TCDS No.:EASA.IM.A.638 Type

Issue: 01 Date: 18 December 2017



TYPE-CERTIFICATE DATA SHEET

NO. EASA.IM.A.638

for

Cub Crafters Inc. CC19-180

Type Certificate HolderCub Crafters, Inc.

1918 South 16th Ave. Yakima, WA 98903 United States of America

For models: CC19-180

TCDS No.:EASA.IM.A.638 Type

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SECTION A: MODEL A DESIGNATION

A.I. General

1. Type/ Model/ Variant

1.1 Type: Cub Crafters, Inc.

1.2 Model: CC19-180 (sales designation: XCub)

1.3 Variant: N/A

2. Airworthiness Category Normal

3. Manufacturer Cub Crafters, Inc.

1918 South 16th Ave. Yakima, WA 98903

USA

4. EASA Type Certification Application Date 27 June 2016 – EASA Form 30

5. State of Design Authority Federal Aviation Authority (FAA) USA

Seattle Aircraft Certification Office

1601 Lind Avenue SW Renton, WA 98055

USA

5.1 Certification Basis:

Part 23 of the Federal Aviation Regulations (FAR) effective December 18, 1964, as amended by 23-1 through 23-62. FAR 36 as amended on the date of certification.

6. State of Design Authority Type Certificate Date 02 June 2016

7. EASA Type Certification Date 18 December 2017

A.II. EASA Certification Basis

1. Reference Date for determining the applicable requirements 02 June 2016

(FAA Application Date)

Type Certificate Date

2. Airworthiness Requirements CS-23 Amendment 4

3. Special Conditions None

4. Exemptions

Not available under EASA regulation.

5. (Reserved) Deviations None

6. Equivalent Safety Findings

CRI D-101 - CS 23.807 Emergency Exit.

7. Environmental Protection

ICAO Annex 16, Volume 1 as recorded in CRI N-01 Noise Database



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A.III. Technical Characteristics and Operational Limitations

1. Type Design Definition

The Cub Crafters CC19-180 is defined by Cub Crafters Document Master Document List XC10000MDL Rev. C or later approved revision.

2. Description

The Cub Crafters CC19-180 is a two seat, tail-wheel aircraft using tube-and-fabric construction with a gross weight of 1043 kg (2,300 lbs).

3. Equipment

The basic required equipment as prescribed in the applicable airworthiness regulations (see Certification Basis) must be installed in the aircraft for airworthiness certification.

Additional Equipment Necessary for Type Certification: Reference the latest Approved Revision of "CC19-180 Pilots Operating Handbook and FAA Approved Flight Manual."

4. Dimensions

Span 10.5m (34.3 ft)

Length 7.3m (23.8 ft)

Height 2.6m (8.4 ft) Maximum Height (level attitude)

Wing Area 16.2 m² (174.8 ft²)

5. Engine

5.1. Model Lycoming Engines, Division of AVCO Corporation

5.2 Type Certificate E-286

5.3 Limitations

Maximum takeoff power: 180 horsepower at 2700 RPM

Maximum continuous power: 180 horsepower at 2700 RPM

See Engine Type Certificate Data Sheet E-286 for additional limitations.

6. Load factors

Normal Category

Maximum positive load factor 3.8G

Maximum negative load factor -1.52G

Utility Category

Maximum positive load factor 4.4G

Maximum negative load factor -1.76G

Flaps down:

Normal and Utility Category

Maximum positive load factor 2.0G

Maximum negative load factor No inverted manoeuvres approved

7. Propeller

7.1 Model Hartzell Propeller, Inc. HC-C2YR-1N/NG8301-5

7.2 Type Certificate P-920



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7.3 Number of blades Two (2)

7.4 Diameter 198 cm (78in). No diameter reduction allowed

High Pitch angle: 29.0°-30.0° Low Pitch Angle: 9.7°-10.0°

7.5 Sense of Rotation Clockwise (Pilot Perspective)

8. Fluids

8.1 Fuel 100 (green) or 100LL (blue) grade aviation fuel.

8.2 Oil Lycoming Service Instruction 1014

8.3 Coolant N/A

9. Fluid capacities

9.1 Fuel

One 92.7 liters (24.5 gallon U.S) tank in each wing at 2.1m (84.5 inches) aft of datum; 87 liters (23 gallons U.S) usable in each wing, 5.7 liters (1.5 gallons U.S) unusable in each wing; 185.5 liters (49 gallons U.S.) total; 174.1 liters (46 gallons U.S.) usable; 11.4 liters (3 gallons U.S.) unusable.

Note: add weight of unusable fuel to the certificated weight.

9.2 Oil

7.6 liters (8 quarts) total at 47cm (18.4 inches) aft of datum. See Lycoming Service Instruction 1014 for approved oil.

9.3 Coolant system capacity N/A

10. Air Speeds

11. Flight Envelope

The flight envelope is defined in the applicable approved Aircraft Flight Manual (XC10000AFM); the flight envelope is listed in section 6.

Maximum Operating Altitude 4267 m (14,000 ft)

12. Approved Operations Capability

Operational Limitations: Day-Night, Visual Flight Rules (VFR)

Airframe Life Limits: See the latest approved revision of the CC19-180 "Airplane Maintenance

Manual." XC10000AMM

13. Maximum Masses

Normal Category

Maximum Ramp: 1043 kg (2,300 lbs).

Maximum Takeoff: 1043 kg (2,300 lbs).

Maximum Landing: 1043 kg (2,300 lbs).

Utility Category

Maximum Ramp: 898 kg (1,980 lbs).



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Maximum Takeoff: 898 kg (1,980 lbs). Maximum Landing: 898 kg (1,980 lbs).

14. Centre of Gravity Range - Straight line variation between points.

Normal Category

Aft Limits: 202 cm (79.5in) aft of datum:

726 kg (1,600 lbs) to 1043 kg (2,300 lbs.)

199 cm (78.5in) aft of datum:

570 kg (1,300 lbs.)

Forward Limits: 183 cm (72.0in) aft of datum:

590 kg (1,300 lbs) to 762 kg (1,680 lbs.)

201 cm (79.1in) aft of datum:

1043 kg (2,300 lbs.)

Utility Category

Aft Limits: 198 cm (78.0in) aft of datum:

590 kg (1,300 lbs) to 898 kg (1,980 lbs.)

Forward Limits: 183 cm (72.0in) aft of datum:

590 kg (1,300 lbs) to 762 kg (1,680 lbs.)

192 cm (75.4in) aft of datum:

898 kg (1,980 lbs.)

15. Datum

152.4cm (60 inches) forward of the wing leading edge.

16. Control surface deflections

Wing flaps: 0° , 16° , 33° , $46^{\circ} \pm 1.0^{\circ}$

Ailerons: Up: $20^{\circ} \pm 1.5^{\circ}$ Down $14^{\circ} \pm 1.5^{\circ}$ Elevator: Up $25^{\circ} \pm 1.5^{\circ}$ Down $15^{\circ} \pm 1.5^{\circ}$

Stabilizer: Up $4.9^{\circ} + 0.1^{\circ} / -0.0^{\circ}$ Down $2.5^{\circ} + 0.0^{\circ} / -0.1^{\circ}$ Rudder: Left $22.5^{\circ} + 0 / -0.75^{\circ}$ Right $25^{\circ} + 0 / -0.75^{\circ}$

See the latest approved revision of the CC19-180 "Airplane Maintenance Manual", or other approved data, for control system rigging instructions and setting flaps up (0°) configuration.

17. Levelling Means See latest approved revision of the CC19-180 "Pilot's

Operating Handbook and FAA Approved Flight

Manual."

18. Minimum Flight Crew One (1) Pilot

19. Maximum Passenger Seating Capacity

Two (2) seats total Pilot located at 184 cm (72.2 in) aft of datum

Passenger located at 248 cm (97.5in) aft of datum

20. Baggage/ Cargo Compartments



The baggage area is divided into two areas. The forward cargo area has a capacity of 82 kg (180 lbs) and the aft area has a capacity of 23 kg (50 lbs). As defined in the latest approved revision of the CC19-180 "Pilot's Operating Handbook and FAA Approved Flight Manual".

21. Wheels and Tyres

The main wheels carry $6:00 \times 6$ tires as standard equipment. $8:50 \times 6$ tires and $26 \times 10.5-6$ tires are offered as optional equipment.

22. (Reserved)



A.IV. Operating and Service Instructions

1. Flight Manual (AFM) Aircraft Flight Manual XC10000AFM initial release

dated 2nd June 2016 or later approved revision

2. Maintenance Manual (AMM) Aircraft Maintenance Manual XC10000AMM initial

release dated 18th July 2016 or later approved

revision

3. Structural Repair Manual N/A

4. Weight and Balance Manual Aircraft Flight Manual XC10000AFM initial release

dated 2nd June 2016 or later approved revision

5. Illustrated Parts Catalogue N/A



A.V. Notes

none



SECTION ADMINISTRATIVE

I. Acronyms & Abbreviations

AFM Airplane Flight Manual

Amdt. Amendment

AMM Airplane Maintenance Manual CS Certification Specifications

EASA European Aviation Safety Agency

ft feet

IAS Indicated Airspeed

ICAO International Civil Aviation Organization

kg kilograms

km/h kilometres per hour

KCAS Calibrated Air Speed (knots)
KIAS Indicated Air Speed (knots)
POH Pilot Operating Handbook
TCDS Type Certificate Data Sheet

TCDSN Type Certificate Data Sheet Noise

II. Type Certificate Holder Record

Cub Crafters, Inc. 1918 South 16th Ave. Yakima, WA 98903 USA

III. Change Record

Issue	Date	Changes	TC Issue No.
			& Date
Issue 01	18 Dec 2017	Initial Issue	Initial Issue,
			18 Dec 2017
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