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Glysantin® G64® is an engine coolant concentrate based on ethylene glycol that needs to be diluted with water before use.

Glysantin® G64® contains a corrosion inhibitor package based on salts of organic acids, phosphate and silicate (PSi-OAT coolant). Glysantin® G64® is free of nitrites, amines and borates.

#### **Properties**

Glysantin® G64® protects engines from corrosion, overheating and frost. It effectively protects engines against corrosion.

Glysantin® G64® protects engines with an elevated temperature profile from the formation of deposits from flux and corrosion in the cooling system with its vital ducts in engine block and cylinder head, the radiator, the heater core and the water pump.

Glysantin® G64® protects heavy duty diesel engines from pitting of the cylinder liners. It fulfills the ASTM D7583 requirements.

Glysantin  ${\ensuremath{\mathbb B}}$  G64  $\ensuremath{\mathbb B}$  fulfills the requirements of the following coolant standards:

ASTM D3306, ASTM D4985, ASTM D6210, ASTM D7583, SAE J1034, ÖNORM V 5123, CUNA NC 956-16, PN-C40007:2000, AS 2108-2004, JIS K 2234:2006, SANS 1251:2005, GB 29743-2013 and BS 6580:2010.

Glysantin ® G64® is officially approved by

Volvo Cars

TR-31854114-002





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Miscibility	Since the special advantages of Glysantin® G64® will only be achieved when Glysantin® G64® is used exclusively. Mixing of Glysantin® G64® with other engine coolants is not recommended.		
	Glysantin® G64® should be blended with water in a concentration of 33 to 60% by volume prior to use. The usage of a 50/50 ratio for the mixture of water and Glysantin® G64® is generally recommended.		
	For preparation of the coolant it is recommended to use distilled or deionized water. In most cases tap water is also appropriate.		
	Analysis values of the water may not exceed the following threshold values:		
	Water hardness: Chloride content: Sulfate content:	0 – 3.6 mmol/l max 100 ppm max 100 ppm	
Chemical nature	Ethylene glycol with corrosion inhibitors		
	Clear liquid without solid contaminants		
Appearance	Clear liquid without soli	d contaminants	
Appearance Physical data	Clear liquid without solio Density at 20 °C	d contaminants 1.123 – 1.126 g/cm <sup>3</sup>	DIN 51 757-4
			DIN 51 757-4 ASTM D 112
	Density at 20 °C	1.123 – 1.126 g/cm³	
	Density at 20 °C Boiling point	1.123 – 1.126 g/cm³ min 160 °C	ASTM D 112
	Density at 20 °C Boiling point Flash point	1.123 – 1.126 g/cm³ min 160 °C min 120 °C	ASTM D 112 DIN ISO 2592
	Density at 20 °C Boiling point Flash point pH value	1.123 – 1.126 g/cm³ min 160 °C min 120 °C 7.5 – 8.5	ASTM D 112 DIN ISO 2592 ASTM D 1287
	Density at 20 °C Boiling point Flash point pH value Reserve alkalinity	1.123 – 1.126 g/cm <sup>3</sup> min 160 °C min 120 °C 7.5 – 8.5 8.0 – 10.0 ml	ASTM D 112 DIN ISO 2592 ASTM D 1287 ASTM D 1121





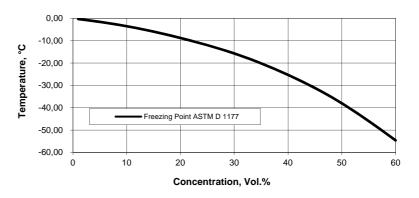
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33 vol% solution

below -18 °C

Frost Protection of Glysantin® G64®



Quality ControlThe above-listed data represent average values at the time of going to<br/>press of this Data Sheet. They are intended as a guide to facilitate<br/>handling and cannot be regarded as specified data. Specified product<br/>data are issued as a separate product specification.Storage StabilityGlysantin® G64® has a shelf life of at least three years when stored in<br/>originally closed, air-tight containers at temperatures of maximum<br/>30 °C. Do not use galvanized containers for storage.

Color

Glysantin® G64® is usually available in green.





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#### Safety

When using this product, the information and advice given in our Safety Data Sheet should be observed. Due attention should also be given to the precautions necessary for handling chemicals

#### Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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