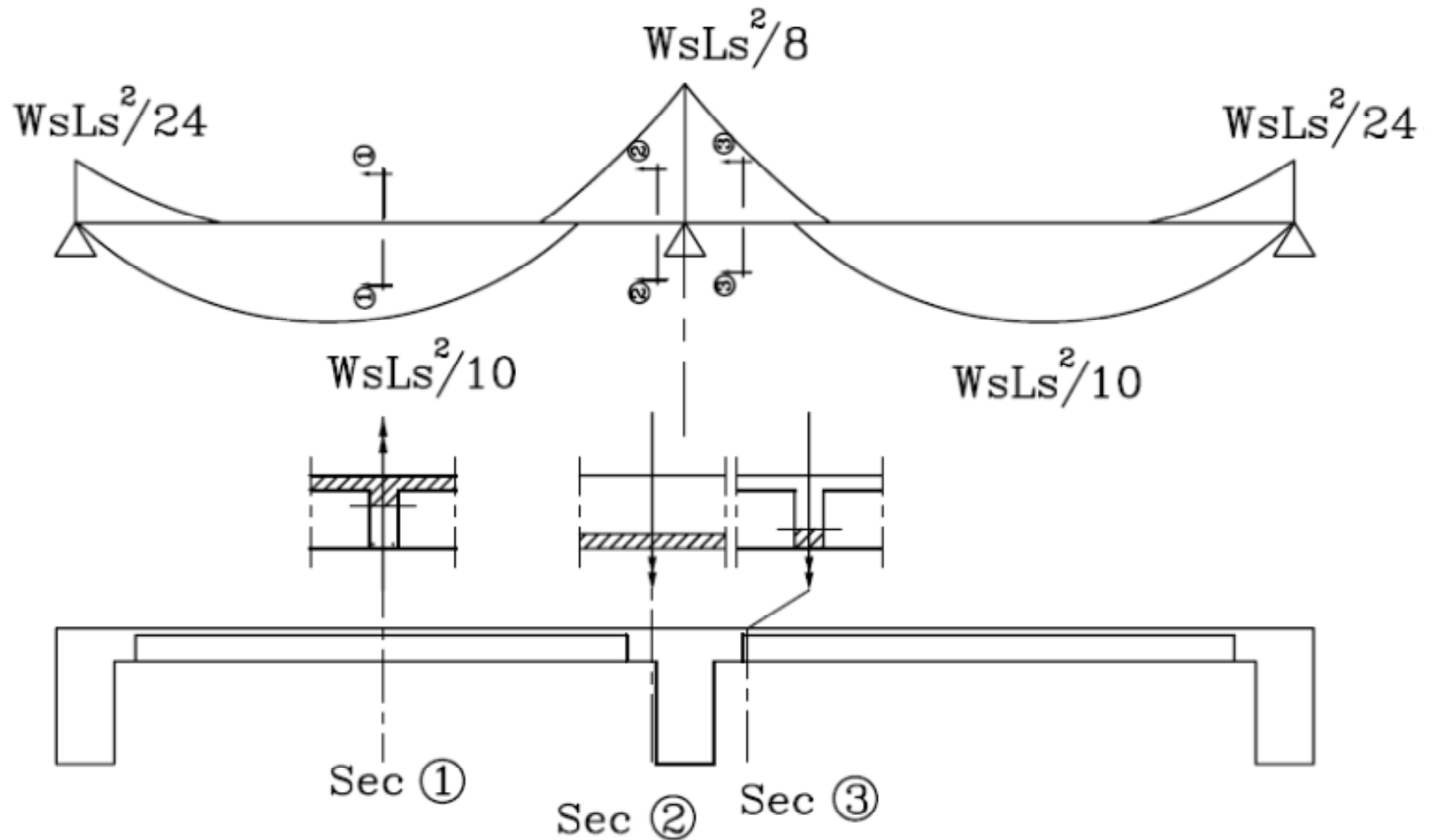
# DESIGN OF ONE WAY HOLLOW BLOCK SLABS

- Take 1 meter strip width
- Get straining actions (moment and shear)
- Design for moment
- Check shear
- Draw rft





# DESIGN OF ONE WAY H.B. SLABS



# DESIGN OF ONE WAY H.B. SLABS

## ○ Design of critical sections

### ● *Positive moments (At Mid-Span)*

**Sec. (1)**  $M / \text{rib} = M / m \cdot (e + b)$

$$B = e + b \text{ mm}$$

$$d = t - 35 \text{ mm}$$

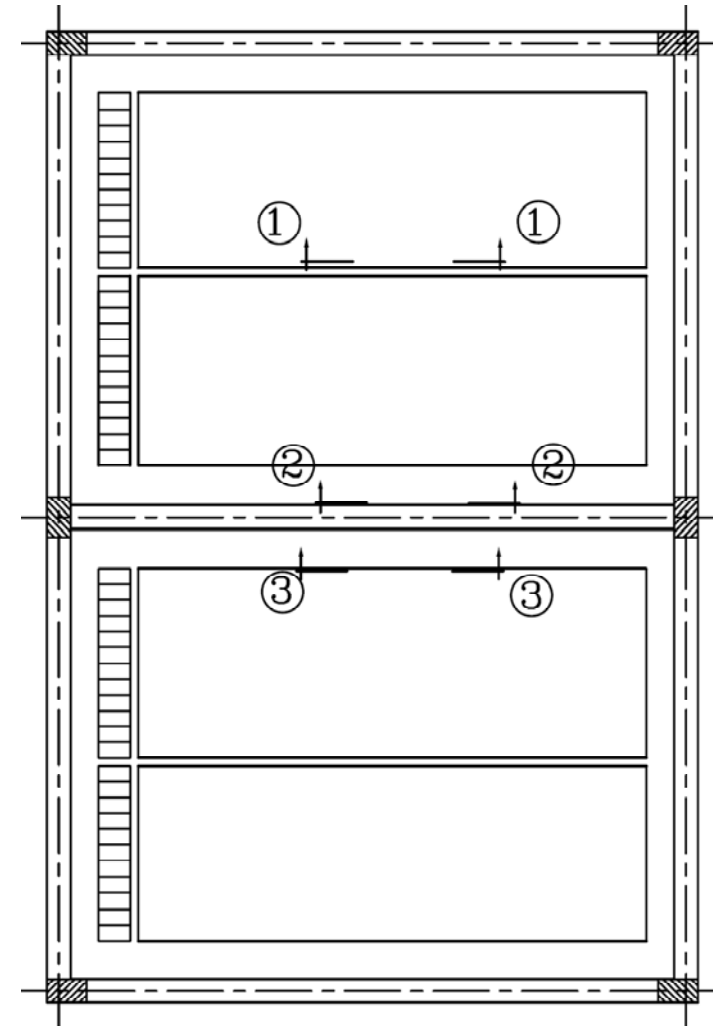
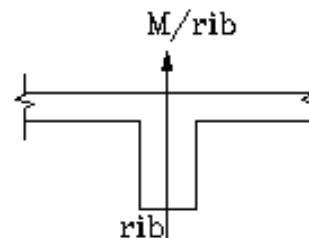
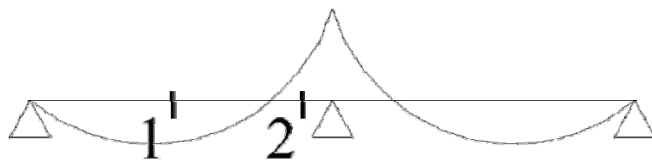
$$d = c_1 \sqrt{\frac{M}{f_{cu} \cdot B}}$$

$$c_1 = \dots \quad j = \dots$$

Min diameter=10 mm

Max diameter=22 mm

$$A_s = \frac{M}{f_y j d} = 2 \Phi \dots / \text{rib}$$



# DESIGN OF ONE WAY H.B. SLABS

## Design of critical sections

### Negative moments (At Support)

Sec. (2)

$$M / \text{rib} = M / m' * (e + b)$$

$$B = e + b \text{ mm}$$

$$d = t - 35 \text{ mm}$$

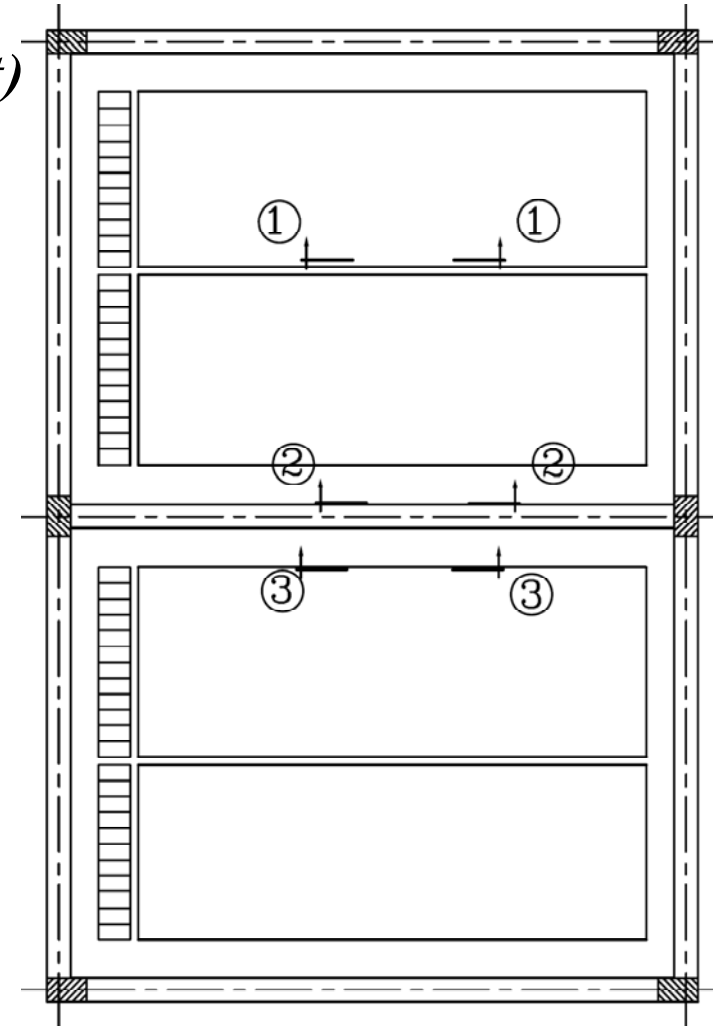
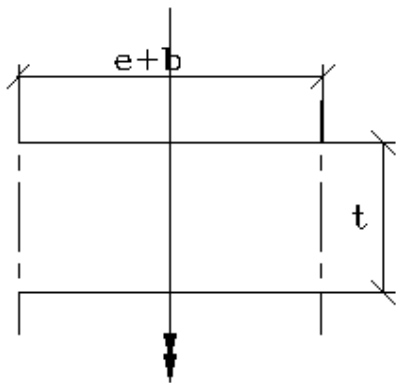
$$d = c_1 \sqrt{\frac{M}{f_{cu} * B}}$$

$$c_1 = \dots\dots \quad j = \dots\dots$$

$$A_s = \frac{M}{f_y j d} = 2\Phi \dots\dots / \text{rib}$$

Min diameter=10 mm

Max diameter=22 mm



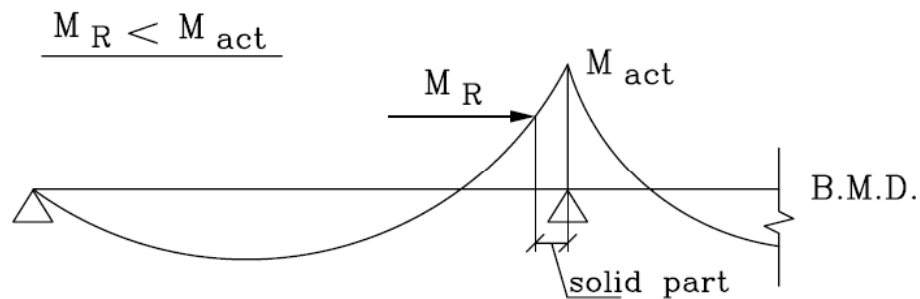
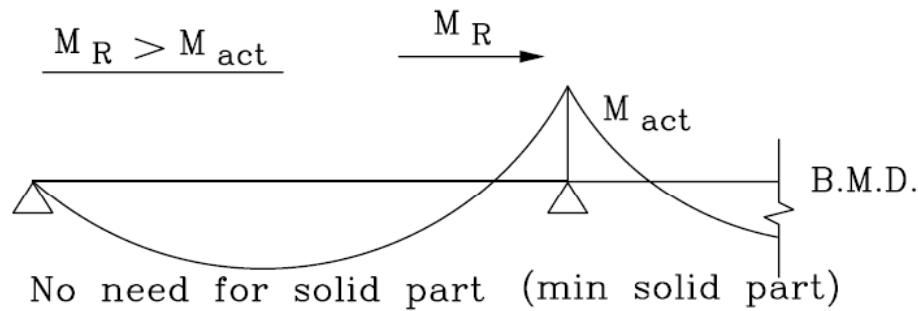
# CHECKS

## ○ Check of solid part

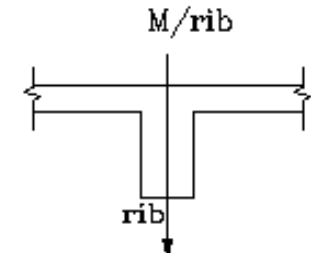
$$M_R = R_{\max} \frac{f_{cu}}{\gamma_c} b d^2$$

If  $M_R > M/\text{rib}$ , use minimum solid part

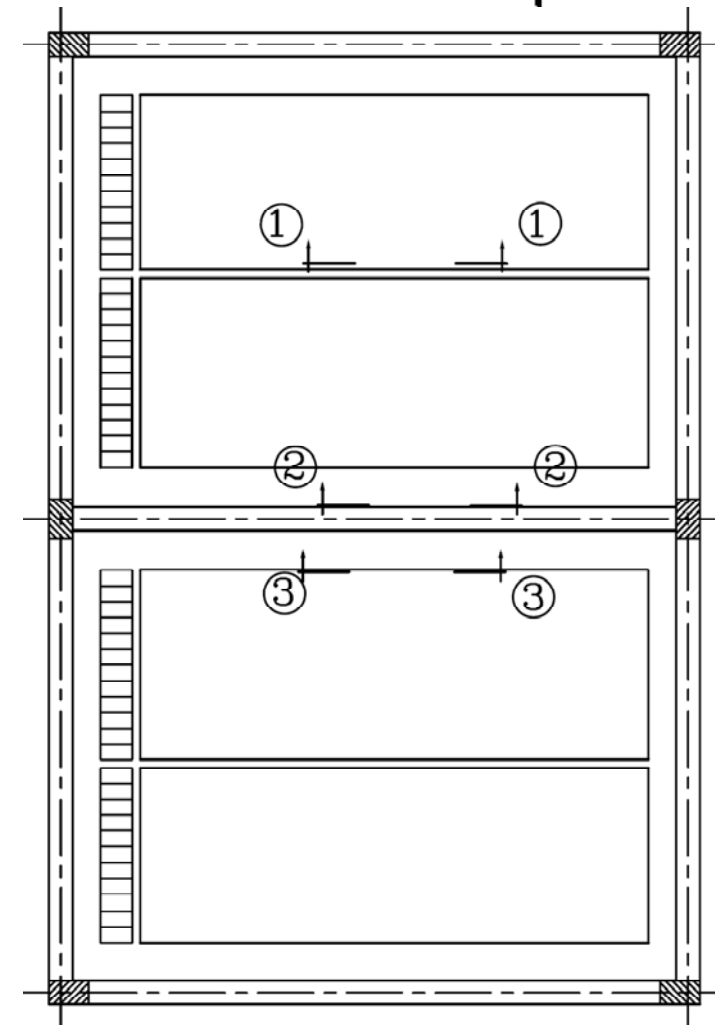
If  $M_R < M/\text{rib}$ , increase solid part



Calculate the solid part



## Sec. (3)



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## Check Shear

$$q = \frac{Q}{bd} \leq q_c = 0.16 \sqrt{\frac{f_{cu}}{1.5}}$$

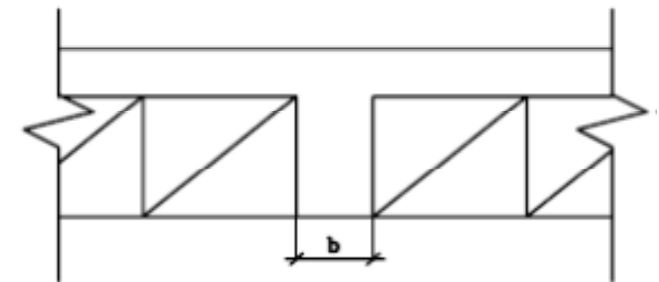
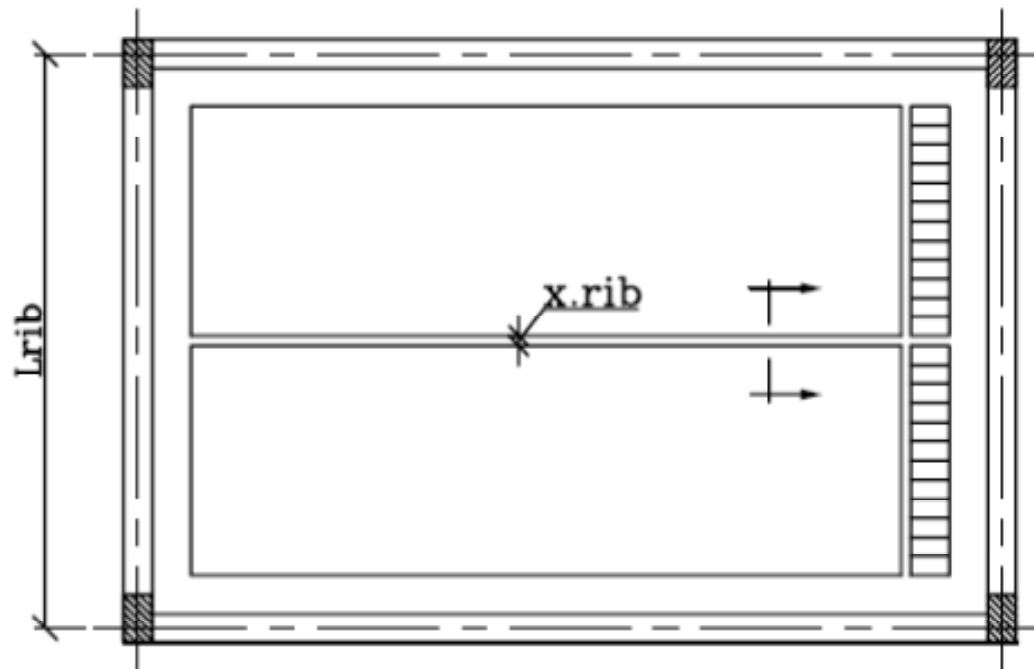
If  $q > q_c$  increase  $b$  or  $d$



# Cross Ribs

## ○ Distribute loads

- 1)  $L_{\text{rib}} > 5.0 \text{ m}$  when  $L.L \leq 3 \text{ KN/m}^2$  (one cross rib)
- 2)  $L_{\text{rib}} = (4.0 - 7.0) \text{ m}$  when  $L.L > 3 \text{ KN/m}^2$  (one cross rib)
- 3)  $L_{\text{rib}} \geq 7.0 \text{ m}$  (three cross ribs)



sec of X-rib



# Example

$$\text{F.C.} = 1.5 \text{ kN/m}^2$$

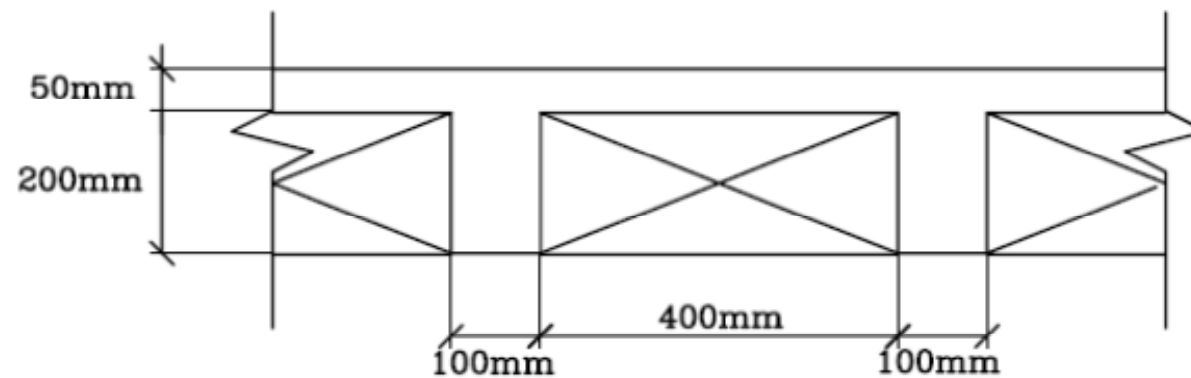
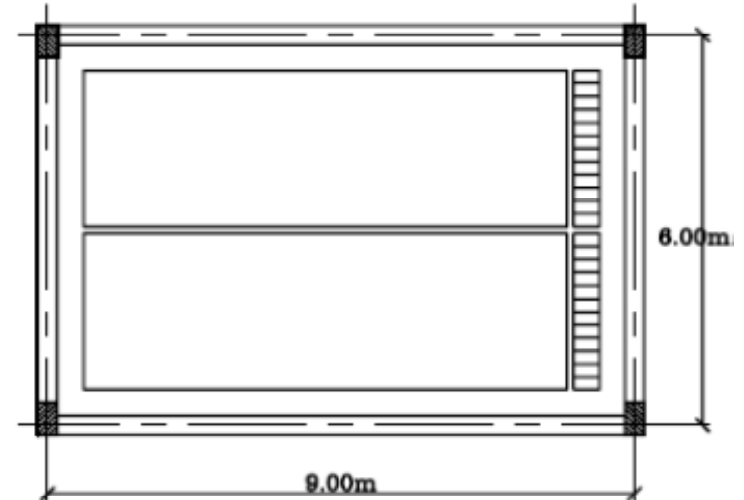
$$\text{L.L.} = 2 \text{ kN/m}^2$$

$$F_{cu} = 25 \text{ N/mm}^2$$

steel 400/600

$$t = \frac{6000}{20} = 300 \text{ mm}$$

⇒ Take  $t = 250 \text{ mm}$  and check deflection  
(wt. of one block  $0.15 \text{ kN}$ )



# Example

$$w_s = 1.4 * \left( \overbrace{0.05 * 25}^{\text{s.s}} + \overbrace{1.5}^{\text{f.c}} + \overbrace{2 * 0.1 * 0.2 * 25}^{\text{ribs}} + \overbrace{10 * \frac{15}{100}}^{\text{blocks}} \right) + \overbrace{1.6 * 2}^{\text{L.L}}$$

$$= 10.6 \text{ kN/m}^2$$

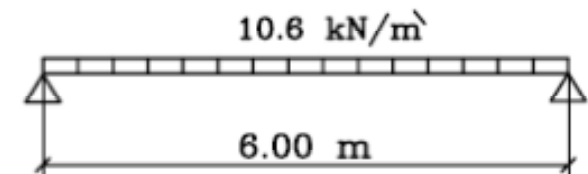
$$\text{B.M} = \frac{10.6 * 6^2}{8} = 47.7 \text{ kN.m/m}^2$$

$$\text{M/rib} = \frac{47.7}{2} = 23.9 \text{ KN.m/rib}$$

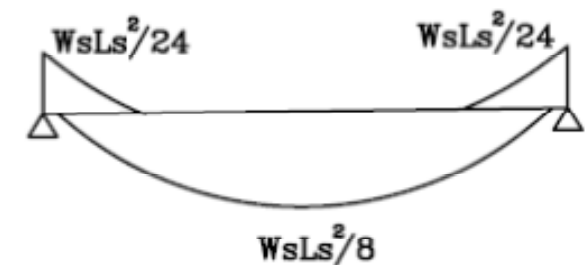
$$d = 250 - 35 = 215 \text{ mm}$$

$$215 = c_1 \sqrt{\frac{23.9 * 10^6}{25 * 500}} \quad c_1 = 5.03 \quad j = 0.826$$

$$A_s = \frac{23.9 * 10^6}{0.826 * 400 * 215} = 340 \text{ mm}^2 = 2\phi 16/\text{rib}$$



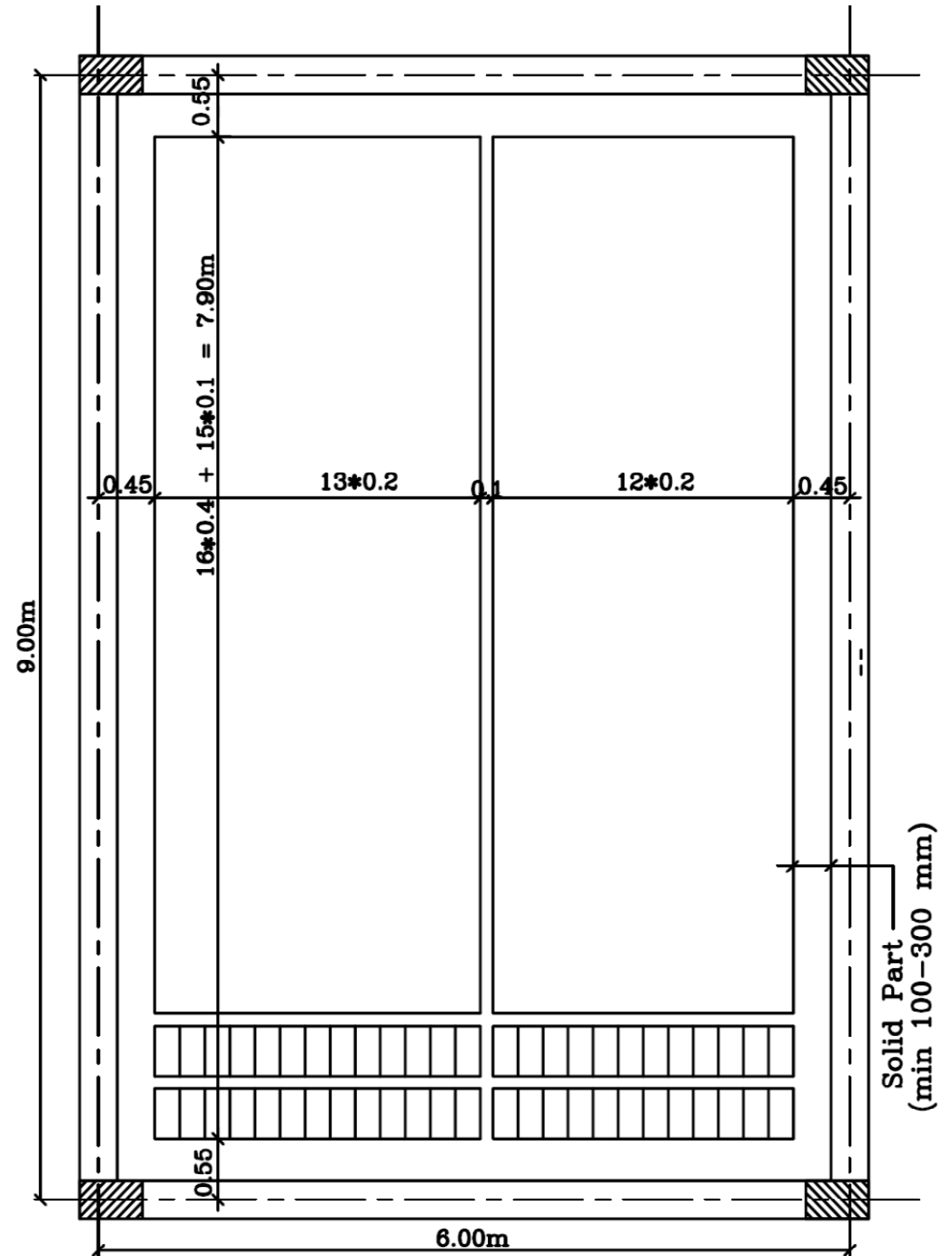
Strip 1.0m





# Concrete Dimensions

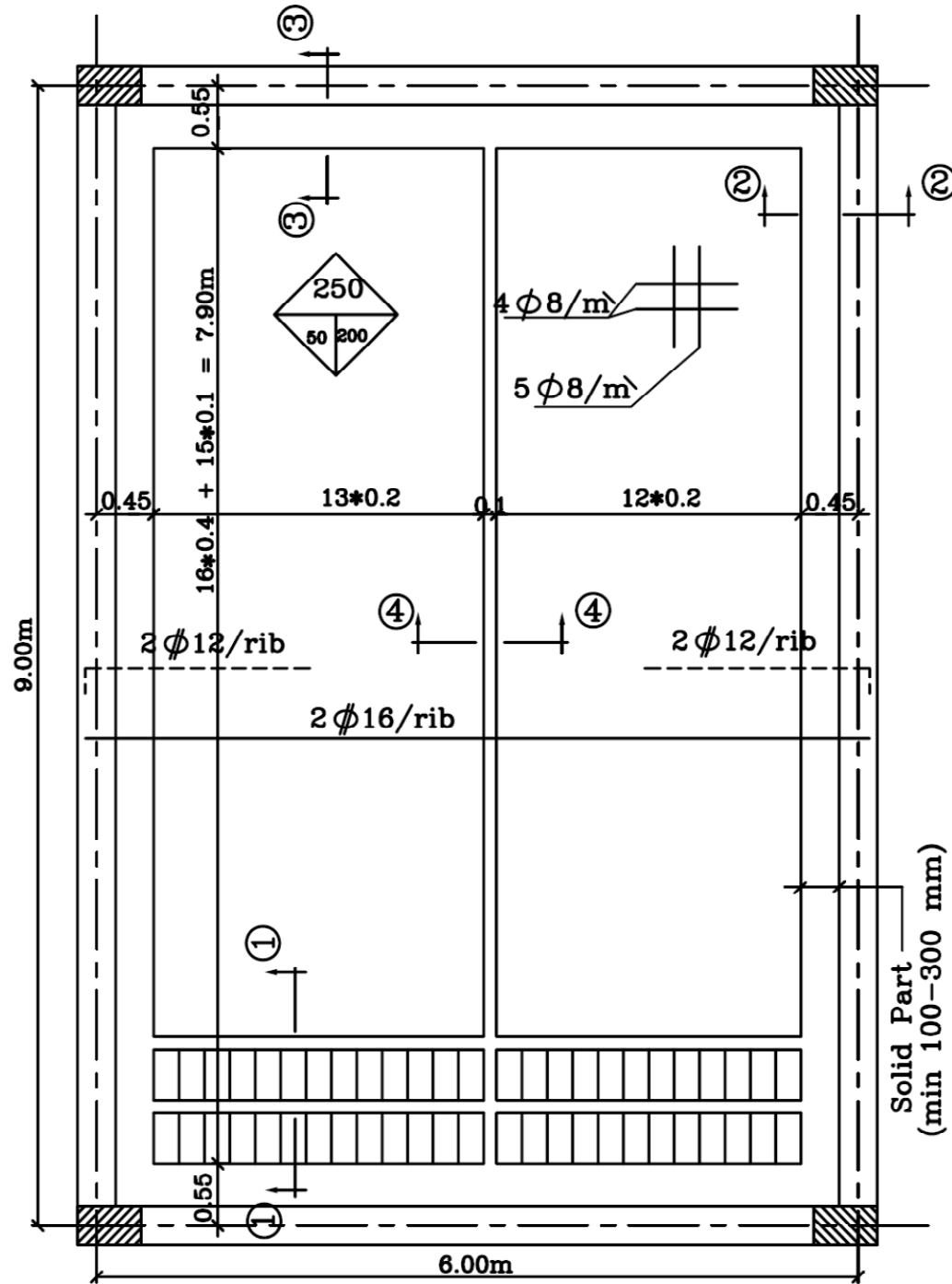
- Note the hollow block arrangement





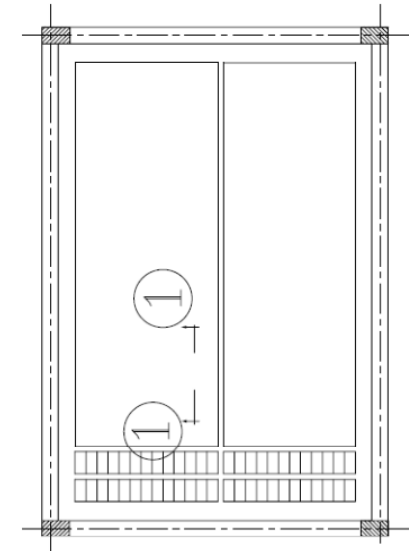


# RFT

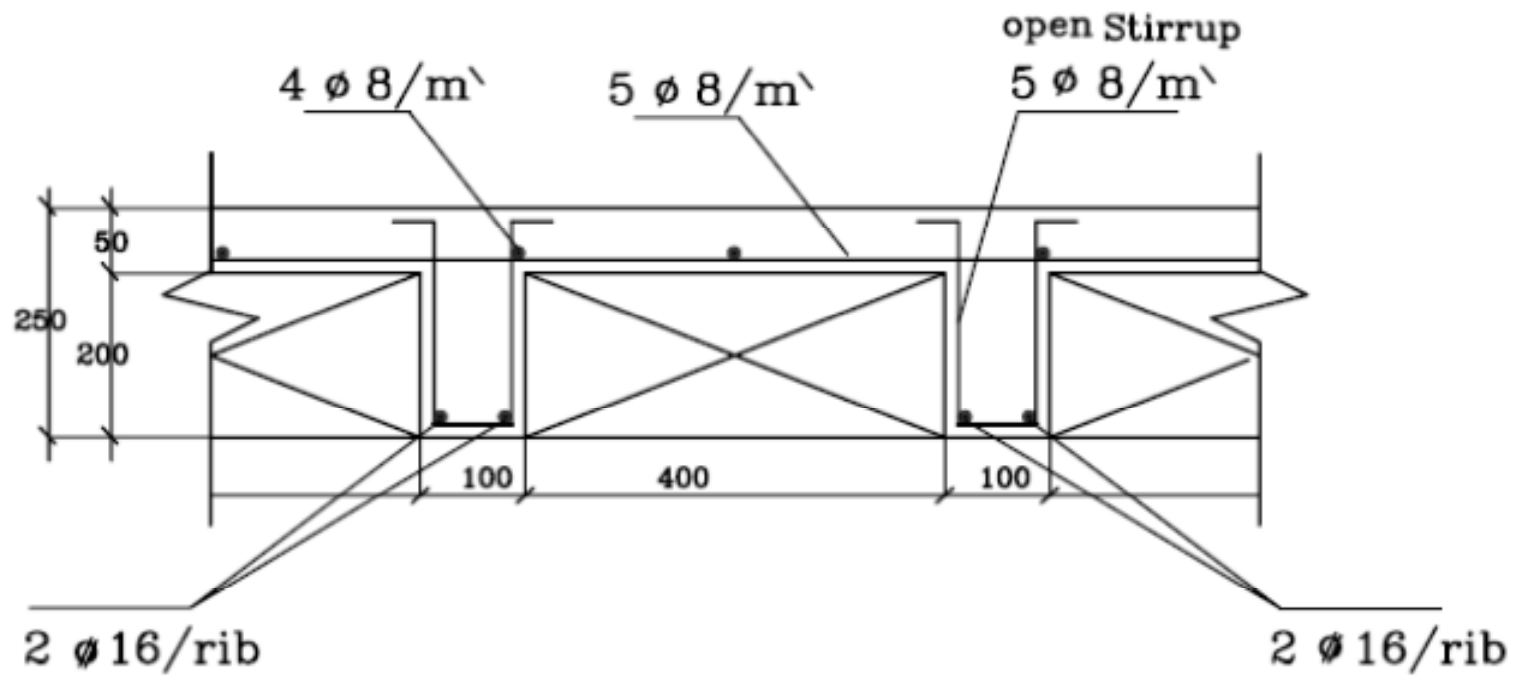




# Details

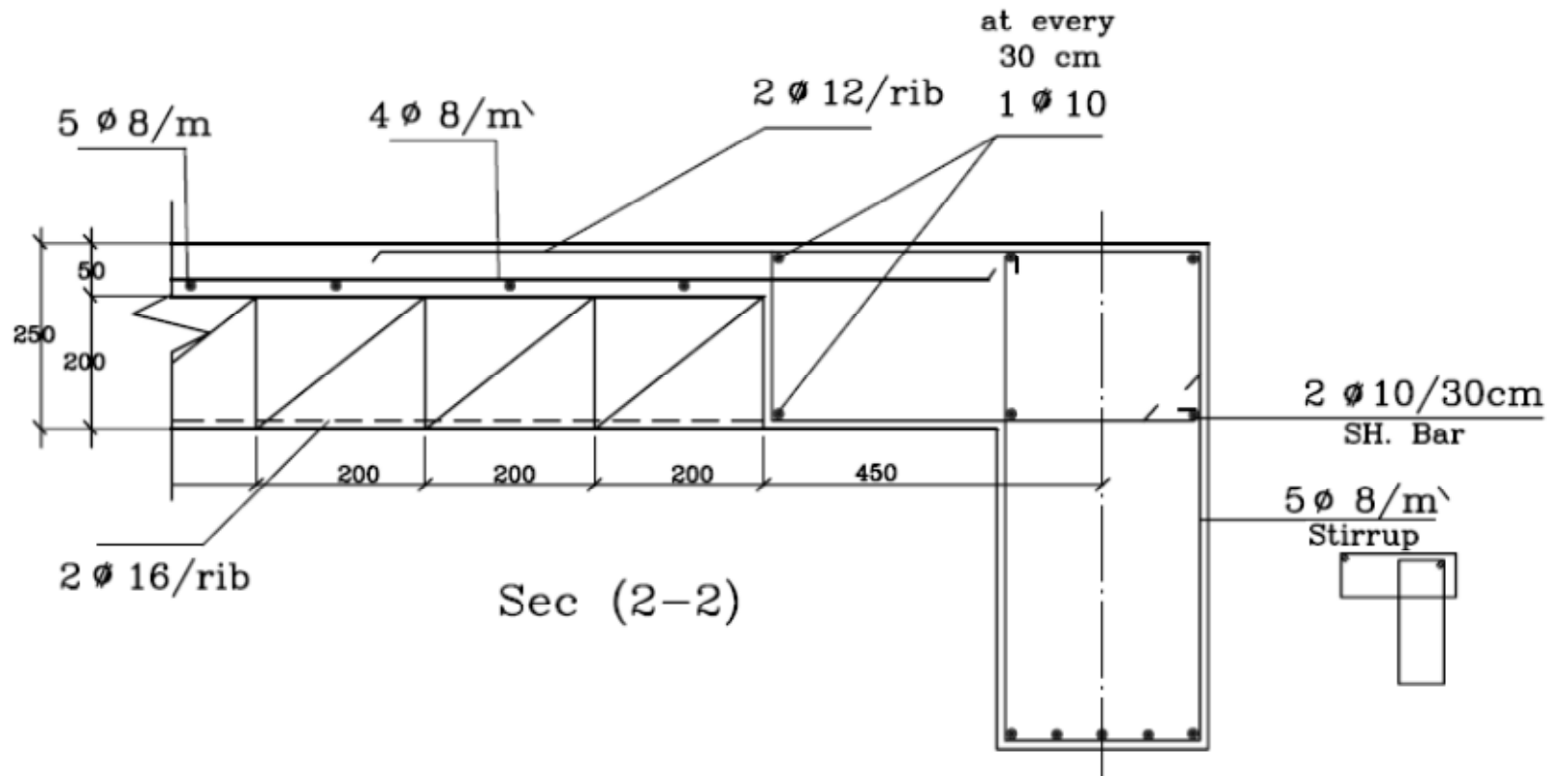
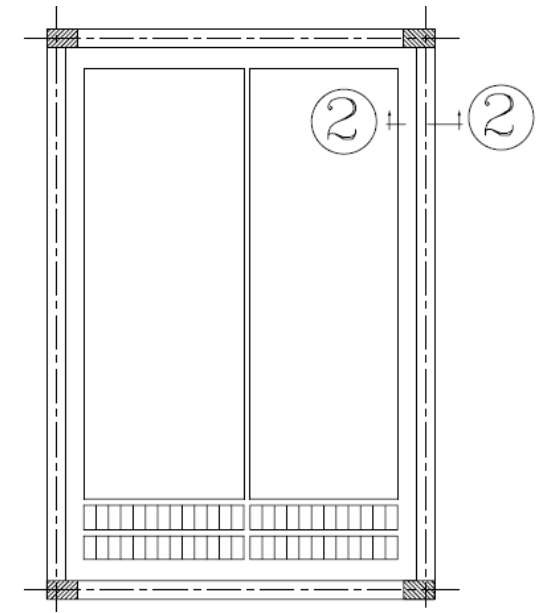


Sec (1-1)



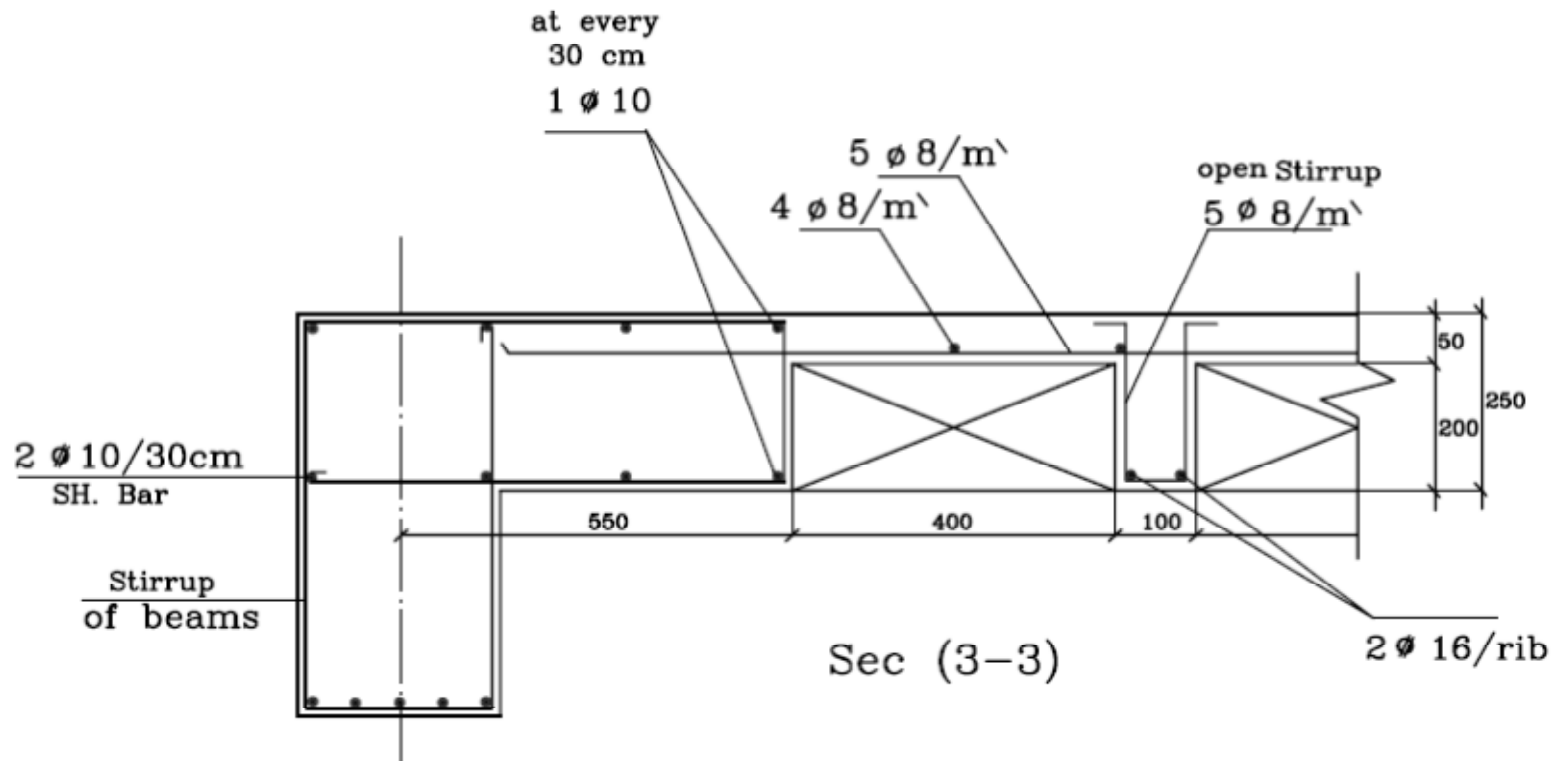
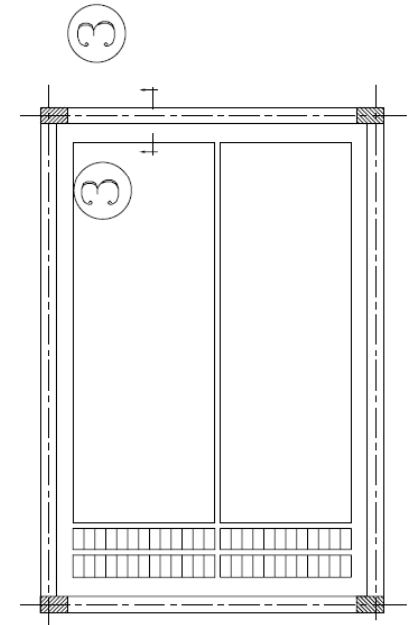


# Details



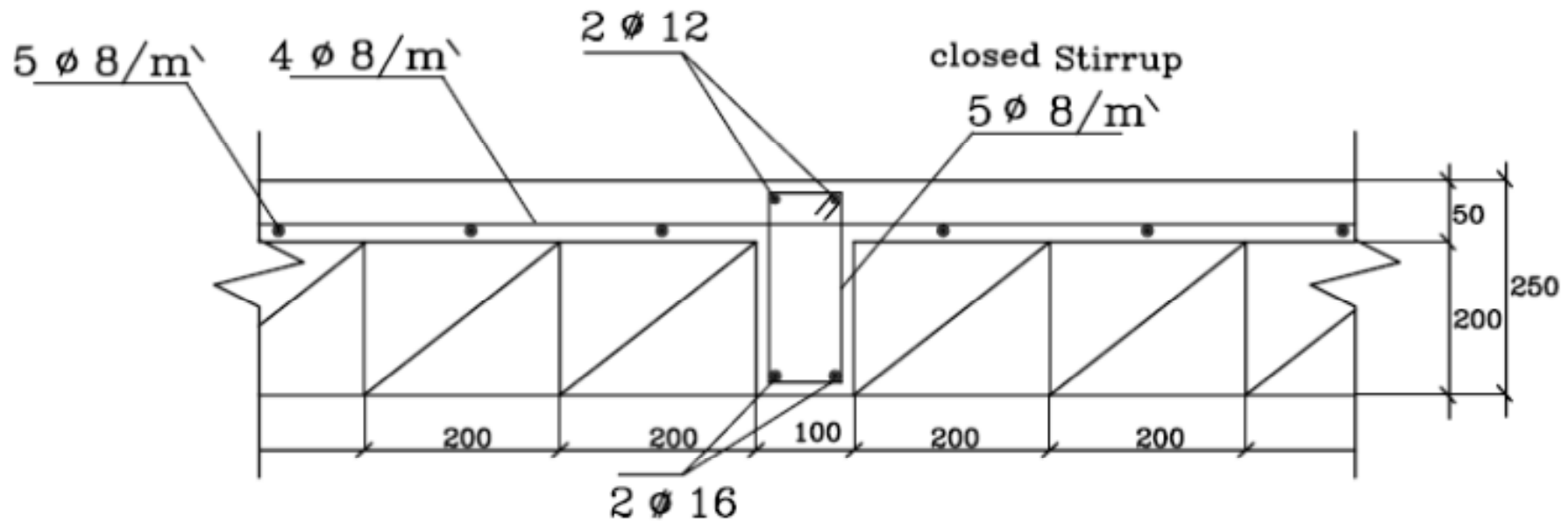
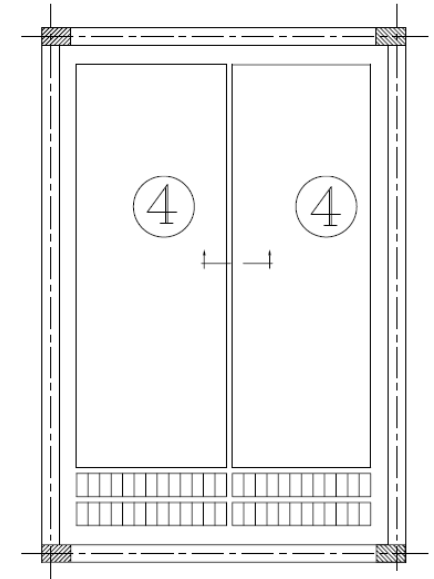


# Details





# Details



Sec (4-4)



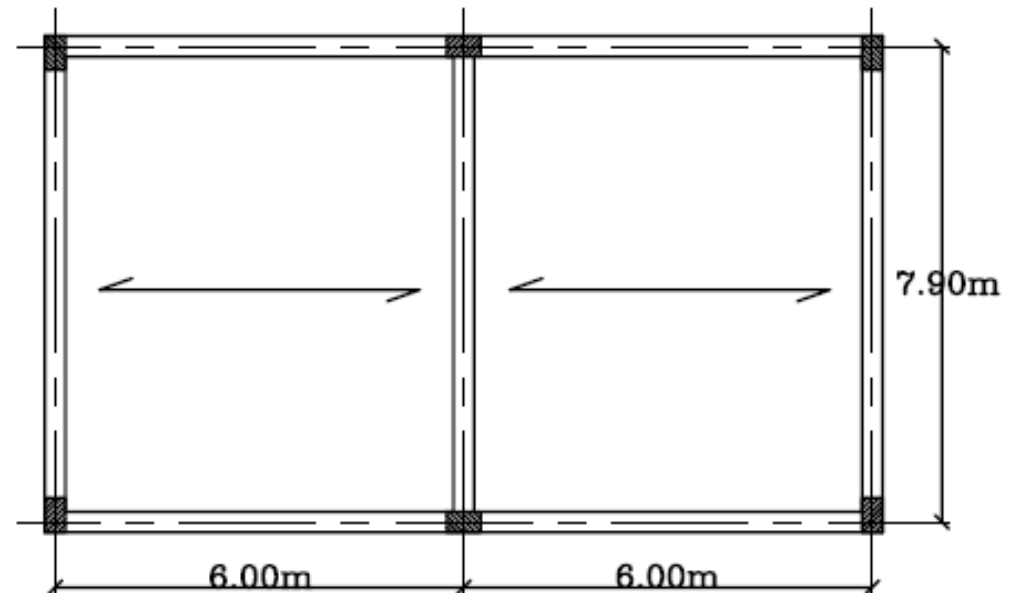
# EXAMPLE

$$F.C. = 1.5 \text{ kN/m}^2$$

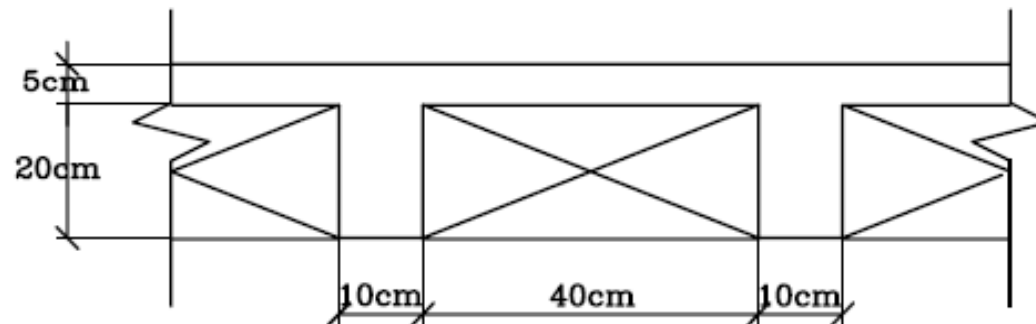
$$L.L = 2 \text{ kN/m}^2$$

$$F_{cu} = 20 \text{ N/mm}^2$$

steel 360/520



$$t = \frac{6000}{25} = 240 \text{ mm}$$

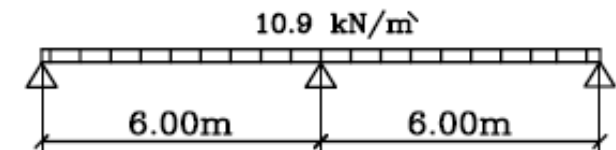


# Example

$$w_s = 1.5 * \left( \overbrace{0.05 * 25}^{\text{s.s}} + \overbrace{1.5}^{\text{f.c}} + \overbrace{2 * 0.1 * 0.2 * 25}^{\text{ribs}} + \overbrace{10 * \frac{15}{100}}^{\text{blocks}} + \overbrace{2}^{\text{L.L}} \right)$$

$$= 10.9 \text{ kN/m}^2$$

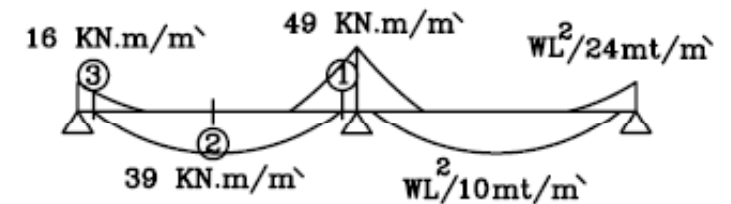
Strip 1.0m



Sec. ①

$$M/\text{rib} = \frac{49}{2} = 24.5 \text{ KN.m/rib}$$

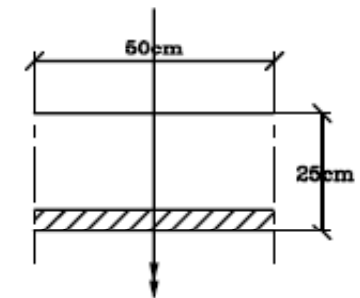
B.M.D



$$d = 250 - 35 = 215 \text{ mm}$$

$$215 = c_1 \sqrt{\frac{24.5 * 10^6}{20 * 500}} \quad c_1 = 4.44 \quad j = 0.826$$

$$A_s = \frac{24.5 * 10^6}{0.826 * 360 * 215} = 380 \text{ mm}^2 = 2 \phi 16 / 0.5 \text{ m}$$



# Example

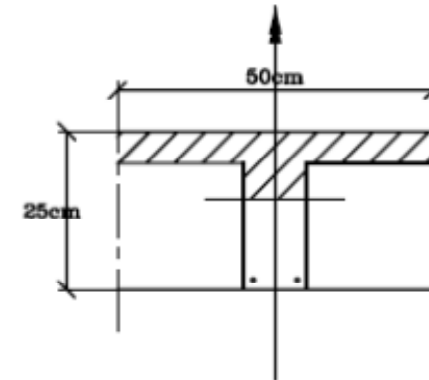
## Sec. ②

$$M/\text{rib} = \frac{39}{2} = 19.5 \text{ KN.m/rib}$$

$$d = 250 - 35 = 215 \text{ mm}$$

$$215 = c_1 \sqrt{\frac{19.5 \cdot 10^6}{20 \cdot 500}} \quad c_1 = 5.00 \quad j = 0.826$$

$$A_s = \frac{19.5 \cdot 10^6}{0.826 \cdot 360 \cdot 220} = 296 \text{ mm}^2 = 1 \text{ } \varnothing 16 + 1 \varnothing 12 / \text{rib}$$



## Sec. ③

$$A_s = \frac{16}{49} \cdot 375 = 122 \text{ mm}^2 = 2 \text{ } \varnothing 10 / \text{rib}$$



# Example

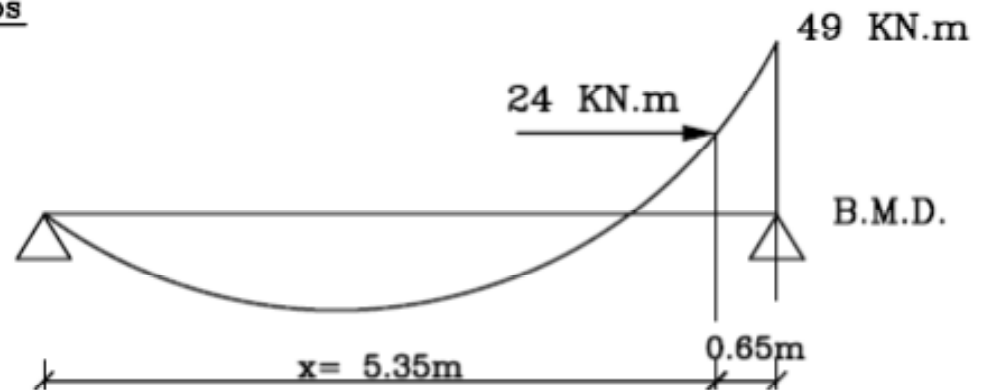
Check Moment of Resistance of rib : ( $M_R$ )

$$M_R = R_{\max} * \frac{F_{cu}}{\gamma_c} * b * d^2$$

(in case of maximum -ve moment at the rib)

$$M_R = 0.194 * \frac{20}{1.5} * 100 * 215^2 = 11956866 \text{ N.mm/rib}$$
$$= 12.0 \text{ KN.m/rib}$$

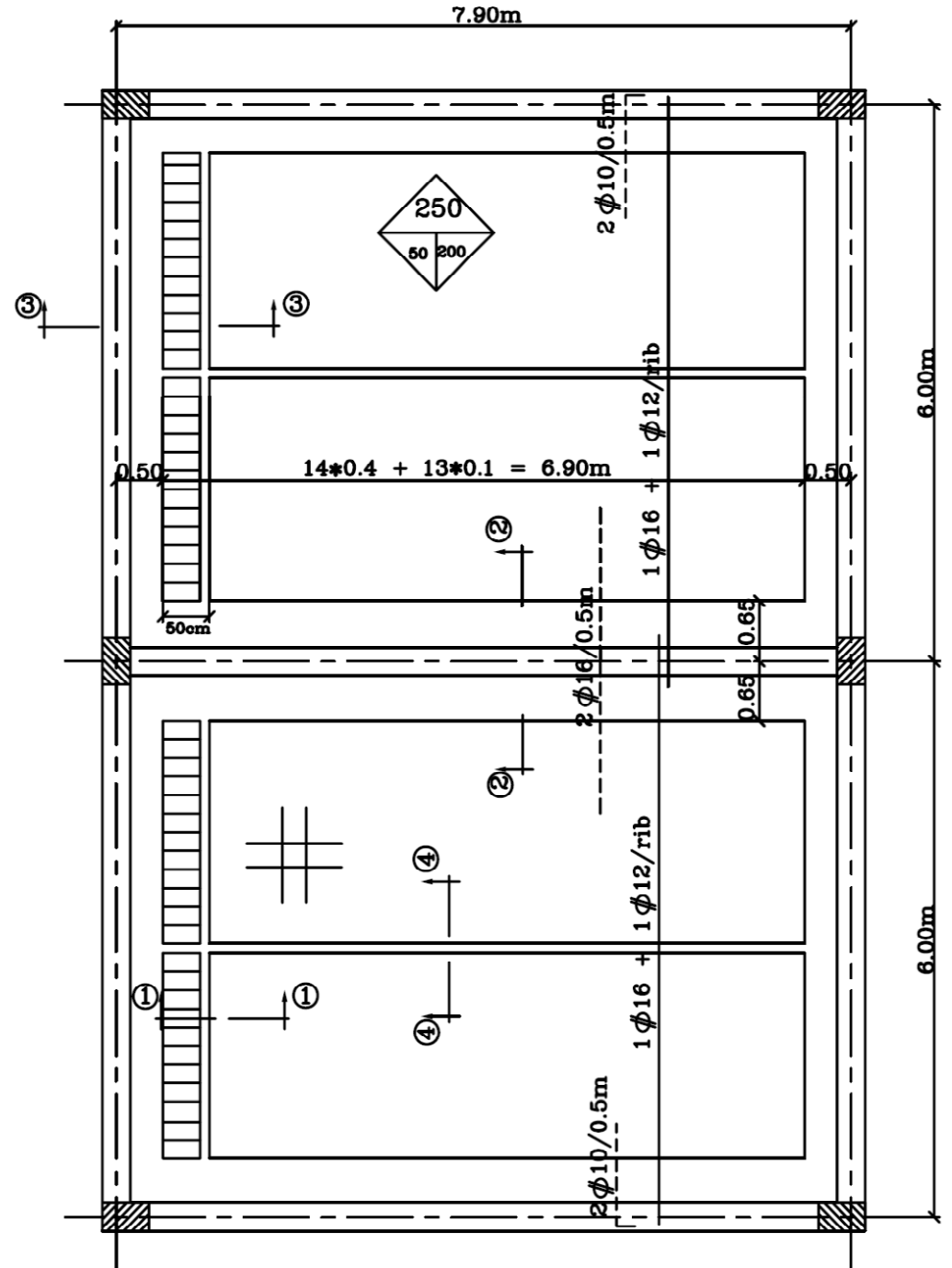
$$M_R/m' = 12.0 * 2 \quad \text{no. of ribs} = 24.0 \text{ KN.m/m'}$$



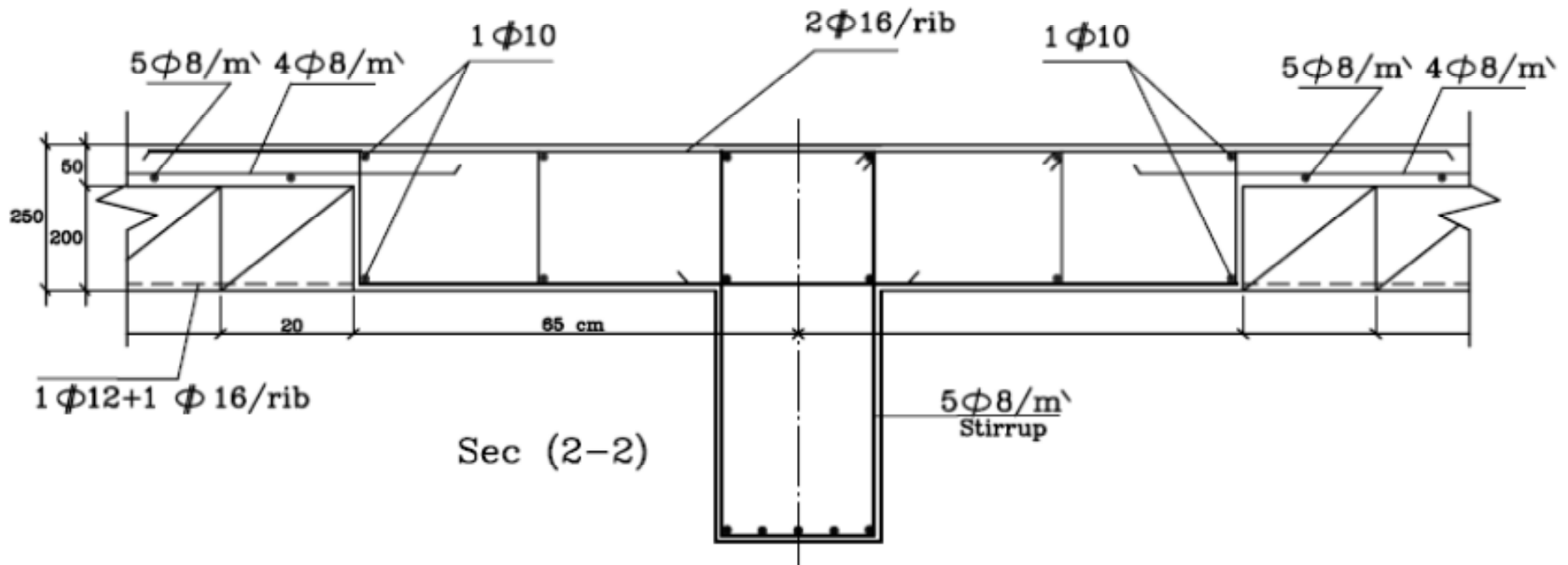




# Example

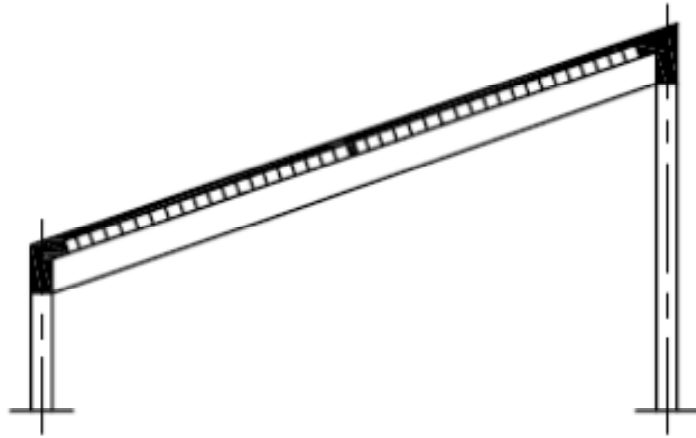


# Details of RFT

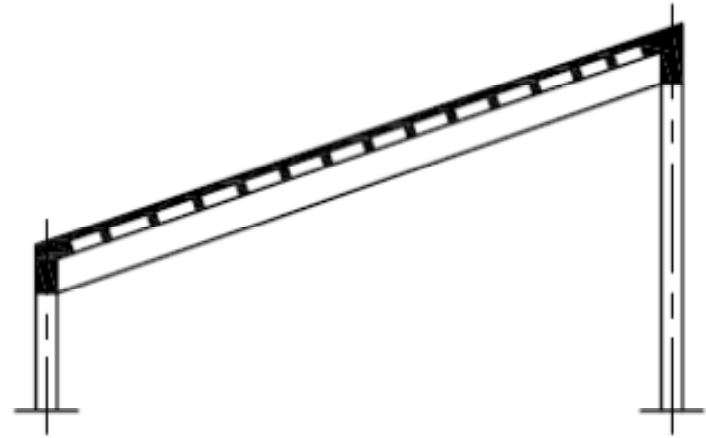




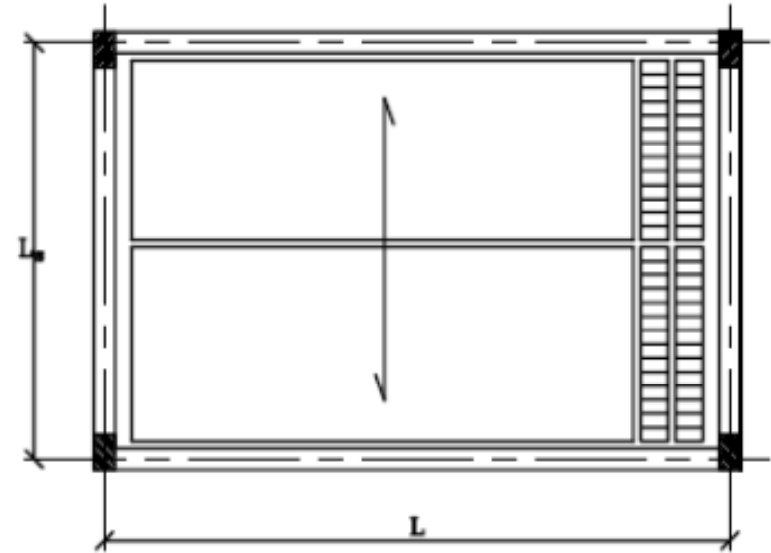
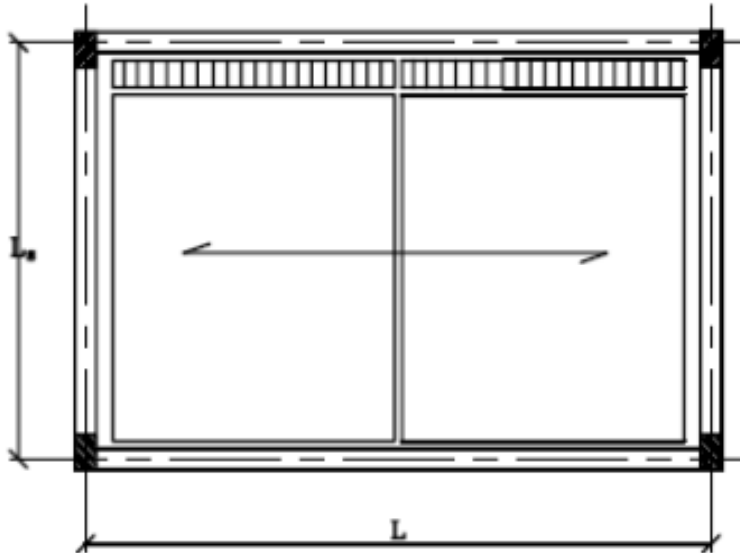
# Inclined Slabs



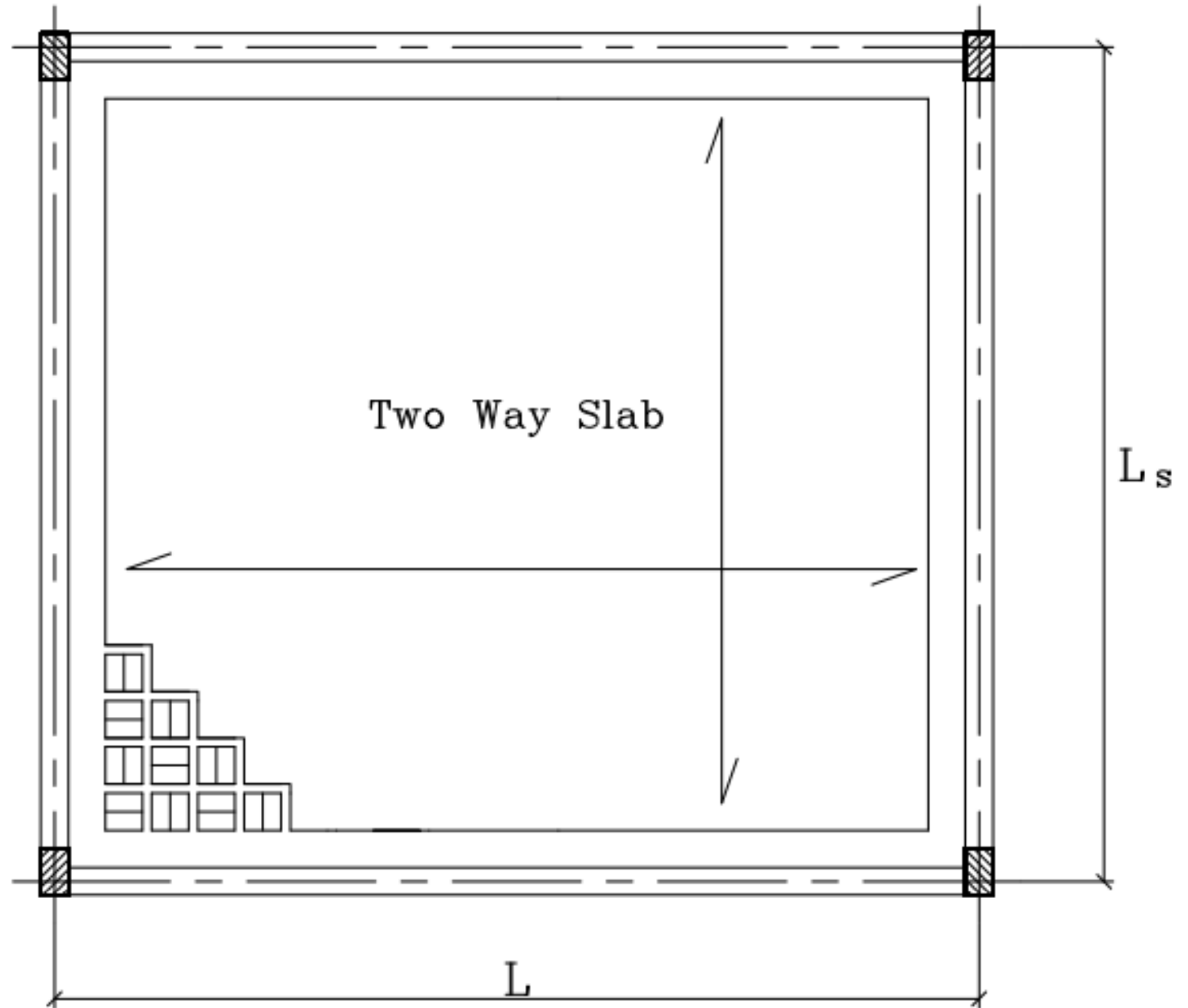
Easier to construct



We must hold every block



# TWO WAY HB SLABS

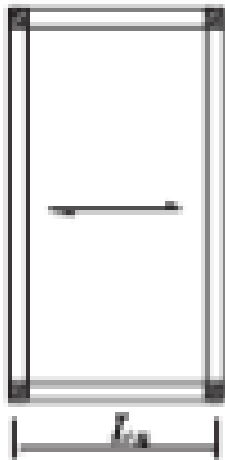


# DESIGN OF TWO WAY H.B. SLABS

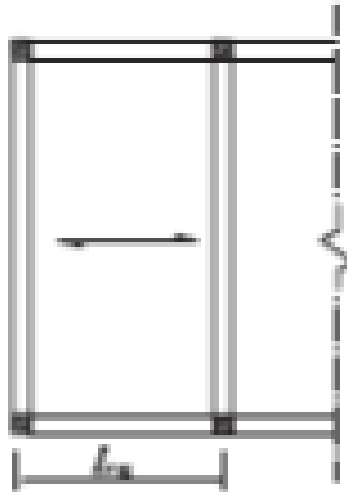
## ○ Slab thickness

Slab thicknesses can be estimated such as:

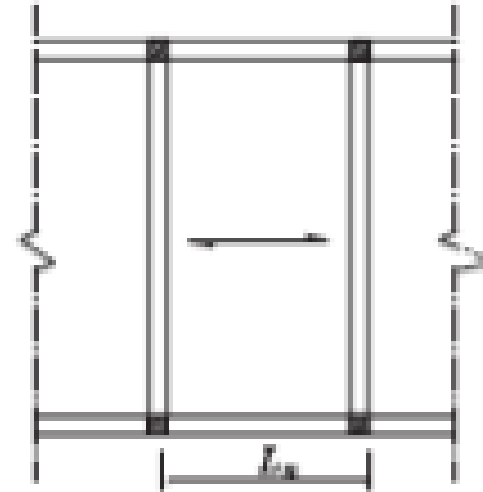
$$t_s \geq L_s/35$$



$$t_s \geq L_s/40$$



$$t_s \geq L_s/45$$



***Deflection must be checked***



# Design of 2 Way HB Slab

- Calculate  $W_s$
- Compute  $\alpha, \beta$
- Strips 1 meter width in both directions
- Moments and Shears
- Rft
- Details of rft



# DESIGN OF TWO WAY H.B. SLABS

## Weight Calculation

Consider an area of  $(e+b) \times (e+b)$

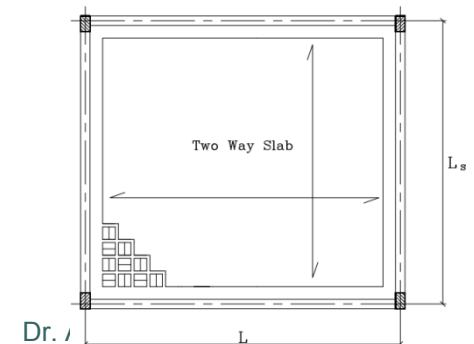
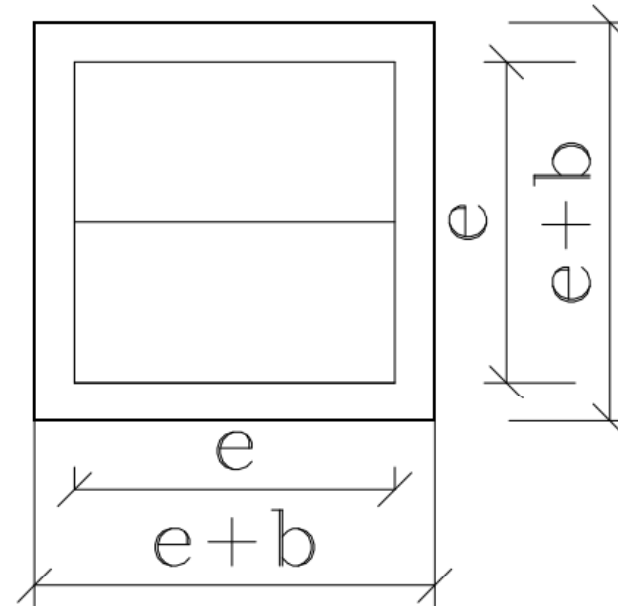
$$\begin{aligned} \text{o.w.}^* &= t_s \gamma_c (e+b)(e+b) \\ &+ b(t-t_s) \gamma_c [(e+b) + e] \\ &+ 2 \text{weight of blocks} \end{aligned}$$

$$\text{o.w. (kN/m}^2) = \frac{\text{o.w.}^*}{(e+b)(e+b)}$$

$$w_u = 1.4(\text{o.w.} + \text{F.C}) + 1.6(\text{L.L.})$$

OR

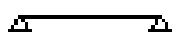
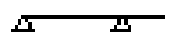
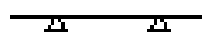
$$w_u = 1.5(\text{o.w.} + \text{F.C} + \text{L.L.})$$



# DESIGN OF TWO WAY H.B. SLABS

- Calculation of load factors

$$r = \frac{mL}{m'L_s}$$

Strip			
m or m'	1.00	0.87	0.76

- $LL < 5 \text{ kN/m}^2$

r	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0
$\alpha$	0.396	0.473	0.543	0.606	0.660	0.706	0.746	0.778	0.806	0.830	0.849
$\beta$	0.396	0.333	0.262	0.212	0.172	0.140	0.113	0.093	0.077	0.063	0.053

- $LL \geq 5 \text{ kN/m}^2$

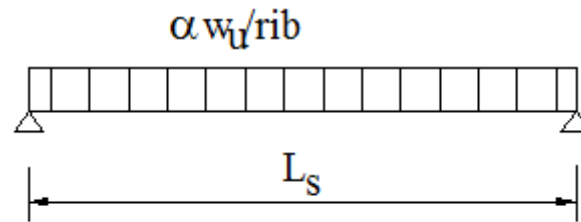
$$\alpha = \frac{r^4}{1+r^4} \quad \text{and} \quad \beta = \frac{1}{1+r^4}$$



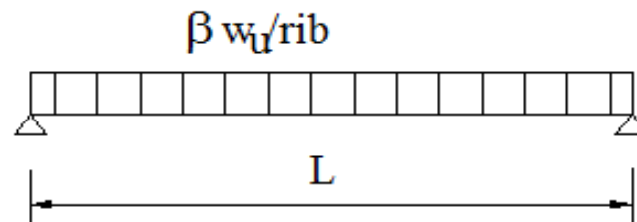
# DESIGN OF TWO WAY H.B. SLABS

## ○ Strips in both directions

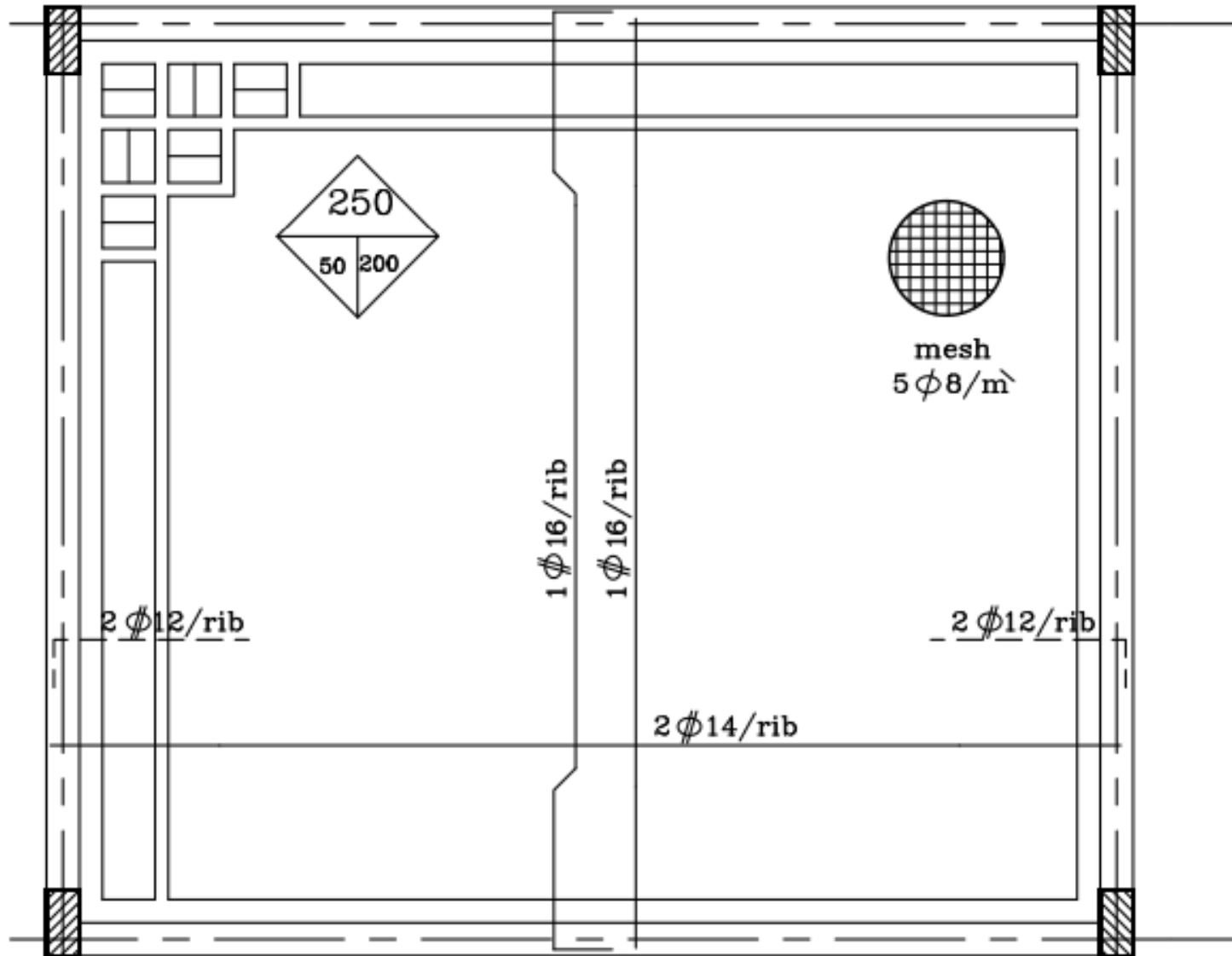
- For strip in the short direction



- For strips in the long direction



# DESIGN OF TWO WAY H.B. SLABS



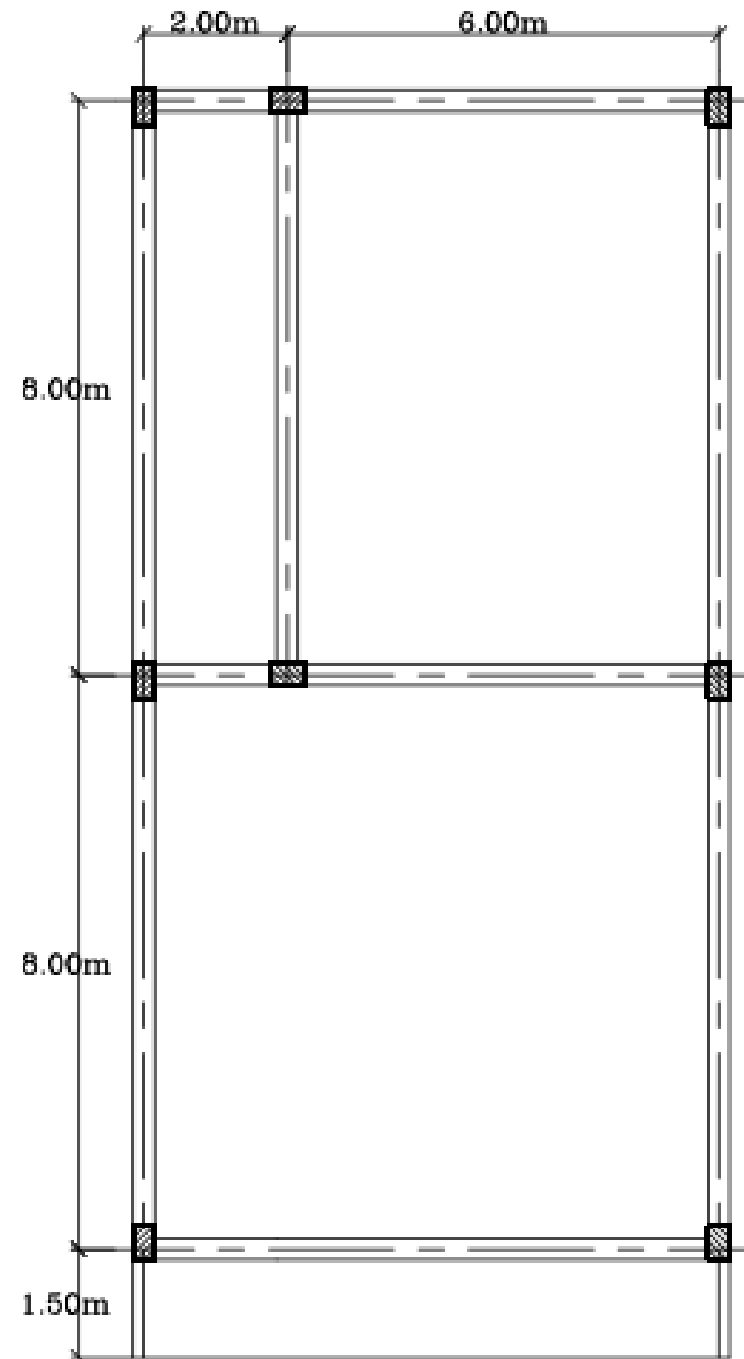
# Example

$$\text{L.L} = 3.0 \text{ kN/m}^2$$

$$\text{F.C.} = 1.5 \text{ kN/m}^2$$

$$F_{cu} = 25 \text{ N/mm}^2$$

steel 360/520





# SOLUTION

S1

$L_s = 6.0 \text{ m} \Rightarrow \text{One Way H.B.}$   
 assume  $t = \frac{L_s}{25} = \frac{6000}{25} = 240 \text{ mm}$   
 $\Rightarrow \text{Take } t = 250 \text{ mm}$

S2

Solid Slab  
 assume  $t_s = 140 \text{ mm}$

S3

Two Way H.B.

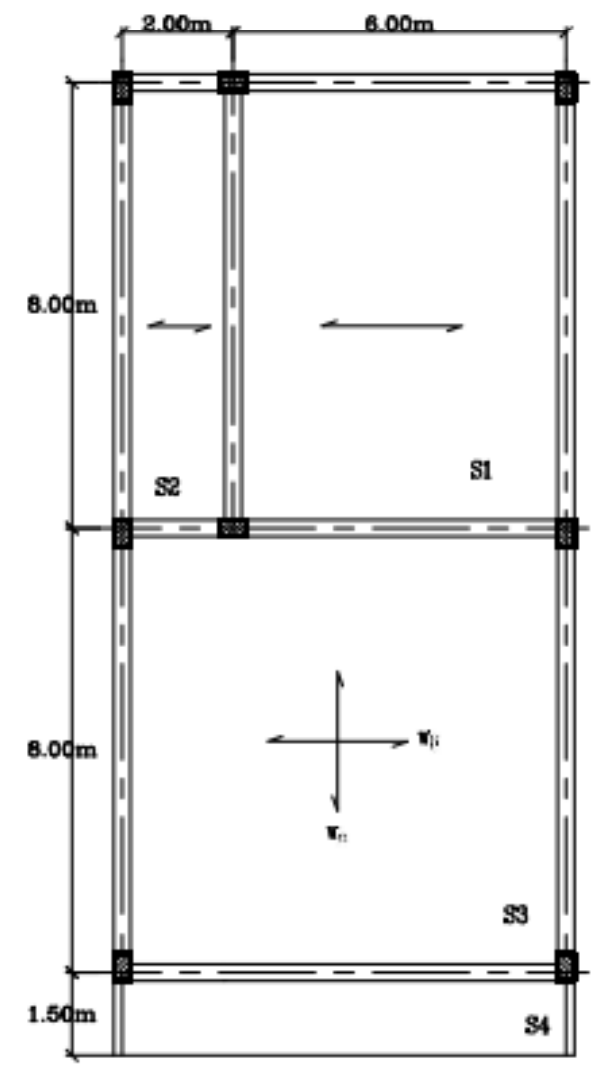
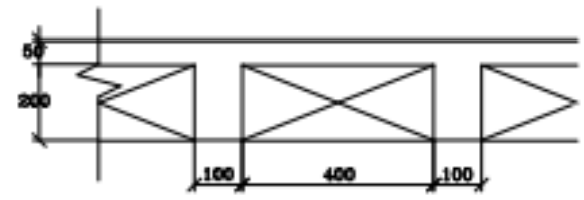
$t = \frac{L_s}{40} = \frac{8000}{40} = 200 \text{ mm} \Rightarrow \text{Take } t = 250 \text{ mm}$

S4

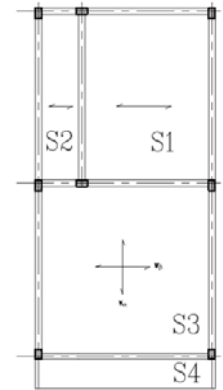
Cantilever Solid Slab

$t_s = \frac{L_c}{10} = 150 \text{ mm}$

Use block 200 \* 200 \* 400



# SOLUTION



S1

$$\text{wt. of solid slab} = 0.05 * 25 = 1.25 \text{ kN/m}^2$$

$$\text{wt. of block} = 10 * 0.15_{\text{kN}} = 1.5 \text{ kN/m}^2$$

$$\text{wt. of ribs} = 2 * 0.1 * 0.2 * 25 = 1 \text{ kN/m}^2$$

$$W_s = 1.4 * (1.25 + 1.5 + 1.0 + 1.5) + 1.6 * 3 = 12.1 \text{ kN/m}^2$$

S2

$$W_s = 1.4 * (3.5 + 1.5) + 1.6 * 3.0 = 11.8 \text{ kN/m}^2$$

S3

$$\text{wt. of solid slab} = 0.05 * 25 = 1.25 \text{ kN/m}^2$$

$$\text{wt. of block} = 8 * 0.15_{\text{kN}} = 1.2 \text{ kN/m}^2$$

$$\text{wt. of ribs} = 3.60 * 0.1 * 0.2 * 25 = 1.8 \text{ kN/m}^2$$

$$W_s = 1.4 * (1.25 + 1.5 + 1.8 + 1.2) + 1.6 * 3.0 = 12.9 \text{ kN/m}^2$$

S4

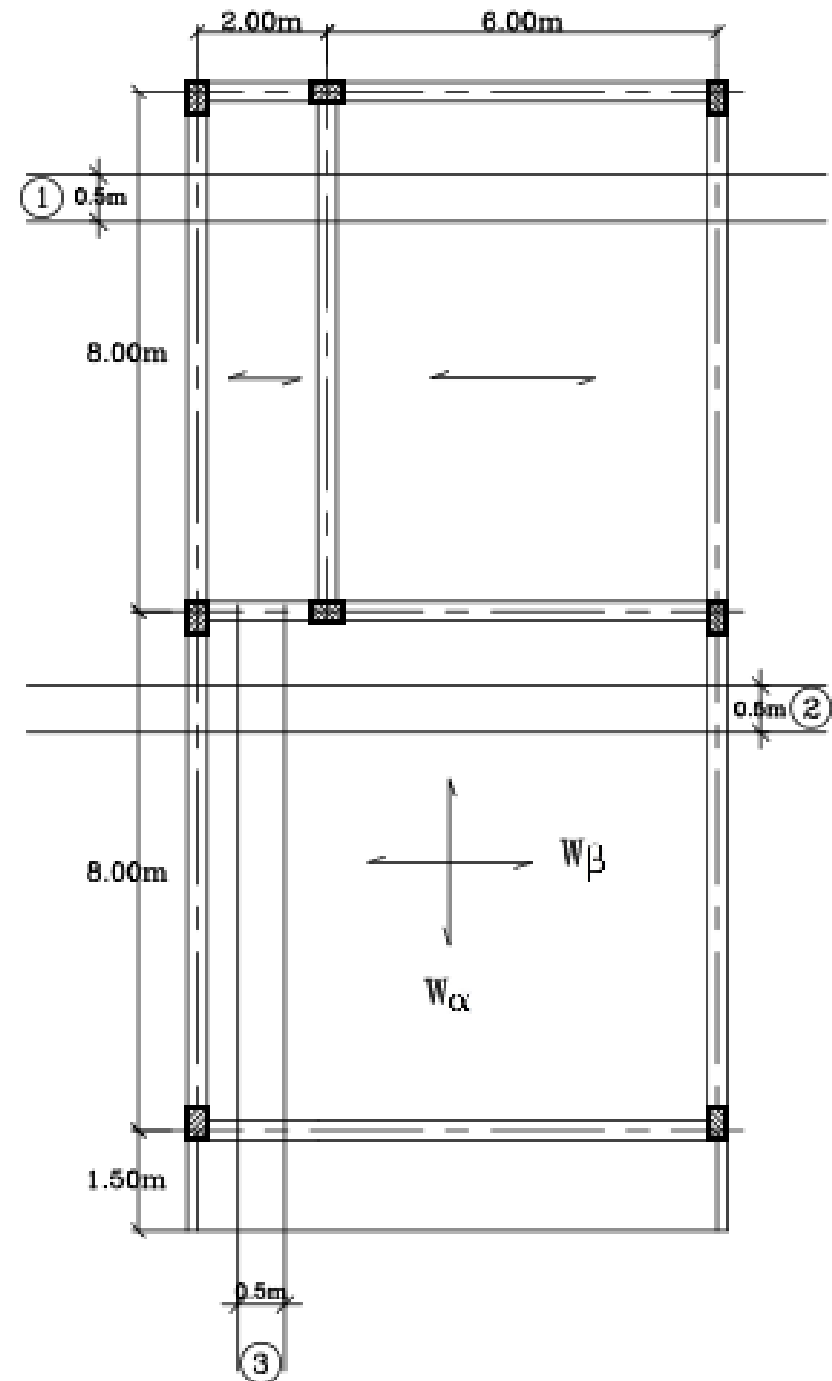
$$W_s = 1.4 * (3.75 + 1.5) + 1.6 * 3.0 = 12.15 \text{ kN/m}^2$$

# Solution

$$r = \frac{1.0 * 8.0}{0.87 * 8.0} = 1.14 \quad \alpha = 0.5$$
$$\beta = 0.3$$

$$w_{\alpha} = 0.5 * 12.9 = 6.5 \text{ kN/m}^2$$

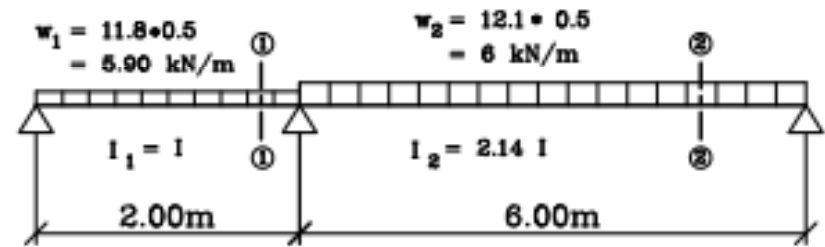
$$w_{\beta} = 0.3 * 12.9 = 3.9 \text{ kN/m}^2$$



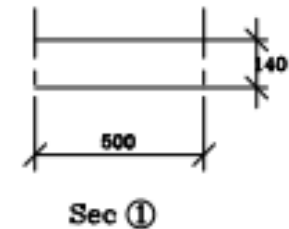


# Solution

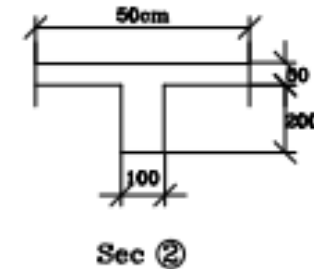
Strip (1) :



$$I_1 = \frac{500 * (140)^3}{12} = 1.14 * 10^8 \text{ mm}^4$$



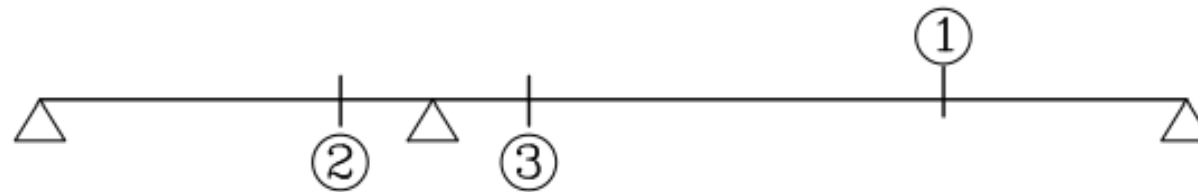
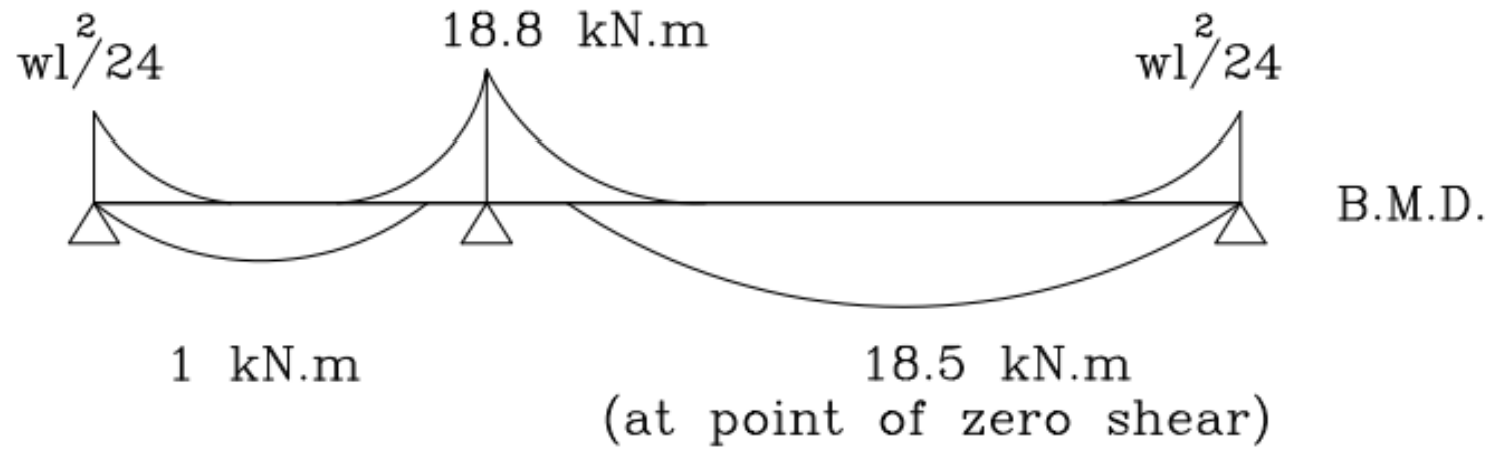
$$\left. \begin{aligned} \frac{b}{B} &= \frac{100}{500} = 0.2 \\ \frac{ts}{t} &= \frac{50}{250} = 0.2 \end{aligned} \right\} \Rightarrow \mu = 314 * 10^{-4}$$



$$I_2 = 314 * 10^{-4} * 500 * (250)^3 = 2.45 * 10^8 \text{ mm}^4 \Rightarrow \frac{I_2}{I_1} = 2.14$$

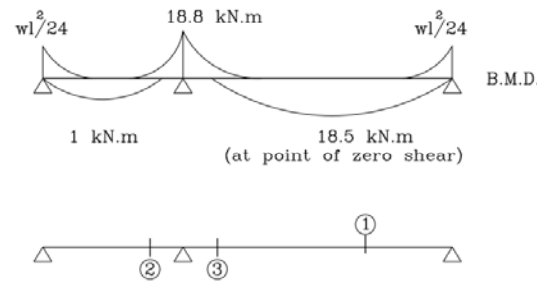


# Strip 1





## Sec. ①

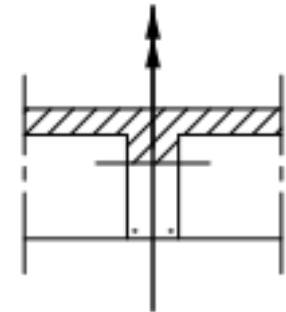


$$M = 18.5 \text{ KN.m} \quad t = 250 \text{ mm} \quad \text{T-Sec.}$$

$$d = 215 \text{ mm} \quad F_{cu} = 50 \text{ N/mm}^2 \quad B = 500 \text{ mm}$$

$$215 = c_1 \sqrt{\frac{18.5 \cdot 10^6}{25 \cdot 500}} \quad c_1 = 5.72 \quad j = 0.826$$

$$A_s = \frac{18.5 \cdot 10^6}{0.826 \cdot 360 \cdot 215} = 283 \text{ mm}^2 = 2 \text{ } \phi \text{ } 16 \text{ /rib}$$



## Sec. ②

$$M = 18.8 \text{ KN.m} \quad b = 500 \text{ mm} \quad \text{Solid Slab} \quad t_s = 140 \text{ mm}$$

$$d = 115 \text{ mm} \quad F_{cu} = 25 \text{ N/mm}^2$$

$$115 = c_1 \sqrt{\frac{18.8 \cdot 10^6}{25 \cdot 500}} \quad c_1 = 2.96 \quad j = 0.73$$

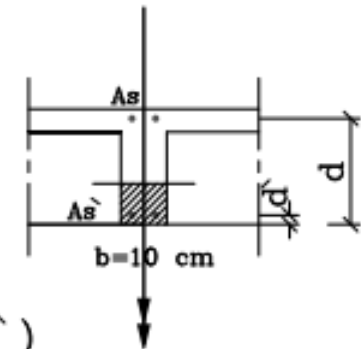
$$A_s = \frac{18.8 \cdot 10^6}{0.73 \cdot 360 \cdot 115} = 620 \text{ mm}^2 / 0.5 \text{ m} = 1240 \text{ mm}^2 / \text{m} = 9 \phi 14 / \text{m}$$

# Solid part

Sec. ③

$$M_{-ve} = 18.8 \text{ KN.m} \quad \text{Rec. Sec.}$$

$$t=250 \text{ mm} \ \& \ d=215 \text{ mm} \ \& \ A_s=620 \text{ mm}^2 \ \& \ b=100 \text{ mm}$$

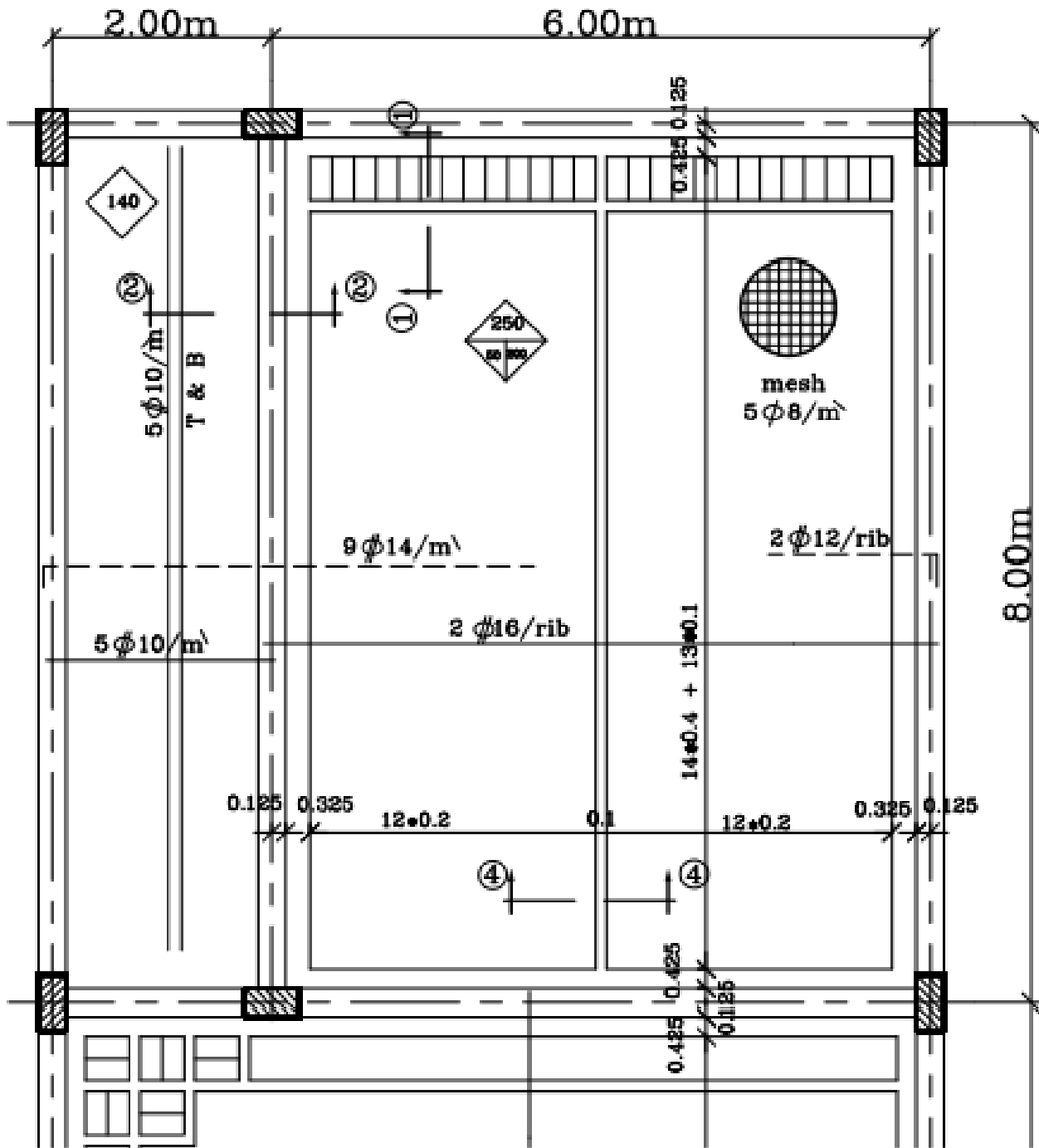


$$M_R = R_{\max} * \frac{F_{cu}}{\gamma_c} * b * d^2 + A'_s * \frac{F_y}{\gamma_s} * (d - d')$$

$$M_R = 0.194 * \frac{25}{1.5} * 100 * 215^2 + (0.4 * 662) * \frac{360}{1.15} * (215 - 35)$$

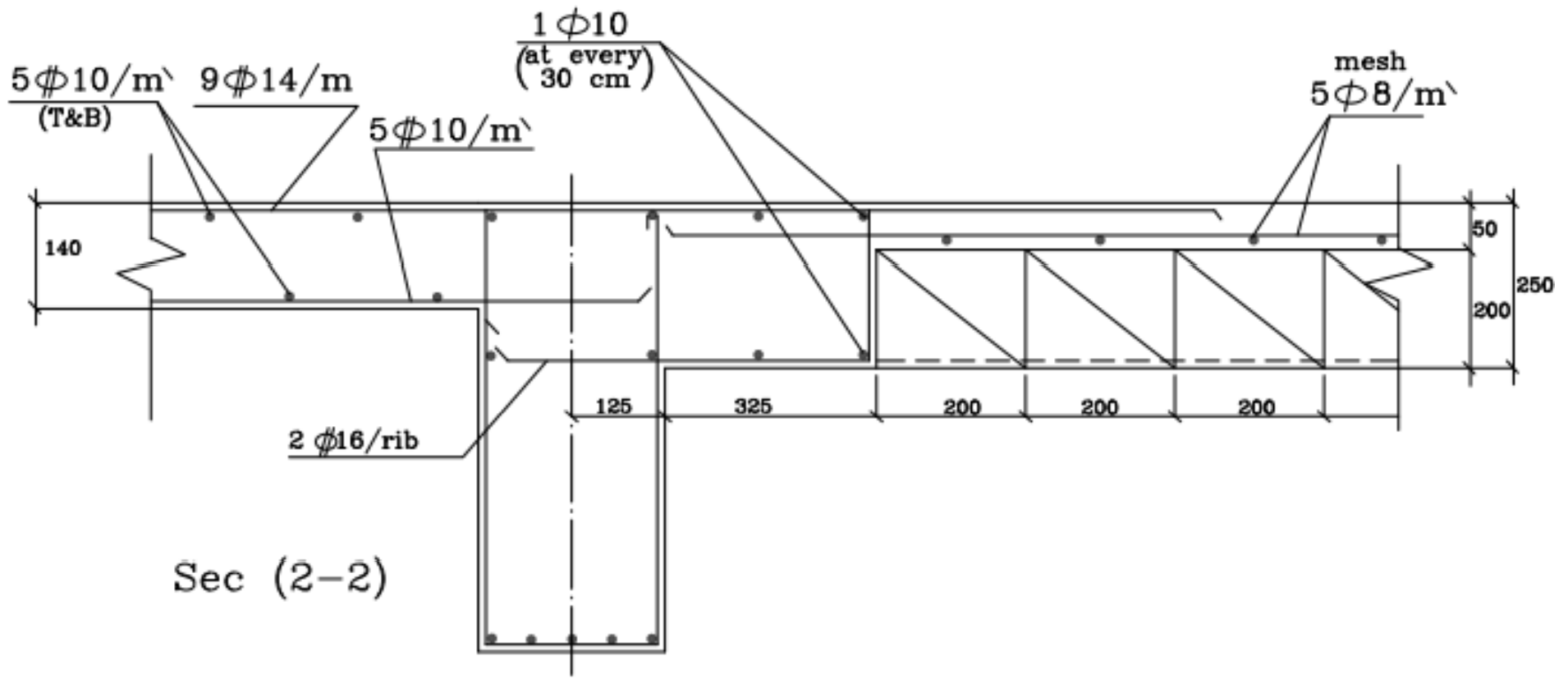
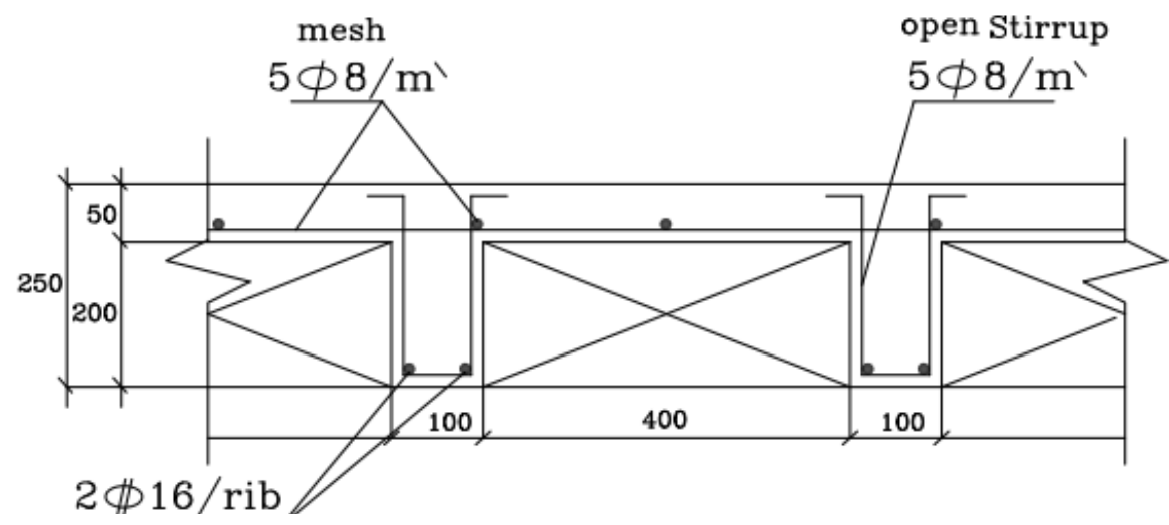
$$= 2.95 \text{ KN.m} > M_{-ve} \Rightarrow \text{Use min. solid part.}$$







Sec (1-1)

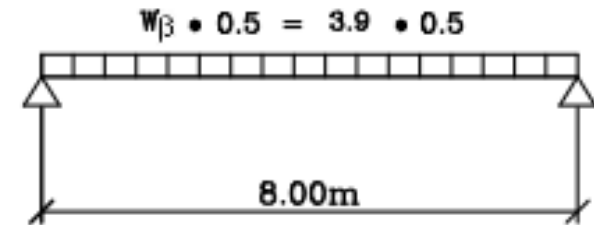


Sec (2-2)

# Solution

Strip (2) :

$$M = \frac{1.95 * (8)^2}{8} = 15.6 \text{ KN.m}$$



as T-Sec.       $B = 500 \text{ mm}$        $d = t - 50 = 200 \text{ mm}$

$$\Rightarrow C1 = 6.23 \quad \& \quad J = 0.826 \quad A_s = 238 \text{ mm}^2 = 2 \text{ } \phi \text{ } 14/\text{rib}$$



# Solution

Strip (3) :

Sec. ①

$$M = 22.9 \text{ KN.m}$$

H.B. (+ve) M

T-Sec.

$$d = 215 \text{ mm}$$

$$F_{cu} = 25 \text{ N/mm}^2$$

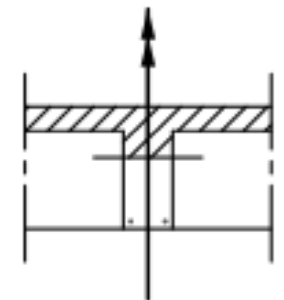
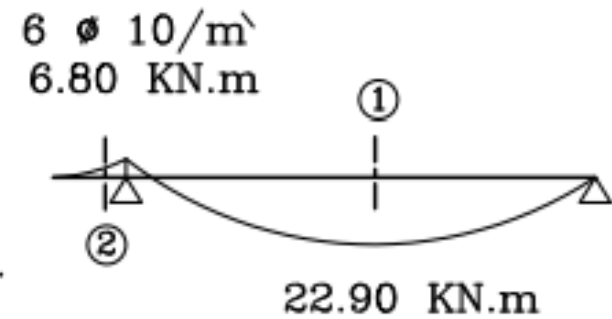
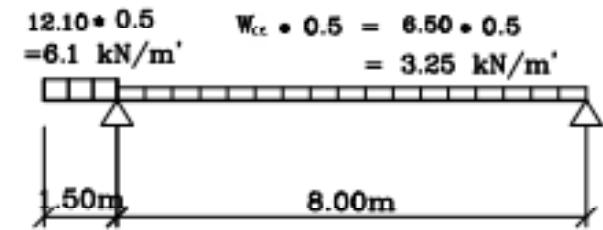
$$B = 500 \text{ mm}$$

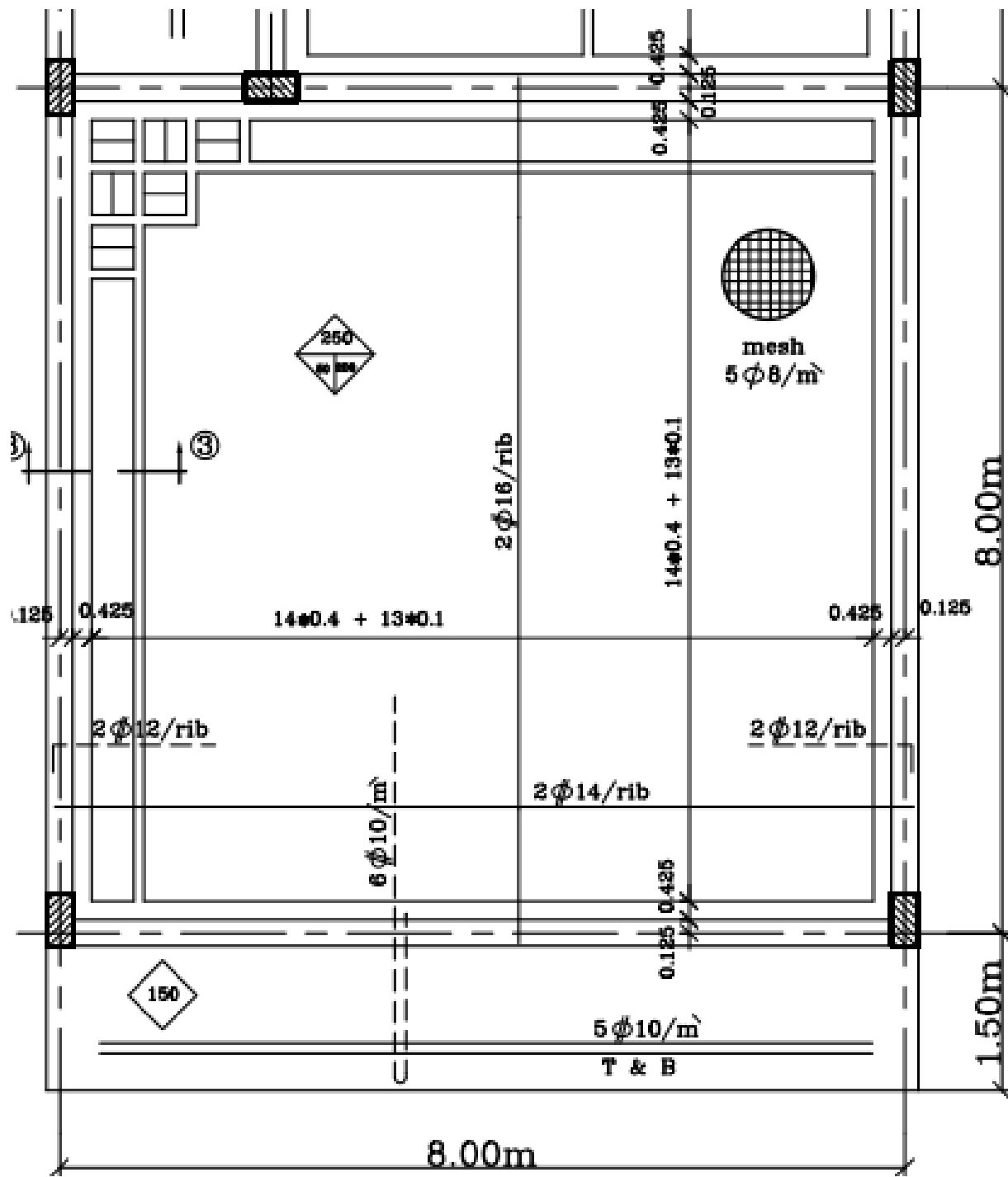
$$215 = c_1 \sqrt{\frac{22.9 \cdot 10^6}{25 \cdot 500}}$$

$$c_1 = 5.1$$

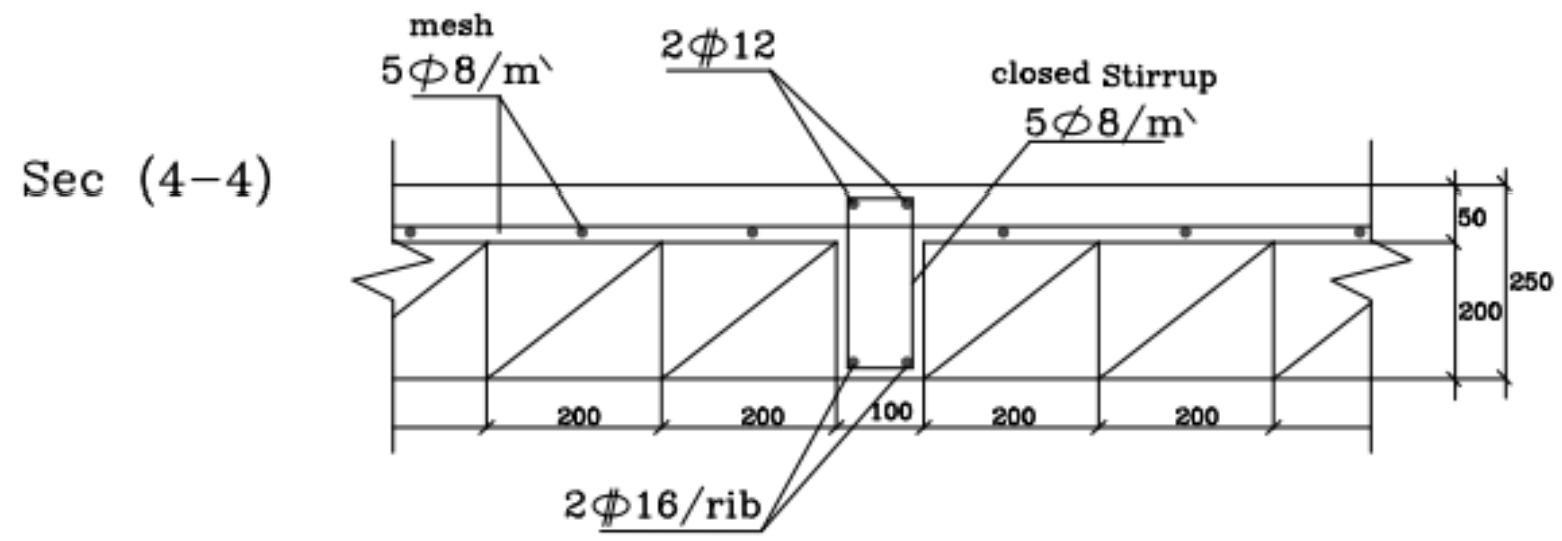
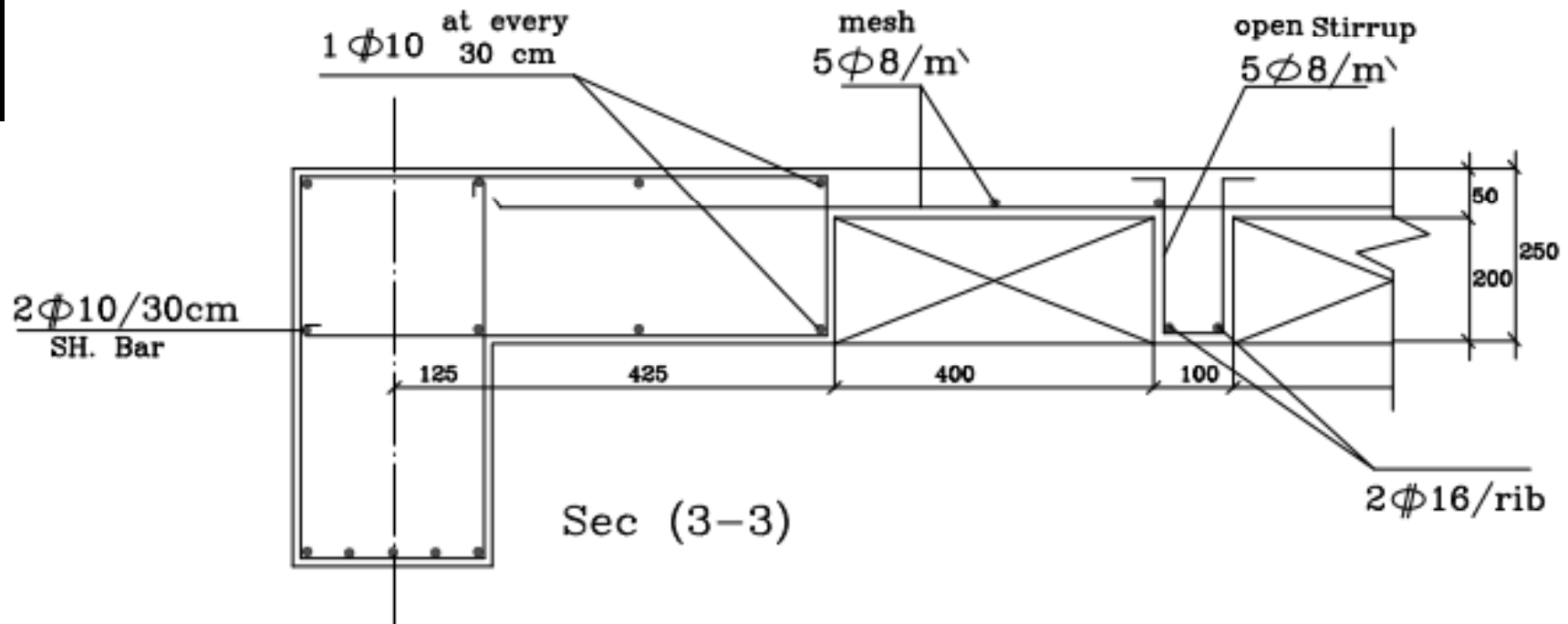
$$j = 0.826$$

$$A_s = \frac{22.9 \cdot 10^6}{0.826 \cdot 360 \cdot 215} = 350 \text{ mm}^2 = 2 \text{ } \phi \text{ 16/rib}$$



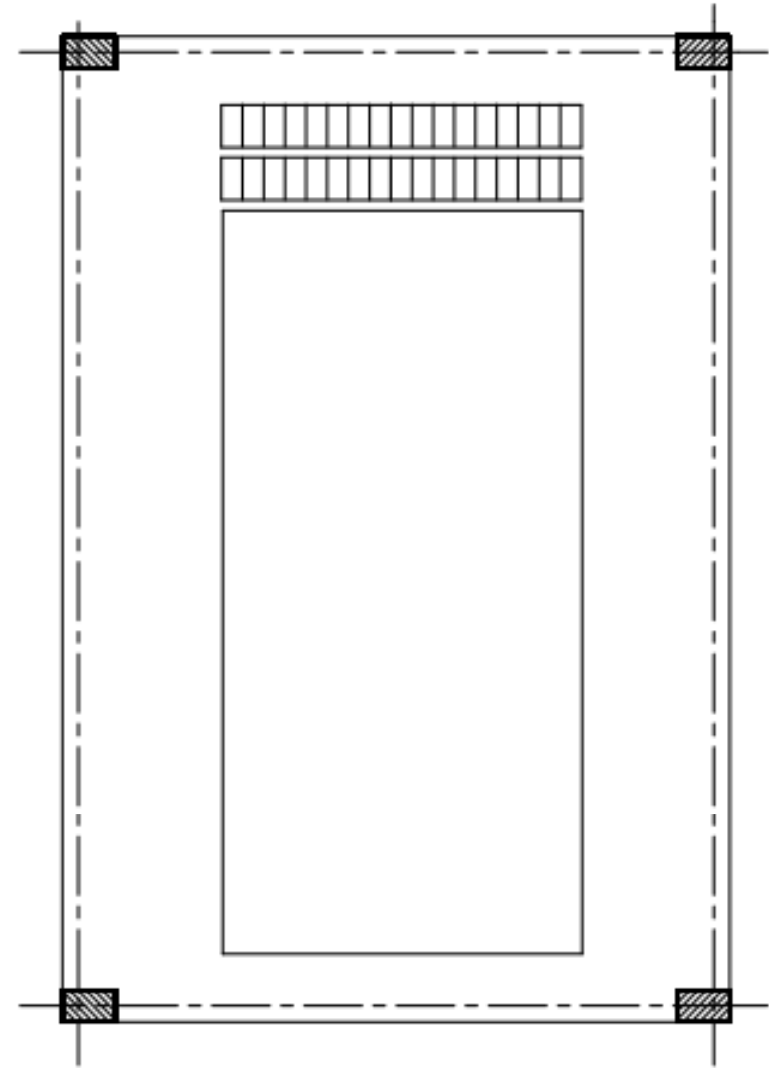
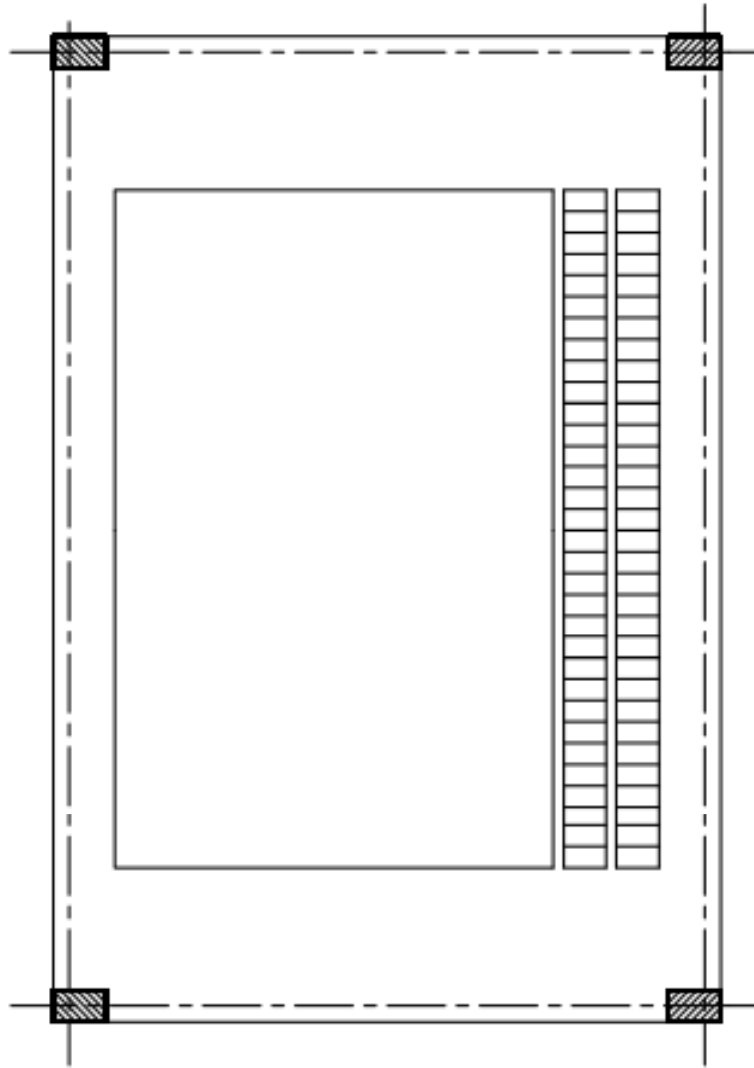








# EMBEDDED BEAMS

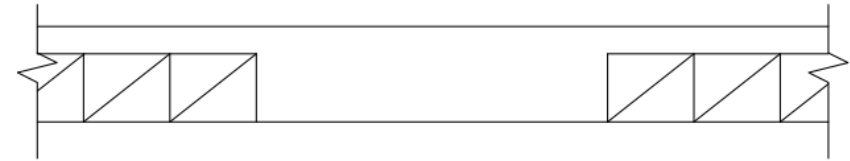


# USE OF EMBEDDED BEAMS

○Hollow Block slabs are supported by either embedded beam or drop beams.

## ○Embedded beams

- Width  $>$  depth
- Same features as flat slabs
- Depth can be greater than that of slab by up to 70 mm.



# DESIGN OF PROJECTED BEAMS

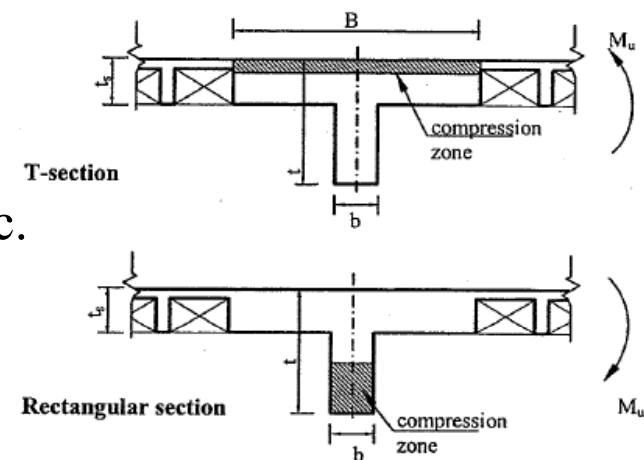
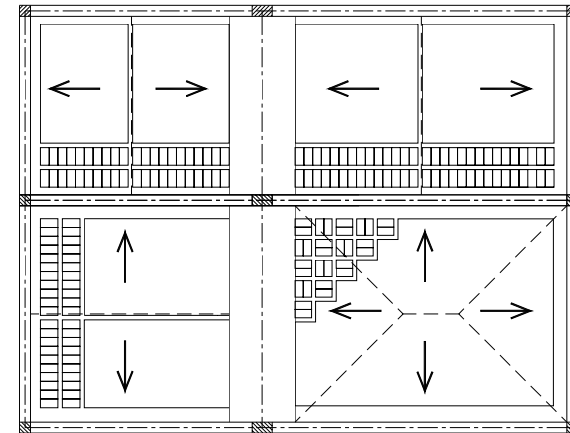
○ Projected Beams are designed to carry the following loads

- Own weight
- Wall load (if any)
- Loads transmitted from slabs

○ The distribution of the slab load to the projected beams is

○ The bending moments and shear forces are obtained using methods of structural analysis.

○ Sections of +ve moments are designed as T-sec. while those of -ve moments are designed as R-sec.



# DESIGN OF EMBEDDED BEAMS

Beams are designed to carry the following loads

- Own weight
- Wall load (if any)
- Loads transmitted from slabs

The bending moments and shear forces are obtained using methods of structural analysis.

Design of sections is as follows

$$B = S.P._1 + S.P._2 \quad \text{mm}$$

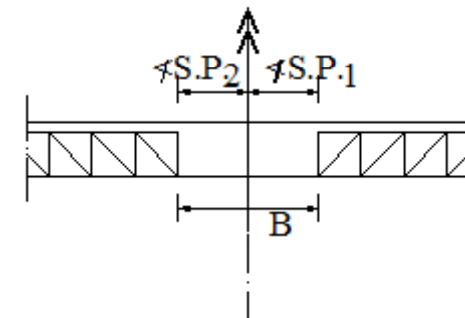
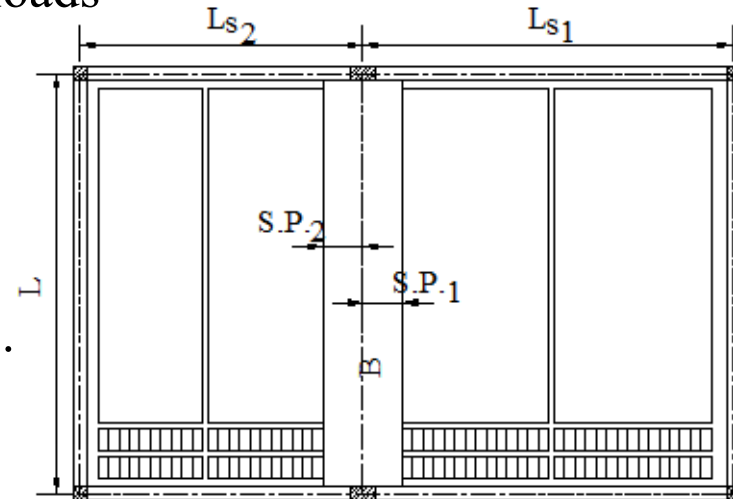
$$d = t - 50 \quad \text{mm}$$

$$d = c_1 \sqrt{\frac{M}{f_{cu} * B}}$$

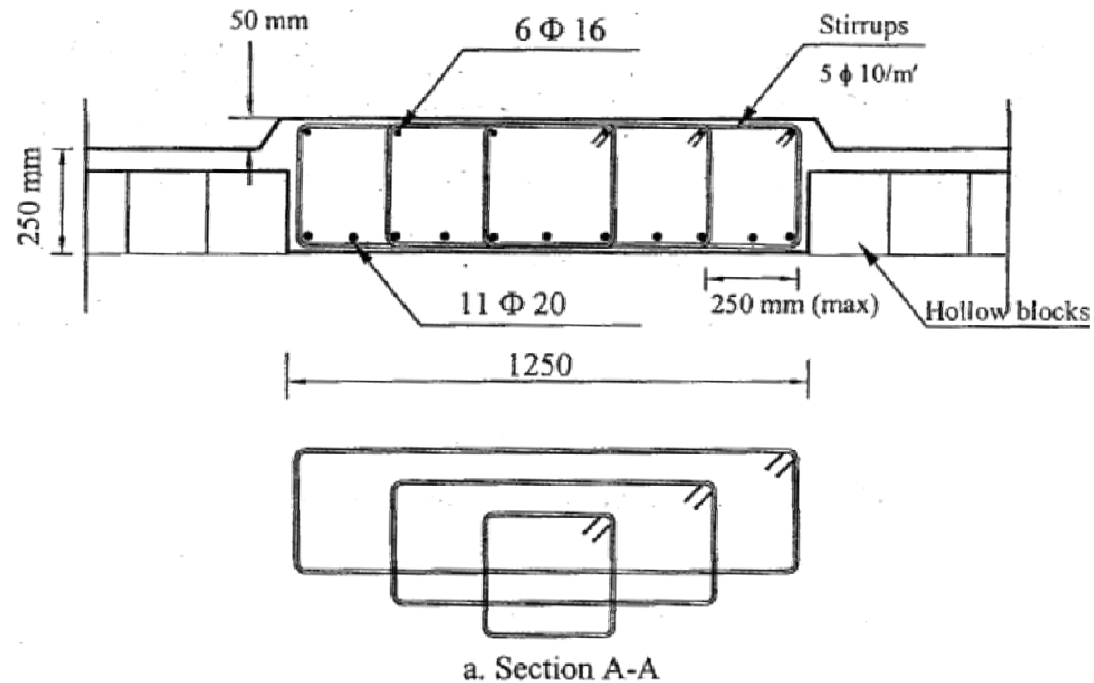
$$c_1 = \dots\dots \quad j = \dots\dots$$

$$A_s = \frac{M}{f_y j d} = \dots\dots \text{mm}^2$$

- Check Shear as slabs
- Check Deflection



# DESIGN OF HIDDEN BEAMS



**Cross Sectional Reinforcement of a Hidden beam**





# QUIZ

