# Installing and Operating Instructions



# **Digital controller for CDU management** XC30CX

# 1. GENERAL WARNING

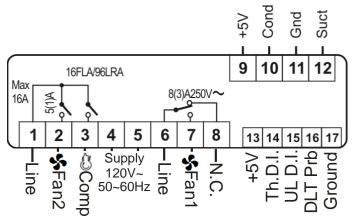
#### PLEASE READ BEFORE USING THIS MANUAL 1.1

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
- Check the application limits before proceeding.

#### ▲ SAFETY PRECAUTIONS 1.2

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation
- Warning: disconnect all electrical connections before any kind of maintenance.
- Fit the probe where it is not accessible by the End User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell S.p.A." (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data)
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

# WIRING CONNECTION



Suction probe: a ratiometric probe is required. Use the term. 9 (+5V) for supply, term. 11 for gnd and term. 12 for Signal

Condenser probe: the controller is able to manage NTC 10K probe and ratiometric probe

- NTC: set par. P2C = ntc; connect the probe to term. 11 and 10
- Ratiometric: set par. P2C = 0-5; use the term. 9 (+5V) for supply, term. 11 for gnd and term. 10 for Signal
- Thermostat input: use terminals 14-17

UL HP input: use terminals 15-17

DLT 86K sensor: set P3C = dLt, then connect the probe to terminals 16-17

CPA connection: set P3C = CAP then connect the CPA as for wiring diagram. Power supply: use terminals 4-5

Compressor: use terminals 1-3

FAN 1: use terminals 6-7

FAN 2: use terminals 1-2

# **CONTROLLING LOADS**

3.1 COMPRESSOR		
The regulation is performed	Press.	
according to the pressure measured by the suction probe P1.	CIN	
The compressor cut in is give by	Tin	he
the <b>CIn</b> parameter. The compressor cut out is give by the <b>Cou</b> parameter.	Compr.+ ON	

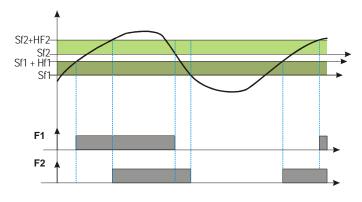
through parameters "COn" and "COF".

# 3.2 FAN MANAGEMENT (ONLY FOR XC30CX)

The XC30CX is able to control 1 or 2 condenser fans.

- A direct regulation is performed (cooling). It depends on the parameter: Set point for fan1 (with NTC probe: -40°C÷SF2 or °40°F÷SF2; SF1
- with pressure probe:P2i ÷SF2)
- Differential for fan 1 (0.1÷10.0 °C/bar; 1÷100 °F/PSI) HF1
- SF2 Set point for fan2 (with NTC probe: SF1+110°C or SF1+230°F; with pressure probe:SF1 ÷P2E)
- Differential for fan 2 (0.1÷10.0 °C/bar; 1÷100 °F/PSI) HF<sub>2</sub>

A fan is switched on when the temperature (pressure) is higher than SF1+HF1 and switched off when it comes back to SF1, as explained in the following picture



# 3.3 FAN CYCLING

To share the running hours between the 2 fans, the XC30CX will record the operating hours of each fan. The controller will rotate the fan activation and de-activation to share the operating hours between the 2 fans

Note: with only one fan, it will be activated with T > SF1 + HF1; and switched off with T< SF1

# FRONT PANEL COMMANDS



SET: To display target set point; in programming mode it selects a parameter or confirm an operation.

RESTART: It depends on the RSc parameter, with rSc = rSt it allows a manual restart and a "dead band reset"

with rSc = nP. only the dead band reset is allowed.

(UP): To see the condenser temperature for 5s

in programming mode it browses the parameter codes or increases the displayed value.

(DOWN) To see the DLT temperature; in programming mode it browses the parameter codes or decreases the displayed value.

SERVICE: To enter the service menu

Alarm menu: To enter the Alarm menu.

## **KEY COMBINATIONS:**

 $\triangle + \bigtriangledown$ SET + 🏷

To enter in programming mode.

To lock & unlock the keyboard.

SET + 🛆 To return to the suction pressure display.

# 4.1 USE OF LEDS

Each LED function is described in the following table. LED MODE FUNCTION

# dxal

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LED	MODE	FUNCTION
2	ON	Compressor enabled
	Flashing	Anti-short cycle delay enabled
<b>\$</b> 1	ON	Fan1 enabled
<b>\$</b> _2	ON	Fans enabled
kPA	ON	KPA display
kPA	Flashing	Programming mode
bar	ON	bar display
bar	Flashing	Programming mode
PSI	ON	PSI display
PSI	Flashing	Programming mode
Y	ON	You're browsing the service menu
ED	Flashing	A new alarm happened
ED	ON	You're browsing the alarm menu
(	ON	An alarm is occurring

# 5. OTHER FUNCTIONS

## 5.1 RESET DEAD BAND

In the pressure is between COU and CIN and the compressor relay is off, it's possible to force it by pushing the RESTART key for 2s. The compressor will run till the cou threshold is reached.

# 5.2 EXTERNAL THEMOSTAT (14-17)

Function: the thermostat input, if present enables the regulation only when it is activated

Contacts: 14-17 free voltage

# Parameters:

- di1 Thermostat digital input presence 14-17
- n = the regulation is performed independently from the status of digital input 14-17
- Y = the regulation is performed only when the digital input 14-17 is enabled. i1P Thermostat digital input polarity 14-17
  - **OP** = the digital input is activated by opening the contacts 14-17

# CL = the digital input is activated by closing the contacts 14-17

#### **UL SAFEY PRESSURE SWITCH (15-17)** 5.3

Function: the UL safety input if present, switches off the compressor when it is activated.

Contacts: 15-17 free voltage

Parameters:

- UL safety digital input presence 15-17 di2 n = the regulation is performed independently from the status of digital input 15-17
- Y = the regulation is performed only when the digital input 15-17 is disabled. i1P UL safety digital input polarity 15-17
- OP = the digital input is activated by opening the contacts 15-17 CL = the digital input is activated by closing the contacts 15-17
  - UL safety digital input activation before compressor lock
- HPn 0 = always automatic restart 1÷15 = when the digital input is activated HPn times in a hour the regulation is locked and a manual restart is required.
- HPF Minimum time of compressor off when the UL d.i. is activated (0÷15min)

# 5.3.1 Functioning

With UL safety digital input activated the following actions are performed

- The compressor is shut down. a.
- The display shows "HP" message alternated with suction probe b.
- The counter of HP alarm is incremented. c.

## Automatic restart

When the UL d.i. is switched off the compressor can restart only when the HPF and AC timers are over.

If the UL d.i. is activated HPn time in a hour, a manual restart is required: In this situation:

- The compressor is shut down. a.
- b. The display shows "HPL" message alternated with suction probe
- The counter of HP alarm is incremented. C.
- Manual restart
- Switch controller off and on or a.
- With rSc = rSt push the RESTART key for more the 5s or b.
- Enter programming and set rSt = y. c.

# 5.4 BUMP START FUNCTION

\*\* The bump start function is enabled only with P3c <> CPA \*\*\*

Purpose: the bump start function is used to get refrigerant out of the compressor without losing all of the oil in the event of a flooded start where pump-down and crank-case heaters are not applicable or adequate. The Parameters:

- bMP Bump start enabling n = bump start disabled
- y = bump start enabled
- Compressor on time (1÷15s;) on
- Compressor off time (1÷15s) oFF
- nub Number of cycle during bump start (1÷15)
- Compressor stop time for next bump start (1.0÷23.5h; ris. 10 min) bEn

### 5.4.1 Functioning

At power on or after a power down or when the compressor remains off for all the bEn time, it is activated for "on" seconds and switched off for "oFF" seconds for "nub" times.

### 5.5 COMPRESSOR SHUT DOWN WITH HIGH DLT **TEMPERATURE ALARM**

Purpose: With P3c = dLt, to the 16-17 terminals it's possible to connect a NTC 86K DLT probe, to monitor the discharge line temperature. When the temperature reaches a set threshold the compressor is shut down.

### Parameters

- DLT alarm temperature to stop compressor (don÷200°C; don÷392°F) doF
- don DLT temperature for compressor restart (-30,0°C÷doF; -22÷doF°F)
- ALd Stop compressor delay (0÷255s)
- Number of activation of DLT alarm in a hour to lock compressor nPS 0 = always automatic restart 1+15 = when the DLT alarm happens nPS times in a hour the regulation is
  - locked and a manual restart is required.
- dLF Minimum time of compressor off with dLt temperature alarm (0+15min)

### 5.5.1 Functioning

When the temperature detected by the DLT probe is higher than doF threshold the following actions are performed

- The compressor is shut down. а
- b. The display shows "dLt" message alternated with suction probe
- The counter of dLt alarm is incremented. c.

### Automatic restart

When the temperature detected by the DLT probe is lower than don the compressor can restart only when the dLF and AC timers are over.

If the temperature detected by the DLT probe reaches the doF threshold nPS time in a hour, a manual restart is required:

- In this situation:
  - The compressor is shut down. a.
  - The display shows "dLL" message alternated with suction probe b.
  - The counter of dLL alarm is incremented. c.

# Manual restart

- Switch controller off and on or a.
- With rSc = rSt push the RESTART key for more the 5s or b.
- Enter programming and set rSt = y.

NOTE: In any case the compressor can restart only if the dLt temperature is less than don

# 6. MAIN INTERFACE

SET

#### HOW TO SEE THE SETPOINT 6.1

Push and immediately release the SET key: the display will show the Cin message.

- 2 Push the SET key to see the value;
- 3. Push and immediately release the SET key: the display will show the Cou message.
- 4. Push the SET key to see the value.

# 6.2 HOW TO CHANGE A PARAMETER VALUE

- To change the parameter's value operate as follows:
- 1. Enter the Programming mode by pressing the Set + keys for 3s (the "PSI" or "bar" LED starts blinking).
- 2. Select the required parameter. Press the "SET" key to display its value
- 3. Use "UP" or "DOWN" to change its value.
- 4. Press "SET" to store the new value and move to the following parameter.
- To exit: Press SET + UP or wait 15s without pressing a key.

NOTE: the set value is stored even when the procedure is exited by waiting the timeout to expire.

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# 6.3 THE HIDDEN MENU

The hidden menu Includes all the parameters of the instrument.

### 6.3.1 HOW TO ENTER THE HIDDEN MENU

1. Enter the Programming mode by pressing the **Set** + ▼ keys for 3s (the "**PSI**" or "**bar**" LED starts blinking).

2. Released the keys, then push again the Set+ ✓ keys for more than 7s. The Pr2 label will be displayed immediately followed from the HY parameter.

### **NOW YOU ARE IN THE HIDDEN MENU.** 3. Select the required parameter.

- 4. Press the "**SET**" key to display its value
- 5. Use  $\checkmark$  or  $\checkmark$  to change its value.
- 6. Press "SET" to store the new value and move to the following parameter.
- To exit: Press SET + A or wait 15s without pressing a key.

**NOTE1:** if none parameter is present in Pr1, after 3s the "noP" message is displayed. Keep the keys pushed till the Pr2 message is displayed.

**NOTE2**: the set value is stored even when the procedure is exited by waiting the time-out to expire.

# 6.3.2 HOW TO MOVE A PARAMETER FROM THE HIDDEN MENU TO THE FIRST LEVEL AND VICEVERSA.

Each parameter present in the HIDDEN MENU can be removed or put into "THE FIRST LEVEL" (user level) by pressing "SET + ~".

In HIDDEN MENU when a parameter is present in First Level the decimal point is on.

# 6.4 HOW TO LOCK THE KEYBOARD

- 1. Keep pressed for more than 3 s the UP + DOWN keys.
- The "POF" message will be displayed and the keyboard will be locked. At this point it will be possible only to see the set point or the MAX o Min temperature stored
- 3. If a key is pressed more than 3s the "POF" message will be displayed.

### 6.5 TO UNLOCK THE KEYBOARD

Keep pressed together for more than 3s the A and V keys, till the "Pon" message will be displayed.

### 7. ALARM MENU

The controller records in the Alarm menu the total number of activation of the following alarms.

- UL safety pressure switch activation (up to 999) HP menu
- High **dLt** temperature alarm (up to 999) **dLt** menu
- Total number of manual restarts (HPL and dLL) up to 255 LOC menu.

# 7.1 HOW TO SEE THE ALARM COUNTERS

- 1. Push and release the "ALR" key
- The controller shows the HP label.
- 3. Push the SET key to see the number of activations.
- The controller shows the dLt label.
- Push the SET key to see the number of activations.
- The controller shows the Loc label.
- 7. Push the SET key to see the number of activations.

## 8. SERVICE MENU

In the **SERVICE** menu are memorized the following functions:

- Number of compressor activation: StH (0÷999 res. 1000); StL (0÷999; res. 1)
- ES StH = 22 StL = 568: total number of compressor activations = 22'568 Hours of compressor working: CHH ( 0÷65; res. 1000) CHL ( 0÷ 999; res. 1):
- NOTE: If the 65535 value is reached the memorization is locked and the H\_C alarm is generated.
- To reset the alarm: enter programming mode and set. rCh = y.
- Hours of fan1 working: F1H (0÷65; res. 1000) F1L (0÷ 999; res. 1); NOTE: If the 65535 value is reached the memorization is locked and the H\_F alarm is generated.
   To reset the alarm: enter programming mode and set. rFh = y.
  - Hours of fan1 working: F2H (0+65; res. 1000) F2L (0 = 99; res. 1); NOTE: If the 65535 value is reached the memorization is locked and the H\_F alarm is generated.
  - To reset the alarm: enter programming mode and set. rFh = y.

# 8.1 HOW TO ENTER THE SERVICE MENU

Push for 3s the SERVICE key

Vengono visualizzati i menu: StH, StL, CHH, CHL, F1H, F1L, F2H, F2L

To exit: push and release the SERVICE key or the SET+UP keys

# 9. PARAMETERS

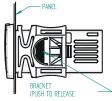
	DESCRIPTION	RANGE	
	COMPRESSOR REGULATION		
Cin	Compressor cut in	CoU – US	
CoU	Compressor cut out	LS ÷ Cin	
		P1c=NTC: [-40,0°C ÷ Cou]	
	A de la companya de l	[-40°F ÷ Cou] P1c=0-5 :	
LS	Minimum set point	P1i÷ Cou P1c=NTC : [CIN ÷ 110,0°C	
		[CIN ÷ 230°F] P1c=0-5 :	
US	Maximum set point	CIN ÷P1E	
odS	Outputs delay at start up	0 ÷ 255s	
AC	Anti-short cycle delay	6 ÷ 900s	
ono	Minimum time between two compressor starts	0÷15min	
Con	Compressor ON time with faulty probe	0 ÷ 255min	
CoF	Compressor OFF time with faulty probe	0 ÷ 255min	
	FAN REGULATION		
		P2c=NTC : [-40,0°C ÷ SF2]	
		[-40°F ÷ SF2] P2c=0-5 :	
SF1	Set point for fan1	P2i÷ SF2	
HF1	Fan 1 differential	0.1÷10.0; 1÷100	
		P2c=NTC : [SF1 ÷ 110,0°C	
		[SF1 ÷ 230°F] P2c=0-5 :	
SF2	Set point for fan2	SF1÷ P2E	
HF2	Fan 2 differential	0.1÷10.0; 1÷100	
nFA	Number of fans on with P2 fault	0 ÷ 2	
	PROBE SETTING		
P1i	Start scale for probe 1	-1.5÷P1E;-15÷P1E	
P1E	End scale for probe 1	P1i÷99.9 ; P1i ÷999	
P1F	Probe 1 offset	-12,0÷12,0; -120 ÷120	
P2C	Probe 2 configuration	0-5 = ratiometric ; NTC	
P2i	Start scale for probe 2	-1.5÷P2E; -15÷P2E	
P2E	End scale for probe 2	P2i÷99.9 ; P2i ÷999	
P2F	Probe 2 offset	-12,0÷12,0; -120 ÷120	
		nu, dLt = probe dLt (86K),	
P3C	Probe 3 configuration (16-17)	CPA = interfaccia CPA	
P3F	Probe 3 offset	-12,0÷12,0; -120 ÷120	
	MEASUREMENT UNIT		
Unt	Measurement unit for pressure: PSI, bar, kPA	PSI, bar, kPA	
CF	Measurement unit for temperature	°C; °F	
rES	Resolution for °C : decimal point, integer	dE(0) - in(1)	
dLy	Pressure display delay	0÷255s	
	BUMP START FUNCTION		
bMP	Bump start enabling	no - YES	
on	Compressor on time	1÷15s;	
oFF	Compressor off time	1÷15s	
nub	Number of cycle during bump start	1÷15	
	Compressor stop time for next bump start	1÷15 1.0÷23.5h; ris. 10 min	
nub	Compressor stop time for next bump start DLT INPUT MANAGEMENT	1.0÷23.5h; ris. 10 min	
nub	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F	
nub bEn	Compressor stop time for next bump start DLT INPUT MANAGEMENT	1.0÷23.5h; ris. 10 min	
nub bEn doF	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22÷doF°F 0÷255s	
nub bEn doF don ALd	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic	
nub bEn doF don	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s	
nub bEn doF don ALd nPS	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22÷doF°F 0÷255s 0÷15; 0 = always automatic restart	
nub bEn doF don ALd	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic	
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nub bEn doF don ALd nPS	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22÷doF°F 0÷255s 0÷15; 0 = always automatic restart 0÷15min P2c=NTC : [SEF÷110,0°C]	
nub bEn doF don ALd nPS dLF	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatio restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 :	
nub bEn doF don ALd nPS	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22÷doF°F 0÷255s 0÷15; 0 = always automatic restart 0÷15min P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E	
nub bEn doF don ALd nPS dLF	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22÷doF°F 0÷255s 0÷15; 0 = always automatic restart 0÷15min P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E P2c=NTC : [-40,0°C ÷ AU2]	
nub bEn doF don ALd nPS dLF AU2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+228 P2c=NTC : [-40,0°C + AU2] [-40°F + AU2] P2c=0-5:	
nub bEn doF don ALd nPS dLF AU2 AH2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22÷doF°F 0÷255s 0÷15; 0 = always automatic restart 0÷15min P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E P2c=NTC : [-40,0°C ÷ AU2 [-40°F ÷ AU2] P2c=0-5 : P2i÷ AU2	
nub bEn doF don ALd nPS dLF AU2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+228 P2c=NTC : [-40,0°C + AU2] [-40°F + AU2] P2c=0-5:	
nub bEn doF doF ALd nPS dLF AU2 AH2 Ad2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+P2E P2c=NTC : [-40,0°C + AU2 [-40°F + AU2] P2c=0-5 : P2i+ AU2 0+255min	
nub bEn doF doF dLT nPS dLF AU2 AH2 Ad2 di1	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22÷doF°F 0÷255s 0÷15; 0 = always automatic restart 0÷15min P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E P2c=NTC : [-40,0°C ÷ AU2 [-40°F ÷ AU2] P2c=0-5 : P2i÷ AU2 0÷255min no - YES	
nub bEn doF don ALd nPS dLF AU2 AH2 Ad2 di1 i1P	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17	1.0÷23.5h; ris. 10 min don÷200°C; don÷392°F -30,0°C÷doF; -22;-doF°F 0÷255s 0÷15; 0 = always automatic restart 0÷15min P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E P2c=NTC : [-40,0°C ÷ AU2] [-40°F ÷ AU2] P2c=0-5 : P2i÷ AU2 0÷255min no - YES OP – CL	
nub bEn doF don ALd nPS dLF AU2 AH2 Ad2 di1 i1P di2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 UL safety digital input presence 15-17	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doFj -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+P2E P2c=NTC : [-40,0°C + AU2 [-40°F + AU2] P2c=0-5 : P2i+ AU2 0+255min no - YES OP - CL no - YES	
nub bEn doF doF dLT nPS dLF AU2 AH2 AH2 di1 i1P	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input polarity 14-17 UL safety digital input polarity 15-17 VL safety digital input polarity 15-17	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+22E P2c=NTC : [-40,0°C + AU2 [-40°F + AU2] P2c=0-5 : P2i+ AU2 0+255min no - YES OP - CL no - YES OP - CL	
nub bEn doF doF ALd nPS dLF AU2 AH2 Ad2 di1 i1P di2 i2P	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17 UL safety digital input polarity 15-17 UL safety digital input activation before	1.0÷23.5h; ris. 10 min           don÷200°C; don÷392°F           -30,0°C÷doF; -22÷doF°F           0÷255s           0÷15; 0 = always automatic restart           0÷15; 0 = always automatic restart           0÷15min           P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E           P2c=NTC : [-40,0°C ÷ AU2 [-40°F ÷ AU2] P2c=0-5 : P2i÷ AU2           0÷255min           0           no - YES           OP - CL           no - YES           OP - CL           0÷15; 0 = always automatic	
nub bEn doF don ALd nPS dLF AU2 AH2 Ad2 di1 i1P di2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17 UL safety digital input polarity 15-17 UL safety digital input polarity 15-17 UL safety digital input activation before compressor lock	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+22E P2c=NTC : [-40,0°C + AU2 [-40°F + AU2] P2c=0-5 : P2i+ AU2 0+255min no - YES OP - CL no - YES OP - CL	
nub bEn doF doF dnPS dLF AU2 AU2 AU2 di1 i1P di2 i2P HPn	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input presence 15-17 UL safety digital input polarity 15-17 UL safety digital input activation before compressor lock Minimum time of compressor off with UL d.i.	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+P2E P2c=NTC : [-40,0°C + AU2 [-40°F + AU2] P2c=0-5 : P2i+ AU2 0+255min no - YES OP - CL no - YES OP - CL 0+15; 0 = always automatic restart	
nub bEn doF doF ALd nPS dLF AU2 AH2 Ad2 di1 i1P di2 i2P	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input presence 15-17 UL safety digital input polarity 15-17 UL safety digital input polarity 15-17 UL safety digital input activation before compressor lock Minimum time of compressor off with UL d.i. alarm	1.0÷23.5h; ris. 10 min           don÷200°C; don÷392°F           -30,0°C÷doF; -22÷doF°F           0÷255s           0÷15; 0 = always automatic restart           0÷15; 0 = always automatic restart           0÷15min           P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E           P2c=NTC : [-40,0°C ÷ AU2 [-40°F ÷ AU2] P2c=0-5 : P2i÷ AU2           0÷255min           0           no - YES           OP - CL           no - YES           OP - CL           0÷15; 0 = always automatic	
nub bEn doF don ALd nPS dLF dLF AU2 AU2 AU2 di1 i2P di2 i2P HPn HPF	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17 UL safety digital input polarity 15-17 UL safety digital input polarity 15-17 UL safety digital input activation before compressor lock Minimum time of compressor off with UL d.i. alarm COUNTER RESET	1.0÷23.5h; ris. 10 min           don÷200°C; don÷392°F           -30,0°C÷doFj -22÷doF°F           0÷255s           0÷15; 0 = always automatic restart           0÷15; 0 = always automatic restart           0÷15; 0 = always automatic restart           0÷15min           P2c=NTC : [SEF÷110,0°C] SEF÷230°F] P2c=0-5 : SEF÷P2E           P2c=NTC : [-40,0°C ÷ AU2] [-40°F ÷ AU2] P2c=0-5 : P2i÷ AU2           0÷255min           0÷255min           0o - YES           OP - CL           no - YES           OP - CL           0÷15; 0 = always automatic restart           0÷15; min	
nub bEn doF don ALd nPS dLF dLF AU2 AU2 AU2 di1 i1P di2 i2P HPn HPF rSC	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17 UL safety digital input polarity 15-17 UL safety digital input polarity 15-17 UL safety digital input activation before compressor lock Minimum time of compressor off with UL d.i. alarm COUNTER RESET Restart key function	1.0+23.5h; ris. 10 min           don+200°C; don+392°F           -30,0°C+doF; -22+doF°F           0+255s           0+15; 0 = always automatic restart           0+15; 0 = always automatic restart           0+15; 0 = always automatic restart           0+15min           P2c=NTC : [SEF+110,0°C]           SEF+230°F]         P2c=0-5 : SEF+P2E           P2c=NTC : [-40,0°C + AU2 [-40°F + AU2]         P2c=0-5 : P2i+ AU2           0+255min         0+255min           0         P2i+ AU2           0+255min         0P - CL           no - YES         0P - CL           0+15; 0 = always automatic restart         0+15; 0 = always automatic           0+15; 0 = restart         0+15min           0+15min         0+15min	
nub bEn doF doF ALd nPS dLF AU2 AU2 AU2 AU2 AU2 AU2 AU2 AU2 AU2 AU2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input presence 15-17 UL safety digital input polarity 15-17 UL safety digital input activation before compressor lock Minimum time of compressor off with UL d.i. alarm COUNTER RESET Restart key function Regulation restart with dLL and HPL alarm	1.0÷23.5h; ris. 10 min           don÷200°C; don÷392°F           -30,0°C÷doF; -22;doF°F           0÷255s           0÷15; 0 = always automatic restart           0÷15; 0 = always automatic restart           0÷15; 0 = always automatic restart           0÷15min           P2c=NTC : [SEF÷110,0°C]           SEF÷230°F]           P2c=0-5 : SEF÷P2E           P2c=NTC : [-40,0°C ÷ AU2]           [-40°F ÷ AU2]           0÷255min           no - YES           OP - CL           no - YES           OP - CL           0÷15; 0 = always automatic restart           0÷15min           no - YES           OP - CL           0÷15min           0÷15min	
nub bEn doF doF dnPS dLF ALd ALd ALd AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17 UL safety digital input polarity 15-17 UL safety digital input polarity 15-17 Minimum time of compressor off with UL d.i. alarm COUNTER RESET Restart key function Regulation restart with dLL and HPL alarm Alarm counters reset ( dLt, HP)	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+P2E P2c=NTC : [-40,0°C + AU2] [-40°F + AU2] P2c=0-5 : P2i+ AU2 0+255min no - YES OP - CL no - YES OP - CL 0+15; 0 = always automatic restart 0+15min nP - rSt no - YES no - YES no - YES no - YES	
nub bEn doF doF dnPS dLF ALd ALd ALd AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17 UL safety digital input polarity 14-17 UL safety digital input polarity 15-17 UL safety digital input polarity 15-17 Restart key function Regulation restart with dLL and HPL alarm Alarm counters reset (dLt, HP) Compressor activation counter reset	1.0+23.5h; ris. 10 min           don+200°C; don+392°F           -30,0°C+doF; -22+doF°F           0+255s           0+15; 0 = always automatic restart           0+15min           P2c=NTC : [SEF+110,0°C]           SEF+228           P2c=NTC : [-40,0°C + AU2]           [-40°F + AU2]           0+255min           0           no - YES           OP - CL           no - YES           OP - CL           0+15; 0 = always automatic restart           0+15; 0 = always automatic restart           0+15min           no - YES           no - YES	
nub bEn doF doF dnPS dLF ALd ALd ALd AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2 AL2	Compressor stop time for next bump start DLT INPUT MANAGEMENT DLT alarm temperature to stop compressor DLT temperature for compressor restart Stop compressor delay Number of activation of DLT alarm in a hour to lock compressor Minimum time of compressor off with dLL alarm HIGH CONDENSER TEMPERATURE Condenser Temperature/Pressure threshold for high alarm Differential for high Condenser Temperature/Pressure alarm recovery High condenser temperature alarm delay DIGITAL INPUT MANAGEMENT Thermostat digital input presence 14-17 Thermostat digital input polarity 14-17 UL safety digital input polarity 15-17 UL safety digital input polarity 15-17 Minimum time of compressor off with UL d.i. alarm COUNTER RESET Restart key function Regulation restart with dLL and HPL alarm Alarm counters reset ( dLt, HP)	1.0+23.5h; ris. 10 min don+200°C; don+392°F -30,0°C+doF; -22+doF°F 0+255s 0+15; 0 = always automatic restart 0+15min P2c=NTC : [SEF+110,0°C] SEF+230°F] P2c=0-5 : SEF+P2E P2c=NTC : [-40,0°C + AU2] [-40°F + AU2] P2c=0-5 : P2i+ AU2 0+255min no - YES OP - CL no - YES OP - CL 0+15; 0 = always automatic restart 0+15min nP - rSt no - YES no - YES no - YES no - YES	

dixel

# Installing and Operating Instructions

LABEL	DESCRIPTION	RANGE
dP1	P1 probe display	(Probe value)
dP2	P2 probe display	(Probe value)
dP3	P3 probe display	(Probe value)
rEL	Firmware Release	Readable only
Ptb	Map code	Readable only

# **10. INSTALLATION AND MOUNTING**



Instrument **XC30CX** shall be mounted on vertical panel, in a 29x71 mm hole, and fixed using the special bracket supplied. The temperature range allowed for correct operation

is -10÷55 °C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let air circulate by the cooling holes.

### 11. ELECTRICAL CONNECTIONS

The instrument is provided with screw terminal block to connect cables with a cross section up to 2,5 mm<sup>2</sup>. Before connecting cables make sure the power supply complies with the instrument's requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.

## 11.1 PROBE CONNECTION

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature. Place the defrost termination probe among the evaporator fins in the coldest place, where most ice is formed, far from heaters or from the warmest place during defrost, to prevent premature defrost termination.

## 12. HOW TO USE THE HOT KEY

# 12.1 HOW TO PROGRAM A HOT KEY FROM THE INSTRUMENT (UPLOAD)

- 1. Program one controller with the front keypad.
- When the controller is <u>ON</u>, insert the "Hot key" and push 
   + SERVICE key; the "uPL" message appears followed a by flashing "End"
- 3. Push "SET" key and the End will stop flashing.
- 4. Turn OFF the instrument remove the "Hot Key", then turn it ON again.

**NOTE:** the "**Err**" message is displayed for failed programming. In this case push again A key if you want to restart the upload again or remove the "**Hot key**" to abort the operation.

# 12.2 HOW TO PROGRAM AN INSTRUMENT USING A HOT KEY (DOWNLOAD)

1. Turn OFF the instrument.

- 2. Insert a programmed "Hot Key" into the 5 PIN receptacle and then turn the Controller ON.
- Automatically the parameter list of the "Hot Key" is downloaded into the Controller memory, the "doL" message is blinking followed a by flashing "End".
- 4. After 10 seconds the instrument will restart working with the new parameters.

5. Remove the "Hot Key"..

**NOTE** the message "Err" is displayed for failed programming. In this case turn the unit off and then on if you want to restart the download again or remove the "Hot key" to abort the operation.

# 13. ALARM SIGNALS

LABEL MEANING MODE				
LADEL	MEANING	INIODE		
PoF	Keyboard locked	Flashing (3s)		
Pon	Keyboard unlocked	Flashing (3s)		
P1	Suction probe failure	Flashing		
P2	P2 Condenser probe failure Flashing			
P3	DLT probe failure	Flashing		
HA	High condenser temperature alarm	Flashing		
dLt	DLT temperature alarm	Flashing		
dLL DLT lock alam Flashin		Flashing		
HP	Safety UL pressure switch alarm	Flashing		
HPL	Safety UL pressure switch lock alarm	Flashing		
C-H	Compressor working hour counter alarm	Flashing		
F-H	Fan working hour counter alarm	Flashing		
HdL	255LOC/999HP/999dLt has been reached.	Flashing		
	it's necessary to reset the counters	_		

EE	EE alarm	Flashing
C01	Alarm from CPA	Flashing
C02	Alarm from CPA	Flashing
C03	Alarm from CPA	Flashing
C04	Alarm from CPA	Flashing
C05	Alarm from CPA	Flashing
C06	Alarm from CPA	Flashing
C07	Alarm from CPA	Flashing
C08	Alarm from CPA	Flashing
C09	Alarm from CPA	Flashing
C10	Alarm from CPA	Flashing
C11	Alarm from CPA	Flashing
		Ŭ

# Table 7

Code	Three Phase Recip	Three Phase Scroll	Single Phase
1	Discharge Temperature Trip	Discharge Temperature Trip	Discharge Temperature Trip
2	System Trip	System Trip	System Trip
3	Short Cycling	Short Cycling	Short Cycling
4	Locked Rotor	Locked Rotor	Locked Rotor
5	Open Circuit	Open Circuit	Open Circuit
6	Missing Phase	Missing Phase	Open Run
7	NA	Reverse Phase	Open Start
8	Welded Contactor	Welded Contactor	Welded Contactor
9	Low Voltage	Low Voltage	Low Voltage
10	Lost communications	Lost communications	Lost communications
11	DLT Sensor Failure	DLT Sensor Failure	DLT Sensor Failure

# 14. TECHNICAL DATA

Housing: self extinguishing ABS Case: XC30CX frontal 32x74 mm; depth 70mm; Mounting: XC30CX panel mounting in a 71x29mm panel cut-out Protection: IP20; Frontal protection: XC30CX IP65 Connections: spade on terminal blocks 6.2mm Power supply: according to the model: 230Vac ±10%, 50/60Hz, 110Vac ±10%, 50/60Hz Power absorption: 3VA max Display: 3 digits, red LED, 14,2 mm high; Inputs: Up to 3 probes. Digital input: free voltage contact Relay outputs: compressor SPST 20(8) A, 250Vac; fan2: SPST 5A, 250Vac or SPST 16(6)A 250Vac fan1: SPDT 8(3) A, 250Vac or SPST 16(6)A 250Vac Data storing: on the non-volatile memory (EEPROM). Kind of action: 1B; Pollution grade: 2;Software class: A.; Rated impulsive voltage: 2500V; Overvoltage Category: II Operating temperature: -10+55 °C; Storage temperature: -30+85 °C. Relative humidity: 20+85% (no condensing) Measuring and regulation range: NTC probe: -40÷110°C (-40÷230°F); NTC 86K probe: -20÷200°C (-4÷392°F)

Resolution: 0,1 °C or 1 °F (selectable); Accuracy (ambient temp. 25°C): ±0,7 °C ±1 digit

#### 15. DEFAULT SETTING VALUES LABEL DESCRIPTION RANGE Value Level 45 Pr1 Cin Compressor cut in CoU - US 35 Pr1 CoU LS ÷ Cin Compressor cut out P1c=NTC: [-40,0°C ÷ Cou] Pr1 [-40°F ÷ Cou] P1c=0-5 10 LS Minimum set point P1i÷ Cou P1c=NTC : [CIN ÷ Pr1 110,0°C] [CIN ÷ 230°F] 60 US Maximum set point P1c=0-5 : CIN +P1E 5 Pr1 odS 0 ÷ 255s Outputs delay at start up 30 Pr1 AC Anti-short cycle delay 6÷900s Minimum time between two 6 Pr1 ono compressor starts 0÷15min Compressor ON time with faulty 15 Pr1 Con 0 ÷ 255min probe Compressor OFF time with faulty Pr1 15 CoF 0 ÷ 255min probe P2c=NTC : [-40,0°C ÷ SF2] [-40°F ÷ SF2] P2c=0-5 : Pr1 80 P2i÷SF2 SF1 Set point for fan1 15 Pr1 HF1 Fan 1 differential 0.1÷10.0; 1÷100 P2c=NTC : [SF1 ÷ 110,0°C] [SF1 ÷ 230°F] P2c=0-5 : 90 Pr1 SF2 SF1÷ P2F Set point for fan2

HF2

Fan 2 differential

0.1÷10.0; 1÷100

Pr1

# dixel

# **Installing and Operating Instructions**

nFA	Number of fans on with P2 fault	0 ÷ 2	1	Pr1
P1i	Start scale for probe 1	-1.5÷P1E; -15÷P1E	0	Pr1
P1E	End scale for probe 1	P1i÷99.9 ; P1i ÷999	160	Pr1
P1F	Probe 1 offset	-12,0÷12,0; -120 ÷120	0	Pr1
P2C	Probe 2 configuration	0-5 = ratiometric; NTC	ntC	Pr1
P2i	Start scale for probe 2	-1.5÷P2E; -15÷P2E	0	Pr1
P2E	End scale for probe 2	P2i÷99.9 ; P2i ÷999	435	Pr1
P2F	Probe 2 offset	-12,0÷12,0; -120 ÷120	0	Pr1
P3C	Probe 3 configuration (16-17)	nu, dLt = sonda dLt (86K), CPA = interfaccia CPA	nu	Pr1
P3F	Probe 3 offset	-12,0÷12,0; -120 ÷120	0	Pr1
1 51	Measurement unit for pressure:	-12,0+12,0, -120+120		Pr1
Unt	PSI, bar, kPA Measurement unit for	PSI, bar, kPA		_
CF	temperature	°C; °F	°F	Pr1
rES	Resolution for °C : decimal point, integer	dE(0) - in(1)	in	Pr1
dLy	Pressure display delay	0÷255s	0	Pr1
bMP	Bump start enabling	no - YES	NO	Pr1
on	Compressor on time	1÷15s;	2	Pr1
oFF	Compressor off time	1÷15s	5	Pr1
	Number of cycle during bump		3	Pr1
nub	start Compressor stop time for next	1÷15	-	
bEn	bump start	1.0÷23.5h; ris. 10 min	4.0	Pr1
doF	DLT alarm temperature to stop compressor	don÷200°C; don÷392°F	230	Pr1
	DLT temperature for compressor		180	Pr1
don	restart	-30,0°C÷doF; -22÷doF°F	30	Pr1
Ald	Stop compressor delay Number of activation of pressure	0÷255s	30	FII
nPS	switch in a hour to stop compressor	0÷15; 0 = always automatic restart	4	Pr1
dLF	Minimum time of compressor off with dLL alarm	0÷15min	5	Pr1
AU2	Condenser Temperature/Pressure threshold for high alarm	P2c=NTC : [SEF÷110,0°C] [SEF÷230°F] P2c=0-5 : SEF÷P2E	140	Pr1
	Differential for high Condenser Temperature/Pressure alarm	P2c=NTC : [-40,0°C ÷ AU2] [-40°F ÷ AU2] P2c=0-5 :	10	Pr1
AH2	recovery High condenser temperature	P2i÷ AU2	-	
Ad2	alarm delay	0÷255min	0	Pr1
di1	Thermostat digital input presence 14-17	no - YES	YES	Pr1
i1P	Thermostat digital input polarity 14-17	OP – CL	CL	Pr1
	UL safety digital input presence		YES	Dr1
di2	15-17 UL safety digital input polarity	no - YES		
i2P	15-17	OP – CL	CL	Pr1
HPn	UL safety digital input activation before compressor lock	0÷15; 0 = always automatic restart	5	Pr1
HPF	Minimum time of compressor off with UL d.i. alarm	0÷15min	5	Pr1
rSC	Tasto reset function	nP - rSt	rSt	Pr1
	Regulation restart with dLL and		no	Pr1
rSt rSA	HPL alarm Alarm counters reset ( dLt, HP)	no - YES no - YES	no	Pr1
rSA rCA	Compressor activation counter reset	no - YES	no	Pr1
rCH	Compressor running hours reset	no - YES	no	Pr1
rFH	Fan running hours reset	no - YES	no	Pr1
dP1	P1 probe display	(Probe value)	-	Pr1
dP2	P2 probe display	(Probe value)	-	Pr1
dP3	P3 probe display	(Probe value)	-	Pr1
rEL	Firmware Release	Readable only	4.3	Pr1
Ptb	Map code	Readable only	1	Pr1
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