# **Goa Glass Fibre Limited**



## **WOVEN ROVINGS**

Binani Woven roving is plainly woven from Rovings made from Boron free "E"- glass having polyester / Chrome – free Silane sized, with higher dimensional properties and regular distribution of fibreglass with excellent bonding strength among laminates, so the laminates possesses higher fibre content, tensile strength and impact resistance.

## **Standards Complied**

BS: 3749 & IS: 11273

## **Major Product Approvals:**

- Lloyd's Register of Shipping
- Det Norske Veritas
- American Bureau of Shipping
- Indian Register of Shipping

### **Technical Characteristics**

Standard Density	Rovings Tex	No . of Rovings
(g/m2)	(gms / Km)	per 100mm
360 ± 10%	300 ± 10%	Warp : 61 ± 5%
		Weft: 55 ± 5%
610 ± 10%	1200 ± 10%	Warp : 61 ± 5%
		Weft: 55 ± 5%
800 ± 10%	2400 ± 8%	Warp : 20 ± 5%
		Weft: 14 ± 5%

#### Features:

- Compatible with polyester, vinylester and epoxy resins.
- Made of continuous, untwisted E-glass direct rovings
- Good resistance to weave distortion.
- High mechanical strength in both directions of the weave.
- Excellent impregnation and low consumption of resin.
- Very good drapeability, making it suitable for very complex moulding.
- Easy processability in moulding techniques.



# **Applications:**

- Automotive parts
- FRP Boat hulls
- Electrical parts
- Insulated Glue Joints

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## **Products Availability**

Density (gsm)	Width (cm)	Roll Weight (Kgs)
360,610,8900	100 or 125	50 - 60

## **Packaging**

- Each roll is wound on cardboard tubes 76 mm ID x mat length.
- Each roll is covered in polyethylene bags and packed in corrugated cartons (27 x 27 cm) x standard length.
- ➤ 16 cartons per pallet are packed vertically, with stretch wrap protection.
- Pallet dimensions are 110cm. x 110 cm

### **Storage:**

- > Rolls should be protected from sun and to be stored vertically.
- Recommended storage conditions
  - o Temperature 25 400C.
  - o Relative Humidity of 35 85%.
- ➤ To avoid moisture condensation, store packages for 24 hours under workshop conditions, before use.

#### Goa Glass Fibre Ltd.

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