

# Turkish Journal of Electrical Engineering & Computer Sciences

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Research Article

Turk J Elec Eng & Comp Sci (2017) 25: 4211 – 4222 © TÜBİTAK doi:10.3906/elk-1612-203

## Time-jerk optimal trajectory planning of a 7-DOF redundant robot

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Received: 16.12.2016 • Accepted/Published Online: 18.05.2017 • Final Version: 05.10.2017

Abstract: In order to improve the efficiency and smoothness of a robot and reduce its vibration, an algorithm called the augmented Lagrange constrained particle swarm optimization (ALCPSO), which combines constrained particle swarm optimization with the augmented Lagrange multiplier method to realize time-jerk (defined as the derivative of the acceleration) optimal trajectory planning is proposed. Kinematic constraints such as joint velocities, accelerations, jerks, and traveling time are considered. The ALCPSO algorithm is used to avoid local optimization because a new particle swarm is newly produced at each initial time process. Additionally, the best value obtained from the former generation is saved and delivered to the next generation during the iterative search for process. Thus, the final best value can be found more easily and more quickly. Finally, the proposed algorithm is tested on the 7-DOF robot that is presented in this paper. The simulation results indicate that the algorithm is effective and feasible. Hence, the algorithm presents a solution for the time-jerk optimal trajectory planning problem of a robot subject to nonlinear constraints.

Key words: Particle swarm optimization, jerk, cubic splines, trajectory planning, redundant robot

#### 1. Introduction

Optimal trajectory planning is an optimal control problem in robots. The planning task includes planning an optimal smooth trajectory that meets the boundary conditions based on the given path points [1]. Reasonable trajectory planning can improve the working efficiency of the robot and reduce its vibration and trajectory tracking errors.

Minimum-time trajectory planning was first proposed in the literature, and the purpose involved maximizing the traveling speed to minimize the total traveling time of the robot. Minimum-jerk trajectory planning has several advantages. It reduces stress on the actuators and the structure of the robot. It also reduces vibration when the robot is in motion and can improve trajectory tracking accuracy.

Recently, various researchers have focused on the time-jerk optimal trajectory planning problem in order to improve the efficiency and smoothness of the robot and reduce its vibration. This problem combines minimum-time with the minimum-jerk trajectory planning problem. Examples of this type of trajectory planning were discussed in [2–6]. After summarizing previous research on optimal trajectories planning, the main research procedure in this paper involves the following steps: first, a mathematics objective function is applied to express the optimal problem. Second, optimal methods are adopted based on problem properties to solve the mathematical objective function. Finally, optimal results are compared and relational results are selected based on the requirements. Most engineering problems belong to nonlinear constraint programming problems and thus constraint optimal methods are commonly used to solve these problems.

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Currently, interpolated functions in joint space are mainly utilized by researchers and include cubic spline and fifth-order B-spline. The main optimal methods include the genetic algorithm, PSO, and sequential quadratic programming (SQP) algorithms. Extant research on time-jerk optimal trajectory planning reveals three problems. First, research in this area is still relatively limited and thus it is necessary to perform an indepth study. Second, many studied objects are simple, and the research done on redundant robots is especially rare. Third, the penalty function method is typically used to solve the optimal trajectory planning objective function. However, sometimes the optimal solution can only be obtained when the penalty factor becomes infinitely large (for the exterior penalty function method) or infinitely small (for the interior penalty function method) values due to the defects of the penalty function method. Thus, the iterative search for velocity is slow. Additionally, if the initial value of the penalty factor is improperly used, the penalty function may go into an abnormal state that makes optimal calculation difficult. Therefore, numerous tests are required to determine a practical initial penalty factor. Previous studies have presented some optimal algorithms. However, it is difficult to easily and quickly make a nonlinear constrained problem converge to an optimal solution.

In this paper, a new algorithm for time-jerk optimal trajectory planning is proposed to improve the efficiency and reduce the vibration of a robot. The new algorithm is called the augmented Lagrange constrained particle swarm optimization (ALCPSO) algorithm, and it applies the constriction factor method originating from the basic PSO algorithm and combines it with the augmented Lagrange multiplier (ALM) method. However, in contrast to some previous studies, a new particle swarm is newly produced each time in the initial procedure so that it avoids local optimization. Additionally, the best value obtained from the former generation is saved and delivered to the next generation during the iterative search for process. Consequently, the ultimate best value can be acquired more easily and more quickly, even for finite penalty factors.

The paper is organized as follows: Section 2 presents the 7-DOF redundant robot that will be used and studied in this paper. The time-jerk optimal trajectory planning problem is described in Section 3. The application of the ALCPSO method that solves the nonlinear constrained optimization problem is described in Section 4. Section 5 shows the simulation results of the ALCPSO algorithm and Section 6 is the conclusion.

### 2. The 7-DOF redundant robot and its inverse kinematics

In this paper, the configuration of the introduced 7-DOF redundant robot resembles that of the Space Station Remote Manipulator System. The robot is composed of seven modular joints, and its coordinate frames are shown in Figure 1. The corresponding parameters are shown in Table 1. The transformation matrix of the 7-DOF robot can be gained by each known transformation of the D-H matrix  $^{i-1i}T$  [7,8]. The coordinate frames  $F_0'$  ( $x_0'$   $y_0'$   $z_0'$ ) are added to conveniently compute the transformation matrix. First, the transformation matrix  $^{00'}T$  from  $F_0$  to  $F_0'$  is obtained, and then the following transformation matrices can be derived based on the transformation of matrix  $^{00'}T$ .

It is necessary to obtain the inverse kinematics of the robot prior to optimizing its trajectory. In this paper, the configuration control scheme is used to solve the inverse kinematics of the 7-DOF redundant robot because this method can guarantee unique inverse kinematics and enable the robot to carry out cyclic motion, which is important for repetitive operations [9,10]. Additionally, this method can be computed very quickly, which is especially favorable for real-time control of the redundant robot. The damped-least-squares (DLS) formulation of the configuration control is expressed as:

$$\dot{q} = W_v^{-1} J^T [JW_v^{-1} J^T + \lambda^2 W^{-1}]^{-1} (\dot{X}_d + Ke), \tag{1}$$

where:

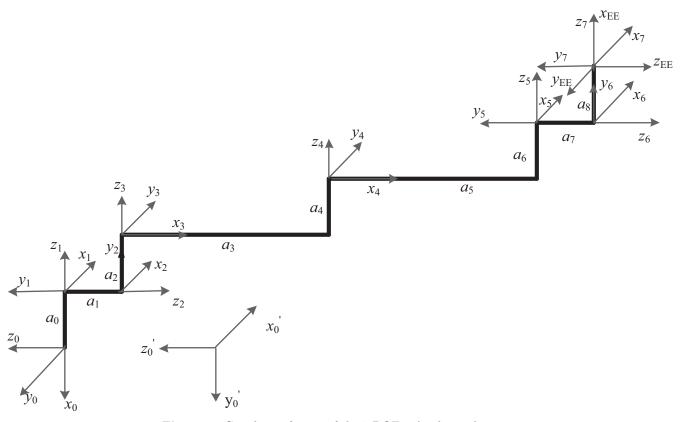


Figure 1. Coordinate frames of the 7-DOF redundant robot.

Table 1. Parameters of the 7-DOF redundant robot.

Number	$a_{i-1}$	$\alpha_{i-1}$	$d_i$	$ heta_i$
1	0	90°	$a_0$	$\theta_1 \ (0^\circ)$
2	0	90°	$a_1$	$\theta_2 \ (0^\circ)$
3	0	-90°	$a_2$	$\theta_3 \ (-90^{\circ})$
4	$a_3$	0°	$a_4$	$\theta_4 \ (0^\circ)$
5	$a_5$	0°	$a_6$	$\theta_5 \ (90^{\circ})$
6	0	90°	$a_7$	$\theta_6 \ (0^\circ)$
7	0	-90°	$a_8$	$\theta_7 (0^\circ)$
8	0	90°	0	$\theta_8 \ (90^{\circ})$

W—symmetric positive-definite weighting matrix,  $W = \text{diag}[W_e, W_c]$ ,  $W_e$  and  $W_c$  are symmetric positive-definite weighting matrices based on the basic task and additional task, respectively;

 $W_v$ ——symmetric positive-definite weighting matrix;

 $\lambda$ —positive scalar constant;

K——symmetric positive-definite feedback gain (constant);

e—error,  $e = X_d - X$ ;

J——Jacobian matrix,  $J = (J^{ee}, J^{\psi})^T$ ,

where  $J^{ee}$  denotes the end-effector Jacobian matrix and  $\psi$  denotes the arm angle [11]. The inverse kinematics can be obtained by integrating Eq. (1).

## 3. The time-jerk optimal trajectory planning description

The cubic spline is used very frequently in trajectory planning because it has many advantages. In contrast to higher order polynomials, it can overcome excessive oscillations and overshoot, and the generated trajectories have continuous acceleration values. In this paper, the cubic spline in [2,3] is used to plan the trajectory. The effect of trajectory planning mainly relies on the optimal objective function. In this paper, the time-jerk optimal objective function is that of [4] and is described as follows:

Tunction is that of [4] and is described as follows: 
$$\begin{cases} \min f(h) = K_T N \sum_{i=1}^{n-1} h_i + \alpha K_J \sum_{i=1}^N \sum_{i=1}^{n-1} \left[ \frac{(\ddot{Q}_{j,i+1} - \ddot{Q}_{j,i})^2}{h_i} \right] \\ s.t. \\ \max \{ \left| \dot{Q}_{j,i}(t_i) \right|, \left| \dot{Q}_{j,i}(t_i*) \right|, \left| \dot{Q}_{j,i}(t_{i+1}) \right| \} - V_{jm} \le 0 \\ \max \{ \left| \ddot{Q}_{j,1}(t_1) \right|, \left| \ddot{Q}_{j,2}(t_2) \right|, \cdots, \left| \ddot{Q}_{j,n}(t_n) \right| \} - A_{jm} \le 0 \end{cases}$$

$$\max \left| \frac{\ddot{Q}_{j,i}(t_{i+1}) - \ddot{Q}_{j,i}(t_i)}{h_i} \right| - J_{jm} \le 0$$

$$\sum_{i=1}^{n-1} h_i - T_m \le 0$$

$$(2)$$

In the optimization problem in Eq. (2),  $K_T + K_J = 1$ . Table 2 describes the meaning of the symbols in Eq. (2). The traveling time and the function of jerk perhaps have a large difference in quantity; thus, the elastic coefficient is introduced to balance the effect of traveling time and the function of jerk. In practice, the total traveling time and jerk function can reach an optimum level to some degree by adjusting  $K_T$  and  $K_J$ . By solving Eq. (2) to gain the optimal time intervals, the time-jerk optimal trajectory under constraints can be obtained after adopting the cubic spline to plan trajectory.

Name | Meaning Name | Meaning  $\dot{Q}_{i}(t)$  | Velocity of the jth joint NNumber of robot joints  $K_T$ Time weighting coefficient  $\ddot{Q}_{i}(t)$  Acceleration of the jth joint Time interval between two plan points  $Q_j(t)$  | Jerk of the jth joint  $h_i$  $A_{\underline{j}\underline{m}}$ Velocity limit for the jth joint (symmetrical) Acceleration limit for the jth joint (symmetrical)  $V_{jm}$ Traveling time limit Jerk weighting coefficient  $T_m$  $K_J$ Number of via points  $J_{jm}$ Jerk limit for the jth joint (symmetrical)

Table 2. Meaning of the symbols.

## 4. Solving the time-jerk optimal trajectory planning problem

The CPSO and ALM methods possess their own advantages; therefore, these two methods are adopted to solve the time-jerk optimal trajectory planning problem.

## 4.1. Constrained particle swarm optimization

Generally, PSO includes the following advantages: it is simpler and easier to use in practice when compared to some other optimal algorithms; it is more compatible and robust than some other classical optimal methods; and it possesses a global convergence ability and thus can be used to solve nonlinear optimization problems.

In [12,13], the constriction factor  $\chi$  was introduced to ensure the convergence of the PSO as follows:

$$\chi = \frac{2}{\left|2 - \varphi - \sqrt{\varphi^2 - 4\varphi}\right|}, \varphi = c_1 + c_2, \varphi > 4 \tag{3}$$

In PSO, the particle velocity and position are updated as follows:

$$v_j^i(k+1) = \chi[v_j^i(k) + c_1 r_1[p_j^i(k) - x_j^i(k)] + c_2 r_2[g_j - x_j^i(k)]]$$

$$x_j^i(k+1) = x_j^i(k) + v_j^i(k+1)$$

$$1 \le i \le n \forall 1 \le j \le N_{d,\max}$$

$$(4)$$

In Eq. (3), researchers usually set  $c_1 = c_2 = 2.05$ , and  $\varphi$  is normally set to 4.1 so that  $\chi = 0.729$ . Hence, the PSO can be called the constrained particle swarm optimization (CPSO) algorithm, and it can achieve an effective balance between the global search and the local search.

## 4.2. Augmented Lagrange multiplier (ALM) method

The ALM method resembles the penalty function method. However, the ALM method does not require many tests to determine a practical initial penalty factor. Additionally, the penalty factor of the ALM method does not need to tend to infinity [14–16], and it surpasses the penalty function method in numerical stability and calculated efficiency.

For the general inequality constrained problem, the optimal model can be written as:

$$\min f(X)$$

$$s.t.g_j(X) \le 0j = 1, \dots, m \tag{5}$$

Its ALM method can be described as follows:

$$L(X,\lambda,r) = f(X) + \sum_{j=1}^{m} [\lambda_j \varphi_j + r_j \varphi_j^2], \tag{6}$$

where  $X = (\mathbf{x}_1, \dots, \mathbf{x}_n)$  denotes the independent variable, f(X) denotes the objective function,  $g_j(X) \leq 0$  ( $j = 1, \dots, m$ ) for the jth inequality constraints,  $\lambda_j$  denotes the jth Lagrange multiplier, and  $r_j$  denotes the jth penalty factor.  $\varphi_j$  is described as follows:

$$\varphi_j = \max(g_j(x), -\frac{\lambda_j}{2r_j}) \quad j = 1, \dots, m$$
(7)

In the process of reaching a solution, the iterative updated formula of the Lagrange multiplier is expressed as follows:

$$\lambda_j^{v+1} = \lambda_j^v + 2r_j \varphi_j, \tag{8}$$

where  $\nu$  denotes the  $\nu$ th update time of the Lagrange multiplier. The iterative updated formula of the penalty factor is described as follows:

$$r_i^{v+1} = \begin{cases} 2r_j^v |g_j(X^v)| > \left| g_j(X^{v-1}) \right| \wedge |g_j(X^v)| > \varepsilon_g \\ \frac{r_j^v}{2} |g_j(X^v)| \le \varepsilon_g \\ r_i^v else \end{cases} , \tag{9}$$

where  $\varepsilon_g$  denotes constraint error accuracy.

When  $\nu = 1$ , the termination criteria are expressed as follows:

$$c = \max\{\max[0, g_i(X^v)] \le \varepsilon \qquad j = 1, \dots, m \ \forall i = 1, \dots, v_{\max}\}$$

$$\tag{10}$$

When  $\nu = 2, \dots, v_{\text{max}}$ , the iteration termination criteria are defined as follows:

$$|L(X,\lambda,r) - f(X)| \land c \le \varepsilon, \tag{11}$$

where  $\varepsilon$  denotes the convergence accuracy and  $v_{\rm max}$  denotes the update maximal times.

## 4.3. Augmented Lagrange constrained particle swarm optimization (ALCPSO) algorithm

Both the CPSO and ALM methods possess their own unique advantages. As a result, the CPSO method is combined with the ALM to benefit from the advantages of each method to offer a new solution for the nonlinear constrained optimal problem. Time-jerk optimal trajectory planning belongs to this category of problem. The key issue involves presenting a reasonable and practical algorithm.

In this paper, the ALCPSO algorithm is proposed, and it involves a combination of the ALM and the CPSO methods. The main idea of this algorithm is expressed as follows: First, the ALM method is utilized to transform the constrained problem (Eq. (5)) into the unconstrained problem (Eq. (6)). Second, random data are then adopted to produce a group of particles as an initial value. Third, a determination is made as to whether or not the termination criteria (Eq. (10)) are satisfied, and the best solution is obtained if the termination criteria are satisfied. Otherwise, the obtained best solution is saved. A new unconstrained problem (Eq. (6)) is then presented, and we need to apply the random data to produce a new group of particles; the CPSO algorithm is then adopted to update the particle velocities and positions of the particles and to determine whether or not the termination criteria (Eq. (11)) are satisfied. We then need to apply Eqs. (8) and (9) to update the Lagrange multiplier and the penalty factor during the iterative search for process. Finally, the global best solution  $x^*$  of the original constrained problem (Eq. (5)) can be obtained after repeated iterations.

In this algorithm, a new particle swarm is freshly produced in each initial process in order to avoid local optimization. The ultimate best solution is obtained more easily and quickly because the best solution acquired from the former generation is saved and delivered to the next generation during the iterative search for process. Figure 2 shows the flowchart for adopting the ALCPSO algorithm to realize time-jerk optimal trajectory planning. The flowchart of the ALCPSO algorithm is shown in the imaginary line frame.

## 4.4. Time-jerk optimal trajectory planning simulation of the 7-DOF redundant robot

It is necessary to obtain the inverse kinematics of the 7-DOF robot prior to executing optimal trajectory planning. In this paper, the DLS approach is used as described in Section 2 to solve the inverse kinematics of the 7-DOF robot. The values are set as follows:  $W_e = \text{diag}[1,1,1,1,1,1]$ ,  $W_c = 1$ ,  $W_v = \text{diag}[1,1,1,1,1,1]$ ,  $W_c = 1$ ,  $W_v = \text{diag}[1,1,1,1,1,1]$ , and  $W_c = 1$ ,  $W_$ 

The geometric parameters of the 7-DOF robot are set as follows:  $a_0 = 716.1$  mm,  $a_1 = 430$  mm,  $a_2 = 430$  mm,  $a_3 = 2080$  mm,  $a_4 = 387$  mm,  $a_5 = 2080$  mm,  $a_6 = 430$  mm,  $a_7 = 430$  mm, and  $a_8 = 716.1$  mm. The robot will become singular if the joint angles defined in Table 1 are directly applied. In order to prevent this, the initial joint angles are defined as follows:  $\theta_1 = 0^{\circ}$ ,  $\theta_2 = 0^{\circ}$ ,  $\theta_3 = -90^{\circ}$ ,  $\theta_4 = 60^{\circ}$ ,  $\theta_5 = -90^{\circ}$ ,  $\theta_6 = -90^{\circ}$ ,  $\theta_8 = -90^{\circ}$ 

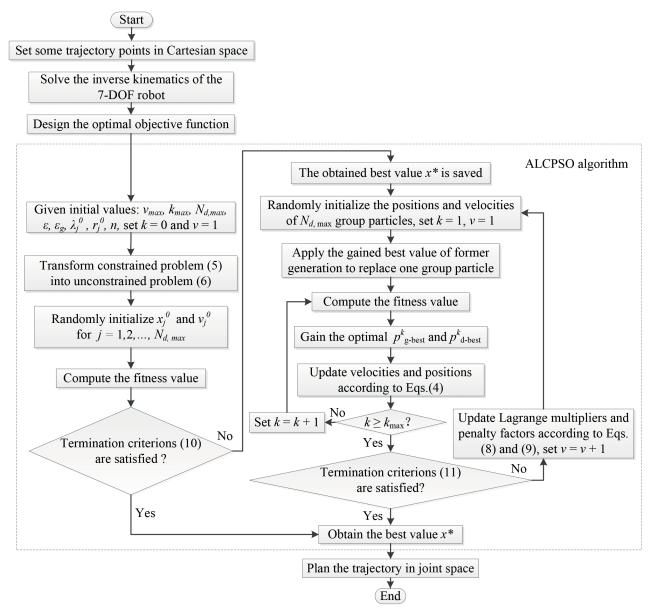


Figure 2. Flowchart of adoption of the ALCPSO algorithm for time-jerk optimal trajectory planning.

90°,  $\theta_6 = 0$ °, and  $\theta_7 = 0$ °. The tested mission is tracking a circle. The initial position of the end-effector corresponds to -2679.2, -2173.7, and -3765.0 mm based on the coordinate frames F<sub>0</sub> (x<sub>0</sub>y<sub>0</sub>z<sub>0</sub>). The radius R and the center of the track circle correspond to 1000 mm and -2679.2, -2173.7, and -2765.0 mm, respectively. In this paper, in order to describe the trajectory plan points in the circle that the robot tracked, the trajectory plan points are inferred from the planned circular central angle. The planned circular central angle is divided into uniform acceleration, uniform velocity, and uniform deceleration with a total of three segments along the counter-clockwise rotation. The robot, at an angular acceleration value of  $120/(1/80 \times n)^2$  °/s<sup>2</sup> (n represents the number of planned via points), starts to accelerate from the initial position. When the robot along the circle moves 60°, it completes the uniform acceleration segment, enters the uniform segment, and moves 240°; ultimately, the robot, accelerating at  $120/(1/80 \times n)^2$ °/s<sup>2</sup>, enters the uniform deceleration section and returns

to the initial point, thereby completing the complete motion. In this paper, we set n=8. Table 3 lists the values of the plan points of the trajectory planning. As shown in Table 3, the 1-point coincides with the 9-point when the robot completes a cyclic motion. Thus, there are 9 plan points and 8 via points. The kinematic constraints of the joints are as follows:  $V_{jm} = 3 \text{ deg/s}$ ,  $A_{jm} = 3 \text{ deg/s}^2$ , and  $J_{jm} = 5 \text{ deg/s}^3$  (j = 1, ..., N).

	Plan	points (de	egrees)						
Joint	1	2	3	4	5	6	7	8	9
1	0	Virtual	-32.66	-37.74	-15.44	4.21	20.26		-0.14
2	0		0.00	0.00	0.00	0.00	0.00		0.00
3	-90		-79.19	-79.02	-77.37	-79.99	-95.51		-89.78
4	60		88.73	116.13	112.24	81.75	55.89	Virtual	58.95
5	90		91.92	84.66	75.24	79.18	87.44	1	95.52
6	0		0.00	0.00	0.00	0.00	0.00		0.00
7	0		-8.79	-24.03	-34.67	-25.15	-8.08		-4.56

Table 3. Input data for trajectory planning.

Additionally, some other values are set as follows: traveling time constraint of the robot t=150 s; initial penalty factor  $r^0=(1000,\ldots,1000)$ ; initial Langrage multiplier  $\lambda^0=(0,\ldots,0)$ ; constrained error accuracy  $\varepsilon_g=0.0001$ ; convergent accuracy  $\varepsilon=0.0001$ ; maximal update times of the penalty factor and the Lagrange multiplier  $v_{\rm max}=100$ ; swarm particle number  $N_{d,{\rm max}}=40$ ; maximal iterative times of the CPSO  $k_{\rm max}=100$ ; and elastic coefficient  $\alpha=100$ . The weighting coefficients are set as follows: the  $K_T$  values are adjusted to 1, 0.8, 0.5, 0.2, and 0, and the corresponding  $K_J$  values can be obtained by calculations. Table 4 shows the corresponding simulation results after performing the proposed ALCPSO method based on the five types of weighting coefficients. It indicates that traveling time gradually increases when  $K_T$  gradually decreases from 1 to 0. This is accompanied by a simultaneous gradual decrease in the time-jerk optimal objective function. In Table 4, the last line depicts the elapsed time of the program. Figure 3 shows the joint trajectories prior to optimization.

Parameters	Numerical results ( $\alpha = 100$ )						
1 arameters	Initial	$K_T=1,$	$K_T = 0.8,$	$K_T = 0.5,$	$K_T = 0.2,$	$K_T=0,$	
	minim	$K_J = 0$	$K_J = 0.2$	$K_J = 0.5$	$K_J = 0.8$	$K_J = 1$	
$h_1$	18.75	5.8192	2.5284	3.7262	7.1986	13.1042	
$h_2$	18.75	13.7285	15.2849	14.7365	14.4121	22.9441	
$h_3$	18.75	11.9857	11.9448	11.7307	12.0087	18.1648	
$h_4$	18.75	8.2646	8.2669	8.3448	9.3026	18.8229	
$h_5$	18.75	12.0699	12.0384	12.0602	12.5380	19.2992	
$h_6$	18.75	11.9119	11.8521	12.2320	12.6883	24.1314	
$h_7$	18.75	9.1879	7.2140	9.4392	12.3373	22.8692	
$h_8$	18.75	0.2346	5.9419	4.4712	6.4461	10.6642	
$\sum h_i$	150	73.2023	75.0714	76.7407	86.9317	149.9999	
$\sum_{j=1}^{N} \sum_{i=1}^{n-1} \left( \frac{(\alpha_{j,i+1} - \alpha_{j,i})^2}{h_i} \right)$	0.0205	7.6014	0.9244	0.6734	0.3012	0.01533	
$\min f(h)$	/	512.4163	438.888	302.265	145.7981	1.5327	
Time (s)	13.314	55.050	60.498	52.780	44.150	42.996	

Table 4. Results of trajectory optimization.

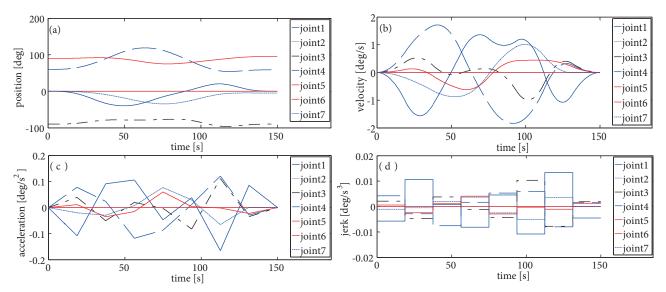


Figure 3. The joint trajectories prior to optimization.

The  $K_T$  values are set as 1, 0.5, and 0, and the corresponding simulation results are shown in Figures 4–6. The objective function only involves the minimum-time function when the  $K_T$  value is set as 1. As shown in Figure 4, the velocities, accelerations, and jerks on the whole exceed those in Figure 3. Some joint velocity values reach the velocity limit at certain moments. The traveling time is short because the working efficiency of the robot is high. Hence, this state is suitable for those maintaining rigorous working efficiency demands with respect to the robot. In Figure 5, the traveling time exceeds that found in Figure 4. Furthermore, some joint velocity values approach the velocity limit at some moments, although the jerk values are generally smaller than those in Figure 4. Thus, this state is suitable for a robot that involves both relatively strict working efficiency and fewer vibration requirements. In Figure 6, traveling time is almost exactly the same as the set constraint time t. However, in general, the velocities, accelerations, and jerks are smaller than those in Figure 3. Therefore, the advantage of the ALCPSO method is reflected in this state. Table 5 lists the maximum and minimum jerk values of Figures 3–6.

**Table 5.** Maximum and minimum jerk values of Figures 3–6.

Value	Numerical results						
varue	Prior to optimization	$K_T=1,$	$K_T = 0.5,$	$K_T=0,$			
	1 Hor to optimization	$K_J = 0$	$K_J = 0.5$	$K_J = 1$			
Maximum jerk value	0.0134	1.7183	0.1248	0.0097			
Minimum jerk value	-0.0108	-4.6480	-0.1229	-0.0093			

By analyzing Table 4 and Figures 3–6, the corresponding objective can be realized by adjusting the elastic and weighting coefficients according to different requirements.

When the CPSO is combined with the interior penalty function method, the constrained problem (Eq. (5)) can be described as follows:

$$L(X,r) = f(X) - r \sum_{j=1}^{m} \ln[-g_j(x)] \quad j = 1, \dots, m,$$
(12)

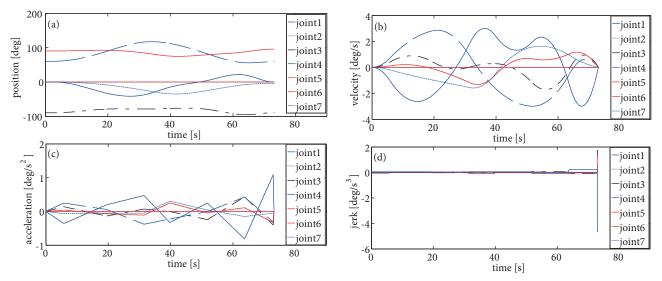


Figure 4. Time-jerk optimal joint trajectories when  $K_T = 1$  and  $K_J = 0$ .

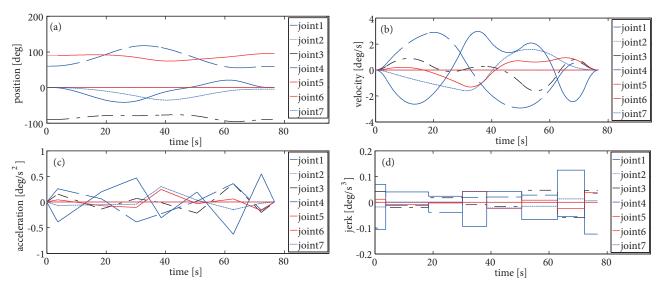


Figure 5. Time-jerk optimal joint trajectories when  $K_T = 0.5$  and  $K_J = 0.5$ .

where r represents the penalty factor. The convergence accuracy is set as  $\varepsilon = 0.001$ , the initial penalty factor is set as  $r^0 = 100000$ , and other related values are set based on the foregoing ALCPSO algorithm. The iteration termination criteria are defined as:

$$\left| l(x^*(r^{(v)}), r^{(v)}) - f(x^*(r^{(v)})) \right| \le \varepsilon \quad v = 1, \dots, v_{\text{max}},$$
 (13)

where v denotes the number of iterations. Table 6 lists the representative simulation results. The last line of the table shows the elapsed time of the program. Comparing the related results with those of the ALCPSO method indicates that the ALCPSO method indeed possesses superiority in terms of calculated velocity and best solutions gained. As shown in Table 6, when  $K_T$  is set to 0, the obtained optimal time is less than that in the ALCPSO method. This signifies that when  $K_T$  is set to 0, the CPSO and interior penalty function methods can be adopted to implement time-jerk optimal trajectory planning because they can obtain a shorter time.

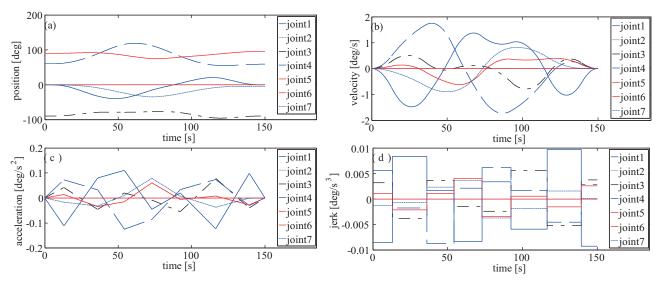


Figure 6. Time-jerk optimal joint trajectories when  $K_T = 0$  and  $K_J = 1$ .

Table 6. Results of trajectory optimization when combining the CPSO with the interior penalty function method.

Parameters	Numerical results ( $\alpha = 100$ )				
1 arameters	Initial $K_T = 1, K_J = 0$		$K_T = 0, K_J = 1$		
$\sum h_i$	150	100.6469	106.5414		
$ \begin{array}{c c} N & n-1 \\ \sum\limits_{j=1}^{N} & \sum\limits_{i=1}^{n-1} \left( \frac{(\alpha_{j,i+1} - \alpha_{j,i})^2}{h_i} \right) \end{array} $	0.0205	0.2354	0.1583		
$\min f(h)$	/	704.53	15.8256		
Time (s)	13.314	17648.250	18585.503		

When we use the SQP method (for example, the fmincon function of MATLAB) described in [2,4] to execute time-jerk optimal trajectory planning, the initial values are similar to the proposed ALCPSO method. The simulation results are shown in Table 7. We find that the ALCPSO method generally exceeds the SQP method after comparing the corresponding results.

 ${\bf Table~7.~Simulation~results~of~the~SQP~method}.$ 

Parameters	Numerical results ( $\alpha = 100$ )						
1 arameters	Initial	$K_T=1,$	$K_T = 0.8,$	$K_T = 0.5,$	$K_T = 0.2,$	$K_T=0,$	
	IIIItiai	$K_J = 0$	$K_J = 0.2$	$K_J = 0.5$	$K_J = 0.8$	$K_J = 1$	
$\sum h_i$	150	75.6434	76.6390	80.7266	90.1982	149.4530	
$ \sum_{j=1}^{N} \sum_{i=1}^{n-1} \left( \frac{(\alpha_{j,i+1} - \alpha_{j,i})^2}{h_i} \right) $	0.0205	7.9239	1.1114	0.5212	0.2255	0.0148	
$\min f(h)$	/	529.5041	451.4067	308.604	144.3187	1.4836	

## 5. Conclusion

In this paper, a 7-DOF redundant robot is introduced and its inverse kinematics are analyzed. The ALCPSO algorithm, combining the CPSO method with ALM to realize time-jerk optimal trajectory planning of the robot, is then proposed. The algorithm involves freshly producing a new particle swarm each time in the initial process so as to avoid the pitfalls of local optimization. Additionally, the ultimate best solution can be obtained more

easily and more quickly because the best solution obtained from the former generation is saved and delivered to the next generation during the iterative search for the process. Following the implementation of the ALCPSO algorithm on the 7-DOF robot, the simulation results demonstrate the time-jerk optimal trajectory that satisfies kinematics, and the traveling time constraints can then be obtained. It can realize certain demands such as a quick execution, a smooth trajectory, or both sides considered together by adjusting the values of two weighting coefficients and the elastic coefficient. Future work will involve testing the effectiveness and feasibility of the present algorithm through experiments.

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