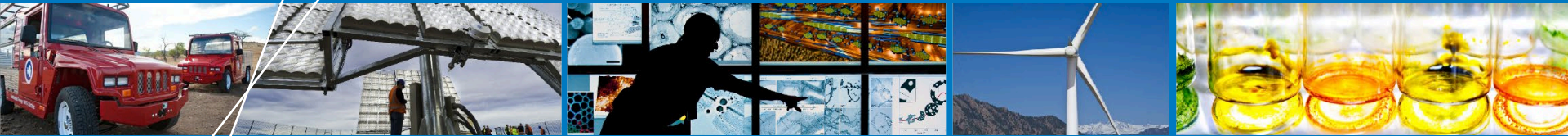


# Overview of Field Experience - Degradation Rates & Lifetimes



## Solar Power International

Anaheim, CA

Dirk Jordan, Sarah Kurtz

9/14/2015

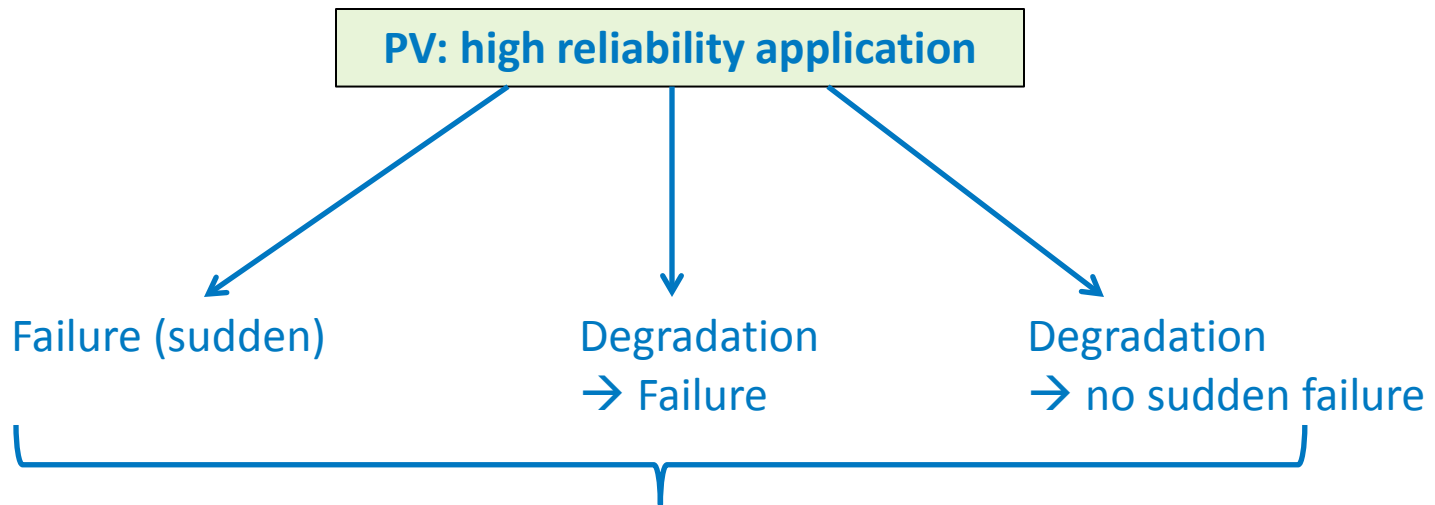
# Outline

- ❖ Definitions
- ❖ Degradation rates
  - Study type (using nameplate rating vs. multiple measurements)
  - Climate
  - Module vs. system
- ❖ Degradation curves - non-linearity
- ❖ Failure modes

# What is reliability?

Merriam-Webster: “The quality or state of being reliable” ☹️

“Quality over time” 😊



Accelerated tests

Need to agree

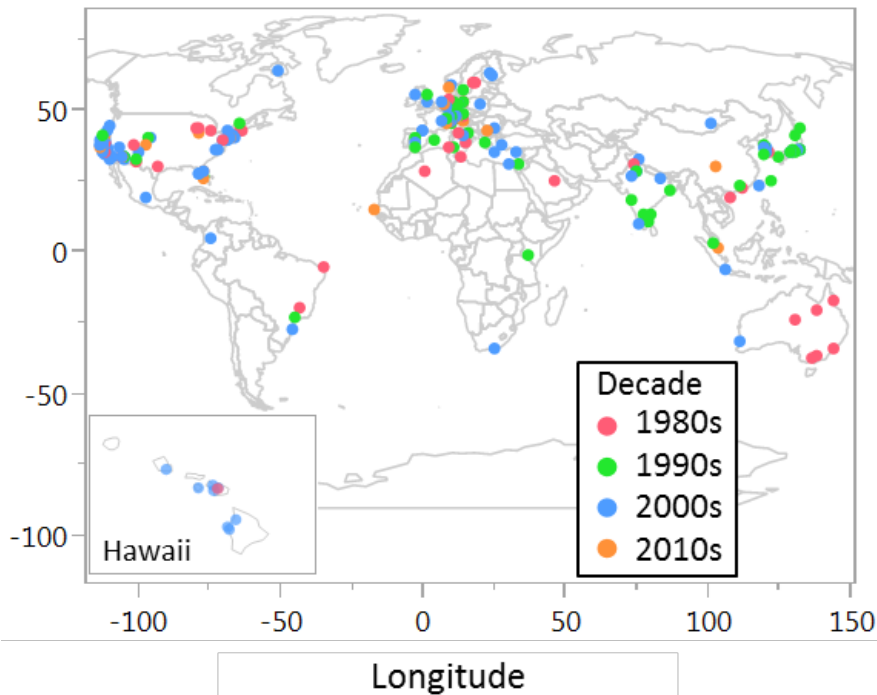
Field data

- Tracked systems
- Warranty returns
- Maintenance records

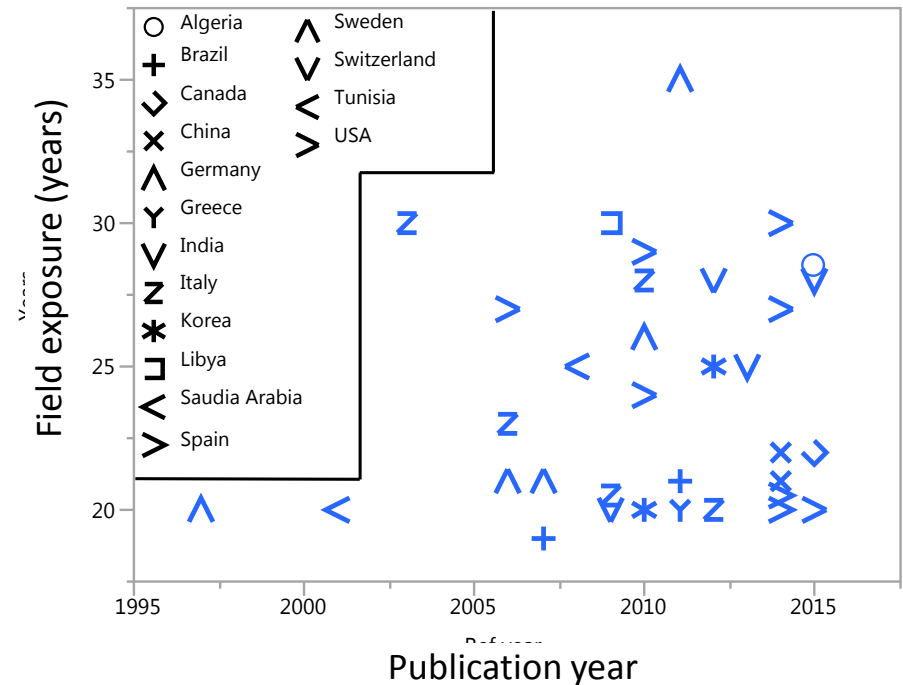
Lifetime distribution

# > 30 system studies of 20+ years field exposure

Geographic distribution of degradation rates ( $R_d$ )



Studies of systems > 20+ years in field



Increased interest in recent years in long-term performance & degradation

## Presidential election 1948: Harry Truman defeated Thomas Dewey



# It is difficult to obtain sample w/o bias.

Presidential election 1948: Harry Truman defeated Thomas Dewey



Chicago Tribune conducted poll by telephone.

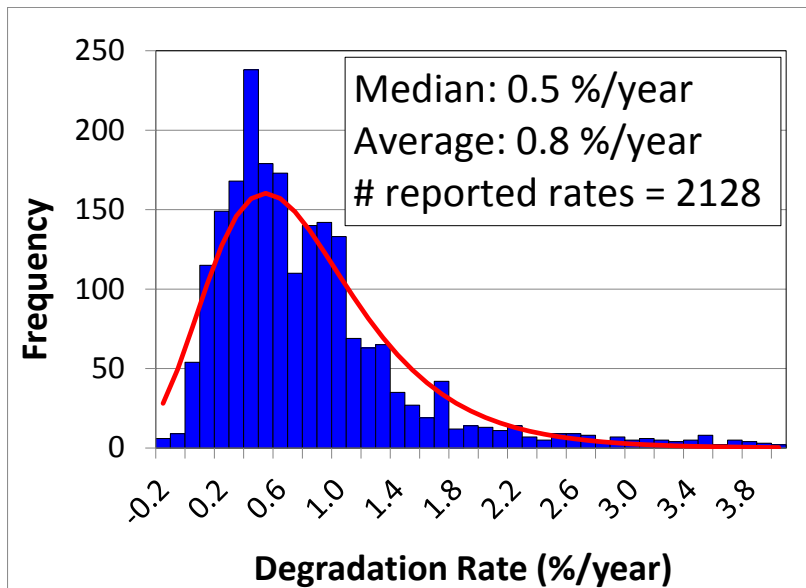
1948 telephone existed only in affluent homes, which voted overwhelmingly for Dewey.

*The sample was biased because the telephone was used!*

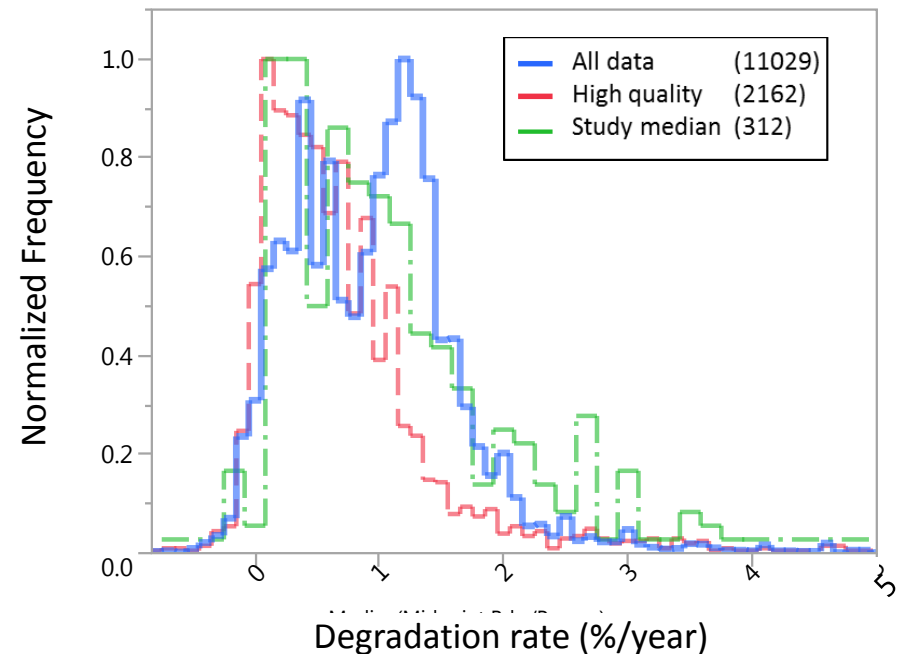
# Sampling bias is present – representative of the population?

## Literature survey

2011

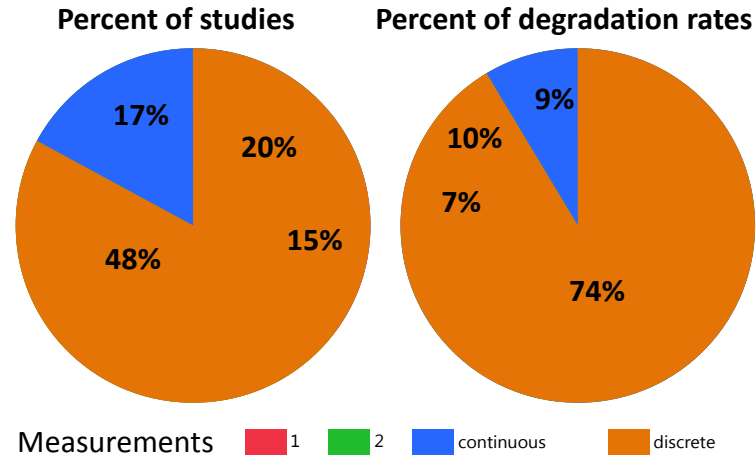


2015



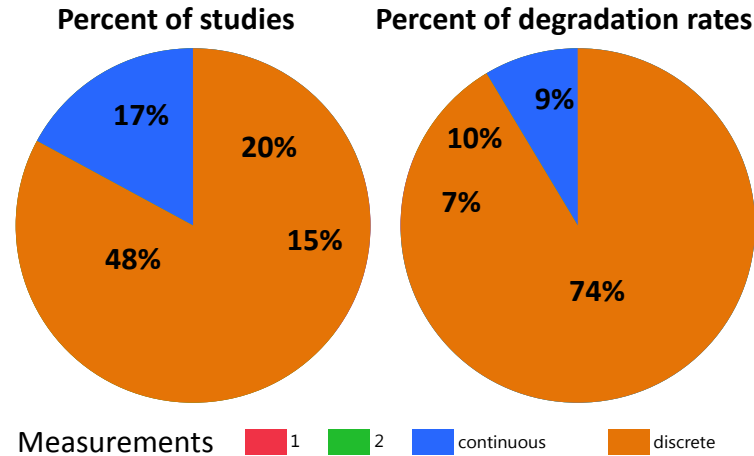
- Few studies with > 1000 modules
- Aggregated distribution is dominated by particular module, system, mounting, method etc.
- Counteract overrepresentation → analyze in different ways
- Median per study & system → second peak disappears
- High quality data (multiple measurements, calibrations etc.) → second peak disappears

# Majority of $R_d$ are determined by single measurement.

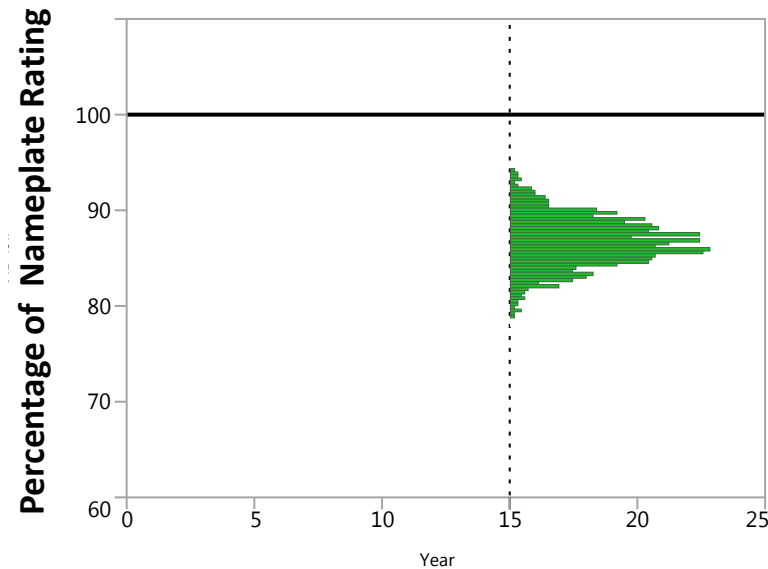




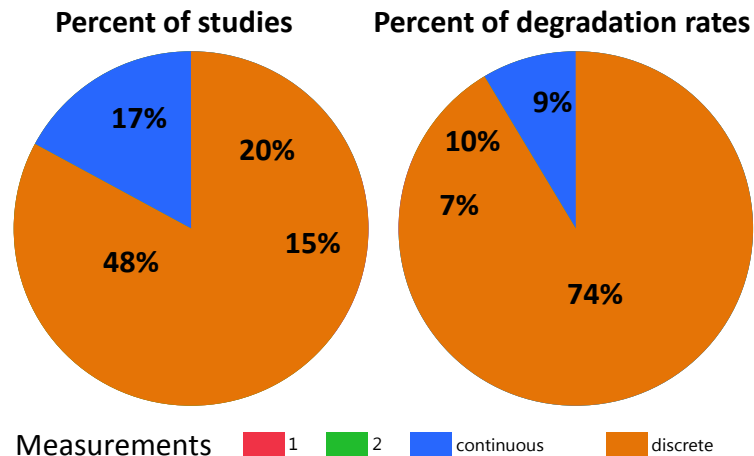
# Majority of $R_d$ are determined by single measurement.



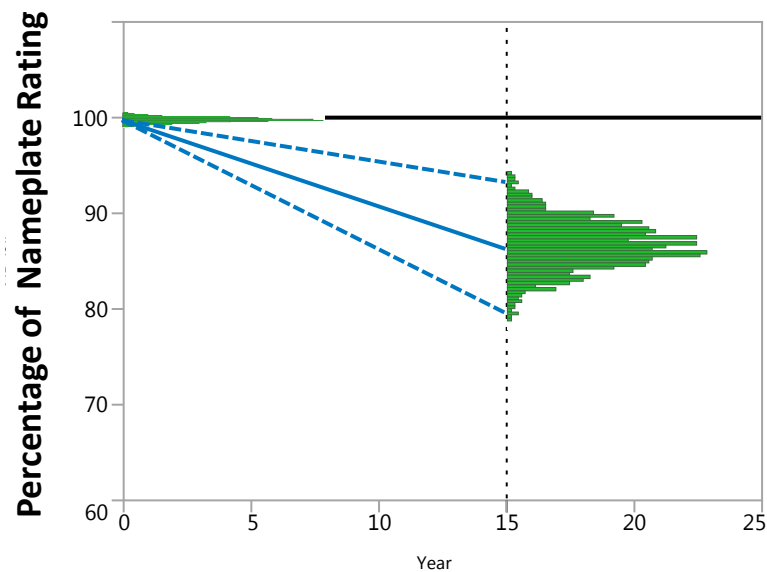
How are  $R_d$  determined with 1 measurement?



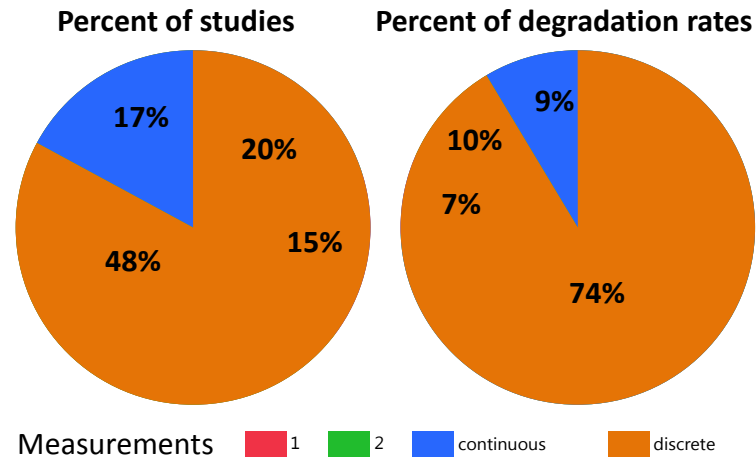
# Majority of $R_d$ are determined by single measurement.



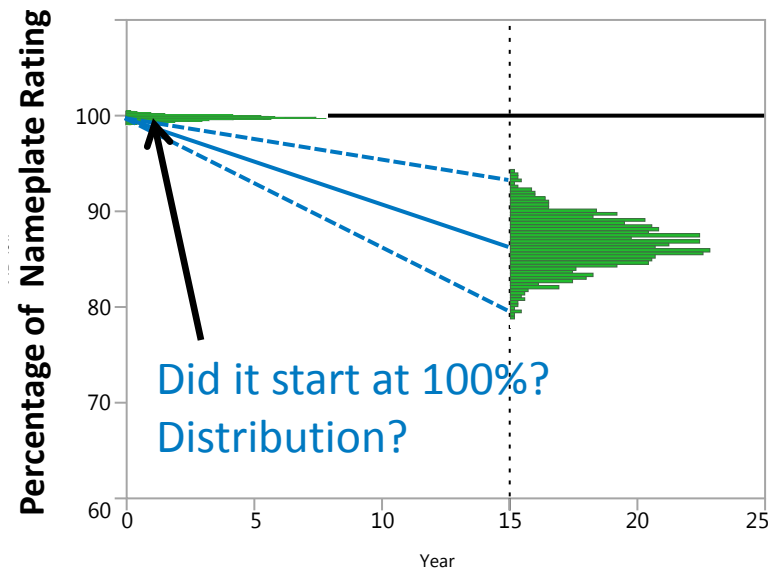
How are  $R_d$  determined with 1 measurement?



# Majority of $R_d$ are determined by single measurement.



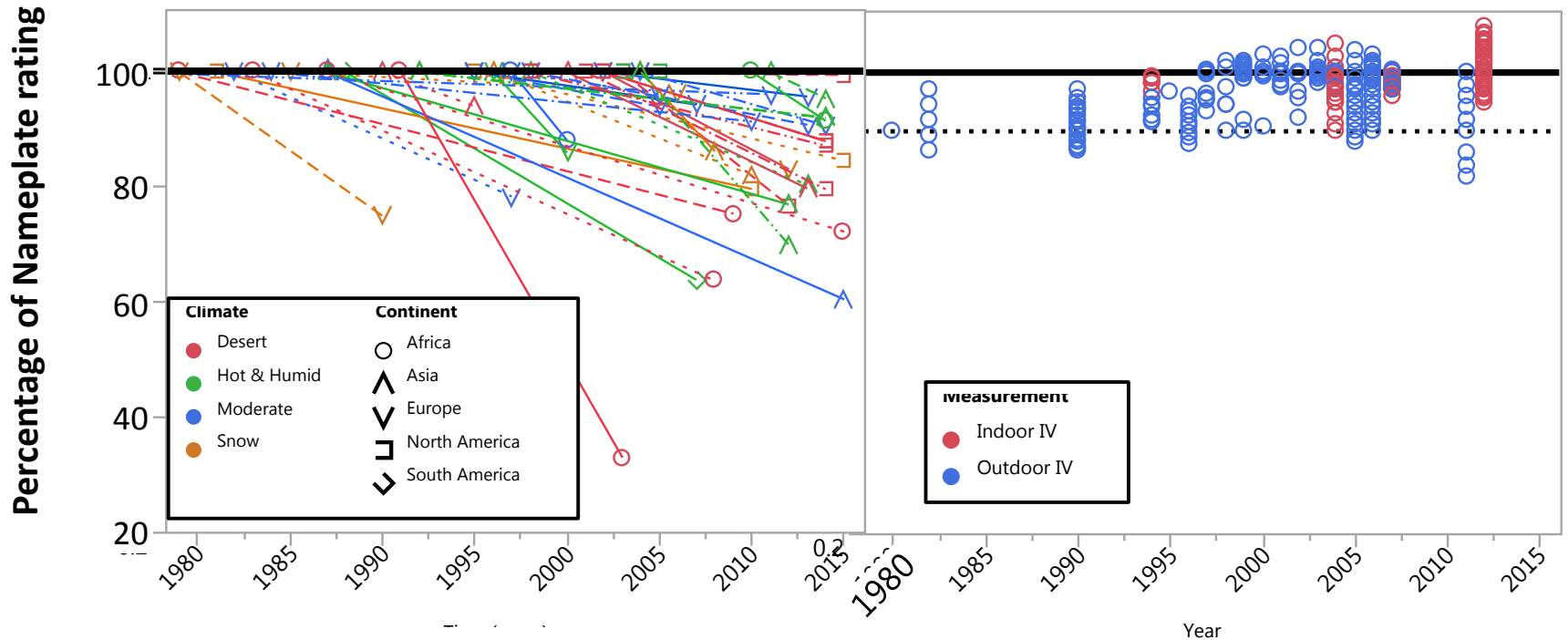
How are  $R_d$  determined with 1 measurement?



# $R_D$ using nameplate rating may have significant error.

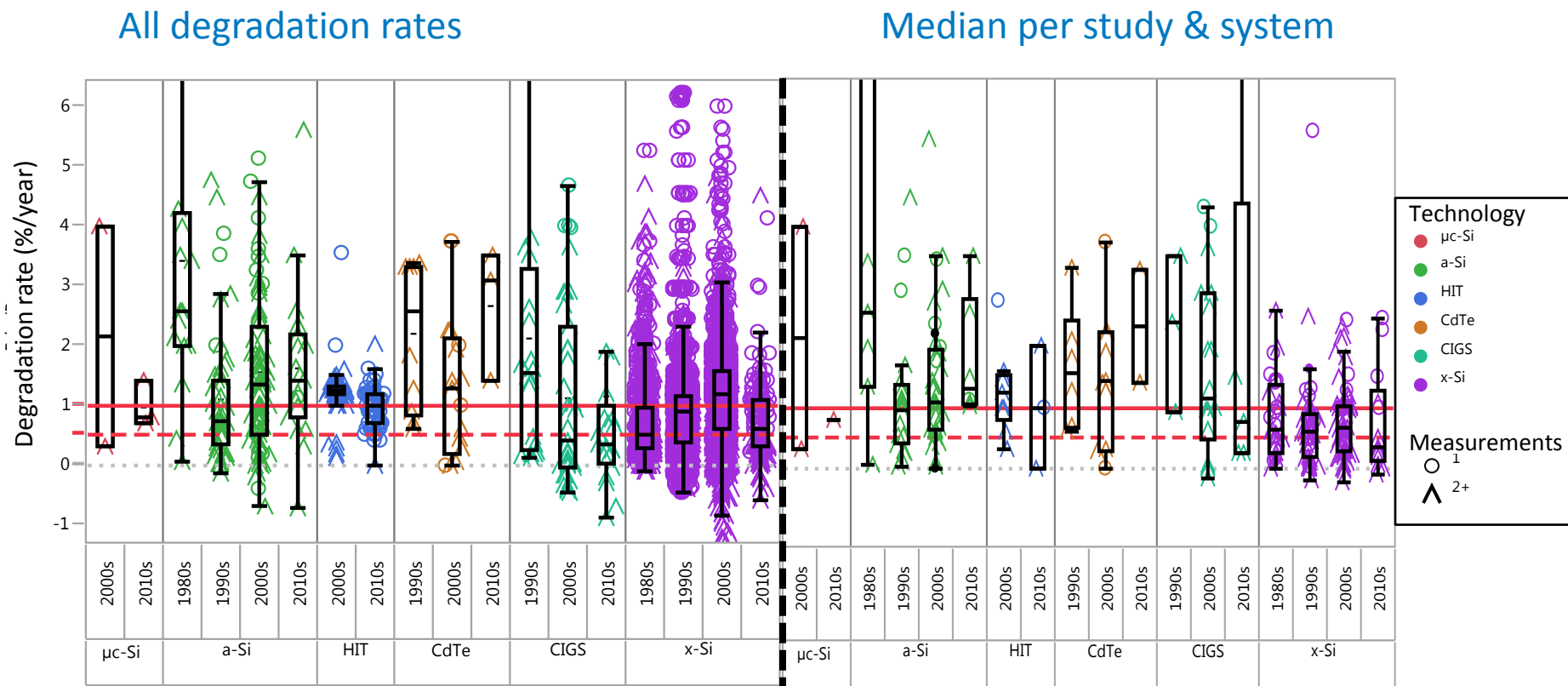
Studies using nameplate rating

Historical deviation from nameplate rating



- Indoor IV seem closer to nameplate rating (though limited data)
- Outdoor seem farther away trending towards nameplate rating. Outdoor data may include light-induced degradation (LID)

# Reducing sampling bias x-Si → median 0.5 - 0.6, mean 0.8 %/year



Significant difference between all  $R_d$  & median per study & system

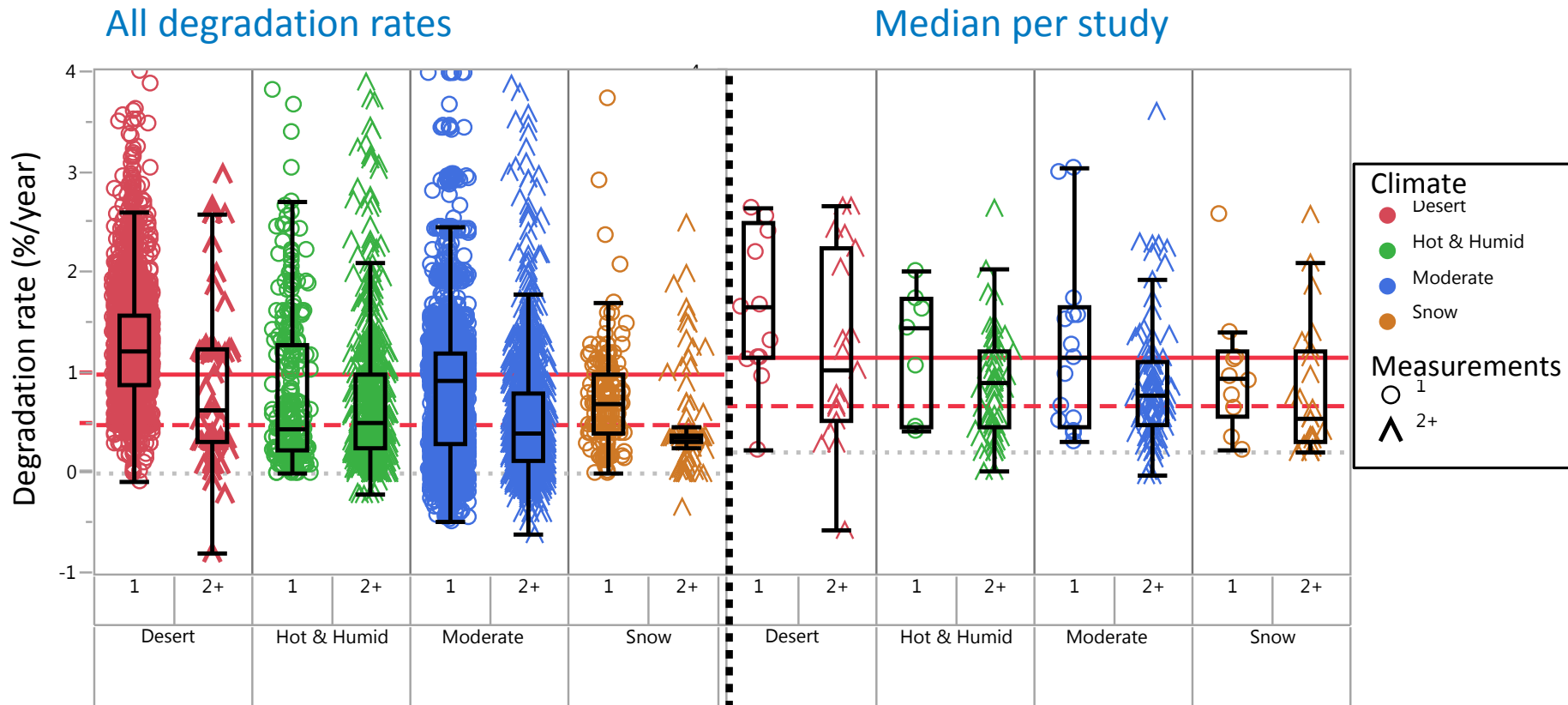
a-Si  $R_d > 1$  %/year

Hetero interface (HIT)  $R_d$  similar to a-Si than x-Si

CIGS around 0.5 %/year

# Hotter climates appear to show higher $R_d$

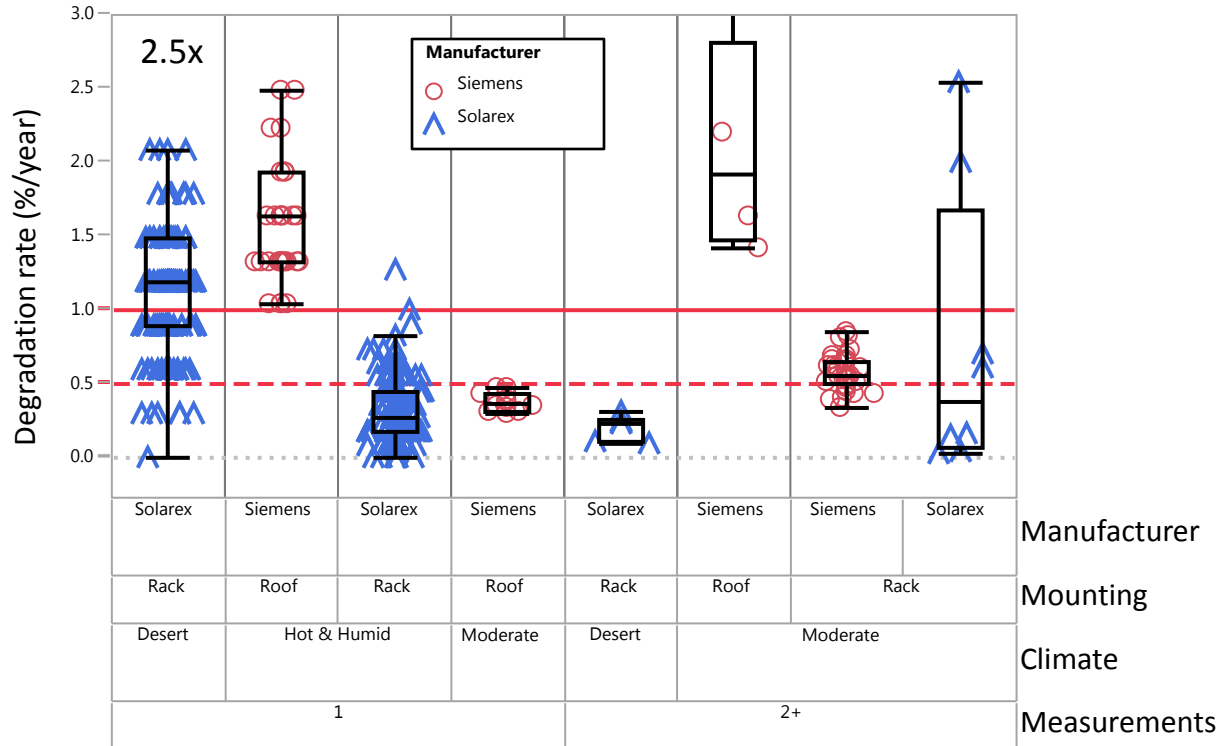
Climate category: simplified Köppen-Geiger



1-measurement studies show statistically significant higher rates

Climate statistically *not* significant ... but...

# Some modules more susceptible to hotter climates & mounting.



Solarex:

Show low median  $R_d$  across climates

Desert (1-measurement) shows higher  $R_d$  → 1-axis tracker & 2.5x concentration

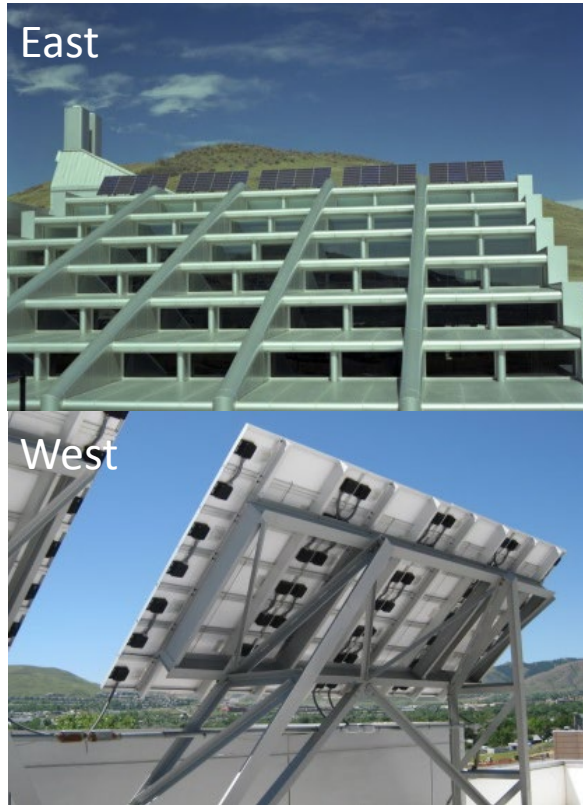
Siemens:

Roof mounting shows higher  $R_d$  even for moderate climate

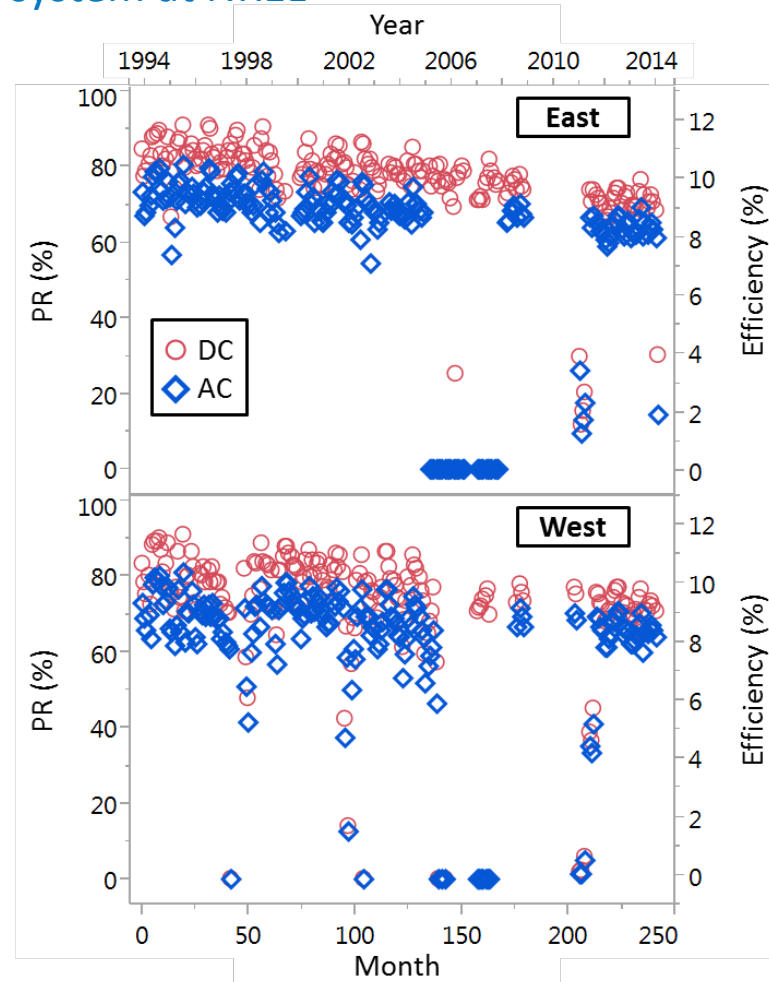
Hot & Humid shows higher  $R_d$  than Solarex

# System vs. module degradation?

20 year old mono-Si system at NREL



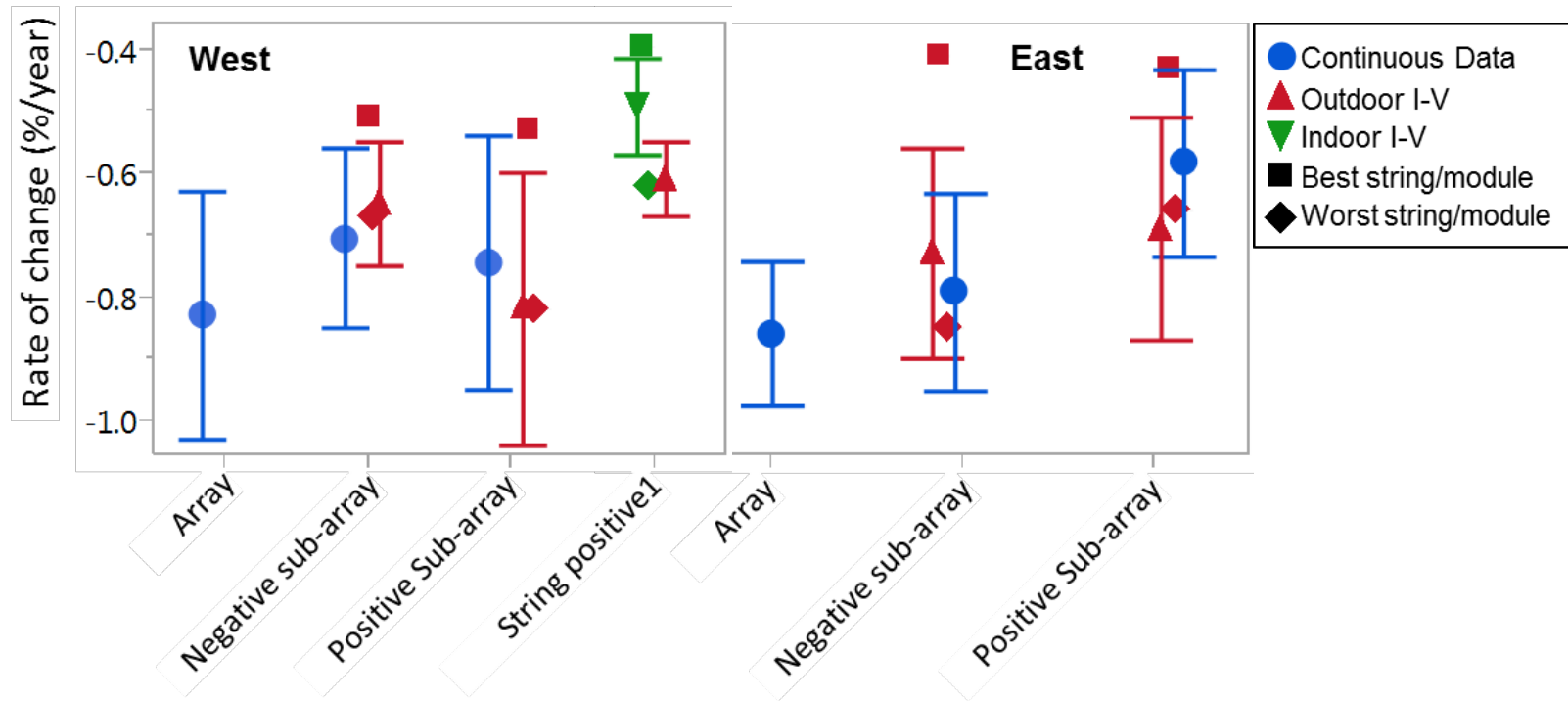
Siemens M55 modules  
Size: 7.4kW



Performance and Aging of a 20-Year-Old Silicon PV System, Jordan et al., J. PV, 2015.

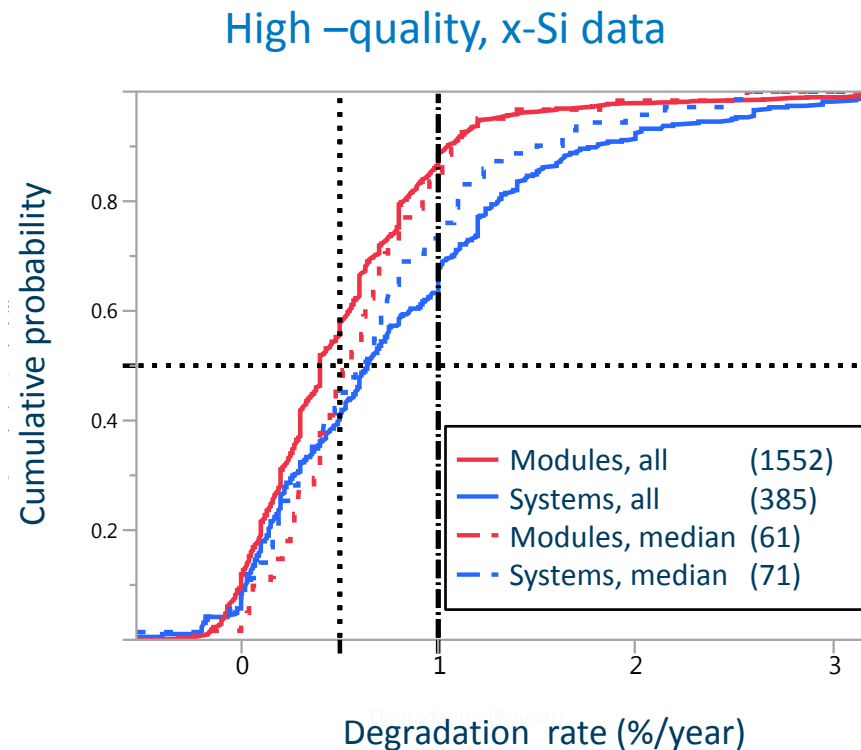


# System & module degrade similarly



- The worst string appears to determine the subarray and array performance
- System degradation matches module degradation if modules degrade similarly, System degradation > average module degradation when large spread

# At median systems & modules degrade similarly



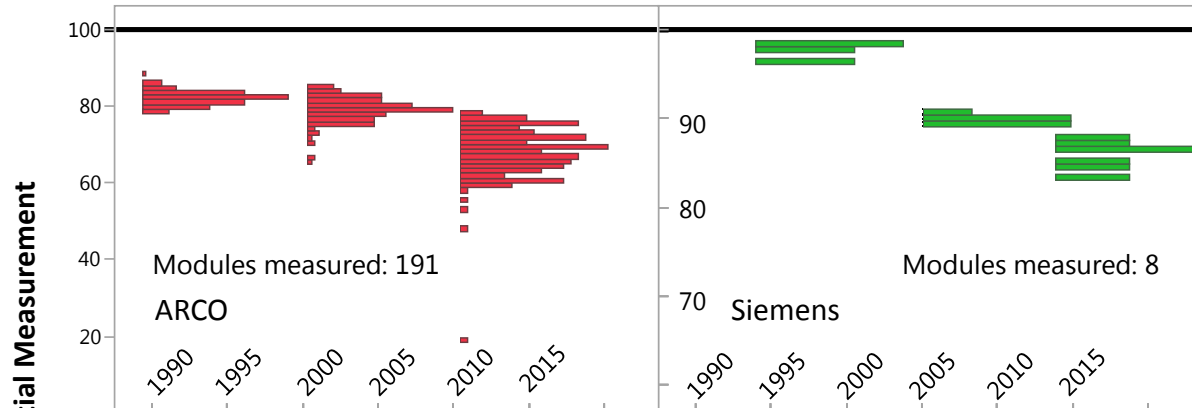
At median modules degrade a little less than systems but in general very similar

For less well-performing products more significant gap between modules & systems

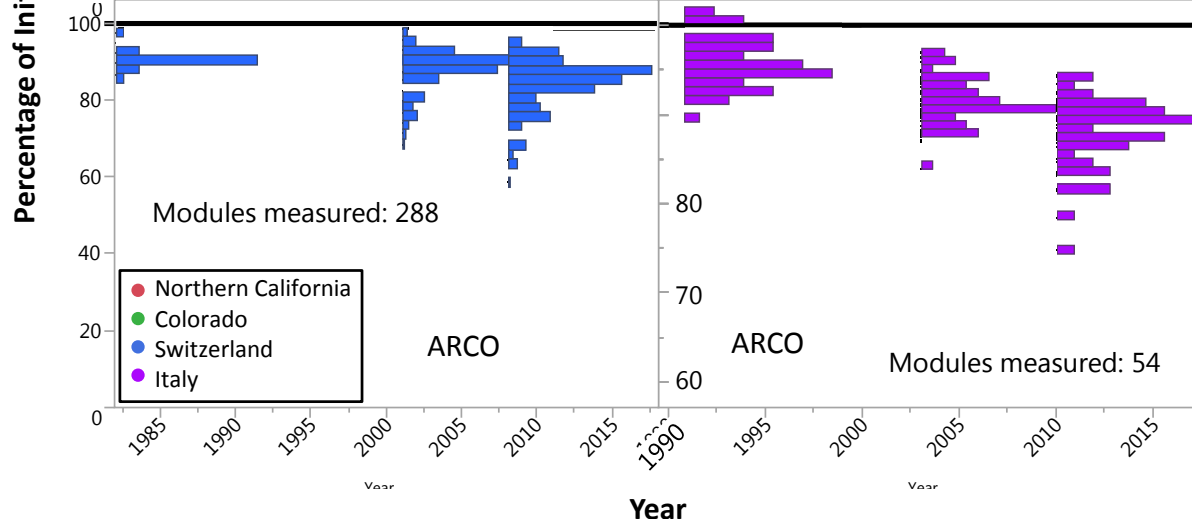
# Appears linear for most modules, worst modules non-linear

Studies that measured sample modules several times in 20+ years

20 years



30 years



Distribution skews towards low end → worse performing modules show some non-linearity

Central tendency & better modules → fairly linear

# Simulation assumption for LCOE impact

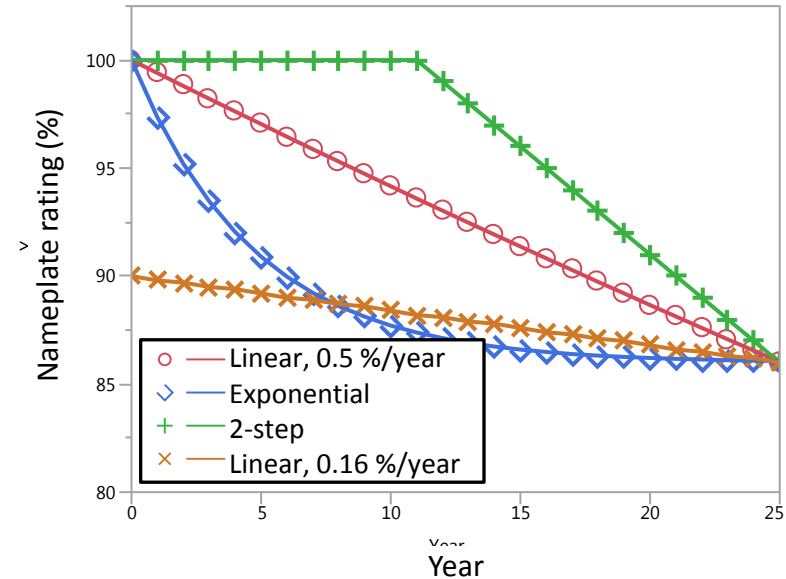
Hypothetical commercial PV system near NREL:

Size: 100 kW, tilt: 40°, azimuth: 180° → PVWatts

Tax rate: 30%

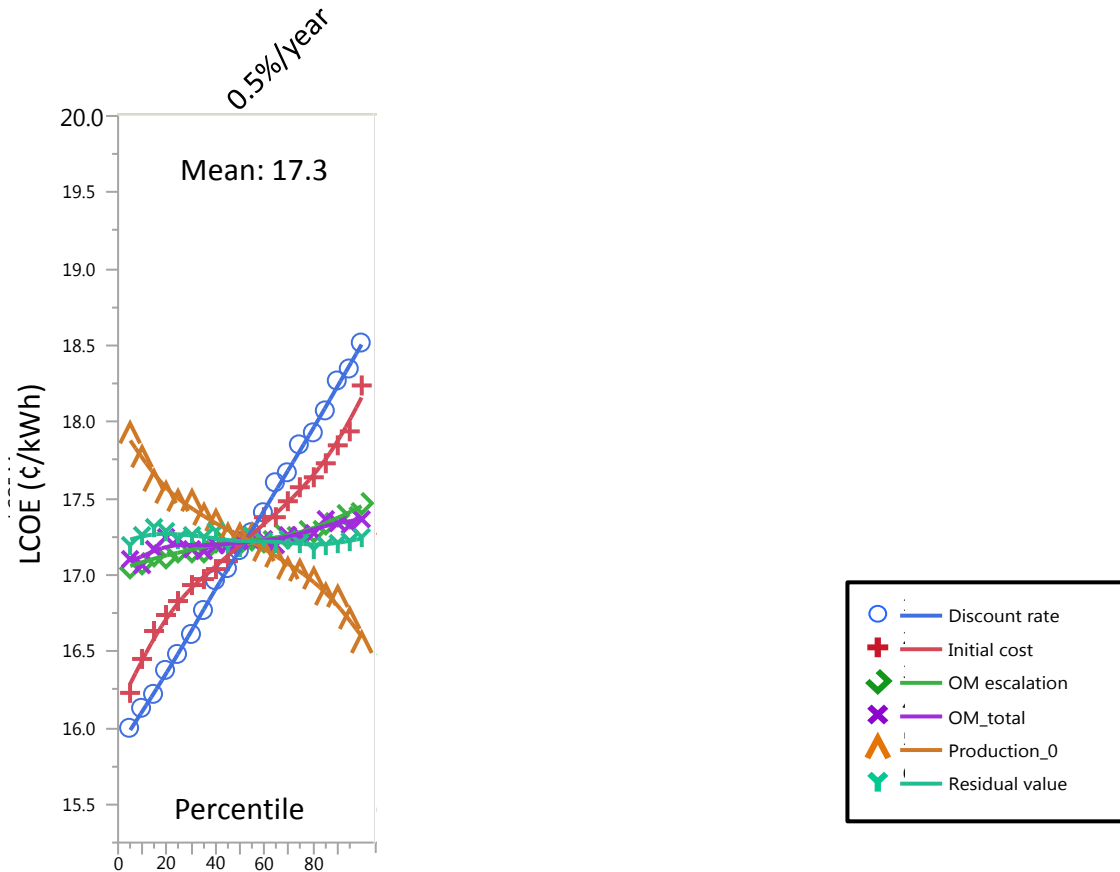
Parameter	Distribution	Mean	Range	Unit
Initial production	Normal	159,437	± 2%	kWhr/year
Initial cost	Triangular	2.6	2.4 – 2.8	\$/W
Discount rate	Uniform	7.5	6 – 9	%
Residual value	Uniform	5000	0 – 10,000	\$
O&M cost	Triangular	20	17 – 25	\$/kW/year
O&M escalation	Triangular	2	0 – 4	%

Input degradation curves



$$(1) \quad LCOE(\$/kWh) = \frac{\text{Total Life Cycle Cost}}{\text{Total Lifetime Energy Production}} = \frac{\text{Initial Cost} + \sum_{n=1}^N \frac{O\&M \text{ cost} \cdot (1 - \text{Tax Rate})}{(1+r)^n} - \frac{\text{Residual Value}}{(1+r)^n}}{\sum_{n=1}^N \frac{\text{Initial Production} \cdot (1 - R_D)^n}{(1+r)^n}}$$

## Sensitivity analysis: Spider plots



See most important factors, can read the impact directly of axis.

Different trends:

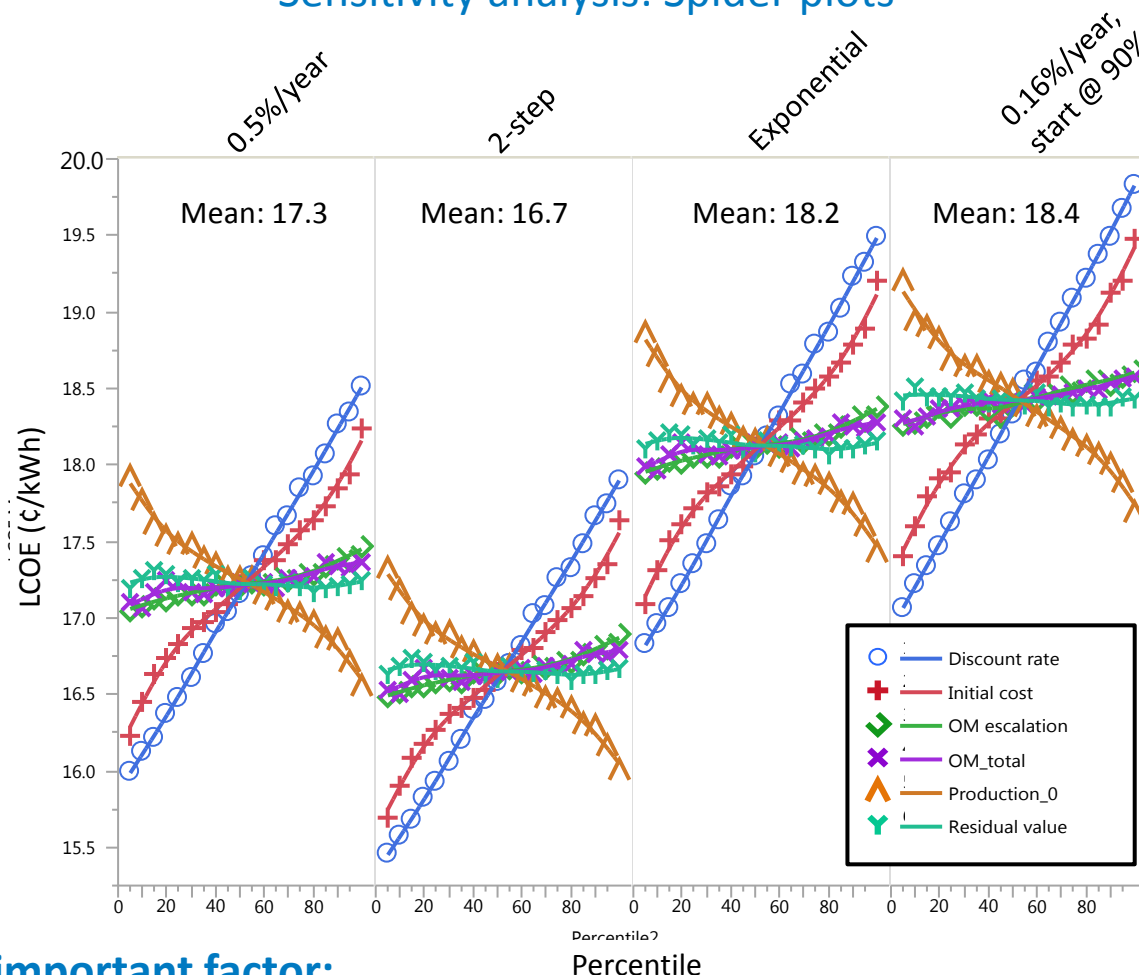
$\downarrow$  Production<sub>initial</sub>  $\uparrow$  LCOE ;  
 $\downarrow$  Cost<sub>initial</sub>  $\downarrow$  LCOE

**Most important factor:**

Discount rate  $\approx$  2.5  $\text{¢}/\text{kWh}$ ; Cost<sub>initial</sub>  $\approx$  2  $\text{¢}/\text{kWh}$ ; Production<sub>initial</sub>  $\approx$  1.5  $\text{¢}/\text{kWh}$ ; O&M  $<$  0.5  $\text{¢}/\text{kWh}$

# Degradation *curve* has significant impact on LCOE

## Sensitivity analysis: Spider plots



See most important factors, can read the impact directly of axis.

Different trends:

$\downarrow$  Production<sub>initial</sub>  $\uparrow$  LCOE ;  
 $\downarrow$  Cost<sub>initial</sub>  $\downarrow$  LCOE

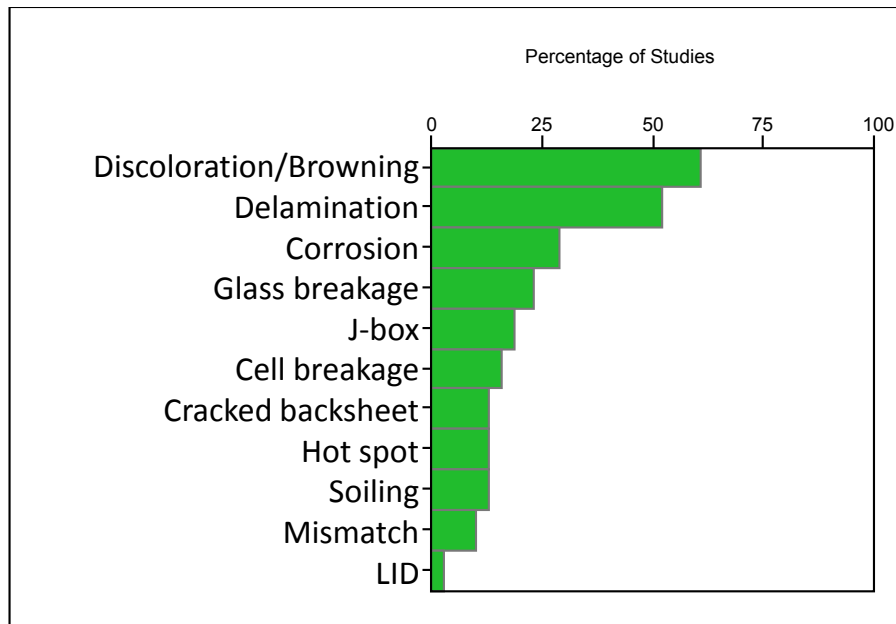
**Most important factor:**

Discount rate  $\approx$  2.5  $\text{¢}/\text{kWh}$ ; Cost<sub>initial</sub>  $\approx$  2  $\text{¢}/\text{kWh}$ ; Production<sub>initial</sub>  $\approx$  1.5  $\text{¢}/\text{kWh}$ ; O&M < 0.5  $\text{¢}/\text{kWh}$

**Degradation curve type  $\approx$  1.75  $\text{¢}/\text{kWh}$**

# Discoloration & delamination most common

Pareto chart of failure modes in literature (2012)



Majority of studies report discoloration & delamination

# Summary

- ❖ 1-measurement studies show significantly higher  $R_d$  because of nameplate rating deviation
- ❖ Increased  $R_d$  in hotter climates & mounting for some products
- ❖ x-Si has median in 0.5 – 0.6 %/year range, mean in 0.8 %/year range
- ❖ Non-linearities have significant financial impact, need more accurately measure curves instead of relying solely on rates.



# Lifetime goal?

Tornado in Germany, May 2015



Roofs have substantial damage but modules appear for the most part undamaged.

# Acknowledgments

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Thank you for your attention

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